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With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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Product manual

Metallic Panel

CONTENTS

1. DESCRIPTION

2. TECHNICAL DATA AND DIMENSIONAL DRAWINGS

- 2.1. [Technical Data](#)
- 2.2. [Dimensions 12 key Keypad Front Mounting](#)
- 2.3. [Dimensions 16 key Keypad Front Mounting](#)
- 2.4. [Dimensions 12 key Keypad Rear Mounting](#)
- 2.5. [Dimensions 16 key Keypad Rear Mounting](#)
- 2.6. [Circuit Diagram](#)

3. ORDER NUMBERS

- 3.1. [Lettering](#)

4. PACKAGING

5. QUALIFICATION TESTS

- 5.1. [IP Protection Class](#)
- 5.2. [IK Protection Class](#)

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Page	Production date:	Produced by:	Modification date:	Modified by:	Modification No.	Data sheet No.	Index
1 of 8	24.08.2006	Weisenberger			9273	105.9517	--

Print date: 24.08.06 16:12

1 Description

Due to the combined construction of a tactile membrane keypad with metallic surface, the keypad is protected against vandalism and also shows an excellent tactile feedback. The stainless steel surface is laser lettered. In addition to the standard lettering, customized lettering and symbols are available on request.

2 Technical Data and Dimensional Drawings

2.1 Technical Data

Electrical Data		
Contacts Material		Silver + Carbon
Switching Voltage max.	(V AC/DC)	30/42
Switching Voltage min.	(mV AC/DC)	20
Switching Current max.	(mA)	50
Switching Current min.	(mA)	1
Lifetime electrical	(mill.)	> 1
Rated Breaking Capacity	(W)	0,6
Trace Resistance per cm (Width 0,7 mm, Thickness 10 µm)	(Ω)	max. 1
Dielectric Strength	(V)	500
Insulation Resistance (DIN42115)	(MΩ)	> 100
Duration of Bounce (DIN 42115)	(ms)	typ. < 5

Mechanical Data		
Actuating Force	(N)	3
Actuating Travel	(mm)	0.45
IP-Protection Class Front Side/Contact Area	(IP)	40/65
IK-Protection Class (DIN EN 50102)	(IK)	IK 07
Lifetime mechanical	(mill.)	> 2

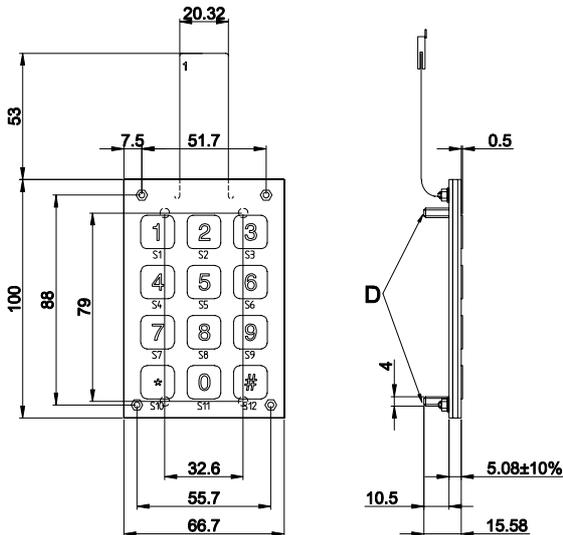
Climatical Data		
Operating Temperature	(°C)	-25 to +85
Storage Temperature	(°C)	-40 to +85

Material		
Front Panel		Stainless Steel with welding bolts
Keys		Stainless Steel
Supporting Plate		Stainless Steel or Aluminum

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Page	Production date:	Produced by:	Modification date:	Modified by:	Modification No.	Data sheet No.	Index
3 of 8	24.08.2006	Weisenberger			9273	105.9517	--

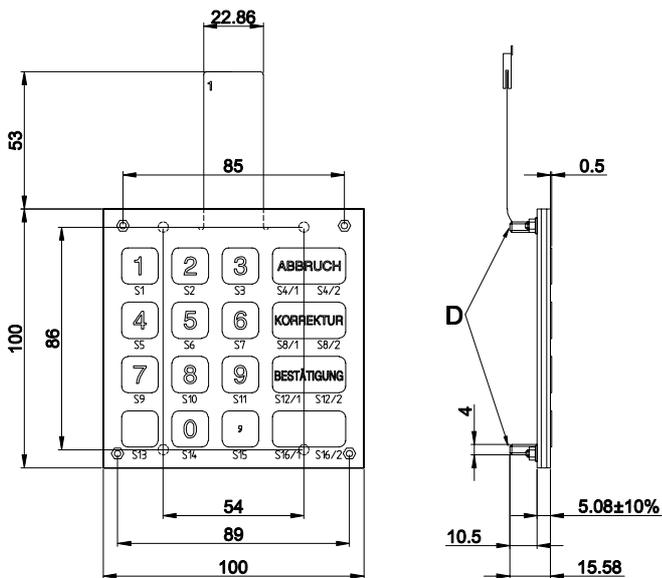
2.2 Dimensions 12 key Keypad Front Mounting

12 key points (67.2x100.5)

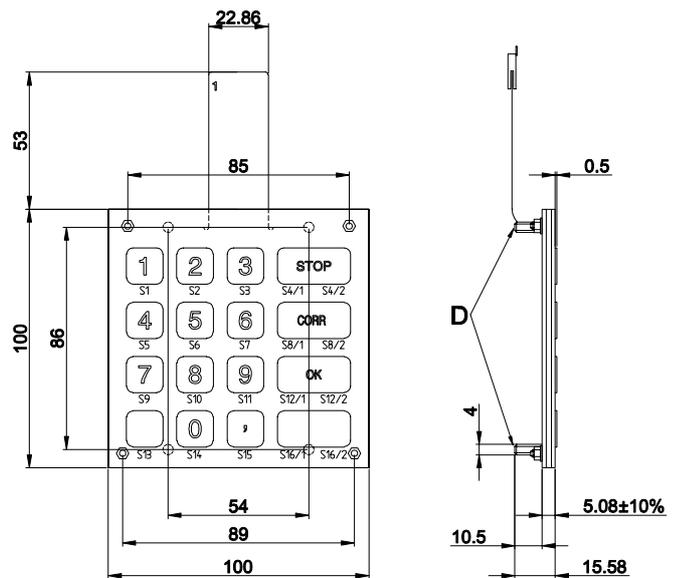


2.3 Dimensions 16 Key Keypad Front Mounting

16 key points (100.5x100.5) Lettering German



16 key points (100.5x100.5) Lettering English

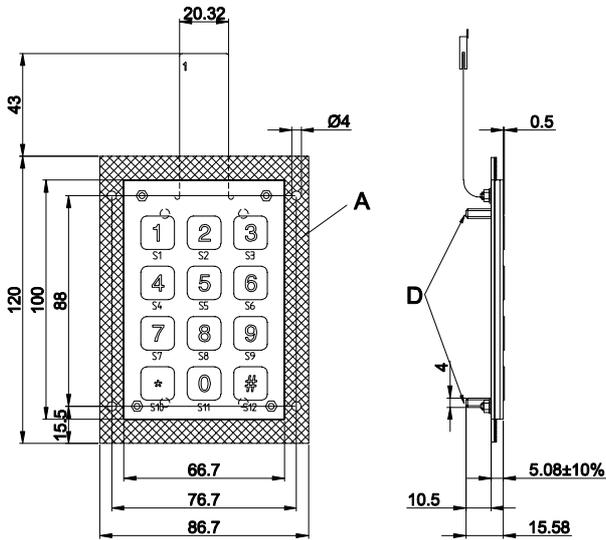


- A Mounting Frame
- D Self-clinching studs M4x12

Changes that contribute to technical improvement are subject to alternations							
Page	Production date:	Produced by:	Modification date:	Modified by:	Modification No.	Data sheet No.	Index
4 of 8	24.08.2006	Weisenberger			9273	105.9517	--

2.4 Dimensions 12 key Keypad Rear Mounting

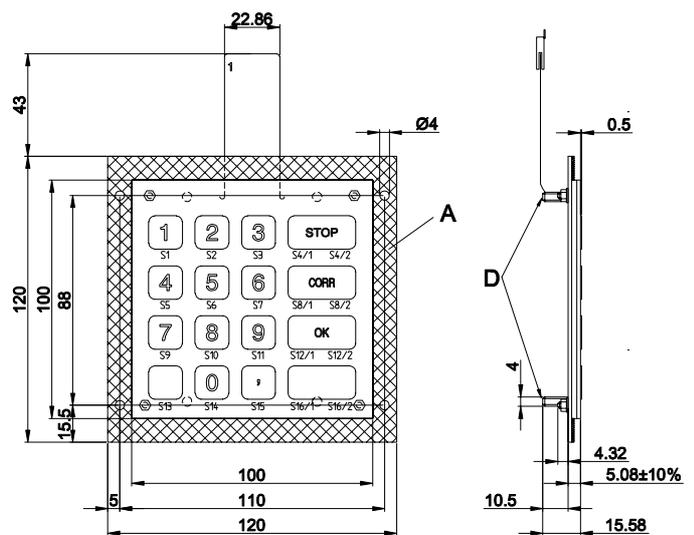
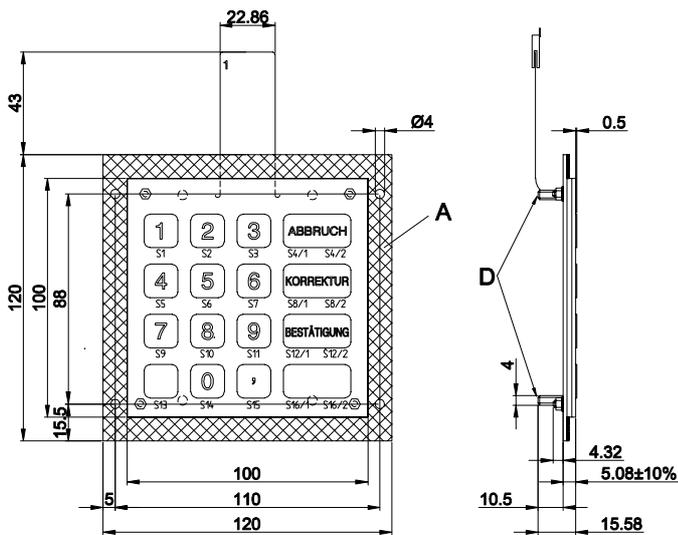
12 key points (67.2x100.5)



2.5 Dimensions 16 key Keypad Rear Mounting

16 key points (100.5x100.5) Lettering German

16 key points (100.5x100.5) Lettering English



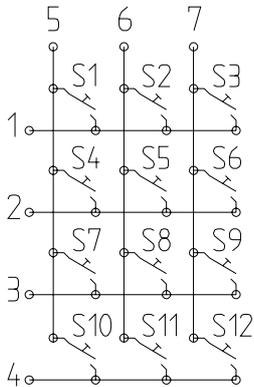
- A Mounting Frame
- D Self-clinching studs M4x12

Changes that contribute to technical improvement are subject to alternations

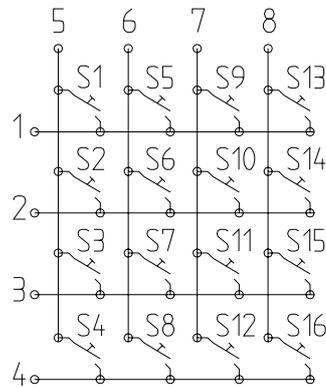
Page	Production date:	Produced by:	Modification date:	Modified by:	Modification No.	Data sheet No.	Index
5 of 8	24.08.2006	Weisenberger			9273	105.9517	--

2.6 Circuit Diagram

12 key Keypad



16 key Keypad



3 Order Number

	12 key Keypad	16 key Keypad
Mounting Dimensions (mm)	67.2x100.5	100.5x100.5
Lettering German		
Front Mounting	1041.3500	1041.3000
Rear Mounting	1041.6500	1041.6000
Lettering English		
Front Mounting	---	1041.3100
Rear Mounting	---	1041.6100

3.1 Lettering

The lettering showed in the images under 2.2 to 2.5 is standard.
Customized versions, lettering or colours of the actuators are available on request.

4 Packaging

12 key Keypad	5	Reusable packaging
16 key Keypad	5	Reusable packaging



Changes that contribute to technical improvement are subject to alternations							
Page	Production date:	Produced by:	Modification date:	Modified by:	Modification No.	Data sheet No.	Index
7 of 8	24.08.2006	Weisenberger			9273	105.9517	--

5 Qualification Tests

5.1 IP Protection Class

IP Protection Class IEC/DIN/EN/ 60529	Front Side	IP 40
	Contact Area	IP 65

5.2 IK Protection Class

Test carried out centrally

IK Protection Class DIN EN 50102	IK 07
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Test carried out with free fall hammer of steel.