imall

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

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Toggle Switch Boots

HEXSEAL[®] and E-SEEL[®] toggle switch boots are molded from a high tear-strength silicone rubber (other materials available for specific environments) bonded to a built-in mounting nut. Each encloses the base of the protruding switch bushing and forms a watertight and dust-tight seal against the front panel surface.

SPECIFICATIONS

MaterialHEXSEALS: Silicone rubber conforms to A-A-59588, Class 3B, GR 50 (unless otherwise specified). E-SEELS: Silicone rubber polymer type ASTM D 1418
Mounting NutHEXSEALS: Brass, nickel-plated E-SEELS: Brass, black-oxide
Temperature RangeHEXSEALS: -94°F to +400°F (-70°C to +204°C) E-SEELS: -80°F to +400°F (-62°C to +204°C)
Enclosure ProtectionNEMA/UL/ULC Types 1, 2, 3, 3S, 3R, 4, 4X, 6P, 12, 13; IEC IP66/IP68
Pressure RangeExceeds 15 psi internal and 1500 psi external (N5032B: 10 psi)
Operational Life100,000 actuations (minimum)
Shelf LifeExcess of 25 years
Resistant toSalt spray, sunlight, ozone, weather, fungus, and most acids and lubricating oils
Military Specs*Most HEXSEALS meet MIL-DTL-5423. (See listing on page 6)
Agency RecognitionUL & ULC Recognized Component to UL Std. 50
InstallationPlease see installation instructions on page 19

*APM's policy is to manufacture our HEXSEAL® sealing boots as defined by the requirements of MIL-Spec MIL-DTL-5423 which we regard as the standard for the switch, circuit breaker and potentiometer industry. These requirements were formulated based on our original patent.

HOW TO ORDER

Specify APM boot part number and, if necessary, the appropriate bushing adaptor part number (please see page 19).

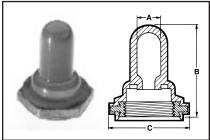


FIG	URI	E 2	

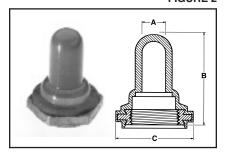
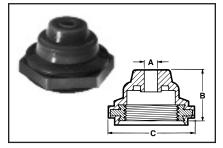
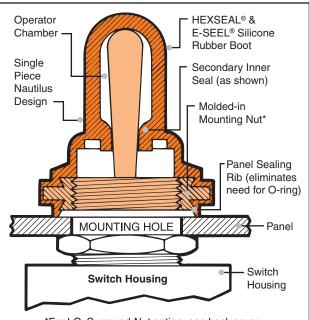


FIGURE 3





*For I.Q. Surround-Nut option, see back cover. For metric sizes, see page 20.

FIGURE 1

1 Full-Toggle Boot with Integral Secondary Inner Seal – IP66/68 Rated Figure 1

(in.)					nm in. mm		Part Number	Boot Part Number	Color*	HEXSEAL	E-SEEL
	in.	mm	in.	mm	in.	mm	mm M5423/04-01 N-5030			Ξ	ш
¹ /4-40NS-2B .31	.104	2.64	.422	10.72	.375	9.58	M5423/04-01	N-5030	Gray	•	
¹ /4-40NS-2B .37	.062	1.53	.500	12.70	.375	9.52	M5423/05-01	N-5030L†	Gray	•	
¹ /4-40NS-2B .28	.062	1.58	.390	9.91	.375	9.52	M5423/05-02	N-5030R	Gray	•	
¹ /4-40NS-2B .50	.062	1.58	.594	15.08	.375	9.52	—	N-5030S	Gray	•	
¹⁵ /32-32NS-2B .66	.219	5.55	.844	21.44	.625	15.88	M5423/01-01	N-1030	Gray	•	
¹ /2-32NS-2B .66	.219	5.55	.844	21.44	.625	15.88	_	N-1030 ¹ /2-32	Gray	•	
¹⁵ / _{32-32NS-2B} .71 .219 5.55 .937 23.81 .625 15.88 — C1131/27 Black									•		

RoHS

Compliant

Full-Toggle Boots (with constant I.D.) – IP66/68 Rated

Figure 2

Thread Size	Max. Toggle Height Above Bushing	Th	A roat I.D.	-	3 ght	(Fl	C at	Military Part Number	APM Boot Part Number	Color*	HEXSEAL	I L C
	(in.)	in.	mm	in.	mm	in.	mm				т	L
M6 x 0.75	.37	.116	2.95	.562	14.30	.352	9.00	—	1131/25	Black	•	
¹⁵ /32-32NS-2B	.437	.210	5.35	.625	15.88	.625	15.88	—	1131/33	Gray	•	
M12 x 1	.668	.234	5.95	.859	21.83	.625	15.88	—	1131/40	Black	•	
15/32-32NS-2B	.66	.219	5.55	.844	21.44	.625	15.88	—	IN-1030	Gray	•	
¹⁵ /32-32NS-2B	.66	.256	6.50	.844	21.44	.625	15.88	_	1131/31	Gray	•	
¹⁵ /32-32NS-2B	.90	.219	5.55	1.093	27.77	.625	15.88	—	1131/26	Gray	•	Γ
15/32-32NS-2B	1.08	.390	9.92	1.328	33.37	.625	15.88	—	N-1002	Gray	•	Г
15/32-32NS-2B	.925	.300	7.62	1.110	28.19	.625	15.88	_	50154	Gray	•	
¹ /2-32NS-2B	.66	.219	5.55	.844	21.44	.625	15.88	_	IN-1030 ¹ /2-32	Gray	•	
1/2-32NS-2B	.66	.256	6.50	.844	21.44	.625	15.88	—	1131/32	Black	•	Γ
⁵ /8-32UNS-2B	.78	.187	4.76	.844	21.44	.750	19.05	_	1131/23	Gray	•	
15/32-32NS-2B	.71	.219	5.55	.937	23.80	.625	15.88	_	C1131/28	Black		

Half-Toggle Boots (toggle actuator protrudes) – IP66/68 Rated

Figure 3

Thread Size	Toggle Diameter Accom- modated	or	A roat I.D.	E Hei	-	FI	C at	Military Part Number	APM Boot Part Number	Color*	IEXSEAL	E-SEEL
	(in.)	in.			mm	in.	mm				± .	ш
1/4-40NS-2B	.062188	.047	1.19	.250	6.35	.375	9.53	M5423/11-01	N-5032B††	Gray	•	
¹⁵ /32-32NS-2B	.115240	.109	2.77	.437	11.10	.625	15.88	M5423/02-01	N-1030B	Gray	•	
1/2-32NS-2B	.115240	.109	2.77	.437	11.10	.625	15.88	—	N-1030B ¹ /2-32	Gray	•	
¹⁵ /32-32NS-2B	.115240	.109	2.77	.437	11.10	.625	15.88	—	C1132/20	Black		•

*Other colors available. Please consult factory.

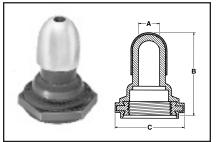
DIMENSIONS FOR REFERENCE ONLY. Current dimensional drawings can be viewed on our website and CAD drawings can also be downloaded.





FIGURE 4

Armored Full Toggle Boots - IP66/68 Rated



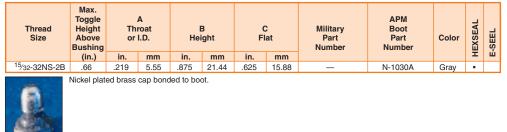
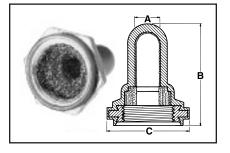


FIGURE 5



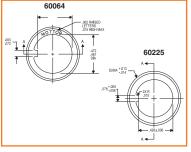
EMI/RFI Sh	nielded	Full	Togg	le Bo	ots –	IP66	/68 R	ated		F	iguı	re 5
Thread Size	Max. Toggle Height Above Bushing	/ Thr or l	oat	E Hei		(Fl		Military Part Number	APM Boot Part Number	Color*	HEXSEAL	E-SEEL
	(in.)	in.	mm									
¹ /4-40NS-2B	.36	.062	1.58	.500	12.70	.375	9.52	_	N-5030L RFI	Gray	•	
¹⁵ /32-32NS-2B	.66	.219	5.55	.844	21.44	.625	15.88	M5423/01-02	IN-1030 RFI	Gray	•	
¹ /2-32NS-2B	.66	.219	5.55	.844	21.44	.625	15.88	_	IN-1030 RFI 1/2-32	Gray	•	
¹ /4-40NS-2B	.28	.062	1.58	.390	9.90	.375 9.52			N-5030R RFI	Gray	•	
¹ /4-40NS-2B	.50	.062	1.58	.594	15.08	.375	9.52	_	N-5030S RFI	Gray	•	

*Other colors available. Please consult factory

All standard EMI/RFI boots feature a knitted Monel shield. RFI/EMI shielded boots have an operational life of 15,000 actuations (minimum)

FIGURE 5a

Sealed Switch Panel Cut-Out Sealing Bushing – IP66/68 Rated

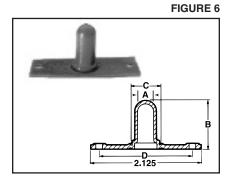


APN Part Conforms to* Colo Thicknes Bushing Numb Meets MIL-B-5423/16-01, 60064 0.677" 0.120" 15/32-32 Gray MS25196, UL & ULC 0.660" 60225 0.105" **Recognized Component**

*APM's policy is to manufacture our HEXSEAL® sealing boots as defined by the requirements of MIL-Spec MIL-DTL-5423 which we regard as the standard for the switch, circuit breaker and potentiometer industry. These requirements were formulated based on our original patent.

SEE PAGE 16 FOR FULL DETAILS

Back-of-Panel Mounted Toggle Switch Boots



D 2.125

Full Toggle Boot

													-	
Th	A roat I.D.	-	B ight	Dista Betv) ance veen Holes	Wic	Width Clearance Boot Hole Diameter		ance Hole	Military Part Number	APM Boot Part Number	Color*	HEXSEAL	E-SEEL
inch	mm	inch	mm	inch	mm	inch	mm	inch	mm				т	ш́
.315	7.91	.938	23.82	1.813	46.04	.750	19.05	.510	12.95	—	2030	Gray	•	
*Other c	olors avail	able. Ple	ase consi	ult factory										

Half Toggle Boot (Toggle Actuator Protrudes) **FIGURE 7**

	A roat I.D.	-	3 ght	Dista Betw Mtg. I	ance veen	Wic	Width inch mm		c ance Hole neter	Military Part Number	APM Boot Part Number	Color*	HEXSEAL	E-SEEL
inch	mm	inch	mm	inch	mm	inch	mm	inch	mm				I.	ш
.093	2.38	.500	12.70	1.813	46.04	.750	19.05	.510	12.95	M5423/03-01	2030B	Gray	•	
*Other co	olors avail	able. Plea	ase consi	ult factory										

DIMENSIONS FOR REFERENCE ONLY.

Current dimensional drawings can be viewed on our website and CAD drawings can also be downloaded





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Figure 7

Figure 6

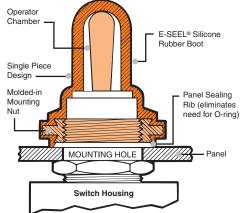
Figure 5a

Figure 4

METRIC Sizes for Toggle, Pushbutton and Rotary Switches and Circuit Breakers Operator

SPECIFICATIONS

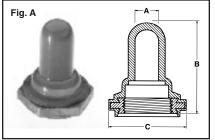
Material	Silicone rubber polymer type ASTM D 1418	
Mounting Nut	Brass, black-oxide. *Brass, nickel-plated.	
Temperature Range	80°F to +400°F (-62°C to +204°C)	
Enclosure Protection	NEMA/UL/ULC Types 1, 2, 3, 3S, 3R, 4, 4X, 6P, 12, 13	; IEC IP66/IP68
Pressure Range	Exceeds 15 psi internal and 1500 psi external	
Operational Life	100,000 actuations (minimum)	BoHS
Shelf Life	Excess of 25 years	Compliant
Resistant to	Salt spray, sunlight, ozone, weather, fungus, and most acids and lubricating oils	
Agency Recognition	UL & ULC Recognized Component to UL Std. 50	C T US
	Please see installation instructions on page 19	UL Recognized Component



Additional metric sizes available (consult factory)

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TOGGLE SWITCH BOOTS



IP66/IP68/NEMA 6P Enclosure Protection

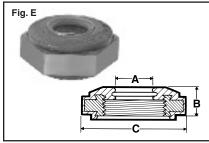
Fig. B

IP66/IP68/NEMA 6P Enclosure Protection

Fig. C Fig. D 0 Aluminum insert

IP66/IP68/NEMA 6P Enclosure Protection

ROTARY SHAFT SEALS



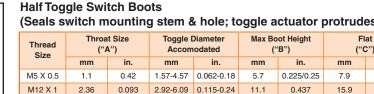
Full Toggle (with Constant I.D.) Switch Boots

(covers a	all exte	rnal poi	rtions o	f switch	h & seals	switch	mounti	ng hole)	Figure A
Thread	Throat S	ize¹ ("A")	Max Togg	le Height ²	Max Boot H	leight ("B")	Flat	("C")	Color	APM Cat. No.
Size	mm	in.	mm	in.	mm	in.	mm	in.	COIOI	APIN Gal. NO.
M6 X 0.75	2.9	0.116	10.8	0.43	14.3	0.562	9.0	0.352	Black	1131/25*
M12 X 0.75	5.3	0.21	16.2	0.64	21.6	0.85	15.8	0.625	Black	C1131/41
M12 X 0.75	5.5	0.219	22.8	0.90	27.7	1.1	15.8	0.625	Black	1131/26-M1275
M12 X 1	6.5	0.256	16.7	0.66	21.4	0.844	15.8	0.625	Black	1131/31-M12
M12 X 1	5.9	0.234	16.9	0.66	21.8	0.859	15.8	0.625	Black	1131/40
M12 X 1	5.5	0.219	22.8	0.90	27.7	1.1	15.8	0.625	Black	1131/26-M1210
1 Threat aire i	a the summer the		and the second	tals to sole //s	a se all a . (Dissa a s					

5 A 1 A

Throat size is the maximum diameter of the switch toggle/handle (Dimension "A").

² Max toggle height is the maximum distance from the end of the switch mounting stem to the end of the switch toggle.



(Seals switch mounting stem & hole; toggle actuator protrudes)

Thread Size	Throat Size ("A")		Toggle Diameter Accomodated			ot Height 'B'')		at C")	Color	APM Cat. No.
0120	mm in.		mm in. mm in. mm		mm	in.				
M5 X 0.5	1.1	0.42	1.57-4.57	0.062-0.18	5.7	0.225/0.25	7.9	0.313	Black	1132/17-M5-5
M12 X 1	2.36	0.093	2.92-6.09	0.115-0.24	11.1	0.437	15.9	0.625	Black	1132/33-M12-1

PUSHBUTTON SWITCHES & CIRCUIT BREAKERS/PROTECTORS

Half Toggle Switch Boots

(Seals switch mounting stem & hole; toggle actuator protrudes)

•										•	
Thread Size ¹	Max Boo ("A			lunger ght	Dimens	ion "B"	Max P Diamet	•	Color ¹	APM Cat. No.	Fig.
0120	mm	in.	mm in.		mm	in.	mm	in.			
M10 X 1	15.47	0.62	8.4	0.33	16.3	0.64	8.1	0.32	Black	C1221/21	D
M11 X 1	15.47	0.62	11.9	0.469	18.3	0.72	10.72	0.422	Clear	C1221/27	D
M12 X 1	18.64	0.47	11.9	0.469	15.9	0.625	10.72	0.422	Black	NC3030H-M12-1	С

¹ "Clear" allows viewing of breaker amp rating and trip state; please enquire for other available colors.

Seal the shaft and mounting hole of standard rotary switches/potentiometers that use a threaded stem and nut mounting.

•									-
•	Thread Size	Shaft Size ¹ ("A")		Height ("B")		Flat ("C")		Color ²	APM Cat. No.
		mm	in.	mm	in.	mm	in.	0001-	AFIN Cal. NO.
Μ	I7 X 0.75	5.0	0.2	5.5	0.2	12.7	0.500	Gray	1332/39-2*
Μ	l9 X 0.75	6.35	0.250	5.56	0.219	12.7	0.500	Gray	C1332/41*
I	V10 X 1	6.0	0.236	5.9	0.236	12.7	0.500	Gray	1332/45*

Switch/potentiometer shaft must have a smooth, round cross-section where it meets the sealing edge of the shaft seal device. ² Please enquire for other available colors.

IP66/IP68/NEMA 6P Enclosure Protection

www.apmhexseal.com



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Figures C & D

Figure E

Figure B