



Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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**3M Industrial Products**  
for Woodworking



# Woodworking Solutions

from Start to Finish

**3M**



# Commitment to Innovation and Quality

It takes true technical expertise to develop specific and advanced solutions for improving countless woodworking applications. Every step of the way, 3M provides this technical foundation, as well as a commitment to innovation which brings new technologies to market and helps provide a broad range of solutions to improve processes for woodworking customers around the world.



## Your Complete Woodworking Solutions Resource

- Small custom wood shops, high-production cabinet facilities, and large furniture manufacturers alike have depended on 3M for years.
- 3M products are used from the first stages of lumber processing, to pre-finish sanding, to assembly, to hand sanding, to painting, and even packaging.
- We offer a broad, unmatched level of service through our highly-trained, experienced technical and sales organizations.

## Advanced Technology

Our commitment to innovation continues with ongoing new product introductions focused on the complete woodworking experience.

## Manufacturing Processes

All of our products must meet strict release standards. We pride ourselves on providing our customers with high quality products the woodworking industry has come to expect from 3M.

**NEW!**

## 3M™ Sanding Sponges

The 3M™ Flexible Foam Sanding Sponge perfectly combines 3M breakthrough technologies for superior sanding capabilities.

- Innovative foam construction — Highly flexible
- Outstanding grip translates to better sanding results
- Durable abrasive — Ideal for a variety of surfaces



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**NEW!**



pgs. 34–40

## 3M™ Power Tools

The NEW models are in... 3M™ Elite Series Air-Powered Sanders and 3M™ Electric Random Orbital Sanders

- Ergonomic enhancements for increased operator comfort
- Innovative design upgrades for longer tool life and greater productivity
- Power-packed with performance

**NEW!**

## 3M™ Wide Belts

3M™ Wide Belts are manufactured in the United States in ISO certified facilities so you can be assured that, when your belts arrive at your facility, they are the best belts money can buy.

- Expanded offering of paper belts available up to 65" wide in a single-splice belt
- For maximum performance, look for belts containing 3M Ceramic abrasive grain



pgs. 2–8

# Featured Products

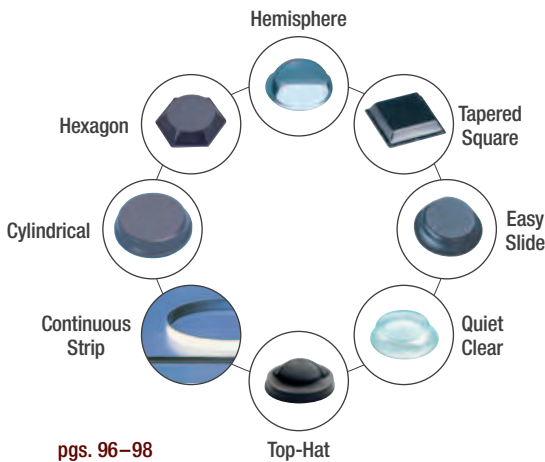


pgs. 74–75

## 3M™ Spray Adhesives

The 3M™ Sprayable Adhesives portfolio offers a complete continuum of products for bonding a variety of surfaces.

- Aerosol, cylinder and bulk dispensing options
- Water-based adhesives
- Solvent-based adhesives
- GreenGuard™ Certified products



pgs. 96–98

## 3M™ Bumpon™ Protective Products

3M™ Bumpon™ Protective Products are pressure sensitive adhesive-backed polyurethane products that can be used as feet, stops, spacers and protectors in many applications where scratching, nicking, scuffing, marring, sliding, vibration or noise could be a problem for your product. You have a choice of permanently resilient pads, feet, buttons, strips, bumpers or spacers.

- Pressure sensitive adhesives bond fast and permanently when pressed to most clean, dry and smooth surfaces
- Resilient elastomer will not dry out, rot or embrittle; cushions and dampens noise indefinitely
- High coefficient of friction resists skidding on most surfaces
- Contains no corrosive plasticizer or vulcanizing agent to chemically mar surfaces
- Easy to apply: separate from liner and “bump-it-on” with no screws, rivets or application equipment



pg. 110

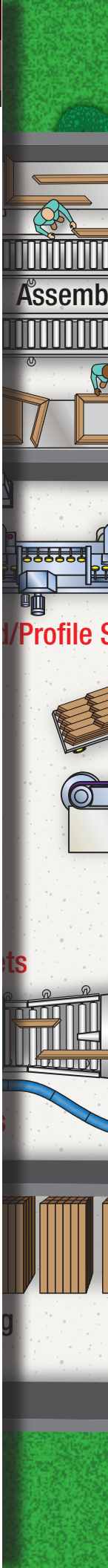
## 3M™ Matting and Traction Products

### 3M™ Safety-Walk™ Cushion Matting 3270 and 3270E

- Spring-coiled vinyl foam compresses uniformly and continually, providing greater comfort and less fatigue
- Textured, solid top surface improves traction and allows debris to stay on top for easy cleanup
- Helps reduce fatigue and improve productivity for employees who spend long hours on their feet in dry environments
- Coils are permanently fused to the top surface and will not delaminate or separate when wet like foam mats

### 3M™ Safety-Walk™ Slip-Resistant General Purpose Tapes and Treads — 610 Black

- High-friction, mineral-coated, slip-resistant material is adhered by a durable resin to a pressure-sensitive adhesive backed film
- Low-profile design reduces trip hazards



# Featured Products

## 3M™ Protective Coveralls

### 3M™ Disposable Protective Coverall 4515

- Elastic waist, ankles, and wrists for convenience and freedom of movement
- Two-way zipper with storm flap for convenience and to help provide additional protection
- Helps protect against light liquid splashes and hazardous dusts

### 3M™ Disposable Protective Coverall 4520

- Breathable material (SMMMMS) to help reduce heat stress and comfortable wear
- Elastic waist and ankles for convenience and freedom of movement
- Knit cuffs for increased comfort
- Three panel hood design for compatibility with complimentary PPE
- Two-way zipper with sealable storm flap for convenience and to help provide additional protection
- Anti-static coating on both sides
- Available in both collared and hooded styles
- Helps protect against light liquid splashes and hazardous dusts



pg. 111

## 3M™ Spray Equipment Products

### 3M™ Accuspray™ Spray Gun HG18

- HVLP gravity fed gun
- Disposable nozzle can be replaced easily when spray performance deteriorates
- Reduces gun cleaning time and uses less solvent for clean up



pgs. 70–71

## 3M™ PPS™ Preparation System

### 3M™ PPS™ SUN GUN™ II Light Kit

- Assist in clearly identifying damaged areas prior to writing the estimate
- Choose the correct variant or alternate color chip, verify coverage and color match
- Identify pre-paint defects such as pin holes, sand scratches, etc.
- Identify post-paint defects such as swirl marks, burn through, sand scratches and dirt nibs



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### 3M™ PPS™ Paint Preparation System

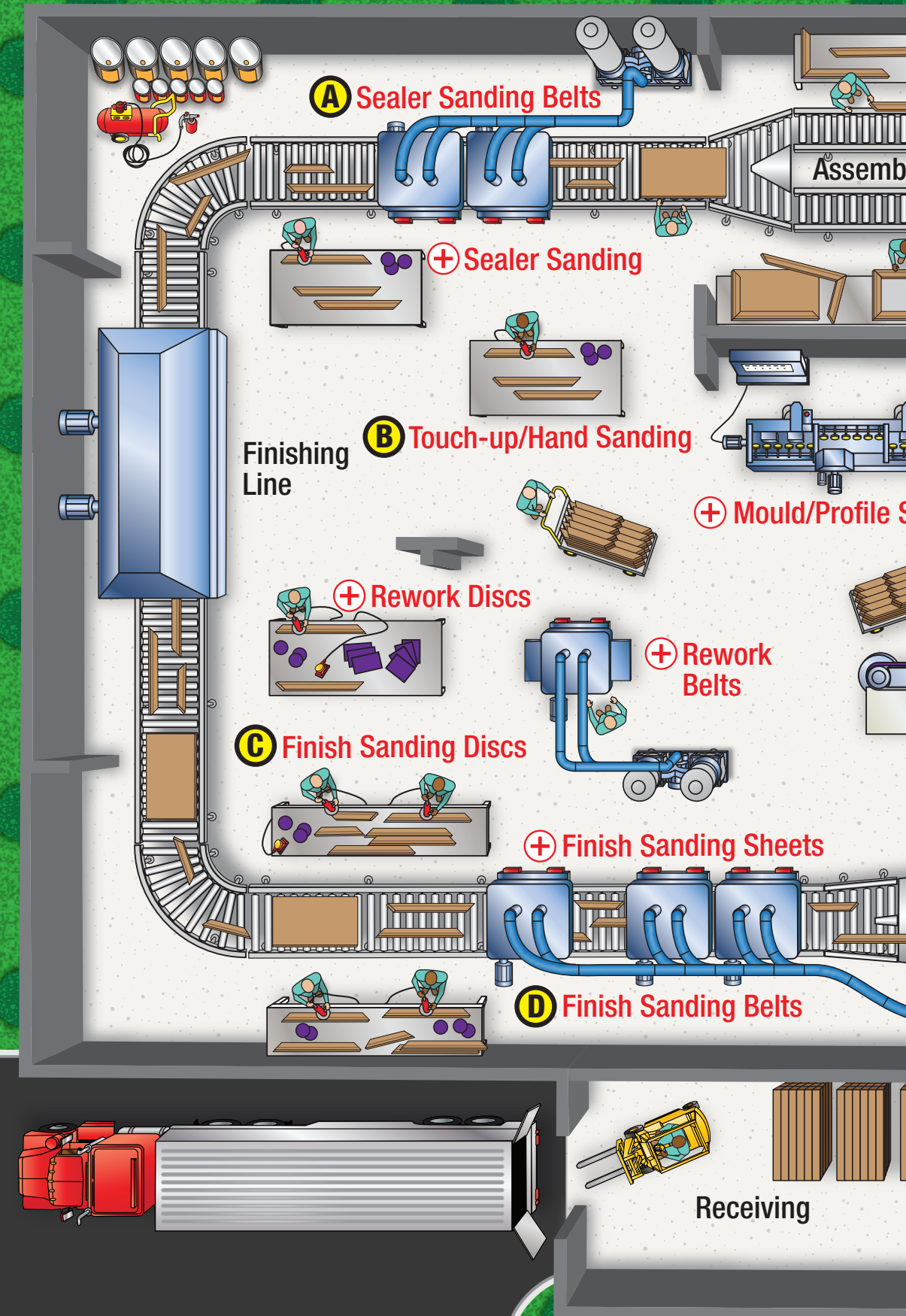
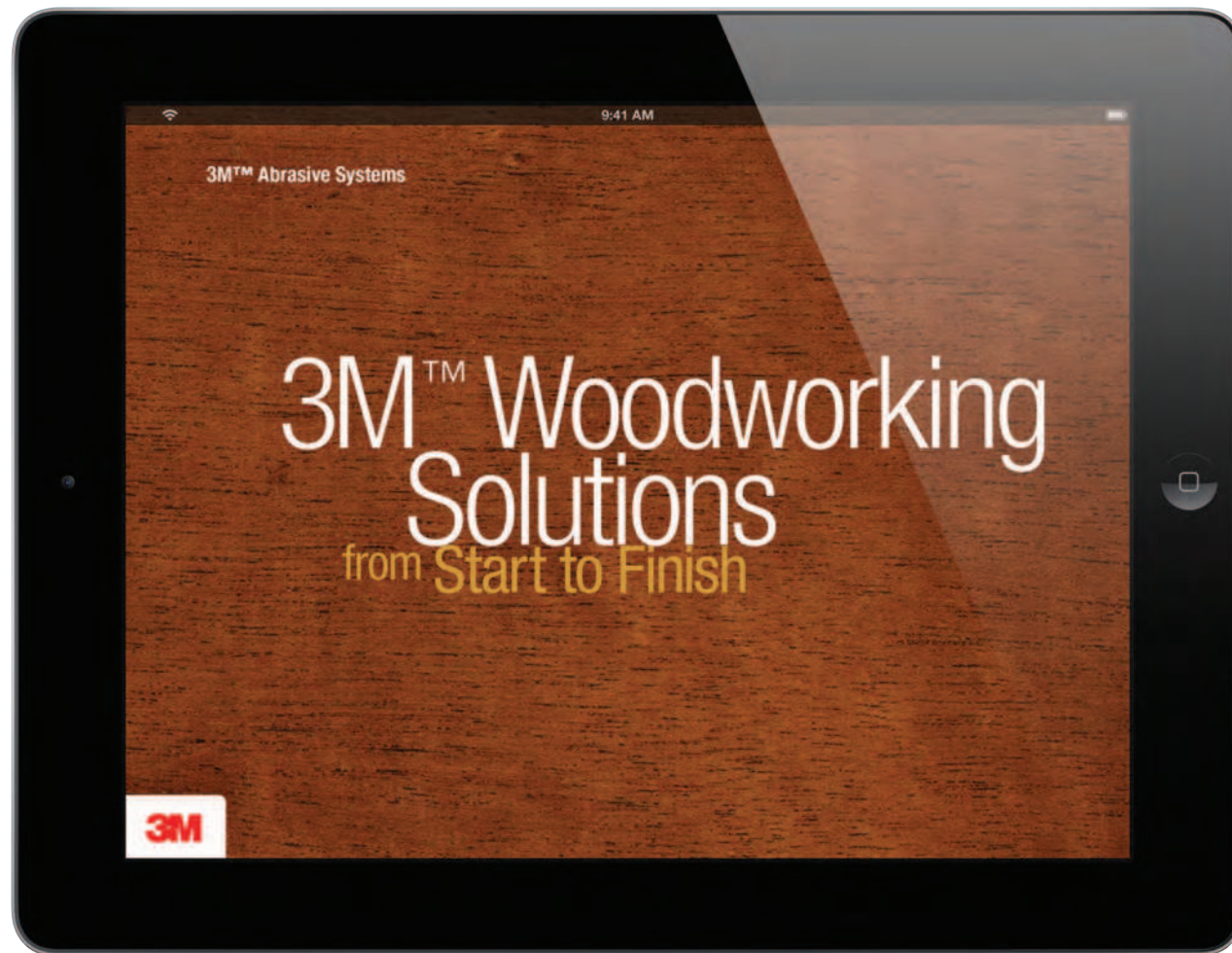
- An innovative system for mixing and preparing refinish material prior to spraying
- A complete painting system including accessories, adapters, mixing cups, collars, lids, liners and carriers
- Up to 70% savings of cleaning solvent
- Closed system — no outside contamination
- Faster system — from mixing to disposal



# Try our **NEW** Woodworking App

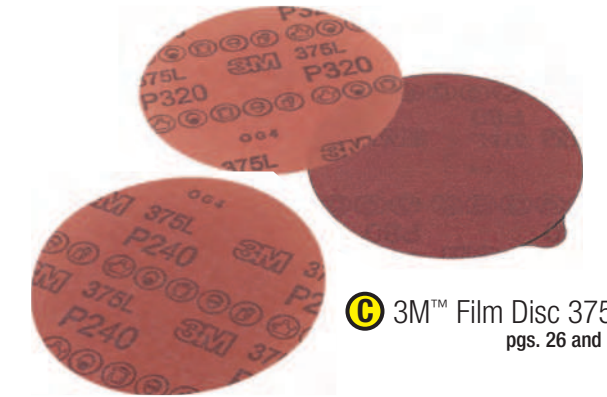
Find the right 3M product for your application using the **NEW 3M Woodworking App!**

- Product Images and Details
- Videos
- Literature
- Authorized 3M Distributor Locator





**B** Scotch-Brite™ Durable Flex Hand Pads  
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**C** 3M™ Film Disc 375L  
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**E** 3M™ Edge Sanding Belt 970DZ  
pg. 11



**G** 3M™ Wide Belt 960G and 963G  
pg. 5

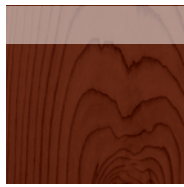
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**F** 3M™ Stroke Sanding Belt 340A  
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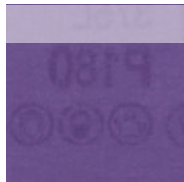
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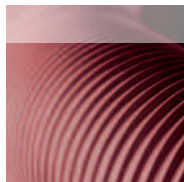
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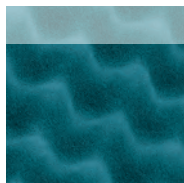
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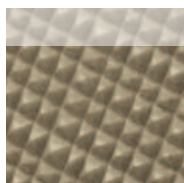
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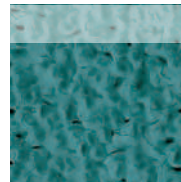
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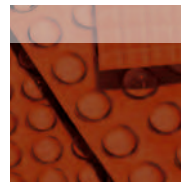
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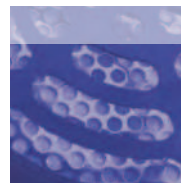
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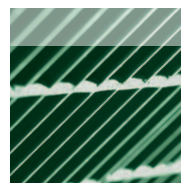
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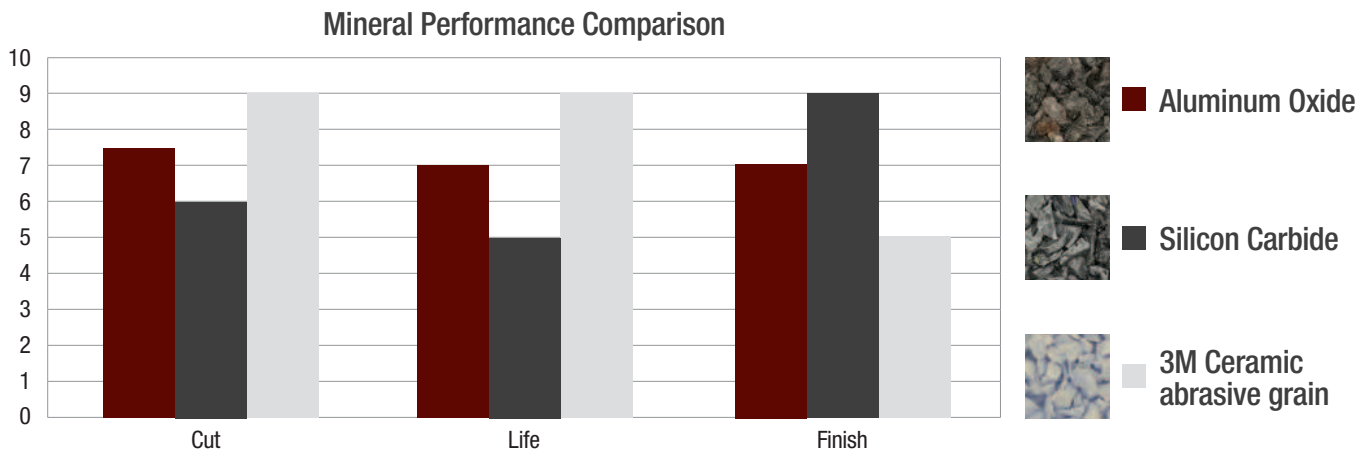


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It takes true technical expertise to invent and develop advanced solutions for improving your woodworking process. For more than 100 years, 3M has been the leading supplier of the woodworking and solid surface industries.

# Reference Guides

## Abrasive Minerals



### ■ Aluminum Oxide (Synthetic)

Mainly brown in color, Aluminum Oxide is a tough, durable mineral. Aluminum Oxide is the most widely used abrasive in sanding applications today because it offers a good cut rate and durability. It is used in applications from aggressive stock removal to fine finishing and polishing. Used on work pieces including metal (ferrous and non-ferrous), wood (soft and hard), plastics and leathers.

### ■ Silicon Carbide (Synthetic)

Mainly black in color, Silicon Carbide is a hard mineral, yet fractures easily to provide a sharp edge as it wears. It offers a good cut rate with excellent finish characteristics. Used on work pieces including softer non-ferrous metals (aluminum, brass, bronze, magnesium and titanium), rubber, stainless steel, wood (soft and hard), particleboard, MDF plywood, plastics, glass and leathers.

### ■ 3M Ceramic abrasive grain (Synthetic)

Mainly white in color, 3M Ceramic abrasive grain is a tough, durable mineral. The mineral resists fracturing which attributes to extended abrasive life while still providing a consistent finish. Can be used on wood and ferrous metals in applications requiring heavy stock removal all the way to fine finishing.

### Natural Minerals: Emery, Flint and Garnet

Emery, Flint and Garnet are all natural minerals that have unique properties which provide good finishing results. Best used in finishing applications and sanding “end-grain” to prevent burning.

## International Measurements Conversion Chart

Most specifications in this catalog are presented in U.S. units of measurement.

This chart is for converting these measurements to international units of measure.

U.S. Unit of Measure	Conversion Formula	International Unit of Measure	Example
Inch (in.)	x 25.4	Millimeter (mm)	3 in. = 76.2mm
Pound (lb.)	x .454	Kilogram (kg)	3 lbs. = 1.4kg
Pound per Square Inch (PSI)	÷ 14.7	Bar	90 PSI = 6.1 Bar
Surface Feet per Minute (SFPM)	x .3048	Surface Meter per Minute (SMPM)	130 SFPM = 39.6 SMPM
Standard Cubic Feet per Minute (SCFM)	x 28.32	Liters per Minute (LPM)	17 SCFM = 481.4 LPM
Horsepower (HP)	x 745.7	Watts (W)	.45 HP = 335.6 W

## Disc Pads

3M offers a full line of accessories to complement our Stikit™, Hookit™ and the 3M™ Clean Sanding Disc line of coated abrasive products. Whatever your application, 3M is sure to have an accessory to allow you to maximize your sanding productivity. The foundation of 3M's accessories is the broad line of disc pads in a variety of thicknesses and densities for all your general purpose and specialized orbital sanding needs.



### Low Profile – Most Aggressive

- Recommended for flat sanding operations
- 3M™ Stikit™ Pads in blue vinyl and silver cloth
- 5" Pads: 5-Hole and 3M™ Hookit™ Clean Sanding dust hole patterns
- 6" Pads: 6-Hole and 3M™ Hookit™ Clean Sanding dust hole patterns
- Bulk packaging in select 5" and 6" styles



### Standard Profile – General Purpose

- 45° tapered edge provides flexibility and allows the sanded area to be "feather edged" or more easily blended
- 3M™ Stikit™ Pads in blue vinyl, silver cloth and red nylon
- 5" Pads: 5-Hole dust hole patterns
- 6" Pads: 6-Hole dust hole patterns
- Bulk packaging in select 5" and 6" styles



### Low Profile Finishing – Best Finish

- For use on flat or contoured surfaces
- 3M™ Stikit™ Pads in brown vinyl
- 5" Pads: 5-Hole dust hole patterns
- 6" Pads: 6-Hole dust hole patterns (6" 3M™ Hookit™ Pads are not available)





# Application Overview



## Wide Belt Sanding

Wide belt sanding is the process for sanding relatively level work pieces like doors, face frames and panels. Wide belt sanders range from single head to multiple heads with top and bottom functional capabilities.



## Edge Sanding

Edge sanding involves the sanding of flat, narrow surfaces with small surface areas like panel edges. Additionally, a variety of cases, tables and chairs (some having band sawn surfaces) are sanded on this type of equipment.



## Portable Belt Sanding

Coarse grades remove wood stock to a uniform dimension, leaving enough wood to develop the final finish. The finishing grade(s) remove all previous abrasive grit scratches. Have no more than a one-grade jump between rough and finish sanding. For example, rough sand with 36-grit, followed by no finer than 50-grit.



## Stroke Sanders

A machine that makes sanding contact by “stroking” the back of a moving coated abrasive belt with a back-up block or pad (hand lever, crosser belt or automatic stroke sander applications). Essentially, these machines consist of two or more pulleys over which the coated abrasive belt travels, a table which supports the work piece and means for applying pressure and movement along the belt. The most common application is to sand solid wood and veneer surfaces in the furniture and woodworking marketplace where sharp cut and consistent finishes are required.



## Mould/Profile Sanding

In mould/profile sanding, the abrasive belt generally runs over a shaped block that transfers the shape of the block into the wood. Work pieces include stiles, rails, trim and crown molding and in some cases, stock as wide as drawer fronts. Stock feed speeds may vary up to 130 SFPM or more. Abrasive belts run at approximately 2000 SFPM for intricate shapes and up to 4000 SFPM for flats and less detailed shapes.



## Pump Sleeves

Pump Sleeves (pneumatic drum) sanders are used when looking to sand irregular shapes and contours. These flexible drum sanders are canvas-covered, air-inflated bladders that act as a soft or hard contact roll, depending on how much air pressure is placed inside of the bladder. They are especially well suited for sanding and conforming to contour surfaces, such as chair components and table bases.



## Automated Cross Grain Scratch Removal

An orbital platen sander uses abrasive sheets in an oscillation pattern to sand or polish raw or finished wood products. The intent of an orbital platen is to reduce the amount of random orbital palm sanding by operators that is typically done after wide belt sanding. Most orbital platen sanders use fine grade abrasives (usually grades 150–220 or similar) to provide a smooth, consistent finish before heading to the staining or finishing operation.



3M offers a complete line of woodworking belts and has reformulated its woodworking belt construction to dramatically increase overall productivity per belt. These belts are designed and engineered to extend abrasive life, improve cut and finish, as well as provide enhanced antistatic performance.



# Belts

## 3M™ Belt Selection Guide

	3M ID	Backing	Weight	Wide Belt Sanding	Edge Sanding	Stroke Sanding
General Use	340D	Cloth	X	•	•	•
	341D	Cloth	X	•	•	•
	202DZ	Cloth	J		•	•
Better	340A	Cloth	X	•	•	•
	370DZ	Cloth	Y	•	•	•
	364UZ	Paper	F	•		•
	366UZ	Paper	F	•		•
	<b>NEW!</b> 490FZ	Cloth	Y or Z	•	•	
Best	272L	Film	5 mil	•		
	466UZ	Paper	F	•		•
	900DZ	Cloth	J		•	•
	960G	Cloth	Y	•		
	963G	Cloth	Y	•		
	966UZ	Paper	F	•		•
	970DZ	Cloth	X or Y	•	•	•
	<b>NEW!</b> 990FZ	Cloth	Y or Z	•	•	
<b>NEW!</b> 991FZ	Cloth	Y or Z	•	•		

## Backing Comparisons

### Strength Comparison

Increased Strength/Decreased Flexibility →

Cotton	Rayon	Polyester
J	JE	
X	XE	XF
Y		YF
Z		ZF

↑ Increased Strength/  
↓ Decreased Flexibility

### Paper Weight

- Lighter backings — finer grits for finishing or blending
- Heavier backings — coarser grits for dimensioning or stock removal

A	B	C	D	E	F
---	---	---	---	---	---

← Flexible Lighter Backing

→ Rigid Heavier Backing



## 3M™ Wide Belts – Cloth General Use

### 340D

- Premium aluminum oxide on a durable X wt. cotton cloth backing
- An open coat belt that provides good cut with less loading
- Excellent all-around abrasive belt for everyday use
- Available in grades 50, 60, 80, P100, P120, P150, P180, P220



UPC Number	Width x Length	Grade	Case Quantity
<b>STANDARD STOCK BELTS (ready in 2–3 business days)</b>			
051115-66645-2	36" x 75"	60	3
051115-66646-9	36" x 75"	80	3
051115-66647-6	36" x 75"	P100	5
051115-66648-3	36" x 75"	P120	5
051115-66655-1	36" x 75"	P150	5
051144-76900-1	37" x 60"	50	3
051115-66641-4	37" x 60"	60	3
051115-66642-1	37" x 60"	80	3
051144-34291-4	37" x 60"	P100	5
051144-34290-7	37" x 60"	P120	5
051144-34289-1	37" x 60"	P150	5
051144-71591-6	37" x 60"	P180	5
051144-11526-6	37" x 60"	P220	5

For additional sizes and grades, contact your local 3M Authorized Distributor.

# 3M™ Wide Belts – Cloth General Use

## 340D (cont.)

UPC Number	Width x Length	Grade	Case Quantity
<b>STANDARD STOCK BELTS (ready in 2–3 business days)</b>			
051144-70479-8	37" x 75"	50	3
051115-66638-4	37" x 75"	80	3
051115-66639-1	37" x 75"	P100	5
051144-30418-9	37" x 75"	P120	5
051115-66649-0	37" x 75"	P150	5
051144-30419-6	37" x 75"	P180	5
051115-66651-3	37" x 75"	P220	5
051144-70472-9	43" x 75"	60	3
051115-66660-5	43" x 75"	80	3
051115-66661-2	43" x 75"	P100	5
051115-66662-9	43" x 75"	P120	5
051115-66666-7	43" x 75"	P150	5
051115-66667-4	43" x 75"	P180	5
051115-66668-1	43" x 75"	P220	5
051115-66656-8	50" x 103"	60	3
051115-66657-5	50" x 103"	80	3
051115-66659-9	50" x 103"	P120	5
051115-66669-8	52" x 75"	80	3
051115-66663-6	52" x 75"	P120	5
051115-66670-4	52" x 75"	P150	5
051115-66671-1	52" x 75"	P180	5
051115-66664-3	52" x 103"	80	3
051115-66665-0	52" x 103"	P120	5
051115-66672-8	52" x 103"	P150	5
<b>MAKE TO ORDER BELTS (ready in 10–15 business days)</b>			
051125-64181-4	Make to Order	50	3
051125-64182-1	Make to Order	60	3
051125-64183-8	Make to Order	80	3
051125-64176-0	Make to Order	P100	5
051125-64177-7	Make to Order	P120	5
051125-64178-4	Make to Order	P150	5
051125-64179-1	Make to Order	P180	5
051125-64180-7	Make to Order	P220	5

## TECH TIP

### Selecting the Grade

- The purpose of the roughing grade is to remove stock and come to a uniform dimension, leaving just enough material to develop the final finish
- The purpose of the finishing grade or grades is to remove all previous grade scratches
- There should be no more than a one-grade jump between roughing and the next grade size (i.e. 36 to 50, 40 to 60, 80 to 120)
- Suggested Percentage Stock Removal
  - For detailed assistance in wide belt optimization, contact your local 3M Sales Representative for a consultation

## 341D

- Premium aluminum oxide on a durable X wt. cotton cloth backing
- A closed coat belt that provides a consistent finish
- Excellent all-around abrasive belt for everyday use
- Available in grades 24, 36, 40, 50, 60, 80, P100, P120, P150, P180, P240, P320, P400



UPC Number	Width x Length	Grade	Case Quantity
<b>STANDARD STOCK BELTS (ready in 2–3 business days)</b>			
051144-33650-0	25" x 48"	80	3
051144-33066-9	25" x 48"	P100	5
051144-33649-4	25" x 48"	P120	5
051144-11400-9	25" x 60"	80	3
051144-70482-8	25" x 60"	P120	5
051144-74194-6	25" x 60"	P180	5
051144-34706-3	36" x 75"	80	3
051144-77190-5	37" x 60"	60	3
051144-71992-1	37" x 60"	80	3
051144-71528-2	37" x 60"	P100	5
051144-74271-4	37" x 60"	P120	5
051144-32558-0	37" x 75"	60	3
051144-14420-4	37" x 75"	80	3
051144-32559-7	37" x 75"	P100	5
051144-33061-4	37" x 75"	P120	5
051144-32515-3	37" x 75"	P150	5
051144-14508-9	37" x 75"	P180	5
<b>MAKE TO ORDER BELTS (ready in 10–15 business days)</b>			
051125-63747-3	Make to Order	24	3
051125-63750-3	Make to Order	36	3
051125-63751-0	Make to Order	40	3
051125-63753-4	Make to Order	50	3
051125-63754-1	Make to Order	60	3
051125-63755-8	Make to Order	80	3
051125-63743-5	Make to Order	P100	5
051125-63744-2	Make to Order	P120	5
051125-63745-9	Make to Order	P150	5
051125-63746-6	Make to Order	P180	5
051125-63748-0	Make to Order	P240	5
051125-63749-7	Make to Order	P320	5
051125-63752-7	Make to Order	P400	5

Need a different size or grade belt that is not listed in Standard Stock? No problem, we will custom make almost any size belt you need!  
Contact your local 3M Authorized Distributor for information.

## 3M™ Wide Belts – Cloth Better

### 340A

- Premium aluminum oxide on a stiff X wt. cloth backing
- Open coat construction provides good cut with less loading
- Excellent abrasive choice when a belt with low-stretch is required
- Recommended applications include wide belt, edge or stroke sanding
- Available in grades 80, P100, P120, P150, P180



UPC Number	Width x Length	Grade	Min/Case
<b>MAKE TO ORDER BELTS (ready in 10–15 business days)</b>			
051125-64645-1	Make to Order	80	3
051125-64642-0	Make to Order	P100	5
051125-64643-7	Make to Order	P120	5
051125-64644-4	Make to Order	P150	5
051125-70839-5	Make to Order	P180	5

### 3M™ Belt 490FZ

- Premium silicon carbide cloth belt constructed on a heavy ZF or YF wt. polyester backing
- Advanced antistatic coating to reduce loading and increase belt life; change belts less often
- High-strength, robust construction



UPC Number	Width x Length	Grade	Case Quantity
<b>Belts up to 52 in. wide</b>			
051141-54738-1	Make to Order	P24	2
051141-54735-0	Make to Order	P36	2
051141-54739-8	Make to Order	P40	2
051141-54740-4	Make to Order	P50	2
051141-54736-7	Make to Order	P60	2
051141-54737-4	Make to Order	P80	2
051141-54741-1	Make to Order	P100	5
051141-54742-8	Make to Order	P120	5
051141-54743-5	Make to Order	P150	5
051141-54744-2	Make to Order	P180	5
051141-54745-9	Make to Order	P220	5
<b>Width over 52 in. up to 67 in. wide</b>			
051141-54728-2	Make to Order	P24	2
051141-54725-1	Make to Order	P36	2
051141-54729-9	Make to Order	P40	2
051141-54730-5	Make to Order	P50	2
051141-54726-8	Make to Order	P60	2
051141-54727-5	Make to Order	P80	2
051141-54731-2	Make to Order	P100	5
051141-54732-9	Make to Order	P120	5
051141-54733-6	Make to Order	P150	5
051125-70736-7	Make to Order	P180	5
051125-70737-4	Make to Order	P220	5

### 370DZ

- Premium aluminum oxide mineral on a durable Y wt. backing
- Open coat construction provides good cut with less loading
- Designed for intermediate and finish wood sanding operations where premature loading or clogging may be a problem
- Available in grades 36, 40, 50, 60, 80, P100, P120, P150, P180, P220



UPC Number	Width x Length	Grade	Case Quantity
<b>STANDARD STOCK BELTS (ready in 2–3 business days)</b>			
051144-77205-6	36" x 75"	36	3
051144-73968-4	36" x 75"	80	3
051144-74370-4	36" x 75"	P100	5
051144-81366-7	36" x 103"	80	3
051144-76916-2	37" x 60"	36	3
051144-14686-4	37" x 60"	80	3
051144-76917-9	37" x 60"	P100	5
051144-74362-9	37" x 60"	P120	5
051144-76928-5	37" x 60"	P150	5
051144-81094-9	37" x 60"	P180	5
051144-73970-7	37" x 75"	80	3
051144-74372-8	37" x 75"	P100	5
051144-74358-2	37" x 75"	P120	5
051144-14685-7	37" x 75"	P150	5
051144-77608-5	43" x 75"	80	3
051144-73967-7	50" x 103"	P120	5
051115-19503-7	50" x 103"	P150	5
051144-14529-4	52" x 75"	60	3
051144-77197-4	52" x 75"	80	3
051144-74359-9	52" x 75"	P120	5
051144-14770-0	52" x 103"	80	3
051144-76859-2	52" x 103"	P120	5
051144-85363-2	52" x 103"	P150	5
<b>MAKE TO ORDER BELTS (ready in 10–15 business days)</b>			
051135-98305-8	Make to Order	36	3
051135-98308-9	Make to Order	40	3
051135-98312-6	Make to Order	50	3
051135-98306-5	Make to Order	60	3
051135-98309-6	Make to Order	80	3
051135-98310-2	Make to Order	P100	5
051135-98313-3	Make to Order	P120	5
051135-98307-2	Make to Order	P150	5
051135-98311-9	Make to Order	P180	5
051125-64283-5	Make to Order	P220	5

For additional sizes and grades, contact your local 3M Authorized Distributor.

# 3M™ Wide Belts – Cloth Best

## 963G

- A Premium Ceramic Abrasive Grain on a heavy cloth backing, closed coat
- Provides extremely long life and uniform finish
- Performs well on all wood types
- Designed for high pressure stock removal
- Available in grades 24, 36, 40, 50, 60, 80, 100, 120



UPC Number	Width x Length	Grade	Min/Case
<b>MAKE TO ORDER BELTS (ready in 10–15 business days)</b>			
051144-94608-2	Make to Order	24	2
051144-94486-6	Make to Order	36	2
051144-94607-5	Make to Order	40	3
051144-94485-9	Make to Order	50	2
051144-94606-8	Make to Order	60	2
051144-94605-1	Make to Order	80	2
051135-91849-4	Make to Order	100	5
051135-91850-0	Make to Order	120	5

## 960G

- A Premium Ceramic Abrasive Grain on a heavy cloth backing, open coat
- Provides extremely long life and uniform finish
- Performs well on all wood types
- Designed for high pressure stock removal
- Available in grades 20, 24, 36, 40, 50, 60



UPC Number	Width x Length	Grade	Case Quantity
<b>STANDARD STOCK BELTS (ready in 2–3 business days)</b>			
051144-31051-7	52" x 103"	36	2
<b>MAKE TO ORDER BELTS (ready in 10–15 business days)</b>			
051144-96043-9	Make to Order	20	2
051144-95351-6	Make to Order	24	2
051144-95350-9	Make to Order	36	2
051144-95349-3	Make to Order	40	2
051144-95348-6	Make to Order	50	2
051144-95347-9	Make to Order	60	2

## 970DZ

- 3M Ceramic abrasive grain on a heavy cloth backing, open coat
- Provides extremely long life and uniform finish
- Performs well on all wood types
- Reduced burning when performing “end-grain” sanding applications
- 3M dust management technology reduces static and airborne dust levels when used with an efficient dust-collection system
- Available in grades 24, 36, 40, 50, 60, 80, P100, P120, P150, P180, P220



UPC Number	Width x Length	Grade	Case Quantity
<b>STANDARD STOCK BELTS (ready in 2–3 business days)</b>			
051119-55798-5	36" x 75"	P100	5
051119-55805-0	37" x 60"	80	3
051119-55806-7	37" x 60"	P100	5
051119-55807-4	37" x 60"	P120	5
051119-55808-1	37" x 60"	P150	5
051119-55809-8	37" x 75"	80	3
051119-55810-4	37" x 75"	P100	5
051119-55811-1	37" x 75"	P120	5
051119-55812-8	37" x 75"	P150	5
<b>MAKE TO ORDER BELTS (ready in 10–15 business days)</b>			
051135-92144-9	Make to Order	24	2
051135-91884-5	Make to Order	36	2
051135-91883-8	Make to Order	40	2
051135-91882-1	Make to Order	50	2
051135-92381-8	Make to Order	60	2
051144-99037-5	Make to Order	80	3
051144-99036-8	Make to Order	P100	5
051144-99035-1	Make to Order	P120	5
051144-99034-4	Make to Order	P150	5
051135-90996-6	Make to Order	P180	5
051135-91868-5	Make to Order	P220	5

Need a different size or grade belt that is not listed in Standard Stock? No problem, we will custom make almost any size belt you need! Contact your local 3M Authorized Distributor for information.



## 3M™ Wide Belts – Cloth Best

### 3M™ Cubitron™ II Belt 990FZ

- Cubitron™ II Belts are made with revolutionary 3M precision shaped grain technology constructed on a heavy ZF or YF wt. polyester backing
- Advanced antistatic coating to reduce loading and increase belt life; change belts less often
- Open coat construction reduces loading and increases cut rate; higher stock removal
- High-strength, robust construction



UPC Number	Width x Length	Grade	Case Quantity
<b>Belts up to 52 in. wide</b>			
051125-64641-3	Make to Order	36+	2
051141-54373-4	Make to Order	60+	2
051141-54374-1	Make to Order	80+	2
<b>Width over 52 in. up to 67 in. wide</b>			
051141-54376-5	Make to Order	36+	2
051141-54377-2	Make to Order	60+	2
051141-54378-9	Make to Order	80+	2

### 3M™ Cubitron™ II Belt 991FZ

- Cubitron™ II Belts are made with revolutionary 3M precision shaped grain technology constructed on a heavy duty ZF or YF wt. cloth backing
- Advanced antistatic coating to reduce loading and increase belt life; change belts less often
- Closed coat construction extends abrasive belt life and provides a uniform finish
- High-strength, robust construction



UPC Number	Width x Length	Grade	Case Quantity
<b>Belts up to 52 in. wide</b>			
051125-70912-5	Make to Order	36+	2
051125-70913-2	Make to Order	60+	2
051125-70914-9	Make to Order	80+	2
<b>Width over 52 in. up to 67 in. wide</b>			
051125-70916-3	Make to Order	36+	2
051125-70917-0	Make to Order	60+	2
051125-70918-7	Make to Order	80+	2

**3M expands its U.S. manufacturing operations with a state-of-the-art coated abrasive maker in Alexandria, MN.**

New & Improved Products • Improved Process Control  
Improved Product Printing • Fast Service

## 3M™ Wide Belts – Film Best

### 272L

- Premium aluminum oxide resin bonded on a durable 5 mil film backing
- Micron graded mineral in a closed coat construction for finish consistency
- Excellent choice for applications requiring fine finishes
- Available in grades 100, 80, 60, 50, 40, 30, 20, 15, 9

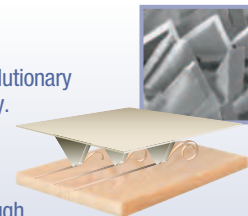


UPC Number	Width x Length	Grade	Case Quantity
<b>MAKE TO ORDER BELTS (ready in 10–15 business days)</b>			
051135-27122-3	Make to Order	100 micron	5
051135-27121-6	Make to Order	80 micron	5
051135-27120-9	Make to Order	60 micron	5
051135-27119-3	Make to Order	50 micron	5
051135-27118-6	Make to Order	40 micron	5
051135-27117-9	Make to Order	30 micron	5
051135-27116-2	Make to Order	20 micron	5
051135-27115-5	Make to Order	15 micron	5
051135-27114-8	Make to Order	9 micron	5

## CUBITRON™ II BELTS

### CUBITRON™ II

Cubitron™ II Belts are made with revolutionary 3M precision shaped grain technology. The triangular-shaped grain is electrostatically oriented to form sharp peaks, each acting like individual cutting tools that slice through material like a knife. These belts are engineered to wear evenly, run cool and optimize mineral breakdown to maximize belt life.



For additional sizes and grades, contact your local 3M Authorized Distributor.

# 3M™ Wide Belts – Paper Better

## 364UZ

- Premium aluminum oxide mineral on a heavy F wt. paper backing
- An open coat belt that provides good cut with less loading
- Excellent general use, long lasting paper belt
- 3M dust management technology reduces static and airborne dust levels when coupled with an efficient dust collection system
- Available in grades 80, P100, P120, P150, P180, P220



UPC Number	Width x Length	Grade	Case Quantity
<b>STANDARD STOCK BELTS (ready in 2–3 business days)</b>			
051115-28579-0	36" x 75"	P100	5
051115-28586-8	36" x 75"	P120	5
051115-28587-5	36" x 75"	P150	5
051115-28616-2	37" x 75"	P180	5
051115-28581-3	37" x 75"	P100	5
051115-28583-7	37" x 75"	P120	5
051115-28590-5	37" x 75"	P150	5
051115-28594-3	37" x 75"	P180	5
051115-28606-3	43" x 75"	P120	5
051115-28572-1	43" x 75"	P150	5
051115-28527-1	43" x 75"	P180	5
051115-28589-9	50" x 103"	P150	5
051115-28591-2	52" x 75"	P150	5
051115-28593-6	52" x 75"	P180	5
051115-28580-6	52" x 103"	P100	5
051115-28582-0	52" x 103"	P120	5
051115-28588-2	52" x 103"	P150	5
051115-28592-9	52" x 103"	P180	5
051115-28618-6	52" x 128"	P180	5
051115-28550-9	54" x 103"	P120	5
051115-28534-9	54" x 103"	P180	5
051115-28521-9	54" x 103"	P220	5
051115-28619-3	54-1/2" x 128"	P180	5
<b>MAKE TO ORDER BELTS (ready in 10–15 business days) <i>55" Wide</i></b>			
051125-63846-3	Make to Order	80	3
051125-63841-8	Make to Order	P100	5
051125-63842-5	Make to Order	P120	5
051125-63843-2	Make to Order	P150	5
051125-63844-9	Make to Order	P180	5
051125-63845-6	Make to Order	P220	5
<b>The following belts are available up to <i>65" Wide</i> as a single-splice belt</b>			
051141-54311-6	Make to Order	80	2
051141-54306-2	Make to Order	P100	2
051141-54307-9	Make to Order	P120	2
051141-54308-6	Make to Order	P150	2
051141-54309-3	Make to Order	P180	2

## 366UZ

- Premium aluminum oxide mineral on a heavy F wt. paper backing
- A closed coat belt that provides great finish
- Excellent general use, long lasting paper belt
- 3M dust management technology reduces static and airborne dust levels when coupled with an efficient dust collection system
- Available in grades 60, 80, P100, P120, P150, P180, P220, P240, P280, P320, P400



UPC Number	Width x Length	Grade	Case Quantity
<b>STANDARD STOCK BELTS (ready in 2–3 business days)</b>			
051115-28675-9	36" x 75"	P220	5
051115-28676-6	37" x 75"	P220	5
051115-28679-7	50" x 103"	P180	5
051115-28678-0	50" x 103"	P220	5
051115-28674-2	52" x 75"	P180	5
051115-28677-3	52" x 75"	P220	5
051115-28670-4	52" x 103"	P150	5
051115-28672-8	52" x 103"	P180	5
051115-28680-3	52" x 103"	P220	5
051115-28629-2	54" x 103"	P150	5
051115-28688-9	54" x 103"	P180	5
<b>MAKE TO ORDER BELTS (ready in 10–15 business days) <i>55" Wide</i></b>			
051125-63853-1	Make to Order	60	3
051125-63852-4	Make to Order	80	3
051125-63847-0	Make to Order	P100	5
051125-63848-7	Make to Order	P120	5
051125-63849-4	Make to Order	P150	5
051125-63850-0	Make to Order	P180	5
051125-63851-7	Make to Order	P220	5
051125-63856-2	Make to Order	P240	5
051125-63857-9	Make to Order	P280	5
051125-63854-8	Make to Order	P320	5
051125-63855-5	Make to Order	P400	5
<b>The following belts are available up to <i>65" Wide</i> as a single-splice belt</b>			
051125-64683-3	Make to Order	P180	2
051125-64682-6	Make to Order	P220	2

Need a different size or grade belt that is not listed in Standard Stock? No problem, we will custom make almost any size belt you need! Contact your local 3M Authorized Distributor for information.

## 3M™ Wide Belts – Paper Best

### 466UZ

- A silicon carbide belt on an F wt. paper backing
- Provides and excellent finish
- Dust control treatment used for woodworking in wide belt and stroke sanding applications
- Available in grades P120, P150, P180, P220, P240, P280, P320, P400, P600

Select Grades Available up to **65"** Single-Splice Belts

**IMPROVED!** Made on our State-of-the-Art North American Abrasive Maker



UPC Number	Width x Length	Grade	Case Quantity
<b>STANDARD STOCK BELTS (ready in 2–3 business days)</b>			
051115-28720-6	37" x 75"	P180	5
051115-28722-0	52" x 103"	P180	5
051115-28714-5	52" x 103"	P220	5
051115-28731-2	52" x 103"	P400	5
<b>MAKE TO ORDER BELTS (ready in 10–15 business days) <b>55" Wide</b></b>			
051125-63858-6	Make to Order	P120	5
051125-63859-3	Make to Order	P150	5
051125-63860-9	Make to Order	P180	5
051125-63861-6	Make to Order	P220	5
051125-63864-7	Make to Order	P240	5
051125-63865-4	Make to Order	P280	5
051125-63862-3	Make to Order	P320	5
051125-63863-0	Make to Order	P400	5
051125-64265-1	Make to Order	P600	5
<b>The following belts are available up to <b>65" Wide</b> as a single-splice belt</b>			
051141-54372-7	Make to Order	P180	2
051141-54321-5	Make to Order	P220	2
051125-70735-0	Make to Order	P240	2
051141-54323-9	Make to Order	P320	2
051141-54322-2	Make to Order	P400	2

## TECH TIP

### Final Finish Wide Belt Sanding

Upon entering the finishing head, the sanded finish and surface flatness should require only a few thousandths of an inch to complete the sanding. For maximum belt life, avoid excessive sanding pressure. When a sanding platen is used for abrasive belt support, the platen firmness affects the performance of the head. The softer the platen, the milder the sanding scratch pattern. When used in coarse sanding, a soft platen tends to cause over-cutting in soft grain and edge dumping.

### 966UZ

- 3M Ceramic abrasive grain on a heavy F wt. paper
- Provides extremely long life and uniform finish
- Cup resistant treatment allows belt to lay flatter
- 3M dust management technology reduces static and airborne dust levels when used with an efficient dust-collection system
- Available in grades 60, 80, P100, P120, P150, P180, P220

**IMPROVED!** Made on our State-of-the-Art North American Abrasive Maker



UPC Number	Width x Length	Grade	Case Quantity
<b>STANDARD STOCK BELTS (ready in 2–3 business days)</b>			
051115-28803-6	36" x 75"	P150	5
051115-28842-5	36" x 75"	P220	5
051115-28807-4	37" x 75"	P120	5
051115-28826-5	37" x 75"	P150	5
051115-28835-7	37" x 75"	P180	5
051115-28843-2	37" x 75"	P220	5
051115-28849-4	43" x 75"	80	3
051115-28816-6	43" x 75"	P120	5
051115-28828-9	43" x 75"	P150	5
051115-28852-4	43" x 75"	P180	5
051115-28844-9	43" x 75"	P220	5
051115-28817-3	52" x 75"	P120	5
051115-28837-1	52" x 75"	P180	5
051115-28814-2	52" x 103"	P100	5
051115-28818-0	52" x 103"	P120	5
051115-28808-1	52" x 103"	P150	5
051115-28809-8	52" x 103"	P180	5
051115-28821-0	53" x 103"	P120	5
051115-28840-1	53" x 103"	P180	5
051115-28822-7	54" x 103"	P120	5
051115-28834-0	54" x 103"	P150	5
<b>MAKE TO ORDER BELTS (ready in 10–15 business days) <b>55" Wide</b></b>			
051125-63872-2	Make to Order	60	3
051125-63871-5	Make to Order	80	3
051125-63866-1	Make to Order	P100	5
051125-63867-8	Make to Order	P120	5
051125-63868-5	Make to Order	P150	5
051125-63869-2	Make to Order	P180	5
051125-63870-8	Make to Order	P220	5

For additional sizes and grades, contact your local 3M Authorized Distributor.

# 3M™ Edge Sanding Belts – Cloth General Use

## 340D

- Premium aluminum oxide on a durable X wt. cotton cloth backing
- An open coat belt that provides good cut with less loading
- Excellent all-around abrasive belt for everyday use
- Available in grades 50, 60, 80, P100, P120, P150, P180, P220



UPC Number	Width x Length	Grade	Case Quantity
<b>STANDARD STOCK BELTS (ready in 2–3 business days)</b>			
051144-32474-3	4" x 132"	80	25
051144-27426-0	6" x 48"	50	20
051144-27425-3	6" x 48"	60	20
051144-27423-9	6" x 48"	80	20
051144-27422-2	6" x 48"	P100	20
051144-27421-5	6" x 48"	P120	20
051144-76509-6	6" x 89"	80	20
051144-76507-2	6" x 89"	P100	20
051144-83905-6	6" x 89"	P120	20
051144-11035-3	6" x 108"	80	20
051144-11036-0	6" x 132"	80	20
051144-83902-5	6" x 132"	P100	20
<b>MAKE TO ORDER BELTS (ready in 10–15 business days)</b>			
051125-64181-4	Make to Order	50	See Belt Quantity Table
051125-64182-1	Make to Order	60	See Belt Quantity Table
051125-64183-8	Make to Order	80	See Belt Quantity Table
051125-64176-0	Make to Order	P100	See Belt Quantity Table
051125-64177-7	Make to Order	P120	See Belt Quantity Table
051125-64178-4	Make to Order	P150	See Belt Quantity Table
051125-64179-1	Make to Order	P180	See Belt Quantity Table
051125-64180-7	Make to Order	P220	See Belt Quantity Table

## 341D

- Premium aluminum oxide on a durable X wt. cotton cloth backing
- A closed coat belt that provides a consistent finish
- Excellent all-around abrasive belt for everyday use
- Available in grades 24, 36, 40, 50, 60, 80, P100, P120, P150, P180, P240, P320, P400



UPC Number	Width x Length	Grade	Case Quantity
<b>STANDARD STOCK BELTS (ready in 2–3 business days)</b>			
051144-25707-2	3" x 132"	P120	50
051144-33647-0	4" x 132"	60	25
051144-26368-4	4" x 60"	80	50
051144-25642-6	4" x 103"	80	25
051144-26533-6	6" x 48"	24	20
051115-66625-4	6" x 48"	36	20
051115-66629-2	6" x 48"	40	20
051115-66630-8	6" x 48"	50	20
051115-66631-5	6" x 48"	60	20
051115-66634-6	6" x 48"	80	20
051115-66635-3	6" x 48"	P100	20
051115-66636-0	6" x 48"	P120	20
051144-26517-6	6" x 48"	P150	20
051144-26515-2	6" x 48"	P180	20
051144-26513-8	6" x 48"	P240	20
051144-26358-5	6" x 60"	60	20
051144-26357-8	6" x 60"	80	20
051144-32518-4	9" x 48"	P120	20
<b>MAKE TO ORDER BELTS (ready in 10–15 business days)</b>			
051125-63747-3	Make to Order	24	See Belt Quantity Table
051125-63750-3	Make to Order	36	See Belt Quantity Table
051125-63751-0	Make to Order	40	See Belt Quantity Table
051125-63753-4	Make to Order	50	See Belt Quantity Table
051125-63754-1	Make to Order	60	See Belt Quantity Table
051125-63755-8	Make to Order	80	See Belt Quantity Table
051125-63743-5	Make to Order	P100	See Belt Quantity Table
051125-63744-2	Make to Order	P120	See Belt Quantity Table
051125-63745-9	Make to Order	P150	See Belt Quantity Table
051125-63746-6	Make to Order	P180	See Belt Quantity Table
051125-63748-0	Make to Order	P240	See Belt Quantity Table
051125-63749-7	Make to Order	P320	See Belt Quantity Table
051125-63752-7	Make to Order	P400	See Belt Quantity Table

BELT QUANTITY TABLE		
Width	Length	Belts per Case
1" and Less	Any Length	200
1" – 5"	Any Length	50
5" – 9"	Any Length	20
9" – 20"	Any Length	10

Need a different size or grade belt that is not listed in Standard Stock? No problem, we will custom make almost any size belt you need! Contact your local 3M Authorized Distributor for information.

## 3M™ Edge Sanding Belts – Cloth Better

### 202DZ

- Works well in mould sanding applications and other profile sanding applications
- Constructed on a flexible J wt. cloth backing
- Open coat construction extends long life
- Features a dust control treatment that reduces loading, offers longer life and a cleaner work piece
- Available in grades 80, P100, P120, P150, P180, P220, P240, P280, P320



UPC Number	Width x Length	Grade	Case Quantity
<b>MAKE TO ORDER BELTS (ready in 10–15 business days)</b>			
051135-98194-8	Make to Order	80	See Belt Quantity Table
051135-98195-5	Make to Order	P100	See Belt Quantity Table
051135-98196-2	Make to Order	P120	See Belt Quantity Table
051135-98197-9	Make to Order	P150	See Belt Quantity Table
051135-98198-6	Make to Order	P180	See Belt Quantity Table
051135-98199-3	Make to Order	P220	See Belt Quantity Table
051135-98202-0	Make to Order	P320	See Belt Quantity Table

### 340A

- Premium aluminum oxide on a stiff X wt. cloth backing
- Open coat construction provides good cut with less loading
- A more durable X wt. belt compared to 340D
- Recommended applications include wide belt, edge or stroke sanding
- Available in grades 80, P100, P120, P150, P180



UPC Number	Width x Length	Grade	Case Quantity
<b>MAKE TO ORDER BELTS (ready in 10–15 business days)</b>			
051125-64645-1	Make to Order	80	3
051125-64642-0	Make to Order	P100	5
051125-64643-7	Make to Order	P120	5
051125-64644-4	Make to Order	P150	5
051125-70839-5	Make to Order	P180	5

### 370DZ

- Premium aluminum oxide mineral on a durable, antistatic Y wt. backing
- Open coat construction provides good cut with less loading
- Designed for intermediate and final whitewood sanding operations where premature loading or clogging may be a problem
- Available in grades 36, 40, 50, 60, 80, P100, P120, P150, P180, P220



UPC Number	Width x Length	Grade	Case Quantity
<b>STANDARD STOCK BELTS (ready in 2–3 business days)</b>			
051144-11508-2	4" x 91"	80	50
<b>MAKE TO ORDER BELTS (ready in 10–15 business days)</b>			
051135-98305-8	Make to Order	36	See Belt Quantity Table
051135-98308-9	Make to Order	40	See Belt Quantity Table
051135-98312-6	Make to Order	50	See Belt Quantity Table
051135-98306-5	Make to Order	60	See Belt Quantity Table
051135-98309-6	Make to Order	80	See Belt Quantity Table
051135-98310-2	Make to Order	P100	See Belt Quantity Table
051135-98313-3	Make to Order	P120	See Belt Quantity Table
051135-98307-2	Make to Order	P150	See Belt Quantity Table
051135-98311-9	Make to Order	P180	See Belt Quantity Table
051125-64283-5	Make to Order	P220	See Belt Quantity Table

Need a different size or grade belt that is not listed in Standard Stock? No problem, we will custom make almost any size belt you need!  
Contact your local 3M Authorized Distributor for information.

#### BELT QUANTITY TABLE

Width	Length	Belts per Case
1" and Less	Any Length	200
1" – 5"	Any Length	50
5" – 9"	Any Length	20
9" – 20"	Any Length	10

# 3M™ Edge Sanding Belts – Cloth Best

## 900DZ

- A Premium Ceramic Abrasive Grain open coat, load resistant abrasive product
- Constructed on a light and flexible J wt. cloth backing
- Resin bonded for heat resistance
- Features a static resistant property
- Available in grades 60, 80, P100, P120, P150, P180, P220



UPC Number	Width x Length	Grade	Case Quantity
<b>MAKE TO ORDER BELTS (ready in 10–15 business days)</b>			
051125-63828-9	Make to Order	60	See Belt Quantity Table
051135-90595-1	Make to Order	80	See Belt Quantity Table
051135-90594-4	Make to Order	P100	See Belt Quantity Table
051135-90593-7	Make to Order	P120	See Belt Quantity Table
051135-90592-0	Make to Order	P150	See Belt Quantity Table
051135-90591-3	Make to Order	P180	See Belt Quantity Table
051135-90590-6	Make to Order	P220	See Belt Quantity Table

## 970DZ

- Premium belt featuring 3M Ceramic abrasive grain
- Constructed on a heavy cloth backing
- An open coat belt that provides extremely long life and uniform finish
- Performs well on all wood types
- Reduced burning when performing “end-grain” sanding applications
- 3M dust management technology reduces static and airborne dust levels when used with an efficient dust-collection system
- Available in grades 24, 36, 40, 50, 60, 80, P100, P120, P150, P180, P220



UPC Number	Width x Length	Grade	Case Quantity
<b>STANDARD STOCK BELTS (ready in 2–3 business days)</b>			
051111-50804-6	4" x 132"	80	25
051111-50830-5	6" x 132"	P120	10

<b>MAKE TO ORDER BELTS (ready in 10–15 business days)</b>			
051135-92144-9	Make to Order	24	See Belt Quantity Table
051135-91884-5	Make to Order	36	See Belt Quantity Table
051135-91883-8	Make to Order	40	See Belt Quantity Table
051135-91882-1	Make to Order	50	See Belt Quantity Table
051135-92381-8	Make to Order	60	See Belt Quantity Table
051144-99037-5	Make to Order	80	See Belt Quantity Table
051144-99036-8	Make to Order	P100	See Belt Quantity Table
051144-99035-1	Make to Order	P120	See Belt Quantity Table
051144-99034-4	Make to Order	P150	See Belt Quantity Table
051135-90996-6	Make to Order	P180	See Belt Quantity Table
051135-91868-5	Make to Order	P220	See Belt Quantity Table



For additional sizes and grades, contact your local 3M Authorized Distributor.