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Technical Data Sheet

Mini TOP View LED

65-21/Y2C-AR1S2B/3T

Features

- White SMT package.
- Optical indicator.
- Wide viewing angle.
- Soldering methods: reflow soldering
- Available on tape and reel
- Pb-free
- The product itself will remain within RoHS compliant version.



Descriptions

• The 65-21 series is available in soft orange, green, blue, and yellow. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes the ideal for light pipe application.

Applications

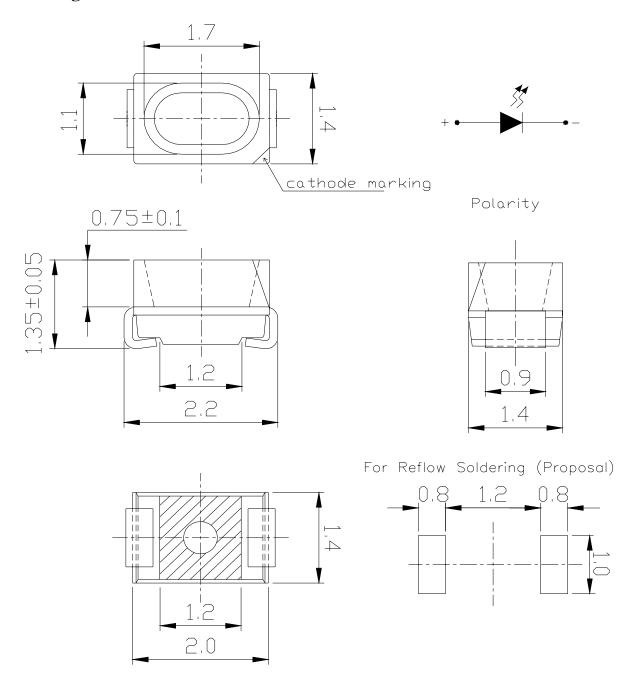
- Optical indicators.
- Coupling into light guides.
- Backlighting (LCD, cellular phones, switches, keys, displays, illuminated advertising, general lighting).
- Coupling into light guides; Interior automotive lighting (e.g. dashboard backlighting, etc.).

Device Selection Guide

	Lens Color	
Material	Material Emitted Color	
AlGaInP	Brilliant Yellow	Water Clear

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Package Outline Dimensions



Notes: All dimensions are in millimeters. Tolerances unspecified are ± 0.1 mm.

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Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit
Reverse Voltage	V_R	5	V
Forward Current	I_{F}	25	mA
Power Dissipation	P_d	60	mW
Peak Forward Current (Duty 1/10 @1KHz)	I_{FP}	60	mA
Electrostatic Discharge(HBM)	ESD	2000	V
Operating Temperature	T_{opr}	- 40 ∼ +85	$^{\circ}\!\mathbb{C}$
Storage Temperature	T_{stg}	-40~ +90	$^{\circ}\! \mathbb{C}$
Soldering Temperature	T_{sol}	Reflow Soldering : 260 °C Hand Soldering : 350 °C	

Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Luminous Intensity	Iv	112		285	mcd	IF=20mA
Viewing Angle	2 \theta 1/2		120		deg	I _F =20mA
Peak Wavelength	λp		591		nm	I _F =20mA
Dominant Wavelength	λd	587		595	nm	I _F =20mA
Spectrum Radiation Bandwidth	Δλ		15		nm	I _F =20mA
Forward Voltage	VF	1.75		2.35	V	I _F =20mA
Reverse Current	Ir			10	μ A	V _R =5V

Notes:

- 1. Tolerance of Luminous Intensity $\pm 10\%$
- 2.Tolerance of Dominant Wavelength ±1nm
- 3.Tolerance of Forward Voltage ±0.1V

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Bin Range Of Luminous intensity:

Bin	Minimum (mcd)	Maximum (mcd)	Condition
R1	112	140	
R2	140	180	J- 20 A
S1	180	225	IF=20mA
S2	225	285	

Bin Range Of Dominate Wavelength:

Group	Minimum (nm)	Maximum (nm)	Condition
DD2	587	591	
DD3	589	593	I _F =20mA
DD4	591	595	

Bin Rang Of Forward Voltage

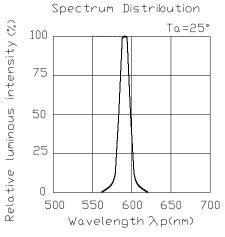
Bin	Min	Max	Unit	Condition
0	1.75	1.95		
1	1.95	2.15	V	I _F =20mA
2	2.15	2.35		

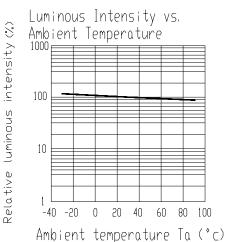
Notes:

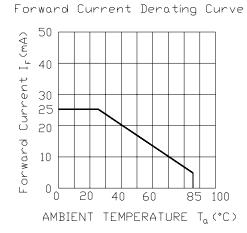
- 1.Tolerance of Luminous Intensity ±10%
- 2.Tolerance of Dominant Wavelength ±1nm
- 3.Tolerance of Forward Voltage ±0.1V

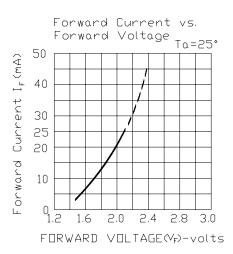
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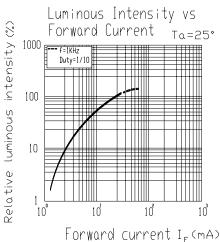
Typical Electro-Optical Characteristics Curves

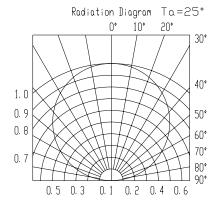










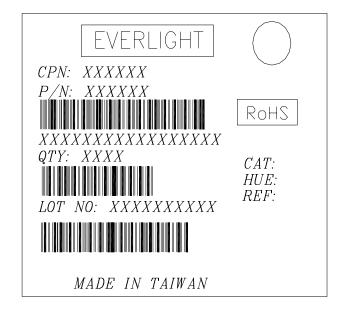


Label explanation

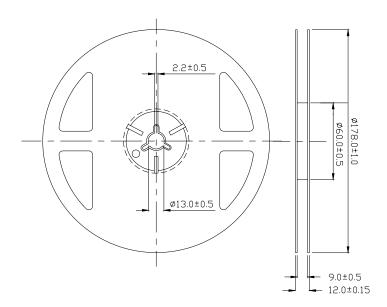
CAT: Luminous Intensity Rank

HUE: Dom. Wavelength Rank

REF: Forward Voltage Rank



Reel Dimensions



Note: The tolerances unless mentioned is ± 0.1 mm, Angle $\pm 0.5^{\circ}$, Unit = mm

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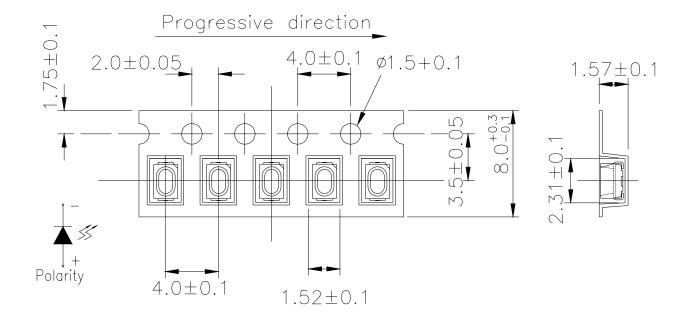
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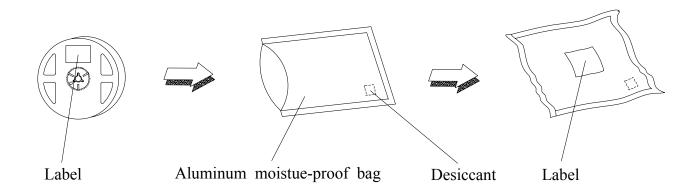


Carrier Tape Dimensions: Loaded quantity 3000 PCS per reel.



Note: The tolerances unless mentioned is ± 0.1 mm, Unit = mm

Moisture Resistant Packaging



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Reliability Test Items And Conditions

The reliability of products shall be satisfied with items listed below.

Confidence level: 90%

LTPD: 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C±5°C Min. 5sec.	6 Min.	22 PCS.	0/1
2	Temperature Cycle	H:+100°C 15min ∫ 5 min L:-40°C 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H:+100°C 5min ∫ 10 sec L:-10°C 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°C	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40°C	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	$I_F = 20 \text{ mA}$	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85°C / 85%RH	1000 Hrs.	22 PCS.	0/1

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Precautions For Use

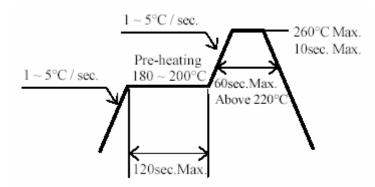
1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

- 2. Storage
 - 2.1 Do not open moisture proof bag before the products are ready to use.
 - 2.2 Before opening the package, the LEDs should be kept at 30°C or less and 90%RH or less.
 - 2.3 The LEDs should be used within a year.
 - 2.4 After opening the package, the LEDs should be kept at 30°C or less and 70%RH or less.
- 2.5 The LEDs should be used within 168 hours (7 days) after opening the package.
- 2.6 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : $60\pm5^{\circ}$ C for 24 hours.

- 3. Soldering Condition
- 3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 280°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

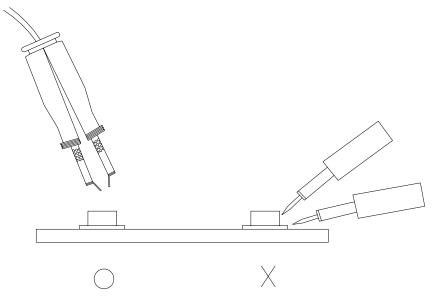
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5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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