



Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts,Customers Priority,Honest Operation,and Considerate Service",our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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NOTES:

I. MATERIALS AND FINISHES (PLATING THICKNESS IN MICROINCHES):
BODY - BRASS, SILVER PLATING (200 MIN THICK)
WASHER - BRASS, SILVER PLATING (200 MIN THICK)
NUT - BRASS, SILVER PLATING (200 MIN THICK)

THIRD ANGLE PROJ. 

REVISIONS					
REV	DESCRIPTION	DATE	ECO	APPR	
--	RELEASE TO MFG.	-----	-----		
W	REDRAWN IN PRO-E & UPDATED NOTES, ADD COD	9/20/13	49679	RV	

1. MATERIALS AND FINISHES (PLATING THICKNESS IN MICROINCHES):
- BODY - BRASS, SILVER PLATING (200 MIN THICK)
 - WASHER - BRASS, SILVER PLATING (200 MIN THICK)
 - SHELL - BRASS, SILVER PLATING (200 MIN THICK)
 - FERRULE - COPPER, SILVER PLATING (200 MIN THICK)
 - CONTACT - BRASS, GOLD PLATING (100 MIN THICK)
 - SPRING - BeCu, NICKEL PLATING (100 MIN)
 - INSULATOR - PTFE
 - GASKET - SILICONE RUBBER

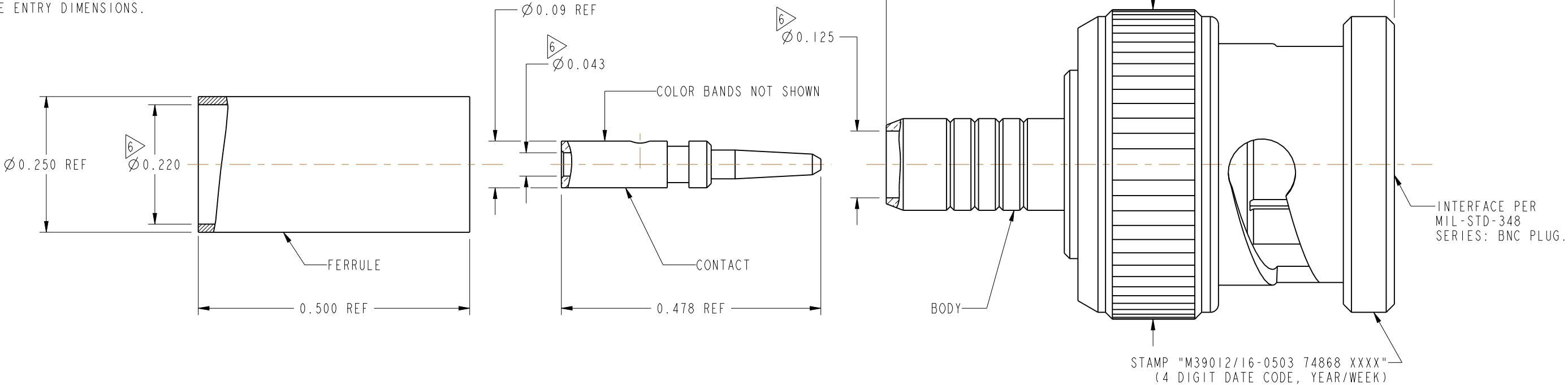
2. ELECTRICAL:
- A. IMPEDANCE: 50 OHM

3. MECHANICAL:
- A. DURABILITY: 500 CYCLES MIN.
 - B. TEMPERATURE RANGE: -65° C TO +165° C

4. PACKAGING:
- A. QUANTITY: SINGLE PACK
 - B. MARKING: BAG TO BE MARKED
"AMPHENOL, 31-4427, AND DATE CODE"

5. CABLE ASSEMBLY INSTRUCTIONS:
- A. TRIM CABLE AS SHOWN.
 - B. INSERT CABLE CENTER CONDUCTOR TO CONTACT.
 - C. SOLDER CONTACT TO CABLE OR CRIMP CONTACT TO CABLE.
WHEN CRIMPING CONTACT TO CABLE, CRIMP WITH AMPHENOL TOOL 227-944 (M22520/5-01) AND DIE SET 227-1221-11, CAVITY 'B' (M22520/5-11 CLOSURE 'B'), .068" HEX DIE.
 - D. INSERT CABLE INTO CONNECTOR WITH BRAID OVER KNURL UNTIL IT BOTTOMS.
 - E. CRIMP FERRULE WITH AMPHENOL TOOL 227-944 (M22520/5-01) AND DIE SET 227-1221-11, CAVITY 'A' (M22520/5-11, CLOSURE 'A'), .213" HEX DIE.

 SHOWS CABLE ENTRY DIMENSIONS.



THIS CONNECTOR IS COVERED BY U.S. PATENT 3,336,563.

CUSTOMER OUTLINE DRAWING
ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE: 2 PLACE DECIMAL 3 PLACE DECIMAL ANGLES $\pm .015$ (0,381 mm) $\pm .005$ (0,127 mm) $\pm 1^\circ$	MATERIAL	DRAWN	DATE	TITLE		Amphenol RF www.amphenolrf.com	
	SEE NOTES	RAJAVIJAYAN S	09-Aug-13				
	REFERENCE	ENGINEER	DATE	BNC PLUG MIL-CRIMP (CATEGORY D) FOR RG 142 & 400/U CABLE		DRAWING NO.31-4427	
	MIL-C-39012/16-0503	D. ROYCE	28-Mar-91			ITEM NO.31-4427	
NOTICE - These drawings, specifications, or other data (1) are, and remain the property of Amphenol corp. (2) must be returned upon request; and (3) are confidential and not to be disclosed to any person other than those to whom they are given by Amphenol Corp. the furnishing of these drawings, specifications, or other data by Amphenol Corp., or to any other person to anyone for any purpose is not to be regarded by implication or otherwise in any manner licensing, granting rights to permitting such holder or any other person to manufacture, use or sell any product, process or design, patented or otherwise, that may in any way be related to or disclosed by said drawings, specifications, or other data.	FINISH	APPROVED	DATE	SCALE: 5.0:1.0 SHEET 2 OF 2		PART NO.31-4427	
		K. CAPOZZI	8/28/13	DWG SIZE B REV W			
		CAD FILE					