

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

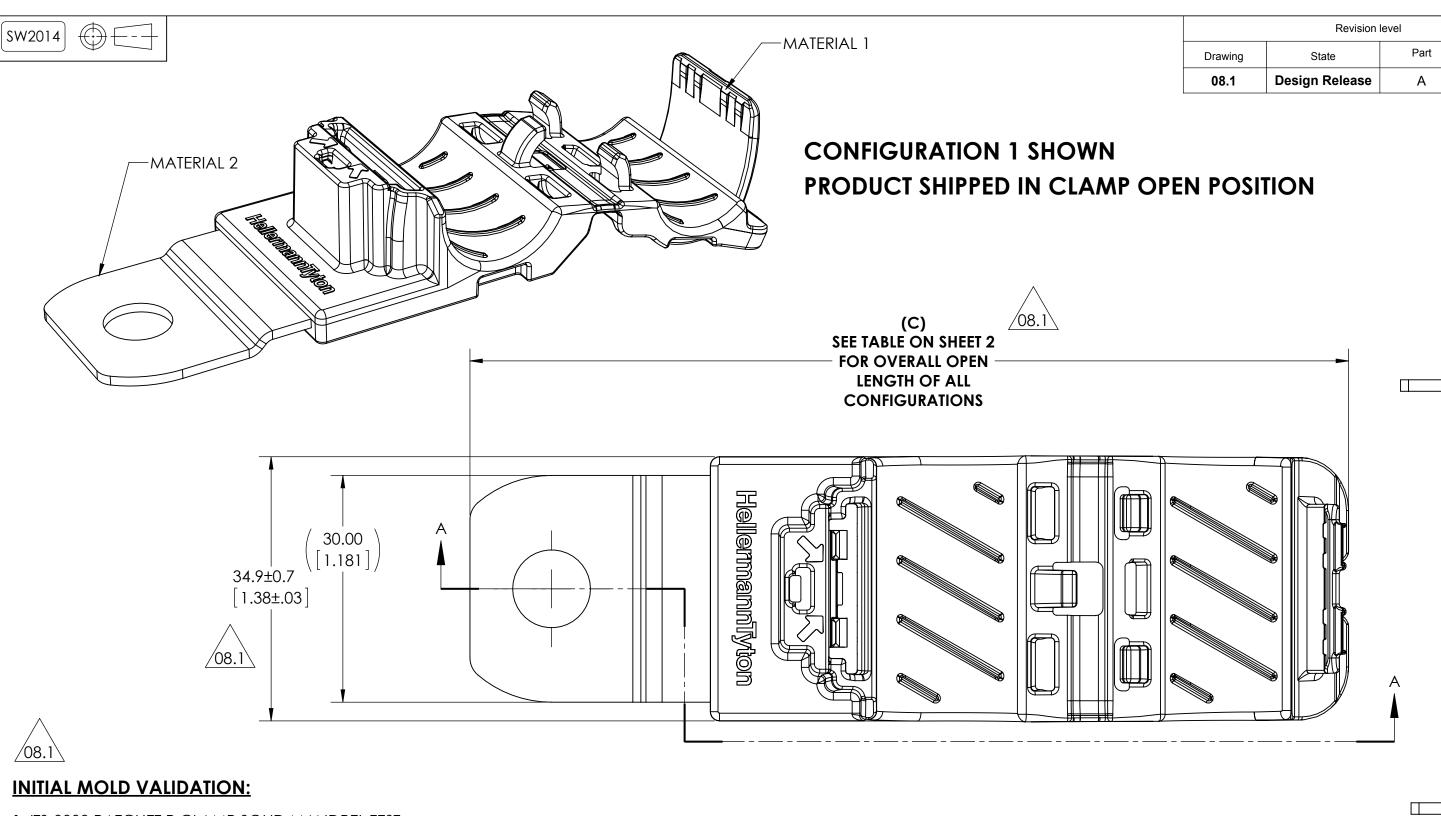
Email & Skype: info@chipsmall.com Web: www.chipsmall.com

Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China









1. ITS-0003 RATCHET P CLAMP SOLID MANDREL TEST: EXCEEDED 445 NEWTONS (100 LBS) MIN AT A NOMINAL BUNDLE DIAMETER OF 15.88 [0.625] TESTING ONLY REQUIRED OF CONFIGURATION *RCB180SM10, *RCB180LM10, AND *RCB90LM10 *TESTING CAN BE SUBSTUTITED WITH M6, M8, M12 VERSION MOUNTING HOLES

2. ITS-0008 CLOSE AND RELEASE TEST:
EXCEEDED 445 NEWTONS (100 LBS) MIN AT A
NOMINAL BUNDLE DIAMETER OF 15.88 [0.625] AFTER
CLOSING AND RELEASING 40 TIMES

3. ITS-0014 LOW TEMPERATURE HINGE TEST: NO DAMAGE OCCURED AFTER BENDING LIVING HINGE 40 TIMES AT -40°C

NOTE: TESTING #2 AND #3 CAN BE DONE ON ANY TYPE NUMBER AND WILL APPLY TO ALL OTHER TYPE NUMBERS IN THE TABLE ON SHEET 2



PERFORMANCE REQUIREMENTS:

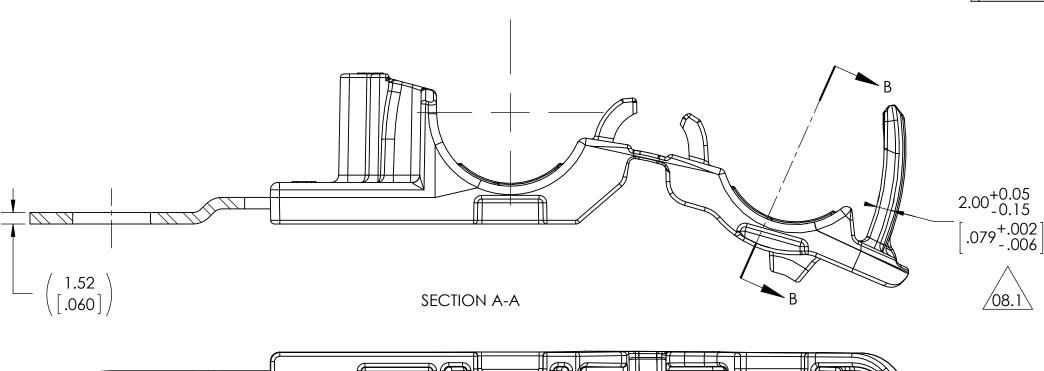
DRY AS MOLDED WITH ≤ 0.5% MOISTURE CONTENT:

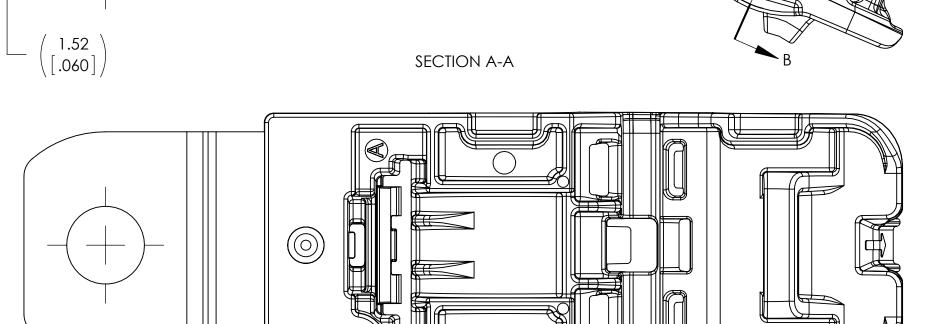
4. ITS-0001 RATCHET P CLAMP SPLIT MANDREL TEST: 445 NEWTONS (100 LBS) MIN AT A NOMINAL BUNDLE DIAMETER OF 15.88 [0.625]

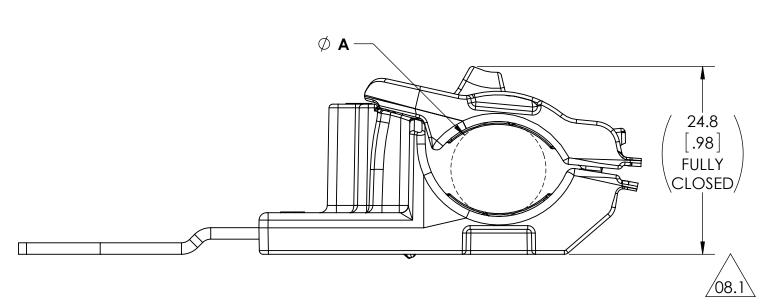
NOTE: TESTING CAN BE DONE ON ANY TYPE NUMBER AND WILL APPLY TO ALL OTHER TYPE NUMBERS IN THE TABLE ON SHEET 2

5. MAXIMUM PERCENT REGRIND PERMISSABLE: 25%

6. MAXIMUM ALLOWABLE FLASH OR MISMATCH TO BE: 0.25mm







Changed

MHT

3/25/2016

Date

3/25/2016

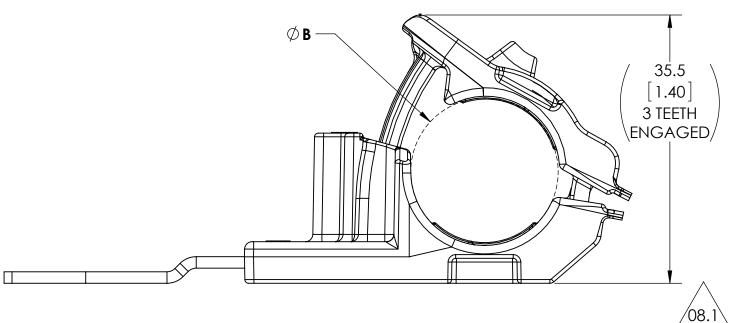
Approved

KAC

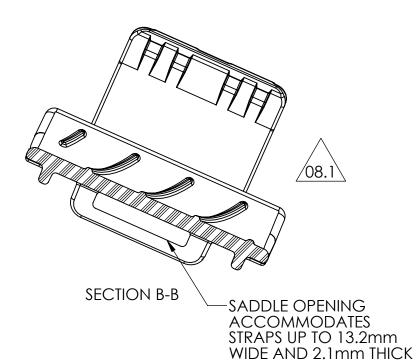
MINIMUM BUNDLE DIAMETER

Revision Record

SEE ECN# 013325



MAXIMUM BUNDLE DIAMETER



08.1

7	BUNDLE TYPES	A MINIMUM DIAMETER	MAXIMUM DIAMETER
	SOFT	12.7 [.50]	19.5 [.77]
	HARD	11.9 [.47]	18.7 [.74]

04/13/2015 MHT Approved KAC 05/28/2015

Drawn

HellermannTyton North America Email: corp@htamericas.com Web: www.hellermann.tyton.com

Article/Type-No 2:1 SEE CHART (SHEET 2) Project Number Title RCB RATCHET P CLAMP, SIZE B, CLAMP RANGE 12.7 TO 19.5 PRP15-0341

> Production : Phase | Format 15-0341-101-CSU 1/2

Material millimeters Dimension without tolerances details to: 1. PA66HIRHSUV $.XX = \pm .13$ $.X = \pm .3$ 2. ZINC PLATED STEEL None = $\pm .8$ \angle = ±0.5°

Units:

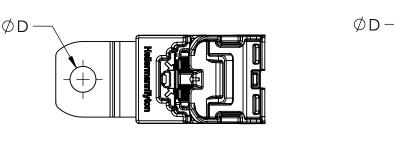
Dimension Formatted mm/[in]

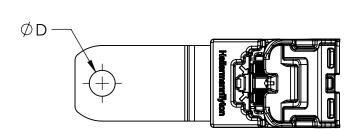
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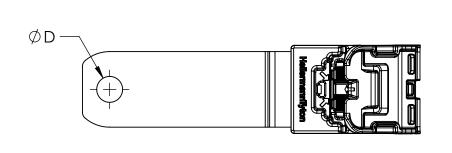
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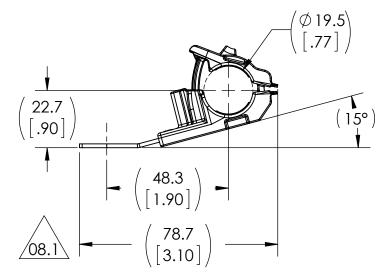


	Revision	level			5.		.
Drawing	State	Part	Revision Record	Changed	Date	Approved	Date
08.1	Design Release	А	SEE ECN# 013325	MHT	3/25/2016	KAC	3/25/2016

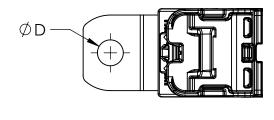


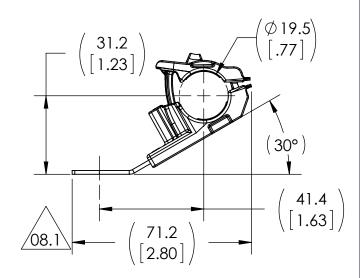






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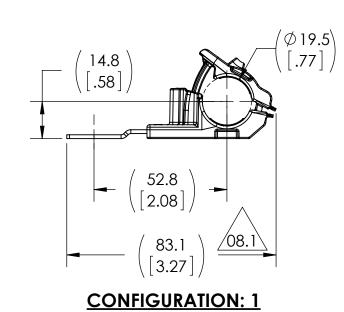


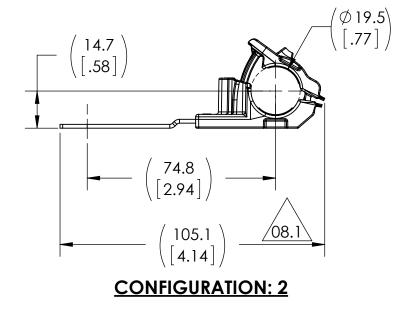


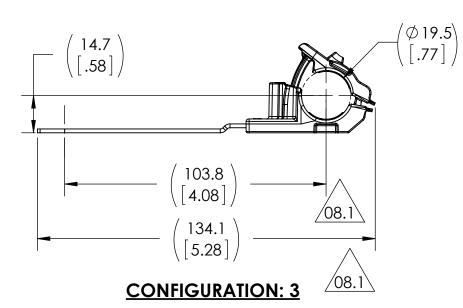
CONFIGURATION: 4

CONFIGURATION: 5

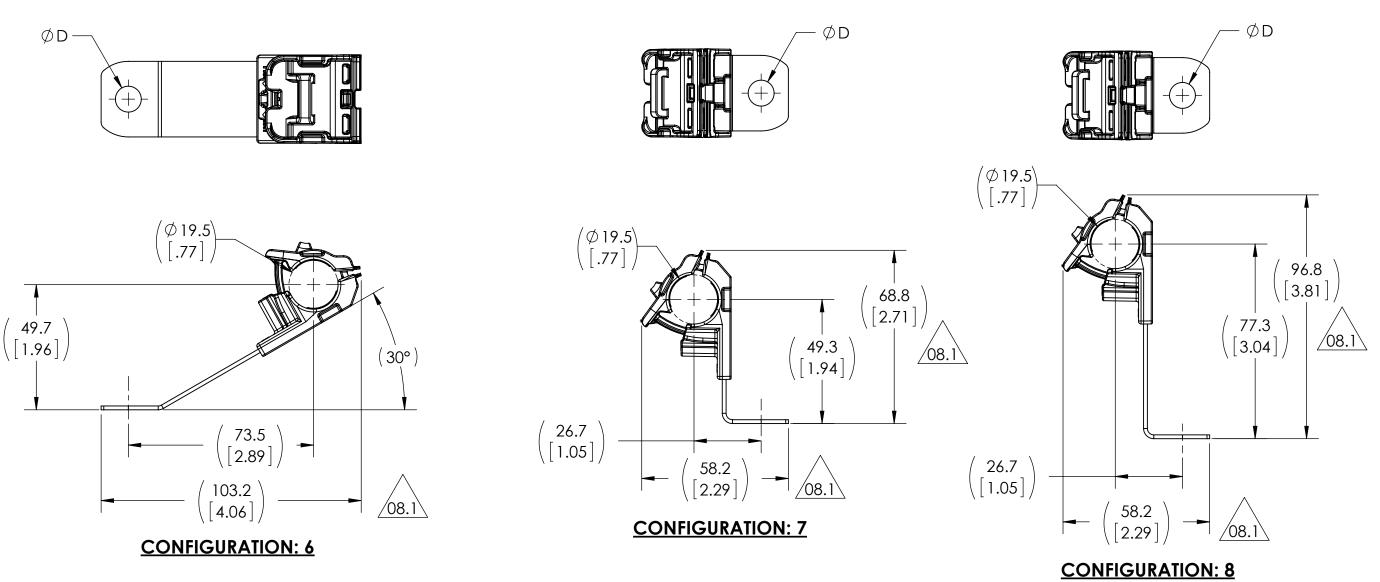
08.1







ALL VIEWS IN MAXIMUM BUNDLE DIAMETER PRODUCT SHIPPED IN CLAMP OPEN POSITION



			7 00.1		700.1	
CONFI	GURATION	DESCRIPTION	D ±0.13	ТҮРЕ	C - OVERAL OPEN LENGT REFERENCE (SEE SHEET 1	
		6.50 [.256]	RCB180SM6			
	1	180° SHORT	8.31 [.327]	RCB180SM8	11/0[/57]	
			10.29 [.405]	RCB180SM10	116.2 [4.57]	
			12.95 [.510]	RCB180SM12		
		180° MEDIUM	6.50 [.256]	RCB180MM6		
	0		8.31 [.327]	RCB180MM8	120015 44	
	2		10.29 [.405]	RCB180MM10	138.2 [5.44]	
			12.95 [.510]	RCB180MM12		
			6.50 [.256]	RCB180LM6		
	0	100% 1 0 1 0	8.31 [.327]	RCB180LM8	1,705,50	
3	180° LONG	10.29 [.405]	RCB180LM10	167.2 [6.58]		
			12.95 [.510]	RCB180LM12	1	
			6.50 [.256]	RCB15SM6		
			8.31 [.327]	RCB15SM8	115 / [/ 55]	
4	15° SHORT	10.29 [.405]	RCB15SM10	115.6 [4.55]		
			12.95 [.510]	RCB15SM12	1	
	_	00% 011 0 57	6.50 [.256]	RCB30SM6	112 5 [4 47]	
			8.31 [.327]	RCB30SM8		
5	30° SHORT	10.29 [.405]	RCB30SM10	113.5 [4.47]		
		12.95 [.510]	RCB30SM12			
			6.50 [.256]	RCB30LM6		
	,	30° LONG	8.31 [.327]	RCB30LM8	150 5 55 003	
	6		10.29 [.405]	RCB30LM10	150.5 [5.93]	
		12.95 [.510]	RCB30LM12	-		
	7	90° SHORT	6.50 [.256]	RCB90SM6		
			8.31 [.327]	RCB90SM8	101014011	
			10.29 [.405]	RCB90SM10	101.9 [4.01]	
			12.95 [.510]	RCB90SM12		
	8	90° LONG	6.50 [.256]	RCB90LM6		
			8.31 [.327]	RCB90LM8	120 0 15 111	
			10.29 [.405]	RCB90LM10	129.9 [5.11]	
			12.95 [.510]	RCB90LM12		
HT	04/13/2015	Article/Type-No	SEE CHART		Scale 2:3	
۸۲	05/29/2015	Title DCB DATC	HET D CL AMD 9	SIZE B CLAMD	Proiect Number	

Units: Material millimeters Dimension without tolerances details to: 1. PA66HIRHSUV $.xx = \pm .13$ $.X = \pm .3$ 2. ZINC PLATED STEEL None = $\pm .8$ \angle = ±0.5° Dimension Formatted mm/[in]

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HellermannTyton

Approved

North America Email: corp@htamericas.com Web: www.hellermann.tyton.com

Title RCB RATCHET P CLAMP, SIZE B, CLAMP Project Number RANGE 12.7 TO 19.5 PRP15-0341 Production : Phase Format С

2/2

15-0341-101-CSU