



Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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AMP 128 1-2 (6/65)

APPLICATOR PARTS LIST

MINIATURE QUICK CHANGE APPLICATOR
SIDE FEED

AMP INCORPORATED
HARRISBURG, PENNA.

TYPE CODE
 PROD
 IN DIR
 W.O.

NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	462849-4
2	WIRE GUIDE		
3	INSULATION CRIMPER		
4	CRIMPER SPAC. BLOCK		
5	SHEAR DEPRESSOR-FRONT		
6	SHEAR DEPRESSOR-REAR		
7	DEPRESSOR SPACER-REAR		
8	ANVIL	1	463580-1
9	BLADE, SLUG	1	568654-1
10	SHEAR HOLDER-FRONT		
11	BLOCK, HOLD DOWN	1	464263-1
12	SHEAR SPRING		
13	FLOAT-SHEAR-REAR		
14	PLATE, SHEAR	1	463300-1
15	PIN, DOWEL (125x.50)	1	21030-2
16	CHIP GUARD-FRONT		
17	SPRING, HOLD DOWN	1	4-22280-0
18	TERMINAL HOLD DOWN	1	803275-1
19	STRIPPER	1	463897-1
20			
21	SPRING-FEED RETURN		
22	ANCHOR-SPRING		
23	FRONT STRIP GUIDE	1	462845-1
24	REAR STRIP GUIDE	1	462847-1
25	DRAG-STOCK	1	462846-1
26	DRAG RELEASE LEVER		
27	DRAG SPRING	1	8-22281-0
28	STUD, DRAG (8-32x1.50)	1	22354-8
29	STRIP GUIDE PLATE	1	462848-1
30	BASE BLOCK	1	806299-1
31	SCREW BLOCK		
32	ADJ. SCREW		
33	BASE PLATE	1	463581-2
34	SPRING, ASSIST		690603-1
35	POST-RAM	1	690212-1
36	SPRING WASHER	1	22480-5
37	DISC-WIRE	1	354777-1
38	DISC-INSULATION		
39	SPRING-COMPRESSION		690170-1
40	BALL STEEL		23241-6
41	DISC SPACER	1	690223-2
42	WASHER RAM	1	690124-9

NO.	DESCRIPTION	REQ.	PART NO.
43	WASHER-LAMINATED	1	690125-1
44	RAM	1	464265-2
45	PLUG-NYLON	1	690191-1
46	BLOCK-INS. ADJ.		
47	SCREW-SHOULDER		
48	CAM		
49	CRIMPER BOLT	1	7-21002-9
50	PIN, DOWEL	2	2-21030-1
51			
52	LEVER-TERMINAL		
53	FEED FINGER ASS'Y	1	461062-1
54	FEED FINGER SPRING		
55	FEED FINGER PIN		
56	FEED PAWL	1	1-694433-3
57			
58	HOUSING	1	454485-3
59	CAP	1	463896-1
60	WEAR PLATE		
61	ROD-FEED		
62	ROLLER-CAM		
63	PIN-CAM ROLLER		
64	SCREW ADJ.		
65	BLOCK-PIVOT		
66	LEVER-INTERMEDIATE		
67	BUSHING		
68	SHAFT PIVOT		
69	NIPPLE, HEX 1/2 NPT x 1/2 NPT	1	22364-1
70	VALVE, QUICK EXHAUST	1	22374-1
71	BRACKET, AIR FEED	1	459610-1
72	AIR FEED ASS'Y	1	461065-1
73	PLATE, IDENTIFICATION	1	461264-1
74	SCR. HEX HD. MACH (8-32x.38) FEED	1	2-22603-1
75	SCR. DRIVE # 2 X, 19	2	21017-1
76	TUBING, PLASTIC 1/400	2	27319-4
77	GUARD ASS'Y	REF.	462992-2
78	ELBOW, PLASTIC TUBING, MALE	1	22294-6
79	INSERT, COUPLING	1	23238-1

CRIMPING DATA			TERMINALS
TO APPLY TERMINAL			53892
SPEC 114-6032			55142
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	
A	.111	12	
B	.102	14	
C	.093	16 OR 18	
D	.090	20	
CRIMP	SIZE	TYPE	FEED
WIRE	.155	F	.490
INSUL.	#	#	
INSULATION RANGE	WIRE RANGE		
#	20-12		
EXPLODED VIEW	SET UP GAGE		
A6144-1	458637-1		
A18074			
REMARKS:			
AOM & MINI SELM AIR FEED			
⚠ HOUSING + BASE PLATE TO BE PINNED AT ASS'Y.			
⚠ PART MAY BE REMOVED WHEN USING APPLICATOR IN AOM.			
⚠ QTY. IN FEET			
■ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT			
THIS APPLICATOR IS TO BE USED ON			
MACH. SERIAL NO.			DIST. 66
MACH. PARTS LIST			
APPL. SERIAL NO.		DATE SHIPPED	
CUSTOMER NAME AND ADDRESS			
APPLICATOR NUMBER			DESIGNED T.W. 3/81
REV. L1466516-6			CHK'D. 3/81 1KMI/EA
			APP'D. 3/81 1KMI/EA
			SHEET 1 OF 2

G-ECN 0150-6703-96-D/R 3-96
F-ECN 0150-6075-95-CE-4/95

MAY 4, 1946
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CASE CODE 00779

APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
101						142	PIN, WIRE DISC A	(.3090)		2	2-354779-0
102						143	PIN, WIRE DISC B	(.3170)		2	3-354779-6
103	SCR, SHC, FEED ADJ. BLK.	10-32	1.00	2	3-21000-9	144	PIN, WIRE DISC C	(.3270)		2	5-354779-6
104						145	PIN, WIRE DISC D	(.3290)		2	6-354779-0
105	SCR, SHC, STRIPPER	6-32	.34	2	1-21000-9	146	WASHER, PRECISION			1	986950-1
106	SCR, SHC, FRT. STR. G.D.	8-32	.38	2	2-21000-6	147					
107						148					
108	SCR, SHC, DEP.	6-32	.50	2	2-21000-0	149					
109	SCR, SHC, RAM	6-32	.62	2	2-21000-1	150					
110	SCR, SHC, (NYLOK) C.P. DISC	6-32	.25	-	23030-1	151					
111	SCR, S.H.C. AIR FEED ASSY	3/8-16	1.00	1	3-21001-5	152					
112						153					
113						154					
114	SCR, BUTT. HD. SOC. CAP R.S.G.	8-32	.38	2	2-21002-1	155					
115						156					
116	SCR, BUTT. HD. SOC. CAP. R.H. E.K.	10-32	.38	3	2-21002-6	157					
117	SCR, BUTT. HD. SOC. CAP, HOUSING	1/4-20	.75	3	3-21002-5	158					
118	SCR, BUTT. HD. SOC. CAP, CAP	10-32	.75	4	2-21002-9	159					
119	SCR, BUTT. HD. SOC. CAP ST. G.D. PL.	10-32	.38	2	2-21002-6	160					
120	SCR, BHC, WIRE ANVIL	8-32	.75	2	2-21002-4	161					
121	SCR, SHC, SH. PL.	8-32	.50	1	2-21000-7						
122											
123											
124	SCR, SOC. SET, (NYLOK)	1/4-20	.25	1	21009-2						
125	SCR, SOC. SET, DRAG	4-40	.38	2	2-21008-3						
126	NUT, HEX MACH, DRAG	4-40	-	2	21018-4						
127	NUT, HEX MACH	8-32	-	1	21018-6						
128	NUT, HEX, SELF LOCKING	8-32	-	1	21022-2						
129	NUT, HEX, MACH, HOLD DOWN	4-40	-	1	21068-4						
130											
131											
132											
133	WASHER, LOCK AIR FEED ASSY	3/8	*	1	21024-8						
134	WASHER, LOCK SHEAR	#6	-	2	21024-3						
135	WASHER, LOCK STRIPPER	#6	-	2	21024-3						
136	WASHER, LOCK, RAM	#6	-	1	21024-3						
137	WASHER, LOCK, AIR F.D.	#10	-	2	21024-5						
138	WASHER, LOCK, ANVIL	#8	-	2	21024-4						
139	WASHER, LOCK, SH. PL.	#8	-	1	21024-4						
140											
141											

APPLICATOR ONLY TO INCLUDE

NOTES:

△ CUT TO LENGTH AT ASSY

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REV LI APPLICATOR PART LIST SHEET 2 OF 2
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