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Scotch® High Tack Box Sealing Tape 3743



Technical Data

July, 2009

Product Description Scotch® Box Sealing Tape 3743 is a high-tack packaging tape used for box sealing, splicing, recoupage and other demanding packaging applications. This product has a heavy-duty, conformable backing and a high-tack, pressure-sensitive hot melt adhesive system. This construction assures high performance in a wide range of environments and applications, especially where high initial adhesion is needed, such as on recycled fiberboard or other hard-to-stick-to surfaces.

Construction	Backing	Adhesive	Colors
	Biaxially oriented 3M™ Scotchpro™ polypropylene film	Pressure sensitive hot melt rubber-resin	Clear, tan

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.

		ASTM Test Method
Adhesion to Steel:	43 oz./in. width (47 N/100 mm width)	D-3330
Tack, Rolling Ball:	0.25 in. (6.3 mm)	D-3121
Tensile Strength:		
Machine Direction:	30 lbs./in. width (525 N/100 mm width)	D-3759
Cross Direction:	60 lbs./in. width (1050 N/100 mm width)	D-3759
Elongation at Break:	160%	D-3759
Thickness - Backing:	1.6 mil (0.041 mm)	D-3652
Total:	2.6 mil (0.066 mm)	D-3652

Features

- Meets CID A-A-1684B.
- Adheres instantly to most surfaces including cartons containing high levels of recycled content.
- Provides greater instant adhesion with light rub down on under-packed cartons.
- Heavy-duty, conformable backing with higher edge tear and split resistance.
- Complies with the environmental considerations of ASTM D 1974-92.
- High performance ensures reliable closures.

Available Sizes

Standard Widths:	48 mm, 72 mm
Core Size (ID):	3 in.
Lengths:	50 m, 914 m

Scotch® High Tack Box Sealing Tape

3743

Application Techniques An extensive line of application equipment including hand held manual dispensers and semi-automatic and fully automatic equipment is available. Scotch® Box Sealing Tape 3743 may be applied to fiberboard boxes at temperatures of down to 40°F (4°C). Once applied, Scotch® Tape 3743 should perform well on fiberboard boxes subjected to temperatures below 32°F (0°C).

Storage Conditions Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40 to 50% relative humidity are recommended.

Shelf Life To obtain best performance, use this product within 18 months from date of manufacture.

Technical Information The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

Product Use Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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ISO 9001:2000

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