# imall

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5×20 mm > Fast-Acting > 235 Series

## 235 Series, 5×20 mm, Fast-Acting Fuse



#### **Agency Approvals**

| Agency            | Agency File Number  | Ampere Range                                     |  |
|-------------------|---|--|--|
| ₹<br>₽<br>\$<br>₩ | Cartridge:<br>NBK030609-JP1021A<br>NBK190609-JP1021A<br>NBK030609-JP1021B<br>Leaded:<br>NBK030609-JP1021C<br>NBK190609-JP1021B<br>NBK030609-JP1021D | 1-3.5A<br>4-5A<br>6-7A<br>1-3.5A<br>4-5A<br>6-7A |  |
| <u>M</u>          | SU05001 – 3007<br>SU05001 – 2002<br>SU05001 – 2003  | 0.100A – 0.400A<br>0.500A – 3A<br>4A – 6A        |  |
| (h)               | E10480  | 0.100A - 7A                                      |  |
| (Sft)             | Image: 29862 0.100A - 3A<br>4A - 6A   |  |  |
| Œ                 | N/A   | 0.100A – 7A                                      |  |

#### Description

 $5{\times}20\text{mm}$  fast-acting glass body cartridge fuse designed to UL specification.

#### Features

- Designed to UL/CSA/ ANCE 248 Standard
- RoHS compliant and lead-free

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• Available in cartridge and axial lead format

#### Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

#### **Electrical Characteristics for Series**

| % of Ampere<br>Rating | Ampere Rating | OpeningTime        |
|-----------------------|---------------|--------------------|
| 100%                  |               | 4 hours, Minimum   |
| 135%                  | 0.100A – 7A   | 1 hour, Maximum    |
| 200%                  |               | 5 seconds, Maximum |

#### **Additional Information**







For recommended fuse accessories for this product series, see '<u>Recommended Accessories</u>' section.

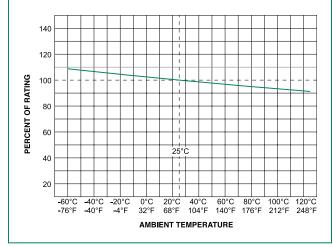
## **Axial Lead & Cartridge Fuses**

5×20 mm > Fast-Acting > 235 Series



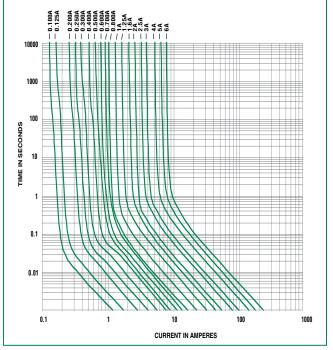
|      |       |                        | Nominal Cold                   | Nominal<br>Melting | Agency Approvals                |      |           |     |   |   |
|------|-------|------------------------|--------------------------------|--------------------|---------------------------------|------|-----------|-----|---|---|
|      |       | Interrupting<br>Rating | Interrupting Besistance        |                    | Œ                               | (UL) | <b>()</b> | PSE | ß |   |
| .100 | 0.1   | 250                    |                                | 8.4000             | (A <sup>2</sup> sec)<br>0.00127 | x    | х         | х   |   | Х |
| .125 | 0.125 | 250                    |                                | 5.7500             | 0.00273                         | X    | x         | x   |   | х |
| .200 | 0.2   | 250                    |                                | 3.1500             | 0.00867                         | X    | х         | х   |   | х |
| .250 | 0.25  | 250                    |                                | 2.2500             | 0.01660                         | X    | x         | х   |   | х |
| .300 | 0.3   | 250                    | 35A @ 250VAC                   | 1.6000             | 0.03215                         | X    | х         | х   |   | х |
| .400 | 0.4   | 250                    | 10kA @ 125VAC                  | 1.075              | 0.05845                         | X    | x         | х   |   | х |
| .500 | 0.5   | 250                    |                                | 0.4265             | 0.06915                         | X    | х         | х   |   | х |
| .600 | 0.6   | 250                    |                                | 0.3195             | 0.11200                         | x    | x         | x   |   | x |
| .700 | 0.7   | 250                    |                                | 0.2625             | 0.15600                         | x    | x         | x   |   | х |
| .800 | 0.8   | 250                    |                                | 0.1920             | 0.25300                         | x    | x         | x   |   | x |
| 001. | 1     | 250                    |                                | 0.1530             | 0.46750                         | x    | x         | x   | X | х |
| 1.25 | 1.25  | 250                    |                                | 0.1055             | 1.08500                         | x    | x         | x   | x | x |
| 01.6 | 1.6   | 250                    |                                | 0.0758             | 2.02500                         | X    | х         | х   | X | х |
| 002. | 2     | 250                    | 100A @ 250VAC<br>10kA @ 125VAC | 0.0603             | 2.64500                         | x    | x         | x   | X | х |
| 02.5 | 2.5   | 250                    |                                | 0.0437             | 5.44500                         | X    | х         | х   | X | х |
| 003. | 3     | 250                    |                                | 0.0347             | 8.39500                         | x    | x         | x   | X | х |
| 03.5 | 3.5   | 250                    |                                | 0.0331             | 17.14000                        | x    | х         |     | X |   |
| 004. | 4     | 125                    |                                | 0.0246             | 17.14000                        | x    | x         | х   | X | х |
| 005. | 5     | 125                    | 10kA @ 125VAC                  | 0.0184             | 27.41000                        | x    | x         | x   | X | х |
| 006. | 6     | 125                    |                                | 0.0148             | 47.32500                        | x    | x         | x   | x | х |
| 007. | 7     | 125                    |                                | 0.0157             | 64.81500                        | x    | х         |     | x |   |

**Temperature Re-rating Curve** 



Note: Rerating depicted in this curve is in addition to the standard derating of 25% for  $% \left( 1-\frac{1}{2}\right) =0$ continuous operation.

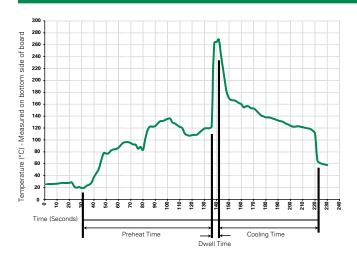
Average Time Current Curves



Please contact Littelfuse for details on T-C curve for 7A rating



#### **Soldering Parameters - Wave Soldering**



#### **Recommended Process Parameters:**

| Wave Parameter                           | Lead-Free Recommendation          |  |  |  |
|--|-----------------------------------|--|--|--|
| Preheat:                                 |                                   |  |  |  |
| (Depends on Flux Activation Temperature) | (Typical Industry Recommendation) |  |  |  |
| Temperature Minimum:                     | 100°C                             |  |  |  |
| Temperature Maximum:                     | 150°C                             |  |  |  |
| Preheat Time:                            | 60-180 seconds                    |  |  |  |
| Solder Pot Temperature:                  | 260°C Maximum                     |  |  |  |
| Solder Dwell Time:                       | 2-5 seconds                       |  |  |  |

#### **Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350°C +/- 5°C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

#### **Product Characteristics**

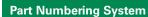
| Materials         | Body: Glass<br>Cap: Nickel–plated brass<br>Leads: Tin–plated Copper                               |
|-------------------|---|
| Terminal Strength | MIL-STD-202, Method 211 .<br>Test Condition A   |
| Solderability     | MIL-STD-202 Method 208  |
| Product Marking   | Cap 1: Brand logo, current and voltage<br>rating<br>Cap 2: Series and agency approval<br>markings |
| Packaging         | Available in Bulk (M=1000 pcs/pkg) or on<br>Tape/Reel (MRET1=1000 pcs/reel)                       |

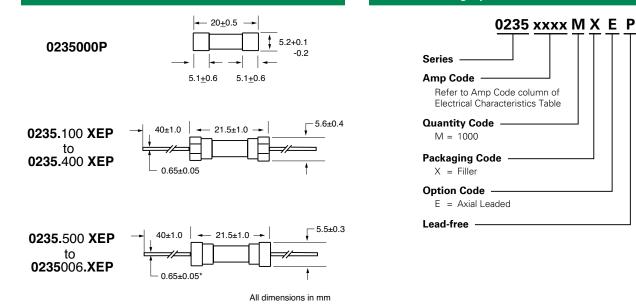
| Operating Temperature | –55°C to +125°C   |
|-----------------------|---|
| Thermal Shock         | MIL-STD-202, Method 107, Test<br>Condition B: (5 cycles –65°C +<br>125°C)                                       |
| Vibration             | MIL-STD-202, Method 201   |
| Humidity              | MIL-STD-202, Method 103, Test<br>Condition A high RH (95%) and<br>elevated temperature (40° C) for 240<br>hours |
| Salt Spray            | MIL-STD-202, Method 101, Test<br>Condition B  |

### **Axial Lead & Cartridge Fuses**

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Notes:

**Dimensions** 

\* Ratings above 6.3A have 0.8±0.05 diameter lead.

#### Packaging

| Packaging Option | Packaging Specification | Quantity | Quantity &<br>Packaging Code | Taping Width     |  |
|------------------|-------------------------|----------|------------------------------|------------------|--|
| 235 Series       |                         |          |                              |                  |  |
| Bulk             | N/A                     | 1000     | MX                           | N/A              |  |
| Bulk             | N/A                     | 1000     | MXE                          | N/A              |  |
| Reel and Tape    | EIA 296-E               | 1000     | MRET1                        | T1=53mm (2.087") |  |

| Recommended Accessories                       |                |   |     |                                |  |  |
|---|----------------|---|-----|--------------------------------|--|--|
| Accessory<br>Type                             | Series         | Description   |     | Max<br>Application<br>Amperage |  |  |
|   | <u>345_ISF</u> | Panel Mount Shock-Safe Fuseholder   |     | 10                             |  |  |
| Holder <u>345</u><br><u>830</u><br><u>520</u> |                | Shock-Safe Fuseholder with PC Mount, Solder Mount and Panel Mount options |     | 20                             |  |  |
|   |                | PC Mount Shock-Safe Miniature Fuseholder                                  |     | 16                             |  |  |
|   |                | Metric OMNI-BLOK® Fuse Block  |     | 10                             |  |  |
| Block <u>646</u><br><u>658</u>                | <u>646</u>     | PC Mount Miniature Fuse Block   | 250 | 6.3                            |  |  |
|   | <u>658</u>     | Surface Mount Miniature Fuse Block  |     | 10                             |  |  |
| <u>520_W</u>                                  |                | PC Mount Miniature Fuse Clip  |     | 6.3                            |  |  |
| Clip  | <u>111</u>     | PC Board Mount Fuse Clip  |     | 10                             |  |  |
|   | <u>445</u>     | PC Board Mount Fuse Clip  |     | 10                             |  |  |

Notes: 1. Do not use in applications above rating.

2. Please refer to fuseholder data sheet for specific re-rating information.

3. Please contact factory for applications greater than the max voltage and amperage shown.