# imall

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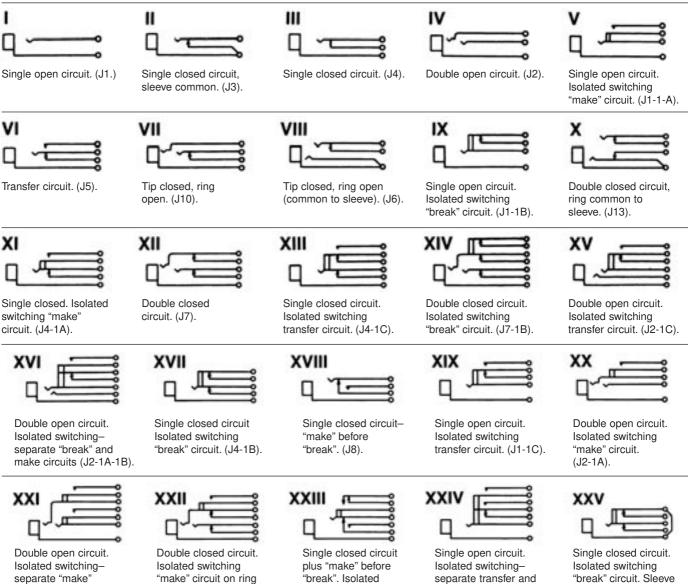
## JACK SCHEMATICS

Circuit Types: Jacks normally have through circuits, shunt circuits, and/or isolated switching circuits, either individually or in various combinations. The chart below shows schematics of 39 common jacks - many more combinations are possible, but these are the most commonly used. A basic description of the switching action of each jack accompanies each schematic.

Military Identification: Military specifications covering phone jacks use a special code to describe jack functions. Jack schematic descriptions are coded J-1 through J-13 (as appropriate) to coincide with Federal Item Identification Guides for Supply Cataloging. One or more groups of suffix numbers/letters identify isolated switching circuits used. Suffixes identify the switching by industry recognized notation, i.e., 1-A, 1-B, 1-C, 1-D, etc. See chart below.

Notation	Meaning		
1-A	One, SPST switching circuit. Also known as NO (normally open) or "make" circuit.		
1-B	One, SPST switching circuit. Also known as NC (normally closed) or "break" circuit.		
1-C	One, SPDT switching circuit. Also known as transfer or "break" before "make" circuit.		
1-D	One, SPDT switching circuit. Also known as "make" before "break" circuit.		

NOTE: Number indicates the quantity of circuit - 2-A means 2, A circuits. Terminals locations shown on jack schematics do not necessarily coincide with physical locations on jacks. Not all circuit types available on all jacks.



circuits on both tip and spring. (J7-1A). ring. (J2-2A).

Inch (mm)

switching-"make" before "break" circuit. (J8-1D).

"make" circuits.

(J1-1A-1C).

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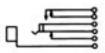
common to isolated switching circuit throw. (J4-1B).

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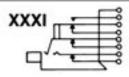
## JACK SCHEMATICS

XXVII

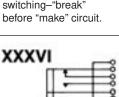




Single closed circuit. Isolated switching-"make" before "break" circuit. (J4-1D).



Tip closed; ring closed circuits. Isolated switching-"break" before "make" circuit.



Tip closed; ring open

switching-two "make"

circuit. (J10-2A-1B).

Double closed circuit.

Separate sleeve

"break" circuit.

XXXVII

circuits and one "break"

circuits. Isolated

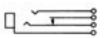
XXXII

Double closed circuit. Isolated switching-One "make" and one "break" circuit.

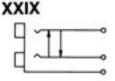
Tip closed; ring open circuits. Isolated switching-One "make" circuit.



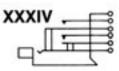
XXXIII



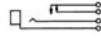
Single open (tip) circuit and single closed (ring) circuit. (J9).



Double jack, 2-conductors on each side. Tip circuits cross shunted: common sleeve. (J12).

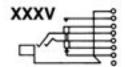


Single open circuit. Isolated switching-Two "make" circuits.

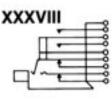


XXX

Single open circuit-"make" before "break". (J11).



Double open circuit. Isolated switching-One "make" and one "break" circuit.



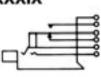
Single closed circuit.

Isolated switching-

Two "make" circuits.

Double closed circuit. Isolated switching-Two "make" circuits.

XXXIX



Double open circuit. Isolated switching-"break" before "make" circuit.

#### WIRE-WRAPPING TERMINATIONS

Switchcraft can build complete Jack Panel Assemblies with jacks, lamp jacks and switches with wire-wrapping terminals. If desired, components with solder lugs and wire-wrapping terminals can be installed in the same assembly.

#### WIRE-WRAPPING TERMINAL DESIGN

Jack springs with integral wire-wrapping terminals are made of special copper alloy for maximum work-life with excellent resistance to corrosion. Shank of terminal accommodates a maximum of three wire connections. Tini-Telephone® phone jacks, lamp jacks and switches with wire-wrapping terminals have slightly higher stack due to greater spacing required for wrapping tool access. Actuator springs and ground lug terminals are .704" long by .060" wide.

#### WIRE-WRAPPING CONNECTIONS

Use the chart below as a guide to recommended tools to be used with varying terminal thickness and wire gauges.

Terminal		Recommended Wire-Wrapping Tool (Gardner-Denver Co. Part Numbers)	
Thickness	Wire	Use with 14B1-A	Wrapping Tool
(Inches)	Gauge	Wrapping Bit	Sleeve
.020 thru .032	22 & 24	500131	18840
.016	24	500131	18840
.016 thru .032	26	37006	17611-2

SPECIFYING NOTE: Due to assembly variations containing components (solder lugs, wire-wrapping terminals, or both), these Jack Panel Assemblies are available on special order only. Contact Switchcraft.

JACK MATING DATA

NOTE: See tables for jack/plug mating data

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