# imall

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



## Contact us

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### ROHS 12/318 Series Lead-Free 3AG, Fast-Acting Fuse





#### **Agency Approvals**

📶 Littelfuse

Agency	Agency File Number	Ampere Range
	E10480 AU1410	312 Series 10mA - 10A/ 318 Series 31mA - 10A 312 Series 12A - 30A
<b>S</b> ₽₀	LR 29862	312 Series 10mA - 30A 318 Series 31mA - 10A
PSE	NBK040205- E10480B/F	312/318 Series 1A - 10A
c <b>Al</b> us	E10480	318 Series 12A - 30A
$\bigcirc$	SU05001- 5005/5006/6005/6008	312/318 Series 1A/ 1.25A / 1.6A/ 2A - 10A
Œ		312 Series 10mA - 10A 318 Series 31mA - 35A

#### Description

The 3AG Fast-Acting Fuse solves a broad range of application requirements while offering reliable performance and cost-effective circuit protection.

#### Features

- In accordance with UL Standard 248-14
- Available in cartridge and axial lead format and with various forming dimensions
- RoHS compliant and Lead-free (except 10mA and 31mA rated items)

#### Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

#### Electrical Characteristics for Series

% of Ampere Rating	Ampere Rating	OpeningTime
100%	.01 – 35	4 hours, Minimum
135%	.01 – 35	1 hour, Maximum
	.01 – 10	5 sec., Maximum
200%	12 – 30	10 sec., Maximum
	35	20 sec., Maximum

#### Cartridge and Axial Lead Fuses 3AG > Fast Acting > 312/318 Series



#### **Electrical Characteristic Specifications by Item** Max Nominal Agency Approvals Nominal Ampere Interrupting Cold Amp Voltage Melting () $\odot$ c A us PSE Code Rating (A) Rating Rating Resistance I<sup>2</sup>t (A<sup>2</sup> sec) (Ohms) (V) .10\* 0.01 250 177.4000 NA X\*\* X\*\* X\*\* .031\* 0.031 250 23.6500 0.0000300 Х Х Х .062 0.062 250 24.7000 0.000249 Х Х Х .100 0.1 250 11.2800 0.00102 Х Х Х .125 0.125 250 7.1450 0.00289 Х Х Х .150 0.15 250 5.1300 0.00550 Х Х Х 0.175 3.8750 0.00960 .175 250 Х Х Х .187 0.187 250 10mA ~ 1A 3.4200 0.0128 х х Х 35A@250Vac 0.2 .200 250 3.0200 0.0165 Х Х Х 10KA@125Vac 0.25 .250 250 2.0100 0.0355 Х х Х .300 0.3 250 1.4050 0.0689 Х х Х .375 0.375 250 0.8250 0.185 х х Х .500 0.5 250 0.4980 0.483 Х Х Х .600 .6 250 0.3620 0.880 Х Х Х .750 0.75 250 0.2445 1.84 Х Х х 001 1 250 0.1900 0.760 Х Х Х Х Х 1.25 1.25 250 0.1385 1.45 Х Х Х Х Х 1.5 01.5 250 0.1036 2.35 Х Х х Х 01.6 1.6 250 0.0934 2.80 Х Х Х Х Х 1.75 1.75 0.0856 3.60 250 Х Х Х Х 1.25A ~ 3A 01.8 1.8 250 100A@250Vac 0.0825 3.85 х х Х Х 10KA@125Vac 002 2 0.0704 250 5 20 Х Х Х Х Х 2.25 2.25 0.0594 250 7.20 Х Х Х х Х 02.5 2.5 250 0.0513 9.54 Х Х Х Х Х 003 3 250 0.0427 14.0 Х Х Х Х Х 28.5 004 4 0.0293 250 Х х Х х Х 005 5 250 0.0224 50.0 Х Х Х Х Х 4A ~ 10A 006 6 250 0.0178 118.0 Х Х Х Х Х 200A@250Vac 7 0.0146 118.0 007 250 Х х Х х Х 10KA@125Vac 008 8 250 0.0122 166.0 Х Х Х Х Х 010 10 250 0.0093 298.0 Х Х Х Х Х x\*\*\* X\*\* 012 12 32 0.0072 234.6 X\*\* x\*\*\* X\*\* 015 15 32 0.0052 490.5 X\*\* $12A \sim 35A$ x\*\*\* 020 20 32 0.0035 1029 X\*\* X\*\* 300A@32 Vac X\*\*\* X\*\* X\*\* 25 025 32 0.0024 2041 x\*\*\* x\*\* X\*\* 030 30 32 0.0019 3717 035 35 32 0.0013 7531

#### NOTES:

\* 10mA and 31mA are not RoHS compolaint as the glass bead contains Pb.

\*\* 312 Series only. Refer to Agency Approvals section of this document.

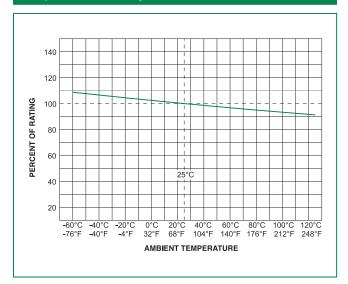
\*\*\* 318 Series only. Refer to Agency Approvals section of this document.



### **Cartridge and Axial Lead Fuses** 3AG > Fast Acting > 312/318 Series

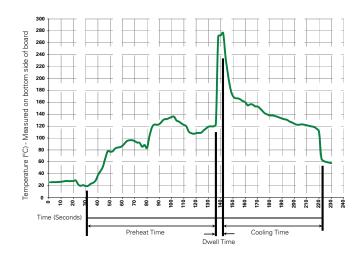
**Average Time Current Curves** 

#### **Temperature Rerating Curve**



250 A 500 A 750 A .5 A 125 062 8 1000 100 TIME IN SECONDS 10 0.1 0.01 0.005 0.01 10 100 0.1 1 **CURRENT IN AMPERES** 

#### **Soldering Parameters - Wave Soldering**



#### **Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100° C
Temperature Maximum:	150° C
Preheat Time:	60-180 seconds
Solder Pot Temperature:	280° C Maximum
Solder Dwell Time:	2-5 seconds

#### **Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350° C +/- 5°C Heating Time: 5 seconds max.

## Note: These devices are not recommended for IR or Convection Reflow process.

#### Cartridge and Axial Lead Fuses 3AG > Fast Acting > 312/318 Series

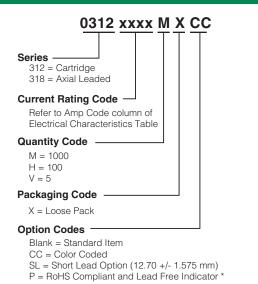


#### **Product Characteristics**

Materials	Body: Glass Cap: Nickel-plated brass Leads: Tin-plated Copper	
Terminal Strength	MIL-STD-202G, Method 211A, Test Condition A	
Solderability	Reference IEC 60127 Second Edition 2003-01 Annex A	
Product Marking	Cap1:Brand logo, current and voltage ratingsCap2:Series and agency approval marks	

Operating Temperature	-55°C to +125°C	
Thermal Shock	MIL-STD-202G, Method 107G, Test Condition B: (5 cycles -65°C to +125°C)	
Vibration	MIL-STD-202G, Method 201 A	
Humidity	MIL-STD-202G, Method 103B, Test Condition A: High RH (95%), and Elevated temperature (40°C) for 240 hours	
Salt Spray	MIL-STD-202G, Method 101D, Test Condition B	

#### Part Numbering System



For additional information or information about other available options, please contact Littelfuse.

\*Note: All 312 / 318 series fuses are now sold as RoHS compliant and Lead Free by default, with or without the "P" indicator.

#### Packaging Quantity & **Packaging Option** Quantity Packaging Code 312 Series (Cartridge Type) Bulk 5 VX Bulk 100 ΗX Bulk 1000 ΜX Bulk 1000 MXCC Bulk HXCC 100 318 Series (Axial Leaded) Bulk 5 VX Bulk 100 ΗХ Bulk 1000 ΜX Bulk 1000 MXSL

#### Dimensions

Measurements displayed in millimeters (inches)

