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With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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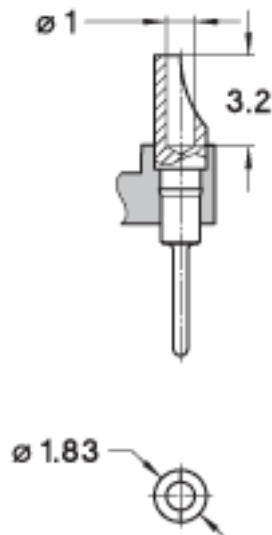
preci-dip

# DIL SOCKETS

**SERIES**  
**180**

**180-PP-XXX-00-001101**  
2.54 mm, Solder tail, Solder cup

DIL headers with solder cup for wiring applications



## TECHNICAL SPECS.:

<b>Insulator</b>	Black glass filled polyester PCT-GF30-FR
<b>Flammability</b>	UL 94V-O
<b>Contact</b>	Brass CuZn36Pb3 (C36000)
<b>Connecting pin Ø</b>	0.5 mm
<b>Mechanical life</b>	Min. 100 cycles
<b>Rated current</b>	1 A
<b>Dielectric strength</b>	Min. 1000 V RMS

## ORDERING INFORMATION:

PP Plating code	Termination	Connecting pin
10	Gold 0.25 µm	Gold 0.25 µm
80	Tin	Tin

## ADVANCED INFORMATION:

Order Codes	Poles	A	B	C	D	E	See
180-PP-210-00-001101	10	12.6	5.08	7.6			
180-PP-304-00-001101	4	5.0	7.62	10.1			

180-PP-306-00-001101	6	7.6	7.62	10.1
180-PP-308-00-001101	8	10.1	7.62	10.1
180-PP-310-00-001101	10	12.6	7.62	10.1
180-PP-312-00-001101	12	15.2	7.62	10.1
180-PP-314-00-001101	14	17.7	7.62	10.1
180-PP-316-00-001101	16	20.3	7.62	10.1
180-PP-318-00-001101	18	22.8	7.62	10.1
180-PP-320-00-001101	20	25.3	7.62	10.1
180-PP-322-00-001101	22	27.8	7.62	10.1
180-PP-324-00-001101	24	30.4	7.62	10.1
180-PP-328-00-001101	28	35.5	7.62	10.1
180-PP-420-00-001101	20	25.4	10.16	12.6
180-PP-422-00-001101	22	27.8	10.16	12.6
180-PP-424-00-001101	24	30.4	10.16	12.6
180-PP-428-00-001101	28	35.5	10.16	12.6
180-PP-432-00-001101	32	40.6	10.16	12.6
180-PP-610-00-001101	10	12.7	15.24	17.7
180-PP-624-00-001101	24	30.5	15.24	17.7
180-PP-628-00-001101	28	35.5	15.24	17.7
180-PP-632-00-001101	32	40.6	15.24	17.7
180-PP-636-00-001101	36	45.6	15.24	17.7
180-PP-640-00-001101	40	50.8	15.24	17.7
180-PP-642-00-001101	42	53.3	15.24	17.7
180-PP-648-00-001101	48	60.9	15.24	17.7
180-PP-650-00-001101	50	63.5	15.24	17.7
180-PP-652-00-001101	52	66.0	15.24	17.7
180-PP-950-00-001101	50	63.5	22.86	25.3
180-PP-952-00-001101	52	66.0	22.86	25.3
180-PP-964-00-001101	64	81.2	22.86	25.3

# TECHNICAL ASSISTANCE

## GENERAL SPECIFICATIONS:

The values listed below are general specs applying for PRECI-DIP DIL sockets. Please see individual catalog page for additional and product specific technical data.

Operating temperature range	-55 ... +125 °C
Climatic category (IEC)	55/125/21
Operating humidity range	annual mean 75 %
Max working voltage	100 VRMS/150 VDC

PRECI-DIP sockets are recognized by Underwriters Laboratories Inc. and listed under "Connectors for Use in Data, Signal, Control and Power Applications", File Nr. E174442.

## MECHANICAL CHARACTERISTICS:

Clip retention	Min. 40 N (no displacement under axial force applied)
Contact (sleeve / clip) retention	Min. 3.3 N acc. to MIL-DTL-83734, pt 4.6.4.2

## ELECTRICAL CHARACTERISTICS:

Insulation resistance between any two adjacent contacts	Min. 10'000 M at 500 V AC
Capacitance between any two adjacent contacts	Max. 1 pF
Air and creepage distances between any two adjacent contacts	Min. 0.6 mm (Min. 0.2 mm FOR SHRINK-DIP SOCKETS)

## ENVIRONMENTAL CHARACTERISTICS:

The sockets withstand the following environmental tests without mechanical and electrical defects:

- Dry heat steady state IEC 60512-11-9.11i / 60068-2-2.Bb: 125 °C, 16h
- Damp heat cyclic IEC 60512-11-12.11m / 60068-2-30.Db: 25/55 °C, 90 – 100 %rH, 1 cycle of 24 h
- Cold steady state IEC 60512-11-10.11j / 60068-2-1.A: -55 °C, 2 h
- Thermal shock IEC 60512-11-4.11d / 60068-2-14.Na: -55/125 °C, 5 cycles 30 min
- Sinusoidal vibrations IEC 60512-6-4.6d / 60068-2-6.Fc: 10 to 500 Hz, 10 g, 1 octave/min, 10 cycles for each axis
- Shock IEC 60512-6-3.6c / 60068-2-27.Ea: 50 g, 11 ms, 3 shocks in three axis

During the above two tests no contact interruption >50 ns does appear.

- Solderability J-STD-002A, Test A, 245°C, 5 s solder alloy SnAg3.8Cu0.7
- Resistance to soldering heat J-STD-0020C, 260°C, 20 s
- Moisture sensitivity J-STD-020C level 1
- Resistance to corrosion :
  - 1) Salt spray test IEC 60068-2-11.Ka: 48 h
  - 2) Sulfur dioxide (SO<sub>2</sub>) test IEC 60068-2-42 Kc: 96 h at 25 ppm SO<sub>2</sub>, 25 °C, 75 %rH
  - 3) Hydrogen sulfide (H<sub>2</sub>S) test IEC 60068-2-43 Kd: 96 h at 12 ppm H<sub>2</sub>S, 25 °C, 75 %rH

## SOLDERLESS COMPLIANT PRESS-FIT CHARACTERISTICS:

### PRESS-FIT CHARACTERISTICS MEASURED ACC. TO IEC 60352-5

- Press-in force: 90 N max. (at min. hole dia.) / 65 N typ.
- Push-out force: 30 N min. (at max. hole dia.) / 50 N typ.
- Push-out 3rd cycle: 20 N min. (at max. hole dia.)

### PCB HOLE DIMENSIONS

- 2.54 mm grid: Finished hole Ø: 1 + 0.09/-0.06 mm | Drilled hole Ø: 1.15 ± 0.02 mm

## PCB HOLE PLATING

- PCB surface finish: Hole plating
- Tin: 5-15  $\mu\text{m}$  tin over min. 25  $\mu\text{m}$  copper
- Copper: min. 25  $\mu\text{m}$  copper
- Gold over nickel: 0.05-0.2  $\mu\text{m}$  gold over 2.5-5  $\mu\text{m}$  nickel over min. 25  $\mu\text{m}$  copper