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With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

Email & Skype: info@chipsmall.com Web: www.chipsmall.com

Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China



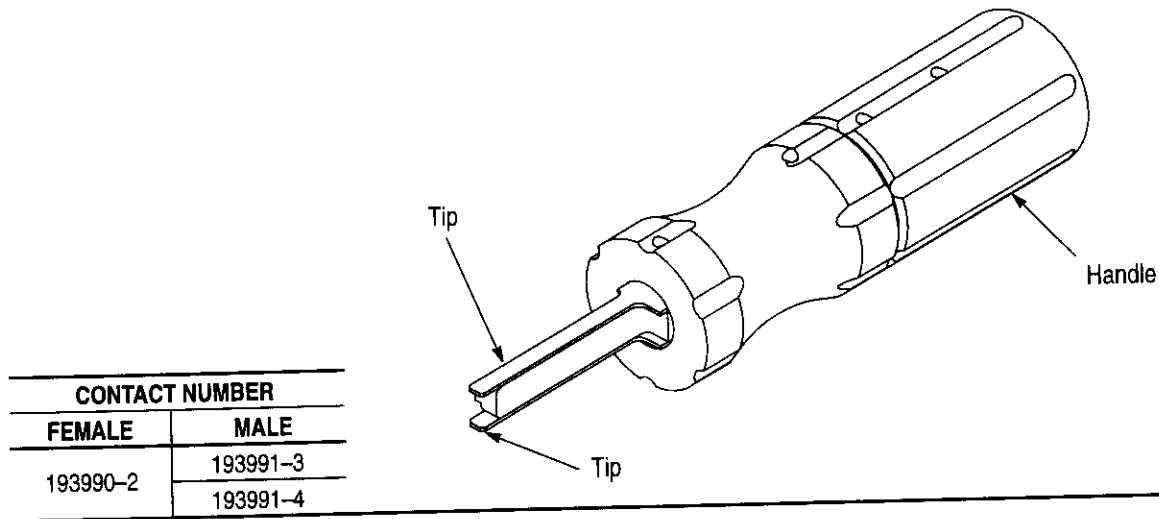


Figure 1

1. INTRODUCTION

AMP Extraction Tool 224155-1 is designed to remove both male and female AMP High Current Type XII contacts from their housings. A list of contacts is provided in Figure 1. Read these instructions thoroughly before attempting to remove any contacts.

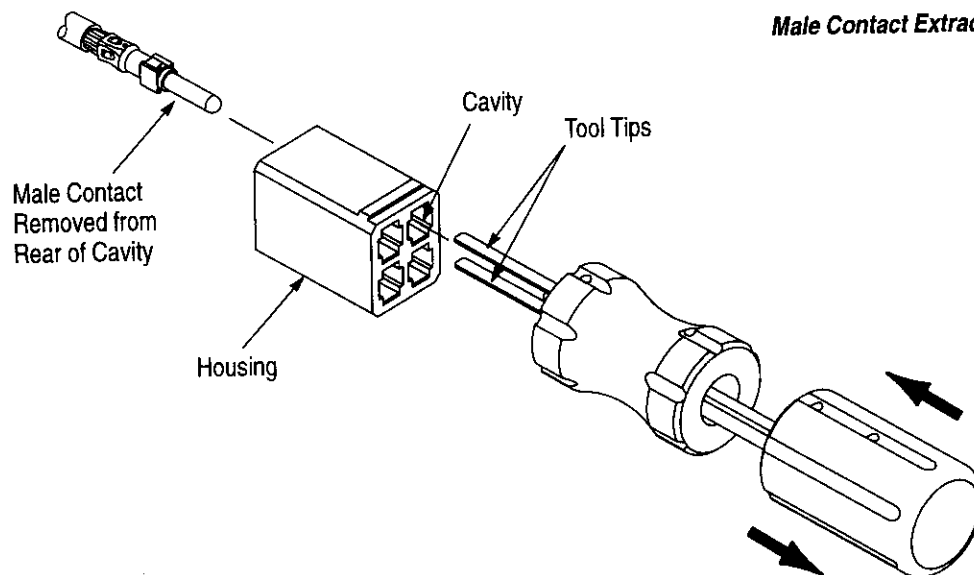
2. DESCRIPTION

The extraction tool consists of a plastic handle with two metal tool tips. When correctly inserted in the offsets in the housing cavity, the tool tips depress the contact locking lance, permitting the contact to be removed from the back of the housing.

3. EXTRACTION PROCEDURE

3.1. Male Contact (Figure 2)

1. Pull rear section of handle back.
2. Keeping sections of handle separated, slide tool tips over male contact and into offsets in cavity.
3. Push tips of tool into housing until they bottom in cavity.
4. Keeping tool bottomed in cavity, push rear section of handle toward housing.
5. Remove contact by pulling it out of rear of cavity.



Male Contact Extraction Procedure

Figure 2

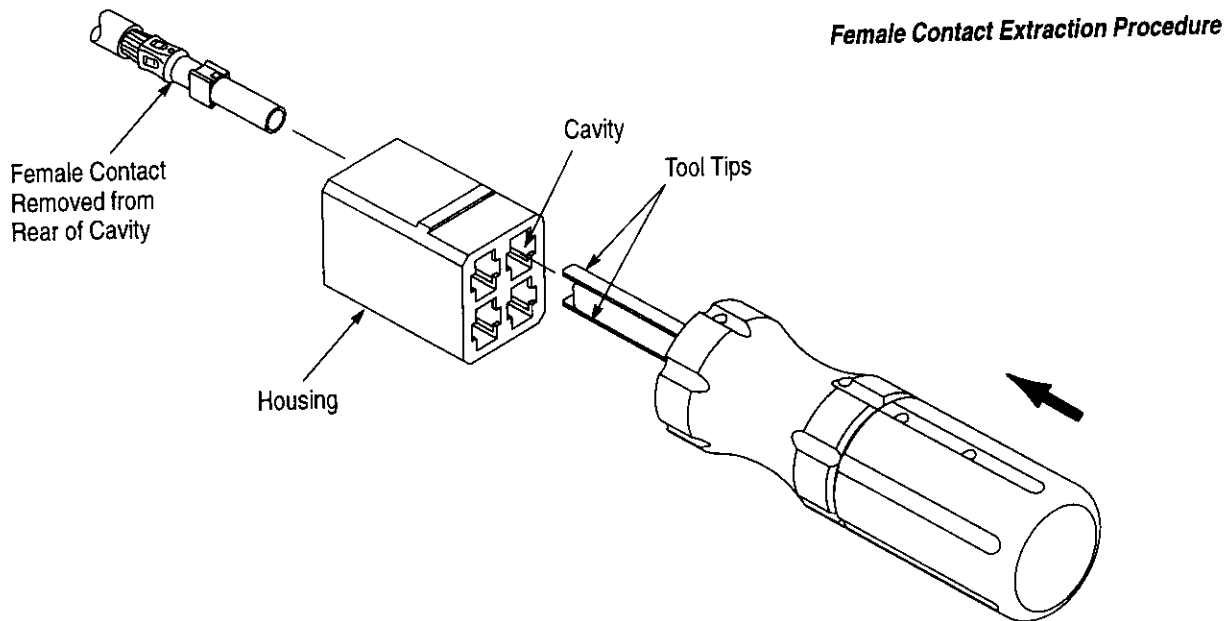


Figure 3

3.2. Female Contact (Figure 3)

1. Insert tool tips into offsets in cavity.
2. Push tool into housing until it bottoms in cavity.

NOTE

Rear section of the handle will back out of tool.

3. Keeping tool bottomed in cavity, push rear section of handle toward housing.
4. Remove contact by pulling it out of rear of cavity.

4. TOOL MAINTENANCE

It is recommended that the tool be inspected when you receive it and at regularly scheduled intervals. The tool is not repairable, and it should be replaced when it is worn or damaged. Store the extraction tool in a clean, dry place and clean the extraction tool with a soft, lint-free cloth.

Additional tools can be purchased from:

CUSTOMER SERVICE (38-35)
AMP INCORPORATED
P.O. BOX 3608
HARRISBURG, PA 17105-3608