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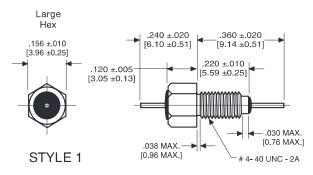


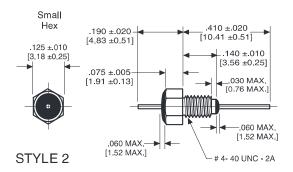
The products listed in this catalog are only a few of the thousands of variations that TUSONIX produces. For custom component design, please contact the factory direct.

Catalog 4000R7 Part 2 Revised 4/10/07

TUSONIX

#4-40 UNC-2A Pi & C Filters





inches [mm]

TUSONIX Part	Style	Lead Dia.	Circuit	Working Voltage (dc)		Capacitance pF)	Capacitance Tolerance	Current (A)	Mi	inimum No (dB) at 25°			5
Number			Ci	85°C	125°C	Cap (pF)	l 2ª	Ĩ€	1MHz	10MHz	100MHz	1GHz	10GHz
Pi Configu				-							_		
4261-001	1	.018 [.46]	Pi		50	5500	GMV	3		14	55	70	
4200-012	1	.018 [.46]	Pi		200	1500	-0,+100%	3		5	42	70	
C Configur			-			10.000							
4403-035	2	.030 [.76]	С	70	50	10,000	GMV	10	4	21	35	50	60
4400-005	1	.020 [.51]	С	70	50	10,000	GMV	10	4	21	35	50	60
4400-035	1	.030 [.76]	С	70	50	10,000	GMV	10	4	21	35	50	60
4403-005	2	.020 [.51]	С	70	50	10,000	GMV	10	4	21	35	50	60
4400-006	1	.020 [.51]	С	70	50	15,000	GMV	10	7	20	35	55	60
4400-036	1	.030 [.76]	С	70	50	15,000	GMV	10	7	20	35	55	60
4403-006	2	.020 [.51]	С	70	50	15,000	GMV	10	7	20	35	55	60
4403-036	2	.030 [.76]	С	70	50	15,000	GMV	10	7	20	35	55	60
4400-010	1	.020 [.51]	С	70	50	27,000	GMV	10	10	28	42	65	65
4400-040	1	.030 [.76]	С	70	50	27,000	GMV	10	10	28	42	65	65
4403-010	2	.020 [.51]	С	70	50	27,000	GMV	10	10	28	42	65	65
4403-040	2	.030 [.76]	С	70	50	27,000	GMV	10	10	28	42	65	65
4400-016	1	.020 [.51]	С	50	50	50,000	GMV	10	15	35	45	70	
4400-041	1	.030 [.76]	С	50	50	50,000	GMV	10	15	35	45	70	
4400-003	1	.020 [.51]	С	150	100	2700	GMV	10		10	25	40	50
4400-033	1	.030 [.76]	С	150	100	2700	GMV	10		10	25	40	50
4403-003	2	.020 [.51]	С	150	100	2700	GMV	10		10	25	40	50
4403-033	2	.030 [.76]	С	150	100	2700	GMV	10		10	25	40	50
4400-004	1	.020 [.51]	С	150	100	5000	GMV	10		15	30	45	55
4400-034	1	.030 [.76]	С	150	100	5000	GMV	10		15	30	45	55
4403-004	2	.020 [.51]	С	150	100	5000	GMV	10		15	30	45	55
4403-034	2	.030 [.76]	С	150	100	5000	GMV	10		15	30	45	55
4400-680	1	.030 [.76]	С	300	200	5	MAX	10					
4403-680	2	.030 [.76]	С	300	200	5	MAX	10					
4400-008	1	.020 [51]	С	300	200	10	GMV	10				5	20
4400-038	1	.030 [.76]	С	300	200	10	GMV	10				5	20
4403-008	2	.020 [.51]	С	300	200	10	GMV	10				5	20
4403-038	2	.030 [.76]	С	300	200	10	GMV	10				5	20

Drawings not to scale.

TUSONIX 4400 Series Miniature EMI Filters

These filters are ideal for applications where small size and high performance are critical and a threaded mounting technique is desired.

These C and L configured filters are available in two physical configurations and can be supplied with either unified or metric thread (see page 18 for metric). The small package and large range of electrical characteristics of the 4400 Series make it an effective solution for a variety of microwave applications.



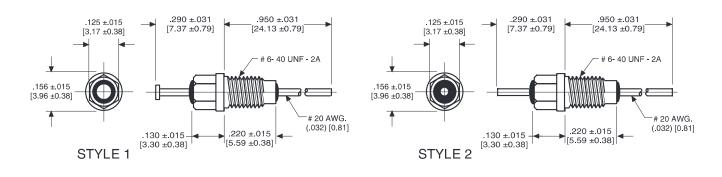
TUSONIX Part	Style	Lead Dia.	Circuit	Vol	king tage lc)	Capacitance (pF)	Capacitance Tolerance	Current (A)	Minimum No-Load Insertion Loss (dB) at 25°C per MIL-Std-220						
Number					125°C	Cap (pF)	Tol Tol	Р С С	1MHz	10MHz	100MHz	1GHz	10GHz		
C Configurat 4400-009	1	Continued				05		10			1 1	40	25		
4400-009	1	.020 [.51]		300	200	25	GMV	10		-		10	25 25		
4400-039	1	.030 [.76] .020 [.51]	C C	300	200 200	25 25	GMV GMV	10 10		-		10 10	25		
4403-039	2	.020 [.51]	c	300 300	200	25 25	GMV	10		-		10	25		
4400-000		.030 [.78]	C	300	200	25 100	GMV	10		-	3	20	23		
4400-000	1	030 [76]	C	300	200	100	GMV	10		-	3	20	28		
4403-000	2	.020 [.51]	C	300	200	100	GMV	10		_	3	20	28		
4403-030	2	.020 [.31]	c	300	200	100	GMV	10		_	3	20	28		
4400-001	1	.020 [.51]	С	300	200	500	GMV	10		_	15	35	40		
4400-031		030 [.76]	c	300	200	500	GMV	10		_	15	35	40		
4403-001	2	020 [51]	c	300	200	500	GMV	10			15	35	40		
4403-031	2	.030 [.76]	č	300	200	500	GMV	10		_	15	35	40		
4400-007	1	020 [51]	č	300	200	1000	GMV	10		5	20	35	45		
4400-037		030 [76]	č	300	200	1000	GMV	10		5	20	35	45		
4403-007	2	020 [51]	С	300	200	1000	GMV	10		5	20	35	45		
4403-037	2	030 [76]	Ċ	300	200	1000	GMV	10		5	20	35	45		
4400-002	1	.020 [.51]	С	300	200	1200	GMV	10		5	20	35	45		
4400-032	1	.030 [.76]	С	300	200	1200	GMV	10		5	20	35	45		
4403-002	2	.020 [.51]	С	300	200	1200	GMV	10		5	20	35	45		
4403-032	2	.030 [.76]	С	300	200	1200	GMV	10		5	20	35	45		
L Configurat	ion														
4400-055	1	.020 [.51]	L	70	50	10,000	GMV	10	4	21	35	55	70		
4400-056	1	.020 [.51]	L	70	50	15,000	GMV	10	7	25	40	60	60		
4400-060	1	.020 [.51]	L	70	50	27,000	GMV	10	10	28	45	65	70		
4400-057	1	.020 [.51]	L	50	50	50,000	GMV	10	15	35	52	70			
4400-053	1	.020 [.51]	L	150	100	2700	GMV	10		10	25	40	55		
4400-054	1	.020 [.51]	L	150	100	5000	GMV	10		15	30	45	60		
4400-050	1	.020 [.51]	L	300	200	100	GMV	10		-	3	20	33		
4400-051	1	.020 [.51]	L	300	200	500	GMV	10		-	15	35	45		
4400-052	1	.020 [.51]	L	300	200	1200	GMV	10		5	20	35	50		

Drawings not to scale.



#6-40 UNF-2A EMI Pi Filters

inches [mm]



TUSONIX Part	/le	cuit		king tage lc)	pacitance ⁼)	lpacitance lerance	irrent	Minimum No-Load Insertion Loss (dB) at 25°C per MIL-Std-220						
Number	Sty	Cil	85°C	125°C	Cap (pF)	Ca Tol	(A)	10MHz	100MHz	1GHz	10GHz			
Pi Configuration														
4200-000	1	Pi	300	200	1500	GMV	10	5	40	60	60			
4200-002	2	Pi	300	200	1500	GMV	10	5	40	60	60			
4200-005	1	Pi	300	200	3000	GMV	10	8	50	70	70			

Drawings not to scale.

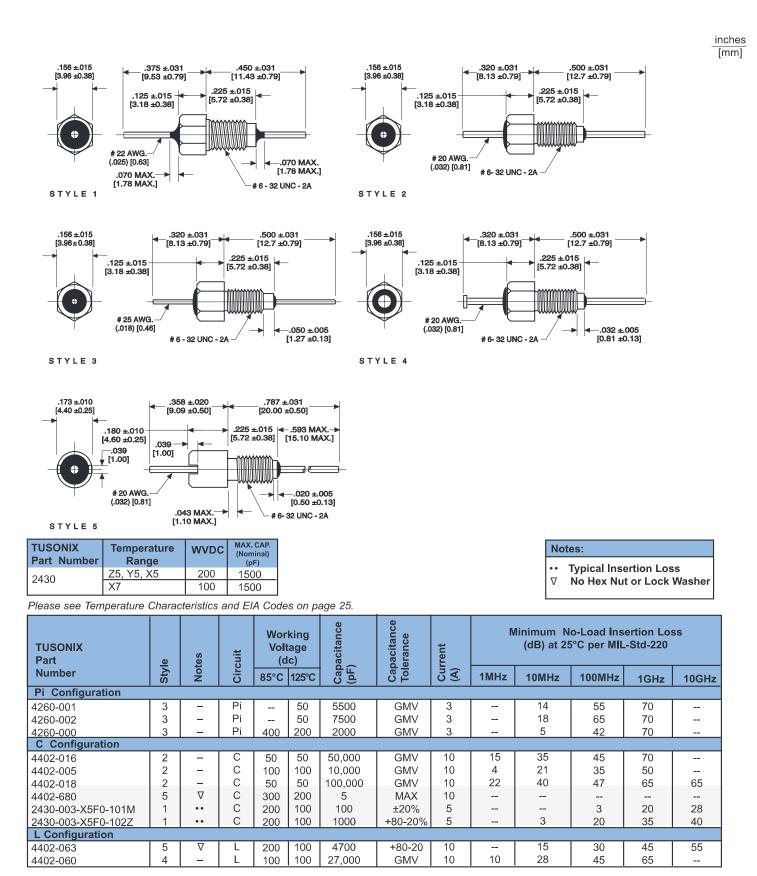
Please Note: All bushing style filters include hex nut and lock washer unless otherwise noted.

MIL PART	S CROSS REF	ERENCE			
MIL-PRF-157	33 TUSONIX No.	Page No. 🛠	MIL-PRF-1	5733 TUSONIX No.	Page No. 🛠
/28-0001	4201-501	18	/61-0001	4204-500	19
/28-0002	4201-503	18	/61-0002	4202-501	20
/28-0003	4251-503	NS	/61-0003	4206-502	21
/33-0001	4101-502	12	/61-0004	4206-501	21
/33-0002	4101-503	12	/61-0005	4203-502	NS
/38-0004	4601-503	NS	/61-0006	4203-501	20
/38-0005	4601-504	NS	/61-0007	4203-552	20
/43-0001	4204-501	19	/61-0008	4201-502	18
/43-0002	4201-506	NS	/61-0009	4253-500	NS
/44-0001	4251-500	NS	/61-0010	4203-553	20
/44-0002	4205-500	NS	/61-0011	4203-551	20
/44-0003	4205-501	NS	/61-0012	4253-501	NS
/46-0001	4207-500	NS	/61-0013	4251-502	NS
/49-0001	4601-502	NS	/61-0014	4251-501	NS
/49-0006	4601-501	NS	/62-0001	4101-501	12
/49-0007	4601-500	NS	/62-0002	4100-500	12
/51-0001	4101-504	12	/62-0003	4101-505	12
/51-0002	4151-501	12	/62-0004	4151-500	12
			/66-0001	4101-500	12

♦ NS indicates a part that is not shown in this catalog.

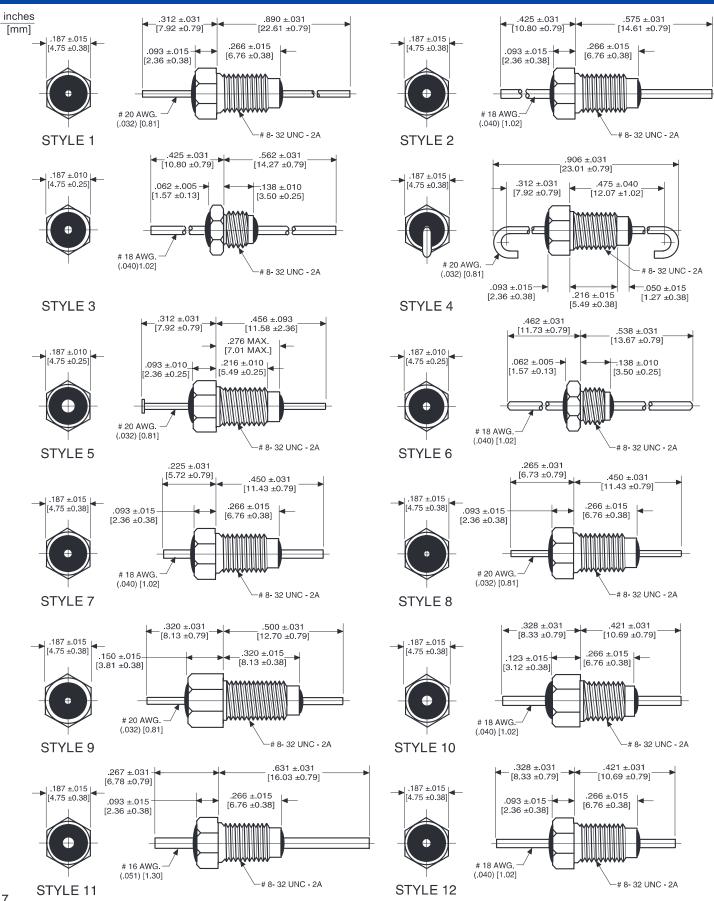
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#6-32 UNC-2A Pi, C & L Filters and Feed-thru Capacitors



Drawings not to scale.

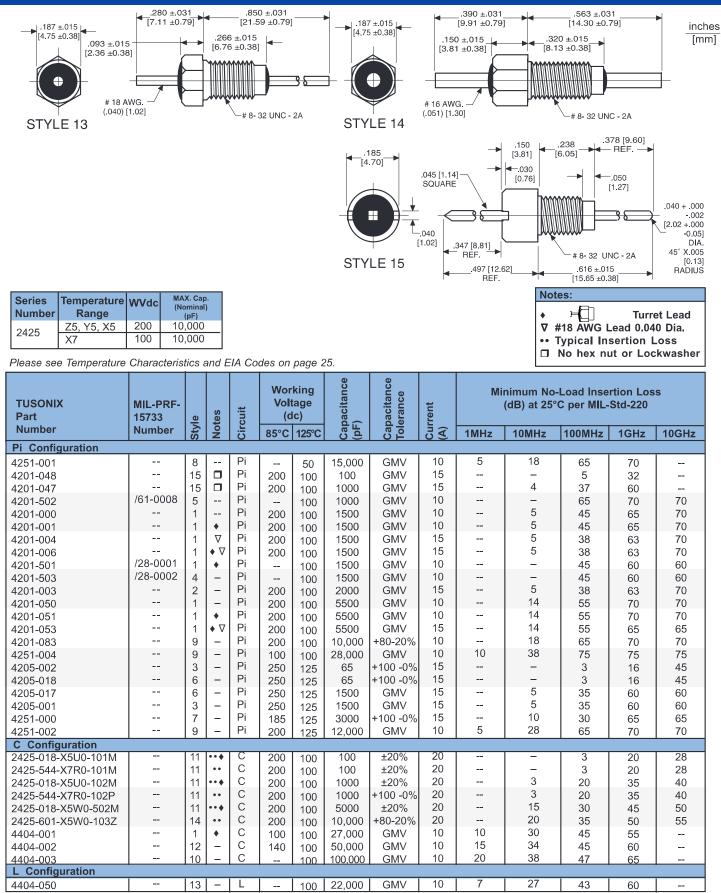
#8-32 UNC-2A Pi, C & L Filters and Feed-Thru Capacitors



17

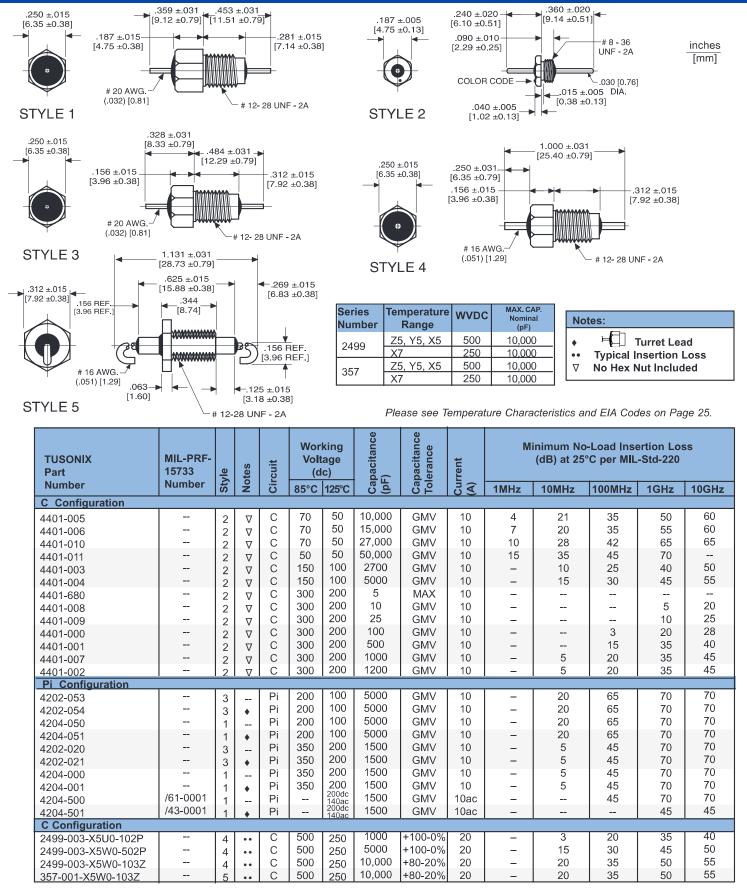
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#8-32 UNC-2A Pi, C & L Filters and Feed-Thru Capacitors



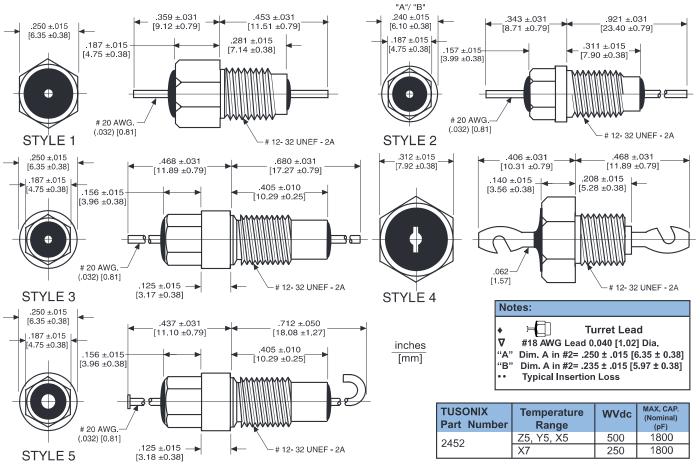
Drawings not to scale.

#8-36 UNF-2A and #12-28 UNF-2A Pi & C Filters and Feed-Thru Capacitors



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#12-32 UNEF-2A Pi, & C Filters

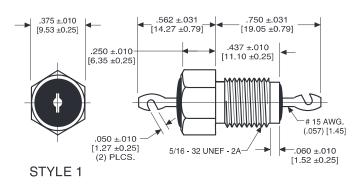


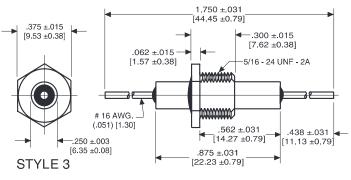
Please see	Temperature	Characteristics and	EIA Codes	on page 25.
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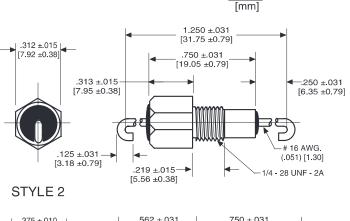
TUSONIX Part	MIL-PRF- 15733	Style	Notes	Circuit	Wor Volt (d	age	Capacitance (pF)	Capacitance Tolerance	Current (A)	Minimum No-Load Insertio (dB) at 25°C per MIL-Std			
Number	Number	St	ž	ü	85°C	125°C	Cap (pF)	ິ ຊິບັ	₽C	10MHz	100MHz	1GHz	10GHz
Pi Configuration													
4207-003	-	3		Pi	100	70	12,000	GMV	10	45	70	70	70
4253-002	_	3		Pi	100	70	50,000	GMV	10	60	75	75	75
4202-050	_	1		Pi	200	100	5000	GMV	10	20	65	70	70
4202-051	-	1	•	Pi	200	100	5000	GMV	10	20	65	70	70
4203-050	-	2		Pi	200	100	5000	GMV	10	20	65	70	70
4203-051	_	2	•	Pi	200	100	5000	GMV	10	20	65	70	70
4203-053	_	2	♦ A	Pi	200	100	5000	GMV	10	20	65	70	70
4203-551	/61-0011	2	♦B	Pi	_	100dc 70ac	5000	GMV	10ac		65	70	70
4203-553	/61-0010	2	♦ A	Pi	_	100dc 70ac	5000	GMV	10ac		65	70	70
4253-001	_	2	•	Pi	_	100	25,000	GMV	10	30	65	70	70
4253-000	-	3		Pi	_	140	22,000	GMV	10	45	75	75	75
4202-000	-	1		Pi	350	200	1500	GMV	10	5	45	70	70
4203-000	-	2		Pi	350	200	1500	GMV	10	5	45	70	70
4202-001	-	1	•	Pi	350	200	1500	GMV	10	5	45	70	70
4202-501	/61-0002	1	•	Pi	_	200dc 140ac	1500	GMV	10ac		45	70	70
4203-003	-	2	♦ A	Pi	350	200	1500	GMV	10	5	45	70	70
4203-501	/61-0006	2	♦B	Pi	_	200dc 140ac	1500	GMV	10ac		45	70	70
4203-552	/61-0007	2	♦ A	Pi	-	100dc 70ac	5000	GMV	10ac		65	70	70
4207-000	-	5		Pi	500	300	1200	GMV	10	5	43	55	55
4207-001	-	5		Pi	500	300	4000	GMV	10	15	55	60	60
4202-004	_	1	∇	Pi	500	350	2500	GMV	15	5	50	70	70
C Configuration													
2452-000-X7R0-101M	-	4	••	С	500	250	100	±20%	20		3	20	28
2452-000-X7R0-471M	_	4	••	С	500	250	470	±20%	20		12	27	27
2452-000-X5U0-102P	-	4	••	С	500	250	1000	+100-0%	20	3	20	35	40

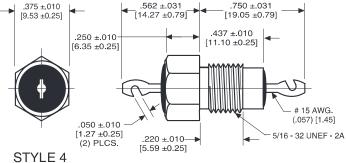
inches

1/4-28 and 5/16-24 UNF-2A and 5/16-32 UNEF-2A Pi Filters and Feed-Thru Capacitors









Notes: ∇ 5/*

5/16-24 UNF-2A Thread Typical Insertion Loss

TUSONIX Part Number	Temperature Range	WVDC	MAX. CAP. (Nominal) (pF)
327	Z5, Y5, X5	500	10,000
521	X7	250	10,000
2432	Z5, Y5, X5	2000	7,000
2452	X7	1000	7,000

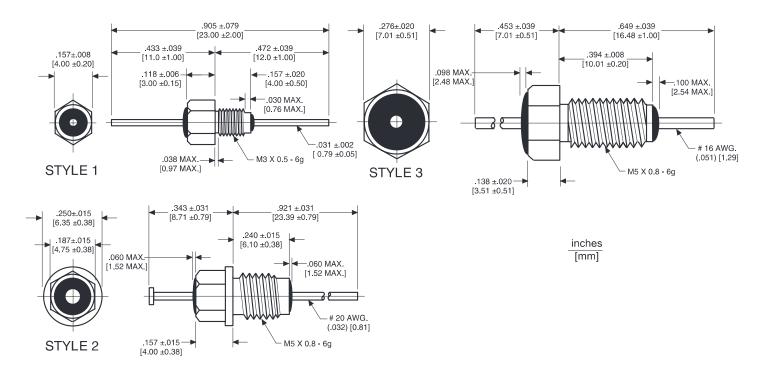
Please see Temperature Characteristics and EIA Codes on page 25.

TUSONIX Part	MIL-PRF- 15733	Style	Notes	Circuit	Vol	Working Voltage (dc) 85°C 125°C 20		Capacitance Tolerance	Current (A)		ım No-Loac at 25°C pe		
Number	Number	Sty	Ň	Cii	85°C	125°C	Cap (pF)	To To	(A)	10MHz	100MHz	1GHz	10GHz
C Configuration													
327-010-X5U0-102M		2	••	С	500	250	1000	±20%	20	3	20	35	40
327-010-X5U0-152M		2	••	С	500	250	1500	±20%	20	5	22	35	40
327-010-X5U0-502P		2	••	С	500	250	5000	+100-0%	20	15	30	45	50
327-010-X7W0-103Z		2	••	С	500	250	10,000	+80-20%	20	20	35	50	55
C Configuration													
2432-002-X5R0-101M		3	••	С	2000	1000	100	±20%	20		3	20	27
2432-002-X5S0-471M		3	••	С	2000	1000	470	±20%	20		12	27	27
2432-002-X5U0-502M		3	••	С	2000	1000	5000	±20%	20	15	30	45	50
2432-002-X5W0-752Z		3	••	С	2000	1000	7500	+80-20%	20	15	30	45	50
2432-002-X7R0-102M		3	••	С	2000	1000	1000	±20%	20	3	20	35	40
Pi Configuration													
4206-016		1		Pi	1000		1000	GMV	25	3	35	65	65
4206-501	/61-0004	4		Pi		500dc 350ac	2000	GMV	25ac		55	70	70
4206-502	/61-0003	4	∇	Pi		500dc 350ac	2000	GMV	25ac		55	70	70
4206-006		1		Pi	1000	500	3000	GMV	25	10	55	70	70

Drawings not to scale.

Metric Bushing Filters

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Series Number	Temperature Range	WVdc	MAX. CAP. Nominal (pF)
2499	Z5, Y5, X5	500	5000
2499	Х7	250	5000

Please see Temperature Characteristics and EIA Codes on page 25.

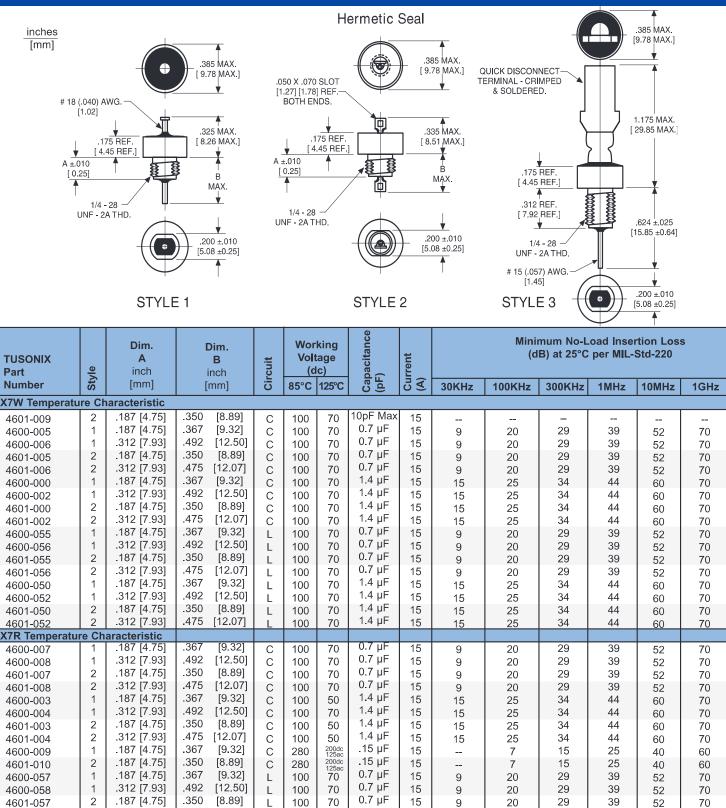
Notes: •• Typical Insertion Loss

TUSONIX Part	/le	Notes Circuit		Working Voltage (dc)		pacitance :)	Capacitance Folerance	Current (A)	Minimum No-Load Insertion Loss (dB) at 25°C per MIL-Std-220						
Number	Style	Ň	Ci	85°C	125°C	Cap: (pF)	Ca To	N) (A)	1MHz	10MHz	100MHz	1GHz	10GHz		
M3 Thread															
4400-093	1		С	70	50	10,000	+80-20%	10	4	20	35	50	50		
4400-098	1		С	70	50	27,000	GMV	10	10	28	42	55	60		
4400-099	1		С	50	50	50,000	GMV	10	15	35	45	70			
4400-094	1		C	150	100	4700	GMV	10		15	30	45	55		
4400-095	1		C	300	200	1000	GMV	10		5	20	35	45		
4400-683	1		C	300	200	5	MAX	10			_				
4400-076	1		С	300	200	100	GMV	10			3	20	28		
4400-096	1		С	300	200	470	GMV	10			15	35	40		
4400-097	1		С	150	100	2700	GMV	10		10	25	40	50		
M5 Thread															
4209-053	2		Pi	350	100	5500	GMV	10		20	65	70	70		
4209-003	2		Pi	350	200	1500	GMV	10		5	45	70	70		
2499-523-Y5R0-102P	3	••	С	500	250	1000	+100-0%	20		3	20	35	40		

Drawings not to scale.



Coaxial Broadband Filter 1/4-28 UNF-2A



0.7 µF

1.4 µF

1.4 µF

1.4 µF

1.4 µF

.15 µF

.15 µF

15

15

15

15

15

15

15

9

15

15

15

15

.312 [7.93]

.187 [4.75]

.312 [7.93]

.187 [4.75]

.312 [7.93]

.187 [4.75]

.187 [4.75]

[12.07]

[9.32]

[12.50]

[8.89]

[12.07]

[9.32]

[8.89]

L

L

1

L

L

L

100

100

100

100

100

280

280

70

50

50

50

50

200dc 125ac 200dc 125ac

.475

.367

.492

.350

.475

.367

.350

All bushing style filters include hex nut and lock washer unless otherwise noted.

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4601-058

4600-053

4600-054

4601-053

4601-054

4600-059

4601-059

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1

2

2

1

2

Coaxial Broadband Filter 1/4-28 UNF-2A and Standard Hardware Dimensions

Notes:

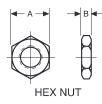
▲ 12 AWG .081[2.06] Lead and

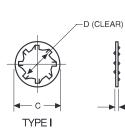
X7W Temp. Characteristic

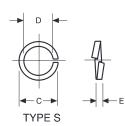
TUSONIX Part	Style	Notes	Dim. A inch	Dim. B inch	rcuit		king age c)	pacitance =)	urrent)	Minimum No-Load Insertion Loss (dB) at 25°C per MIL-Std-220					6
Number	St	Ň	[mm]	[mm]	Ö	85°C	125°C	Cap (pF)	¶ Cu	30KHz	100KHz	300KHz	1MHz	10MHz	1GHz
X7R Temper	rature	Charac	teristic							-					
4600-014	3		-		С	100	70	0.7 µF	20	9	20	29	39	52	70
4600-015	3		-		С	100	50	1.4 μF	20	15	25	34	44	60	70
4600-016	3		-		C	280	200dc 125ac	.15 µF	20	-	7	15	25	40	60
4600-070	3		-		L	100	70	0.7 µF	20	9	20	29	39	40	70
4600-067	3		-		L	100	70	1.2 µF	30	15	25	34	44	52	70
4600-071	3		-		L	100	50	1.4 µF	20	15	25	34	44	60	70
4600-072	3		-		L	280	200dc 125ac	.15 µF	20	-	7	15	25	60	60

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STANDARD HARDWARE DIMENSIONS







NUT THREAD		HEX	NUT	TYPE	L	OCK WASH	ER
SIZE	LIMITS	А	В		С	D	E
4-40 UNC	2 lb.in. [.226 N-m]	.187 [4.75]	.062 [1.57]	I	.220 [5.59]	.120 [3.05]	.015 [0.38]
6-32 UNC	2 lb.in. [.226 N-m]	.187 [4.75]	.062 [1.57]	1	.283 [7.19]	.146 [3.71]	.017 [0.43]
6-40 UNF	3 lb.in. [.339 N-m]	.187 [4.75]	.062 [1.57]	I	.283 [7.19]	.146 [3.71]	.017 [0.43]
8-32 UNC	5 lb.in. [.565 N-m]	.250 [6.35]	.075 [1.91]	I.	.283 [7.19]	.167 [4.24]	.018 [0.46]
8-36 UNF	1lb.in. [.113 N-m]			1	.283 [7.19]	.167 [4.24]	.015 [0.38]
12-28 UNF	8 lb.in. [.904 N-m]	.250 [6.35] .250 [6.35]	.075 [1.91] .100 [2.54]	I.	.387 [9.83]	.220 [5.59]	.022 [0.56]
12-32 UNEF	8 lb.in. [.904 N-m]	.250 [6.35]	.075 [1.91]	I.	.387 [9.83]	.220 [5.59]	.022 [0.56]
1/4-28 UNF	8 lb.in. [.904 N-m]	.313 ± .015 [7.95 ± 0.38]	.125 ± .015 [3.18 ± 0.38]	1	.387 [9.83]	.220 [5.59]	.022 [0.56]
5/16-24 UNF	9 lb.in. [1.02 N-m]	.375 ± .010 [9.53 ± 0.25]	.090 [2.29]	1	.420 [10.6]	.262 [6.65]	.025 [0.63]
5/16-32 UNEF	9 lb.in. [1.02 N-m]	.375 ± .010 [9.53 ± 0.25]	.090 [2.29]	1	.430[10.92]	.318 [8.08]	.022 [0.56]
3/8-32 UNEF	9 lb.in. [1.02 N-m]	.500 ± .010 [12.7 ± 0.25]	.090 [2.29]	1	.430 [10.92]	.318 [8.08]	.022 [0.56]
M3 X 0.5	2 lb.in. [.226 N-m]	.187 ± .010 [4.75 ± 0.25]	.062 [1.57]	1	.500 [12.70]	.384 [9.75]	.022 [0.56]
M5 X 0.8 6g	7 lb.in. [.790 N-m]	.250 [6.35]	.075 [1.91]	s	.192 [4.88]	.118 [2.99]	.025 [0.63]
				s	.277 [7.04]	.172 [4.37]	.034 [0.86]
				s	.361 [9.17]	.225 [5.72]	.050 [1.27]

Characteristics

- Dimensions: Inches [metric] Dimensional Tolerance: ± .005 [0.13], thread tolerance class 2.
- Standard finish: Silver
- 3. Nut material: Brass Washer material: Phosphor Bronze
- 4. When mounting filter without hardware, into tapped hole, the mounting torque applied to the filter body must be no more than 1/2 the torque limits listed on the chart to the left.



Product Installation Recommendations and EIA codes

PRODUCT INSTALLATION RECOMMENDATIONS

The components in this catalog are manufactured with ceramic dielectrics. To minimize possible damage to the components during installation, the recommendations below should be followed. For information concerning other installation requirements and/or component modifications, consult TUSONIX Customer Engineering at (520) 744-0400.

General Recommendations

Handling:	Excessive force or direct impact to the component may result in breakage. Lead bending or cutting, if necessary, should be done with a support for the lead to prevent mechanical stress to the component. Components with required lead modifications are available from TUSONIX.
Lead Soldering:	Use a temperature controlled soldering iron with SN60 or SN63 RMA Flux core wire. Maximum soldering temperature to be 500°F(260°C) with a dwell time of 3 seconds maximum. The use of a heat sink between the component body and the solder joint is highly recommended.
Flux Removal:	Optimum flux removal can be achieved by vapor degreasing the components immediately after the soldering operation. Total immersion of the components is not recommended.

Solder Mount Recommendations

Mounting:	Use a convection or infrared oven and SN60 or SN63 solder paste, or solder preforms, with RMA Flux. The oven profile should slowly heat the entire assembly to a reflow temperature of 430°F (221°C), with a rate of change not to exceed 5°F,3°C/Sec. and a dwell time as short as possible.
Internal Electrode Soldering:	Use a temperature controlled soldering iron with SN62 silver bearing (2%) RMA Flux core solder wire. The components should be preheated to 300°F (150°C), then soldered with a maximum temperature of 500°F (260°C) and a dwell of 3 seconds maximum.

Bushing Mount Recommendations

For Mounting Torque, please see standard hardware dimensions table on page 24.

EIA/Tusonix Tolerance Codes

TEMPERATURE CHARACTERISTICS			CAPACITANCE TOLERANCE			CAPACITANCE TOLERANCE (Cont.)		
EIA Code Z5 Y5	Temperature Range +10°C to +85°C -30°C to +85°C	Nominal Capacitnce 10 pF or Less	Code	Nominal Capacitnce over 10 pF	Nominal Capacitnce 10 pF or Less	Code	Nominal Capacitnce over 10 pF	
X5	-55°C to +85°C	GMV♦	AA	GMV♦	± 20%	М	± 20%	
X7	-55°C to +125°C		А	+50% -20%	± 0.4 pF	N	± 30%	
EIA Code	Maximum Cap. Change	± 0.1 pF	В	± 0.10%		Р	+100% -0%	
D	± 3.3%	± 0.25 pF	С	± 0.25%	± 0.2 pF	Q	± 15%	
E	± 4.7%	± 0.5 pF	D	± 0.50%		R	± 2.5%	
F	± 7.5%	± 0.3 pF	E	+70% -30%		S	+50% -15%	
P	± 10%	± 1 pF	F	± 1%		Т	+30% -20%	
R	± 15%	± 2 pF	G	± 2%		U	+80% -0%	
S	± 22%	± 3%	Н	± 3%		V	± 7%	
Т	+ 22% -33%		l I	+60% -40%		w	+50% -30%	
U	+ 22% -56%	± 5%	Ĵ	± 5%	MAX.	X	+40% -10%	
V	+ 22% -82%	± 10%	ĸ	± 10%		Y	+50% -0%	
W	+ 22% -90%	± 2%	Ĺ	+100% -40%		Z	+80% -20%	

♦GMV: TUSONIX Code: Guarantied Minimum Value

General Test Specifications

The Components shown in this catalog have been designed and subjected to the following test plan, as is applicable for the individual components. The information shown can be used as a basis for component specifications. For additional information, please consult Customer Engineering at (520) 744-0400.

Filters governed by MIL-PRF-15733 shall be inspected and tested to the requirements of the specification and the applicable specification (slash) sheet.

LOT ACCEPTANCE INSPECTION:							
INSPECTION OR TEST	TEST METHOD PER MIL-STD-202 EXCEPT AS NOTED	POST TEST REQUIREMENTS					
Visual and Mechanical							
Materials, Design, Construction and Workmanship		In accordance with applicable requirements					
Physical Dimensions & Marking							
Seal (4601 Style Only)	al (4601 Style Only) Method 112, condition A						
Capacitance	Method 305, 1KHz, 1±0.2 VRMS max. +25°C	Within specified tolerance					
Dissipation Factor (1/Q)	Method 306, 1KHz, 1±0.2 VRMS max. +25°C	4.0% max					
Dielectric Withstanding Voltage	Method 301, 2 seconds, 50 mA max. surge current, 2 times WVDC.	No evidence of damage or break down.					
Insulation Resistance	Method 302, 50 mA max. charging current, 100VDC, 2 minutes or as specified by individual variation	Greater than 10,000 Megohms or 100 Ohm-Farads, whichever is less.					
Insertion Loss	MIL-STD-220, 50 Ohms, +25°C, no load	Per application requirements.					
DC Resistance (4601 Style Only)	MIL-PRF-15733	0.01 Ohms max.					
Solderability (5pcs)	Method 208	Per applicable requirements.					

PERIODIC QUALITY CONFORMANCE INSPECTION:

A periodic quality conformance inspection program consisting of environmental and reliability testing is in place to ensure that product integrity is consistently maintained.

TUSONIX on-line www.tusonix.com

The TUSONIX Web site provides visitors with a wide range of product and ordering information. At **www.tusonix.com**, customers can view product information and download catalogs in Adobe Acrobat[®] .pdf format. Customers can also view or link to Sales Offices, International Agents and Distributors. An on-line request form allows customers to immediately specify product requirements and request product information.