# imall

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!

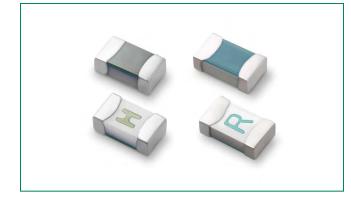


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# 438A Series – 0603 Fast-Acting Fuse



Agency Approvals				
AGENCY	AGENCY FILE NUMBER	AMPERE RANGE		
c <b>FN</b> ° us	E10480	0.250A – 6A		
<u>ج</u>	29862	0.250A – 6A		

# **Electrical Characteristics for Series**

**Electrical Specifications by Item** 

% of Ampere Rating	Ampere Rating	OpeningTime at 25°C
100%	0.250A – 6A	4 Hours, Minimum
250%	0.250A – 6A	5 Seconds, Maximum

# Description

The 438A series AECQ-compliant fuses are specifically tested to cater secondary circuit protection needs of compact auto electronics application.

The general design ensures excellent temperature stability and performance reliability.

The high I<sup>2</sup>t values which is typical in the Littelfuse ceramic fuse family ensure high inrush current withstand capability.

# Features

- Operating Temperature from -55°C to +150°C
  - soldering
- 100% Lead-free, RoHS compliant and Halogenfree
- Suitable for both leaded and lead-free reflow/wave

ROHS () HF CALUS

- Meets Littelfuse's Automotive qualifications\*
- \* Largely based on Littelfuse internal AECO-200 test plan.

### Applications

- Li-ion Battery
- LED Head-Lights
- Automotive Navigation System
- TFT Display
- Battery Management System (BMS)
- Clusters

# Additional Information





Samples

Ampere Amp Max.		Max.	Interventing Deting	Nominal Nominal		Nominal Voltage	Nominal Power	Agency Approvais	
Rating (A)	Code		Interrupting Rating (AC/DC) <sup>1</sup>	Resistance (Ohms)²	Melting I <sup>2</sup> t (A <sup>2</sup> Sec.) <sup>3</sup>	Drop At Rated Current (V) <sup>4</sup>	Dissipation At Rated Current (W)	c <b>FL</b> us	۹.
0.25	.250	63VDC		2.218	0.0017	0.550	0.138	X	Х
0.375	.375	63VDC		1.247	0.0041	0.488	0.183	X	Х
0.5	.500	63VDC	50A @ 63VDC	0.829	0.0100	0.486	0.243	X	Х
0.75	.750	63VDC	50A @ 32VAC	0.466	0.0281	0.378	0.284	x	Х
1	001.	63VDC		0.310	0.0593	0.351	0.351	X	Х
1.25	1.25	63VDC		0.200	0.0510	0.365	0.456	X	Х
1.75	1.75	32VDC	50A@32VAC/32VDC	1.405	0.1440	0.360	0.540	X	Х
2	002.	32	50A @ 32VDC/12VAC	0.0490	0.181	0.107	0.214	x	х
2.5	02.5	32		0.0364	0.240	0.095	0.238	X	Х
3	003.	32		0.0264	0.439	0.093	0.279	X	Х
3.5	03.5	32		0.0210	0.647	0.082	0.287	X	Х
4	004.	32		0.0177	0.730	0.079	0.316	X	х
5	005.	32		0.0127	0.747	0.074	0.370	X	х
6	006.	24	50A @ 24VDC/12VAC	0.0086	1.444	0.072	0.432	x	х

#### Notes:

1. AC Interrupting Rating tested at rated voltage with unity power factor. DC Interrupting Rating tested at rated voltage with time constant < 0.8 msec.

2. Nominal Resistance measured with < 10% rated current.

3. Nominal Melting I<sup>2</sup>t measured at 1 msec. opening time.

4. Nominal Voltage Drop measured at rated current after temperature has stabilized

Devices designed to carry rated current for 4 hours minimum. It is recommended that devices be operated continuously at no more than 80% rated current. See "Temperature Re-rating Curve" for additional re-rating information.

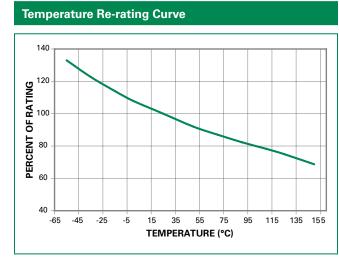
Resources

Devices designed to be mounted with marking code facing up

# **Surface Mount Fuses**

Ceramic Fuse > 438A Series





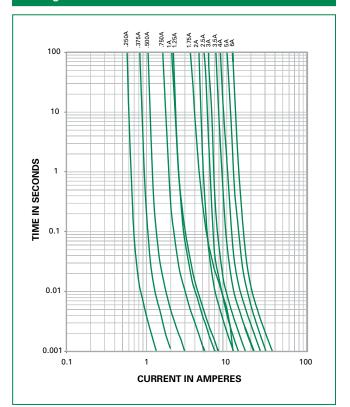
#### Note:

1. Re-rating depicted in this curve is in addition to the standard re-rating of 20% for continuous operation.

#### Example:

For continuous operation at 75 degrees celsius, the fuse should be rerated as follows: I = (0.80)(0.85)I\_{RAT} = (0.68)I\_{RAT}

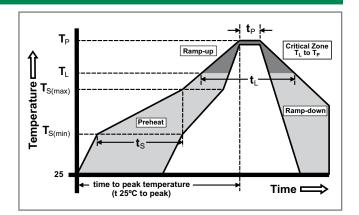
# **Average Time Current Curves**



# **Soldering Parameters**

Reflow Co	ndition	Pb – free assembly	
	- Temperature Min (T <sub>s(min)</sub> )	150°C	
Pre Heat	-Temperature Max (T <sub>s(max)</sub> )	200°C	
	-Time (Min to Max) (t <sub>s</sub> )	60 – 180 seconds	
Average R (T <sub>L</sub> ) to pea	amp-up Rate (LiquidusTemp k)	3°C/second max.	
$T_{S(max)}$ to $T_L$	- Ramp-up Rate	5°C/second max.	
Deflow	- Temperature (T <sub>L</sub> ) (Liquidus)	217°C	
Reflow	- Temperature (t <sub>L</sub> )	60 – 150 seconds	
PeakTemp	erature (T <sub>P</sub> )	260 <sup>+0/-5</sup> °C	
Time withi Temperatu	n 5°C of actual peak ire (t <sub>p</sub> )	10 – 30 seconds	
Ramp-dow	/n Rate	6°C/second max.	
Time 25°C	to peakTemperature (T <sub>P</sub> )	8 minutes max.	
Do not exc	eed	260°C	
Ramp-dow Time 25°C	n Rate to peakTemperature (T <sub>P</sub> )	8 minutes max.	

Wave Soldering260°C, 10 seconds max.





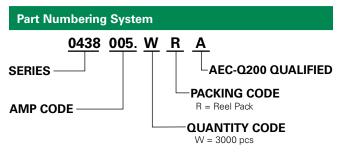
# **Product Characteristics**

Materials	Body: Advanced Ceramic Terminations: Ag/Ni/Sn (100% Lead-free) Element Cover Coating: Lead-free Glass		
Moisture Sensitivity Level	IPC/JEDEC J-STD-020, Level 1		
Solderability	IPC/EIC/JEDEC J-STD-002, Condition C		
Humidity Test	MIL-STD-202, Method 103, Conditions D		
Resistance to Solder Heat	MIL-STD-202, Method 210, Condition B		
Moisture Resistance	MIL-STD-202, Method 106		
Thermal Shock	MIL-STD-202, Method 107, Condition B		
Mechanical Shock	MIL-STD-202, Method 213, Condition A		
Vibration	MIL-STD-202, Method 201		
Vibration, High Frequency	MIL-STD-202, Method 204, Condition D		
Dissolution of Metallization	IPC/EIC/JEDEC J-STD-002, Condition D		
Terminal Strength	IEC 60127-4		

High Temperature Storage	MIL-STD-202 Method 108 with exemptions		
Thermal Shock Test	JESD22 Method JA-104, Test Conditions B and N		
Biased Humidity	MIL-STD-202 Method 103, 85°C/85% RH with 10% operating power for 1000 hrs		
Operational Life	MIL-STD-202 Method 108, Test Condition D		
Resistance To Solvents	MIL-STD-202 Method 215		
Mechanical Shock	MIL-STD-202 Method 213, Test Condition C		
High Frequency Vibration	MIL-STD-202, Method 204		
Resistance To Soldering Heat	MIL-STD-202 Method 210, Test Condition B		
Solderability	JESD22-B102E Method 1		
Terminal Strength For SMD	AEC Q200-006		
Board Flex	AEC Q200-005		
Electrical Characterization	3 Temperature Electrical Characterization		

# Part Marking System

Marking Code	Amp Code
D	.250
E	.375
F	.500
G	.750
Н	001.
J	1.25
L	1.75
N	002.
<u></u>	02.5
Р	003.
R	03.5
S	004.
Т	005.
U	006.



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# $\begin{array}{c} 1.575 \pm 0.152 \\ \hline 0.062 \pm 0.006] \\ \hline 0.33 \pm 0.006] \\ \hline 0.530 \pm 0.150 \\ \hline 0.033 \pm 0.006] \\ \hline 0.508 \pm 0.102 \\ \hline 0.021 \pm / 0.006] \\ \hline 0.508 \pm 0.102 \\ \hline 0.021 \pm / 0.006] \\ \hline 0.017 \pm / 0.006] \\ \hline 0.432 \pm / 0.150 \\ \hline 0.017 \pm / 0.006] \\ \hline 0.60 \\ \hline 0.024 \\ \hline 0.025 \\ \hline 0.024 \\ \hline 0.025 \\ \hline 0.024 \\ \hline 0.025 \\ \hline 0.024 \\ \hline 0.025 \\$



Dimensions

# **Surface Mount Fuses**

Ceramic Fuse > 438A Series



Packaging					
Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code		
8mm Tape and Reel	EIA-481, IEC 60286, Part 3	3000	WR		

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