



Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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Bel-Stewart Connector
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**Bel-Stewart Connector
Die Set Hand Tool Instructions**

P/N 2940231-01

MN290006 – Rev. A2

ASSEMBLY INSTRUCTIONS RIGHT HAND OPERATIONS



1



2



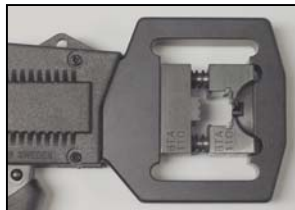
3

1. Right hand operation will have hand tool label facing operator.
2. Compress “Die Set” by hand and install into hand tool.
3. Install thumbscrew in 2nd hole and screw into die set.
Hand tighten only.

ASSEMBLY INSTRUCTIONS LEFT HAND OPERATIONS



1

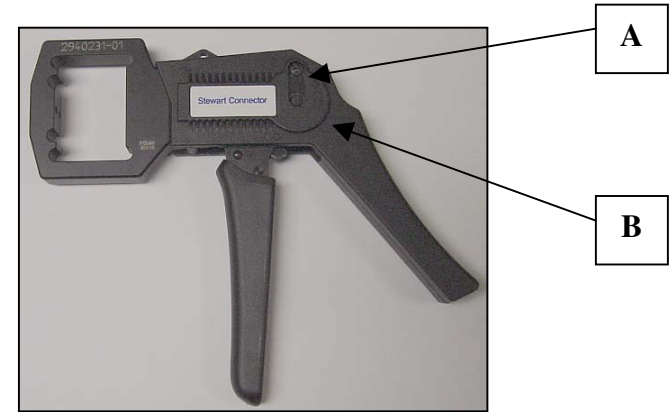


2



3

1. Left hand operation will have hand tool label facing away from operator.
2. Compress “Die Set” by hand and install into hand tool.
3. Install thumbscrew in 1st hole and screw into die set.
Hand tighten only.



This tool incorporates an eccentric axle and an adjustment wheel to adjust and re-calibrate to ensure correct crimp performance.

Should adjustment be necessary, the following procedure should be followed:

1. Loosen and remove the Combination Head screw (A).
2. Using a screw driver, turn the numbered adjustment wheel to the next higher/lower number (B).
3. Re-install the Combination Head Screw and tighten.