

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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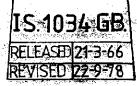


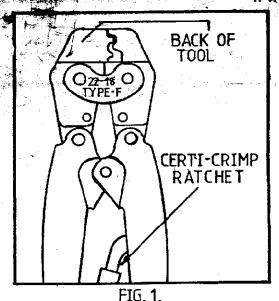


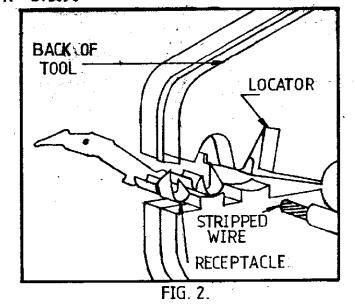




## POR AMP RELAY CONTACT PT. Nº 575090







WIRE BARREL SLOT INSULATION BARREL  WIRE STRIP LENGTH					
_	WIRE RANGE	INSULATION RANGE	TOOL NUMBER	WIRE STRIP LENGTH	
1	22-18	-090107	575090	5/32"	

FIG. 3.

- 1. This tool (see Fig 1) will crimp the AMP Relay contact listed in Fig 3 on Stranded Wire only. Read these instructions carefully before using the tool.
- 2. WIRE STRIPPING Strip Wire Insulation back from end of wire as shown in Fig 3.
- 3. CRIMPING PROCEDURE (a) This tool is equipped with a Certi-Crimp Ratchet to ensure proper crimping. To open tool, squeeze handles until Ratchet releases. Note that once Ratchet is engaged, Handles cannot be opened until they are fully closed. See Fig 1. (b) Open tool Handles and place Terminal onto Locator as shown in Fig 2. Make sure Locator fits into slot between Terminal Wire Barrel and Insulation Barrel. See Fig 3. (c) Squeeze Handles so that Crimping Jaws close just enough to retain Terminal. See Fig 2. Do not deform Insulation Barrel or Wire Barrel. (d) Insert Stripped Wire into Terminal so that Insulation butts against Locator. See Fig 2. (e) Hold Wire in place and squeeze Handles until Certi-Crimp Ratchet releases. Remove crimped terminal from Tool.
- 4. MAINTENANCE Lubricate all Pins, Pivot Points and Bearing surfaces of tool with any good S.A.E. No. 20 Motor Oil.