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We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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### **Technical Data Sheet**

## Through hole type side emitting LEDS

### 58-215/T3D-AT1U2/4T

#### **Features**

- Package in 12mm tape on 13" diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Pb-free.
- The product itself will remain within RoHS compliant version.

#### **Descriptions**

- The 58-215 SMD LED is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications. etc.

#### **Applications**

- Backlighting in dashboard and switch.
- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.

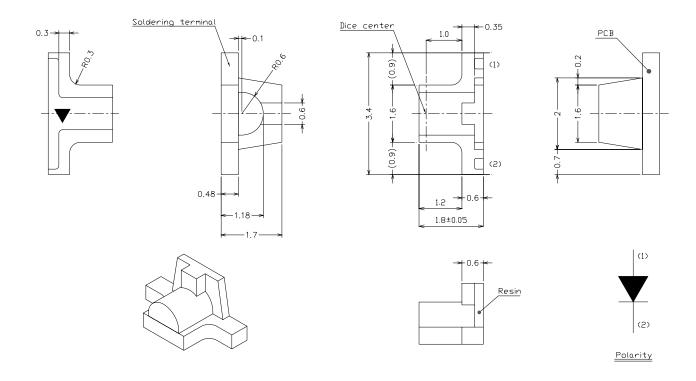


#### **Device Selection Guide**

Chip		Parin Calan	
Material	Emitted Color	Resin Color	
InGaN	Pure White	Yellow Diffused	

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### **Package Outline Dimensions**



**Note:** The tolerances unless mentioned is  $\pm 0.1$ mm, Unit = mm

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## 58-215/T3D-AT1U2/4T

### **Absolute Maximum Ratings (Ta=25°C)**

Parameter	Symbol	Rating	Unit	
Reverse Voltage	VR	5	V	
Forward Current	IF	25	mA	
Peak Forward Current (Duty 1/10 @1KHz)	IFP	100	mA	
Power Dissipation	Pd	95	mW	
Electrostatic Discharge(HBM)	ESD	150	V	
Operating Temperature	Topr	-40 ~ +85	$^{\circ}\!\mathbb{C}$	
Storage Temperature	Tstg	-40 ~ +90	$^{\circ}\! \mathbb{C}$	
Soldering Temperature	Tsol	Reflow Soldering: 260 °C for 10 sec.  Hand Soldering: 350 °C for 3 sec.		

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## 58-215/T3D-AT1U2/4T

### **Electro-Optical Characteristics (Ta=25°C)**

Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Luminous Intensity	Iv	285		715	mcd	
Viewing Angle	2 θ 1/2 (X) 2 θ 1/2 (Y)		135 130		deg	IF=20mA
Forward Voltage	VF	2.7		3.7	V	
Reverse Current	IR			50	μΑ	V <sub>R</sub> =5V

**Bin Range of Luminous Intensity** 

Bin Code	Min.	Max.	Unit	Conduction	
T1	285	360			
T2	360	450	d	I- 20m A	
U1	450	565	mcd	I <sub>F</sub> =20mA	
U2	565	715			

#### **Notes:**

1.Tolerance of Luminous Intensity ±11%

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## 58-215/T3D-AT1U2/4T

**Chromaticity Coordinates Specifications for Bin Grading** 

Group	Bin Code	CIE_x	CIE_y	Condition
	1	0.274	0.226	
		0.274	0.258	
		0.294	0.286	
		0.294	0.254	
		0.274	0.258	
	2	0.274	0.291	
	2	0.294	0.319	
		0.294	0.286	
		0.294	0.254	
	3	0.294	0.286	
		0.314	0.315	
A		0.314	0.282	IF=20mA
A	4	0.294	0.286	II-20IIIA
		0.294	0.319	
		0.314	0.347	
		0.314	0.315	
	5	0.314	0.282	
		0.314	0.315	
		0.334	0.343	
		0.334	0.311	
	6	0.314	0.315	
		0.314	0.347	
		0.334	0.376	
		0.334	0.343	

#### Notes:

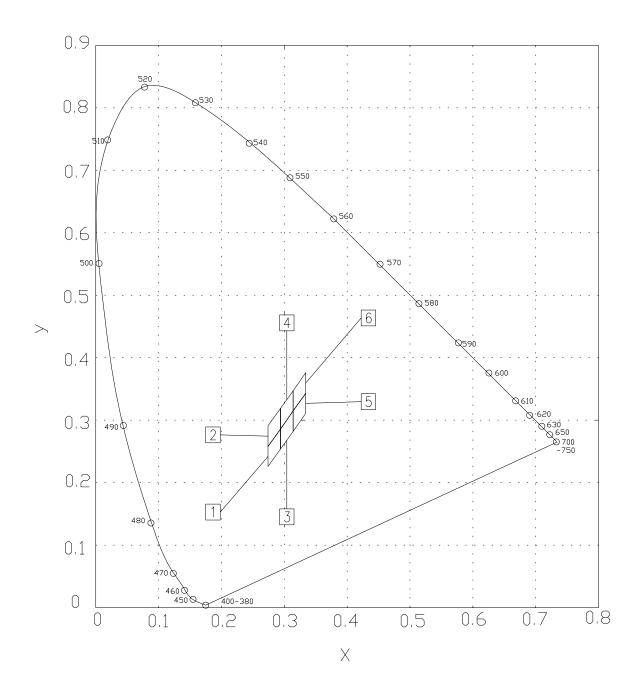
- 1.The C.I.E. 1931 chromaticity diagram (Tolerance ±0.01).
- 2. The products are sensitive to static electricity and care must be fully taken when handling products.

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## 58-215/T3D-AT1U2/4T

## **CIE Chromaticity Diagram**



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Device No.: DSE-0000554

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Prepared date: 17-Dec-2008

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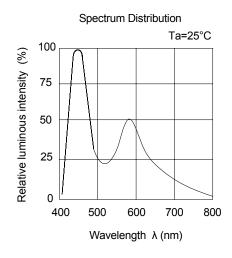
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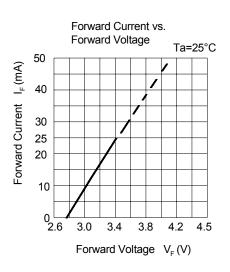
Prepared by: Ashley Kuo

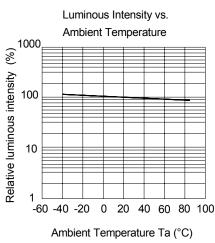


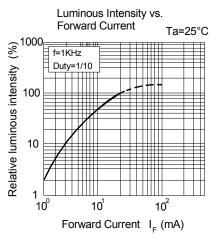
### 58-215/T3D-AT1U2/4T

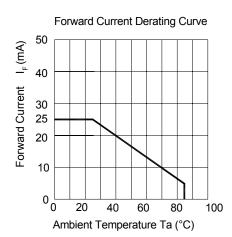
#### **Typical Electro-Optical Characteristics Curves**

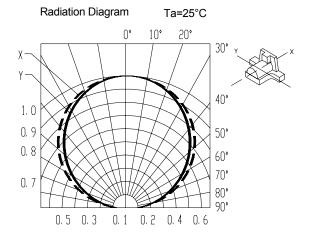












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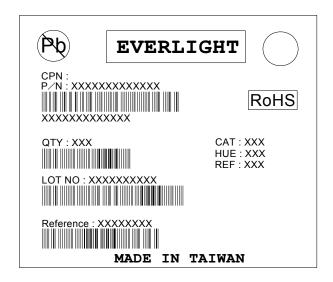
### 58-215/T3D-AT1U2/4T

### **Label Explanation**

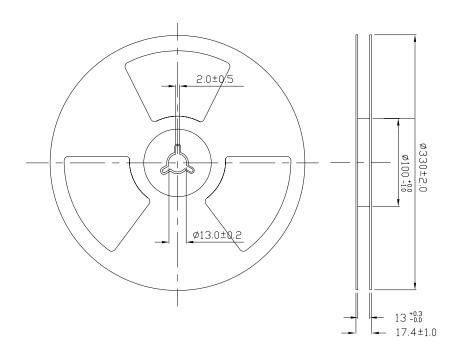
**CAT: Luminous Intensity Rank** 

**HUE: Chromaticity Coordinates** 

**REF: Forward Voltage Rank** 



#### **Reel Dimensions**



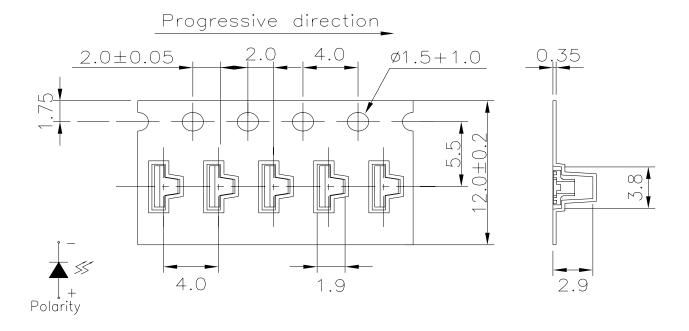
**Note:** The tolerances unless mentioned is  $\pm 0.1$ mm, Unit = mm

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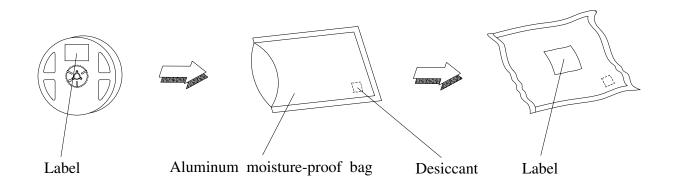
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#### Carrier Tape Dimensions: Loaded quantity 4000 PCS per reel



**Note:** Tolerances Unless Dimension  $\pm 0.1$ mm , Unit = mm

### **Moisture Resistant Packaging**



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## 58-215/T3D-AT1U2/4T

### **Reliability Test Items And Conditions**

The reliability of products shall be satisfied with items listed below.

Confidence level: 90%

LTPD: 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C±5°C Min. 5sec.	6 Min.	22 PCS.	0/1
2	Temperature Cycle	$H: +100^{\circ}\mathbb{C}$ 15min $\int$ 5 min $L: -40^{\circ}\mathbb{C}$ 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H:+100°C 5min ∫ 10 sec L:-10°C 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°℃	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40°C	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	$I_F = 20 \text{ mA}$	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85°C / 85%RH	1000 Hrs.	22 PCS.	0/1

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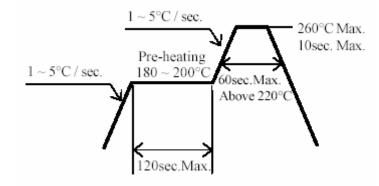
#### **Precautions For Use**

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change ( Burn out will happen ).

- 2. Storage
- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package: The LEDs should be kept at  $30^{\circ}$ C or less and 90%RH or less.
- 2.3 After opening the package: The LED's floor life is 1 year under 30°C or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.
- 2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

  Baking treatment: 60±5°C for 24 hours.
- 3. Soldering Condition
- 3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

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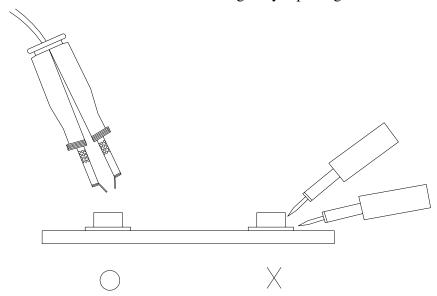
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#### 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

#### 5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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