



Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts,Customers Priority,Honest Operation,and Considerate Service",our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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QP-104
HAND PRESS
PART NUMBER 107484-002
FCI MANUAL P/N 162046-001



QP-104 HAND PRESS



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 REFERENCE DRAWINGS	
EPL 107484	Quickie™ Hand Press
107484.....	Quickie™ Hand Press Model #103
116115.....	Quickie™ Hand Press Setup
142918.....	QP-104 Fixtures

REFERENCE DOCUMENTS

FORM #E-3245 - -Customer Application Machine Warranty and Service Policy
 “Section I” Equipment owned by FCI Electronics.

FORM #E-3244 - -Customer Application Machine Warranty and Service Policy
 “Section II” Equipment purchased by the customer.

FORM # E-3247- - FCI Electronics Address List

Introduction

General Description

- The QP-104 press is a hand-operated press. The use of a toggle linkage is utilized to produce the force needed to do crimping.

Installation

Receiving

- Upon arrival, remove the QP-104 hand press from the shipping crate, and inspect immediately for shipping damage. Report any damage to a FCI USA representative, and file a damage claim with the carrier.

Set-up

- The QP-104 should be securely mounted to an adequate work bench top with ¼ inch bolts, washers, and nuts.

Service

Service

- Once a month, the bearings, toggle joints and ram shaft should be lubricated with 20w oil.
- WHAT TO DO IF YOU NEED SERVICE:
In the event service or technical help is needed FCI USA provides a toll free number. For service or technical help call 1-800-843-6911.

Parts Replacement

- PARTS REPLACEMENT:
When calling for spare parts, have part number(s) ready for the customer service person. Number(s) can be obtained from the reference drawings located in the back of this manual.
Spare part orders call 1-800-222-2194 and ask for CUSTOMER SERVICE.