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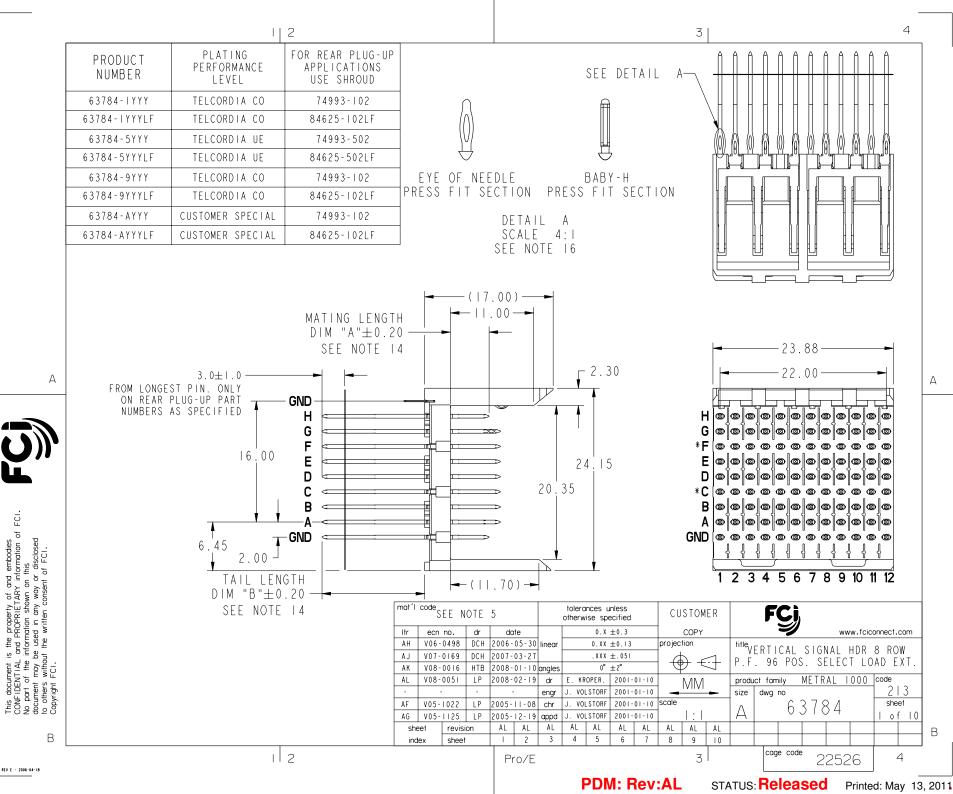
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						2					3	4
I							B THICKNESS RAN ATED BY PIN'S TA					
		PIN NO.	DIM A MATING LENGTH		WHEN MATING SERIES RE			ATING TO A S RAL 4000 RE				
					ROWS A,B, C,D,E,F,G & H	GROUND ROW	ROWS:A,B, D,E,G & H	ROW C &	F	GROUND ROW		
		0 *		4.30	I.60 MIN	I.60 MIN	I.60 MIN	I.60 MI	N	I.60 MIN		
		22		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.	. 80	2.95 - 4.20		
		30		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.	. 55	3.25 - 4.95		
		05		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.	. 30	4.00 - 5.70		
		35	5.00	14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.	. 05	4.75 - 6.45		
		48		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.	. 80	5.50 - 7.20		
		40		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.	. 30	6.00 - 7.70		
		65		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.	.00	6.70 - 8.40		
		09		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.	.70	7.40 - 9.10		
		02*		4.30	I.60 MIN	I.60 MIN	I.60 MIN	I.60 MI	N	I.60 MIN		
		44		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.	.80	2.95 - 4.20		
		31		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.	. 55	3.25 - 4.95	_	
		06	_	13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.	. 30	4.00 - 5.70		
		36	5.75	14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.		4.75 - 6.45	_	
		49	_	15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.	. 80	5.50 - 7.20		
	А	25	_	15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.		6.00 - 7.70	-	
		66	_	16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.		6.70 - 8.40	-	
		10		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.		7.40 - 9.10	-	
4		03*		4.30	1.60 MIN	I.60 MIN	1.60 MIN	I.60 MI		I.60 MIN	_	
		45	_	12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.		2.95 - 4.20	_	
		32	_	12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.		3.25 - 4.95	-	
		07		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.		4.00 - 5.70	-	
		37	6.50	14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.		4.75 - 6.45	-	
		50	_	15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.		5.50 - 7.20	-	
		41	-	15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.		6.00 - 7.70	-	
	of 1	24	-	16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.		6.70 - 8.40	-	
odioc	lose(17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.	. 70	7.40 - 9.10		
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c c	ARY wn o way onser											
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ē							Itr ecn no.	dr date	linear	0.X ±0.3 0.XX ±0.13	COPY projection	-
± ب							AL		linear	.XXX ±.051		^{title} VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.
tua tua	CI.								angles	0° ±2°		
									dr	E. KROPER. 2001-01-10	MM	product family METRAL 1000 code
کر ا	NF IC part of the pyrig								engr chr	J. VOLSTORF 2001-01-10 J. VOLSTORF 2001-01-10		size dwg no 213
F	-02820									J. VOLSTORF 2001-01-10		A 63784 sheet 2
							sheet revisi	on				
1	В	L					index sheet					

12

Pro/E

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REV E - 2006-04-18

STATUS: Released Printed: May 13, 2011

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22526

cage code

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PDM: Rev:AL

						B THICKNESS RANG MODATED BY PIN L		
	PIN NO.	DIM A MATING LENGTH	DIM B TAIL LENGTH	WHEN MATING SERIES RE			ATING TO A 52066 RAL 4000 RECEPTA	
				ROWS A,B,C, D,E,F,G & H	GROUND ROW	ROWS:A,B, D,E,G & H	ROW C & F	GROUND ROW
	04*		4.30	1.60 MIN	I.60 MIN	1.60 MIN	I.60 MIN	I.60 MIN
	46		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
	33		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
	08		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
	38	7.25	14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
	51		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
	42		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
	67		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
	12		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
	9*		4.30	I.60 MIN	I.60 MIN	I.60 MIN	I.60 MIN	I.60 MIN
	47		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
	34		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
	20		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
	39	8.00	14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
ļ	52		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
	43		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
	68	_	16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
l	21		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10

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* STUB PINS - NO REAR PLUG-UP ** THE GREATEST RANGE OCCURS WHEN THE B DIMENSION OF PIN 'GND' IS ONE SIZE SHORTER THEN THE OTHER PINS.

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mat 'I	code SEE N	OTE	5		tolerances u otherwise spe		CUSTOMER
ltr	ecn no.	dr	date		0.X	±0.3	COPY
AL				linear	0.XX	±0. 3	projection
				1	. X X X	±.051	
				angles	0°	±2°	U I I I I I I I I I I I I I I I I I I I
				dr	E. KROPER.	2001-01-10	MM
				engr	J. VOLSTORF	2001-01-10	
				chr	J. VOLSTORF	2001-01-10	scale
				appd	J. VOLSTORF	2001-01-10	:

revision

sheet

sheet

index

12



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cage code

STATUS: Released

product family size dwg no

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^{title}VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.

63784

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sheet

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Printed: May 13, 2011

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METRAL 1000 code 213

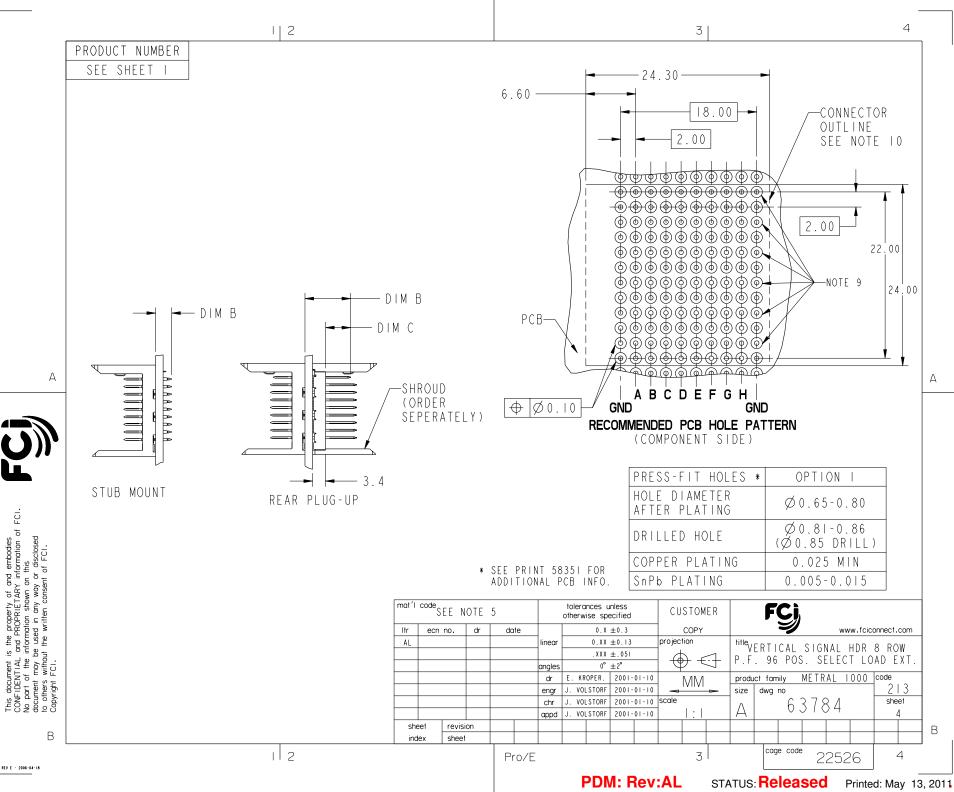
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PDM: Rev:AL

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REV E · 2006-04-18

	1	2				
PRODUCT NUMBER						
SEE SHEET I						
BOARD DESIGN		OOLING, CURCUI IS, REPAIR				
2. SEE FCI PUBLI PERFORMANCE D		-028 FOR "ELEC RENTIAL APPLIC				
3. SEE FCI PUBLI PERFORMANCE D		-028 FOR "ELEC E-ENDED APPLIC				
4. UNLESS OTHERW TOLERANCES AR		, ALL DIMENSIC ICE WITH ASME Y				
	NT PER UL 94- PHOSPHER BRO	VO. NZE	:, 30% GL/	ASS FILLE	D,	
	EVELS SHOWN I	NG ON CONTACT N TABLE ON SHE NG ON ALL OTHE	ET I. PL/	ATING		
DIM A : 5. DIM A : 5. DIM C : 5. DIM C : 4. FOR MATING DIM A : 5. DIM A : 5. DIM A : 5. DIM C : 5.	WITH METRAL I 00mm MIN, 8.0 00mm MIN, 5.7 00mm MIN, 8.0 60mm MIN, 6.3 WITH METRAL 4 00mm MIN, 6.5 00mm MIN, 8.0 00mm MIN, 5.7 00mm MIN, 5.0	F PINS IN HEAD 000 RECEPTACLE 0mm MAX FOR RC 5mm MAX FOR RC 0mm MAX FOR RC 000 RECEPTACLE 0mm MAX FOR RC 0mm MAX FOR RC 5mm MAX FOR RC 0mm MAX FOR RC 0mm MAX FOR RC 0mm MAX FOR RC 0mm MAX FOR RC	S WS A-H WW GND NE; WWS A-H DW GND NE; S WW C A F WW C A F DWS A, B, DWS A, B, DWS A, B, DWS A, F,	XT TO ROW D, E, G XT TO ROW D, E, G	А & Н & Н	
OF THE HEADER	HE COMPLIANT R DIRECTLY OPP NIN PCB THICKN	REAR PLUG-UP A SECTIONS OF TH OSE THE GROUND IESS FOR FRONT	IE GROUND) SPRING (SPRING DF THE		
			mat 'I	code SEE NC)TE	5
			ltr AL	ecn no.	dr	d
					=	

9. THESE HOLES ARE NEEDED FOR REAR PLUG-UP DESIGNS USING A SHROUD AND MAY BE OMITTED FOR FRONT PLUG-UP ONLY DESIGNS. THE 'CONNECTOR OUTLINE' IS THE MIN OUTLINE REQUIRED. TO DETERMINE THE OUTLINE NECESSARY TO PERMIT THE (10.)VARIOUS TYPES OF REPAIR OPERATIONS, SEE APPLICATION SPECIFICATION GS-20-010. II. CURRENT RATING : I AMP PER PIN 12. TEMPERATURE RANGE : -55°C TO +105°C 13. P/N 63784-XYYYLF - LEAD FREE (OPTIONAL) - SELECT LOAD PATTERN - PLATING CODE í I 4 . AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL. (15.) PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008. ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. 16. PIN TYPE IS AT THE MANUFACTURERS OPTION AND CAN BE EITHER BABY-H OR EYE OF THE NEEDLE STYLE

	mat 'I	code S E	EE NO	TE 5	5				inces u ise spe			CUS	бтоме	ER		F	Cj					
-	ltr	ecn r	no.	dr	da	te			0.X :	±0.3] (COPY				Y		ww	w.fcicc	onnect.cor	n
-	AL						linear		0.XX :	±0. 3		projecti	on		title _{V E I}	этι	C AL	012		חחו	8 ROW	
-									. X X X :	±.051				1		117	DOC	510	NAL F		AD EVI	Ē
-							angles		0° :	±2°		- (+	ナモ	1	F.F.	90	PUS	. J	ELEUI	LO	AD EX1	•
-							dr	E. KI	OPER.	2001-	01-10	L L	MM		product	fam	iily	METR	AL L	000	code	
-							engr	J. VO	LSTORF	2001-	01-10		VIIVI		size d	dwg	no				213	
-							chr	J. VO	LSTORF	2001-	01-10	scale					63	378	RΛ		sheet	
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REV E - 2006-04-18

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	METRAL P/N F	CONTACT CODE ROW I 2 3 4 5 6 7 8 9 I </th <th>CANNOT BE MA TO A METRAL RECEPTACLE</th> <th></th> <th></th> <th>METRAL P/N 63784-X0</th> <th>F</th> <th></th> <th>05 05 05 05 05 05 05 05 05 05</th> <th>5 05 05 5 05 05 5 05 05 5 05 05 5 05 05 M</th> <th>OR REAR PL PPLICATION HICKNESS R 5.30 WHEN ETRAL 1000 ND THIS CO</th> <th>S, PCB ANGE: 2. MATED TO RECEPT.</th> <th></th> <th></th>	CANNOT BE MA TO A METRAL RECEPTACLE			METRAL P/N 63784-X0	F		05 05 05 05 05 05 05 05 05 05	5 05 05 5 05 05 5 05 05 5 05 05 5 05 05 M	OR REAR PL PPLICATION HICKNESS R 5.30 WHEN ETRAL 1000 ND THIS CO	S, PCB ANGE: 2. MATED TO RECEPT.		
	FOR LEAD FREE SEE NOTE 15	D 01 </th <th></th> <th></th> <th></th> <th>RPU FOR LEAD F SEE NOTE</th> <th>REE</th> <th>D 19 10<!--</th--><th>19 19 19 19 19 101 01 01 01 0 01 01 01 01 0 01 01 01 01 0 01 01 01 01 0</th><th>19 19 19 C 1 01 01 1 1 01 01 (1 01 01 R</th><th>ANNOT BE M METRAL 400 2.30 MIN I EAR PLUG U</th><th>ATEDTO A O RECEPT N NON-ST</th><th>ANDARD</th><th></th></th>				RPU FOR LEAD F SEE NOTE	REE	D 19 10 </th <th>19 19 19 19 19 101 01 01 01 0 01 01 01 01 0 01 01 01 01 0 01 01 01 01 0</th> <th>19 19 19 C 1 01 01 1 1 01 01 (1 01 01 R</th> <th>ANNOT BE M METRAL 400 2.30 MIN I EAR PLUG U</th> <th>ATEDTO A O RECEPT N NON-ST</th> <th>ANDARD</th> <th></th>	19 19 19 19 19 101 01 01 01 0 01 01 01 01 0 01 01 01 01 0 01 01 01 01 0	19 19 19 C 1 01 01 1 1 01 01 (1 01 01 R	ANNOT BE M METRAL 400 2.30 MIN I EAR PLUG U	ATEDTO A O RECEPT N NON-ST	ANDARD	
	63784-X002	CONTACT CODE XOW I 2 3 4 5 6 7 8 9 I I I 2 H 0.5 <	APPLICATIONS, THICKNESS RAM -5.30 WHEN MA	, PCB NGE: 2. ATED TO	95	METRAL P/N 63784-X0	۲ - -	CONT AUW I 2 3 4 5 H 0.2 0.2 0.2 0.2 0.2 0.2 G 0.2 </th <th>02 02 02 02 03 02 02 02 02 03 02 02 02 02 03</th> <th>2 02 02 2 02 02 2 02 02</th> <th></th> <th></th> <th></th> <th></th>	02 02 02 02 03 02 02 02 02 03 02 02 02 02 03	2 02 02 2 02 02 2 02 02				
	FOR LEAD FREE SEE NOTE 15	D 01 </th <th>AND 3.30-5.30 TO METRAL 400 (2.30 MIN IN REAR PLUG UP</th> <th>) WHEN)O RECE NON-ST</th> <th>ANDARD</th> <th>FOR LEAD F SEE NOTE</th> <th>REE 15</th> <th>L 0.3 0.1 0.2</th> <th>02 02 02 02 03 02 02 02 02 03 02 02 02 02 03 02 02 02 02 03 02 02 02 02 03 02 02 02 02 03</th> <th>2 02 03 2 02 02 2 02 02 2 02 02 2 02 02</th> <th></th> <th></th> <th></th> <th></th>	AND 3.30-5.30 TO METRAL 400 (2.30 MIN IN REAR PLUG UP) WHEN)O RECE NON-ST	ANDARD	FOR LEAD F SEE NOTE	REE 15	L 0.3 0.1 0.2	02 02 02 02 03 02 02 02 02 03 02 02 02 02 03 02 02 02 02 03 02 02 02 02 03 02 02 02 02 03	2 02 03 2 02 02 2 02 02 2 02 02 2 02 02				
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ວົ	FOR LEAD FREE SEE NOTE 15	D 0.5	AND 3.30-5.3 TO METRAL 40 (2.30 MIN IN	0 WHEN 00 RECE NON-ST	PT. ANDARD	FOR LEAD F SEE NOTE	15	D 0.2	02 02 02 02 03 02 02 02 02 03 02 02 02 02 03 02 02 02 02 03 02 02 02 02 03 02 02 02 02 03	2 02 02 2 02 02 2 02 02 2 02 02 2 02 02				
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bocument is the p IDENTIAL and PR r1 of the informal ent mot the used ers without the w ght FC1.	63784-X005 RPU For lead free	$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	PLUG UP	AL	no. dr	a	inear ngles dr engr	0.X ±0.3 0.XX ±0.13 .XXX ±.051 0° ±2° E. KROPER. 2001-01-10 J. VOLSTORF 2001-01-10	COPY projection	titleVER - P.F. product	TICAL SIG 96 POS. S	NAL HDR	AD EXT.	
This d CONFI No par to oth Copyrig	SEE NOTE 15	C O	MEIRAL 4000 RECEPT. IN NON- STANDARD REAR PLUG-UP APPLICATIONS)	sheet index	revision sheet		chr appd	J. VOLSTORF 2001-01-10 J. VOLSTORF 2001-01-10 J. VOLSTORF 2001-01-10			6376	84	5 sheet	B
REV E - 2006-04-18		1 2				Pro/E			3			2526	4	
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	METRAL P/N	CONTACT CODE ROW 1 2 3 4 5 6 7 8 9 10 1 1 2	METRAL P/N
	63784-X010 For lead free See note 15	H 02	63784-X(FOR LEAD F SEE NOTE
	METRAL P/N	CONTACT_CODE ROW 1 2 3 4 5 6 7 8 9 10 1 1 2	METRAL P/N
	63784-X011 For lead free See note 15	H 02 03 </td <td>63784-XC RPU For lead f See note</td>	63784-XC RPU For lead f See note
	METRAL P/N		METRAL P/N
		ROW I 2 3 4 5 6 7 8 9 10 I I I PCR REAR PLUG UP H 45	63784-XC FOR LEAD F SEE NOTE
Ľ	METRAL	CONTACT CODE	METRAL P/N
is the property of and embodies and PROPRIETARY information of FCI. information shown on this are used in any wory or disclosed of the written consent of FCI.	P/N 63784-X0I3 FOR LEAD FREE SEE NOTE 15	D 02	63784-XC For lead f See note
propert ROPRIE ation st d in an written	METRAL P/N	mot'l code contact code ROW 1 2 3 4 5 6 7 8 9 101112	
This document is the property CONFIDENTIAL and PROPRIET No port of the indramation sho document may be used in any to others without the written of	SEE NOTE 15	H 03 </td <td></td>	
REV E - 2006-04-18		1 2	Pro/E

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l F	NETD	A 1		102	102	02		CONT				02	102	104												
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This document is the property of and embodies CONFIDENTIAL and PROPRIETARY information of FCI. No part of the information shown on this document may be used in any way or disclosed to others without the written consent of FCI. Copyright FCI.	METRAL P/N CONTACT CODE FOR REAR P/N FOR REAR APPLICATIONS, ROW 1 Mod 1 2 3 4 5 6 7 8 9 10 11 12 AppLications, RDE TRAL FOR REAR APPLICATIONS, RAPEL RAPEL FOR RE	date 0.X ± 0.3 COPY Inear 0.X ± 0.3 projection Inear 0.XX ± 0.13 projection ittle VERTICAL SIGNAL HDR & ROW 0° ±2° P.F. 96 POS. SELECT LOAD EXT. angles 0° ±2° dr E. KROPER. 201-01-10 MM engr J. VOLSTORF chr J. VOLSTORF appd J. VOLSTORF 201-01-10 I:1 A 6 3 7 8 4 8 Pro/E 3	B
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This document is the property of and embodies CONFIDENTIAL and PROPRIETARY information of No port of the information shown on this document may be used in any way or disclosed to others without the written consent of FCI. Copyright FCI.	P/N ROW I 2 3 4 5 6 7 8 9 10 11 12 H 0.3	APPLICATIONS, PCB TH* III Centre: Centre:	date linear angles dr engr	S 0° ±2° P.F. E. KROPER. 2001-01-10 MM produ J. VOLSTORF 2001-01-10 Scole A	www.fciconnect.com ERTICAL SIGNAL HDR 8 ROW . 96 POS. SELECT LOAD EXT.
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