

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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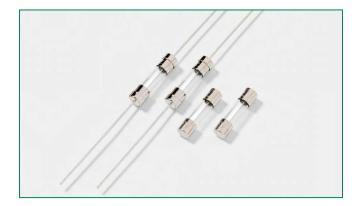
232 Series, 5×20 mm, Medium-Acting Fuse











Agency	Agency File Number	Ampere Range		
PS E	Cartridge: NBK180509-JP1021 A/C NBK020609-JP1021 A/C Leaded: NBK180509-JP1021 B/D NBK020609-JP1021 B/D	1A – 5A 6.3A – 10A 1A – 5A 6.3A – 10A		
	SU05001-2015	1A – 10A		
Œ	N/A	1A – 10A		

Electrical Characteristics for Series

Agency Approvals

Opening Time
1 hour, Minimum
1 hour, Maximum
2 minutes, Maximum

Description

The 232 Series Fuse is a 5x20mm, medium-acting, glass body cartridge fuse. It is specifically designed to meet the requirements of Appendix 3 of METI/PSE.

Features

- Available in cartridge and axial lead format
- RoHS compliant and lead-free

Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

Additional Information









For recommended fuse accessories for this product series, see 'Recommended Accessories' section.

Electrical Characteristic Specifications by Item

	, , , ,	Voltage Rating Interrupting (V) Rating	Nominal Cold	Nominal	Agency Approvals			
Amp Code				Resistance (Ohms)	Melting I²t (A² sec)	PSE		Œ
001.	1	125/250	10 kA @ 125VAC	0.0923	1.37300	Х	Х	Х
1.25	1.25	125/250		0.0685	4.11000	Х	Х	X
01.6	1.6	125/250		0.0537	6.96000	Х	Х	х
002.	2	125/250		0.0370	8.25000	Х	Х	Х
02.5	2.5	125/250		0.0291	13.87500	Х	X	Х
003.	3	125/250		0.0226	17.19000	Х	X	X
3.15	3.15	125/250		0.0215	21.9500	Х	Х	X
004.	4	125/250		0.0174	37.73000	Х	X	×
005.	5	125/250		0.0134	56.72000	Х	Х	Х
06.3	6.3	125/250	300A @ 125VAC	0.0102	151.54000	Х	X	Х
008.*	8	125/250		0.0076	182.58000	х	х	х
010.*	10	125/250		0.0059	290.66500	Х	Х	X

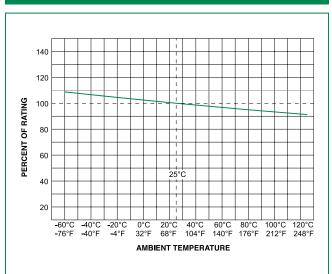
To order 125Vac rated, please add part no. suffix

^{*} Interrupting Rating for 8A & 10A is 100A@250Vac

Axial Lead & Cartridge Fuses

5×20 mm > Medium-Acting > 232 Series

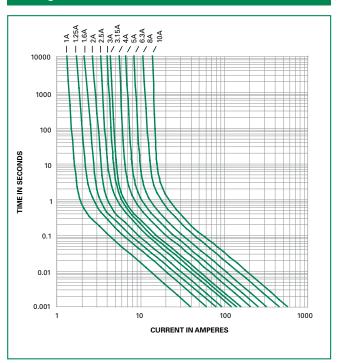
Temperature Re-rating Curve



Note:

Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

Average Time Current Curves



Soldering Parameters - Wave Soldering



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation		
Preheat:			
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)		
Temperature Minimum:	100°C		
Temperature Maximum:	150°C		
Preheat Time:	60-180 seconds		
Solder Pot Temperature:	260°C Maximum		
Solder DwellTime:	2-5 seconds		

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350°C +/- 5°C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

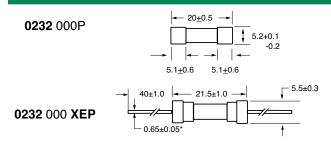


Product Characteristics

Materials	Body: Glass Cap: Nickel–plated brass Leads: Tin–plated Copper
Terminal Strength	MIL-STD-202, Method 211. Test Condition A
Solderability	MIL-STD-202 Method 208
Product Marking	Cap 1: Brand log, current and voltage ratings, and agency approval Cap 2: Blank
Packaging	Available in Bulk (M=1000 pcs/pkg) or on Tape/Reel (MRET1=1000 pcs/reel)

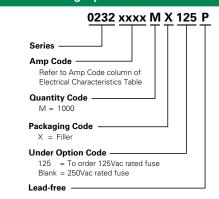
Operating Temperature	−55°C to +125°C
Thermal Shock	MIL-STD-202, Method 107, Test Condition B: (5 cycles –65°C + 125°C)
Vibration	MIL-STD-202, Method 201
Humidity	MIL-STD-202, Method 103, Test Condition A high RH (95%) and elevated temperature (40°C) for 240 hours.
Salt Spray	MIL-STD-202, Method 101, Test Condition B

Dimensions



Notes:

Part Numbering System



Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width
232 Series				
Bulk	N/A	1000	MX	N/A
Bulk	N/A	1000	MXE	N/A

All dimensions in mm

Recommended Accessories

Accessory Type	Series	Description	Max Application Voltage	Max Application Amperage
	345_ISF	Panel Mount Shock-Safe Fuseholder		10
Holder	<u>345</u>	Shock-Safe Fuseholder with PC Mount, Solder Mount and Panel Mount options		20
	830	PC Mount Shock-Safe Miniature Fuseholder		16
	<u>520</u>	Metric OMNI-BLOK® Fuse Block		10
Block <u>646</u> <u>658</u>	<u>646</u>	PC Mount Miniature Fuse Block	250	6.3
	<u>658</u>	Surface Mount Miniature Fuse Block		10
	<u>520_W</u>	PC Mount Miniature Fuse Clip		6.3
Clip	<u>111</u>	PC Board Mount Fuse Clip		10
	<u>445</u>	PC Board Mount Fuse Clip		10

- Notes:

 1. Do not use in applications above rating.

 2. Please refer to fuseholder data sheet for specific re-rating information.
- 3. Please contact factory for applications greater than the max voltage and amperage shown.

^{*} Ratings above 6.3A have 0.8±0.05 diameter lead.