



Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

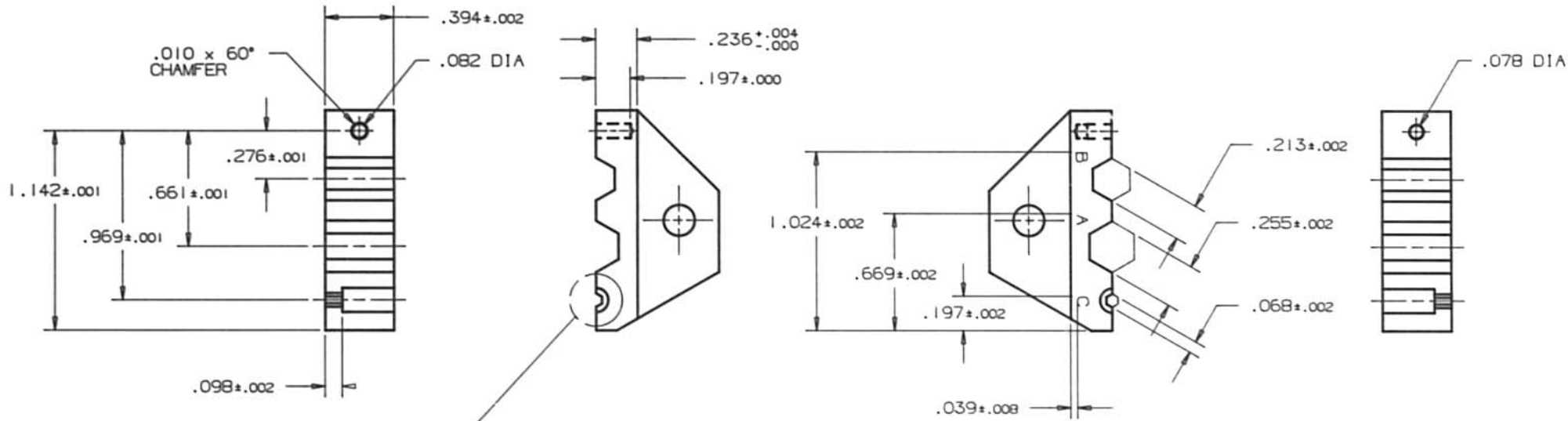
Email & Skype: info@chipsmall.com Web: www.chipsmall.com

Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China

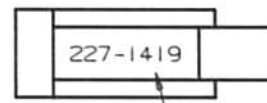


DO NOT SCALE THIS DRAWING

REVISIONS				
SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	12/14/88	36043	OR



227-1419
DRAWING NUMBER ISSUE
A



- NOTES:
- MATERIAL: CRIMPING DIES - TOOL STEEL. HEAT TREAT TO ROCKWELL C52-60
 - FINISH: FINISH ON CRIMPING SURFACES 32 MICROINCHES MAX. BLACK OXIDE COATING PER MIL-C-13924.
 - USE WITH 227-987 HANDLE.
 - REF: MIL CRIMP TOOL DIE SET EQUIVALENT IS 227-1221-11, -13.
 - USE .213 HEX DIE FOR OUTER BODY CRIMP ON CABLES RG55, RG58, RG141, RG142, RG223, RG303 & RG400. USE .255 HEX DIE FOR OUTER BODY CRIMP ON CABLES RG59, RG62, RG140, RG210 & RG302. USE .068 HEX DIE FOR CONTACT CRIMP ON ALL ABOVE CABLES.

DIES ALIKE IF NOT OTHERWISE STATED. MARKING ALIGNED WITH CAVITIES STAMPED LETTERS A, B & C. TEXT HEIGHT 1/16.

PART NO.	QUAN	UOM	UNIT	DESCRIPTION	CODE	FINISH
LIST OF MATERIAL						
DRAWN BY TERRI ALBERA 11-2-88				TITLE		
CHECKED [Signature] 12/9/88				DIE SET		
ENGINEER [Signature] 12/9/88				Amphenol Corporation		
QUALITY ASSURANCE [Signature] 12-14-88				RF/Microwave Operations		
DATE 12/14/88				Danbury, Conn. U.S.A.		
SCALE 2:1		SHEET OF		ISSUE		
74868		C		227-1419		A

REMOVE ALL BURRS, BREAK CORNERS AND SHARP EDGES .005 MAXIMUM UNLESS OTHERWISE SPECIFIED

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NEXT ASSY	USED ON	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE
NOTE 1		2 PLACE DECIMAL ±.015 (0.381 mm)
NOTE 2		3 PLACE DECIMAL ±.005 (0.127 mm)
FINISH		ANGLES ± 1°
		REFERENCE DRAWING NO. EAR 70264-2 PRESSMASTER 4100-2133