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With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

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Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

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Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China









AMP & ELCON Power Connector Layout Forms







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Restriction on the use of Hazardous Substances (RoHS)

At Tyco Electronics, we're ready to support your RoHS requirements. We've assessed more than 1.5 million end items/components for RoHS compliance, and issued new part numbers where any change was required to eliminate the restricted materials. Part numbers in this catalog are identified as:

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NOTE: For purposes of this Catalog, included within the definition of RoHS Compliant are products that are clearly "Out of Scope" of the RoHS Directive such as hand tools and other non-electrical accessories.

NOTE: Information regarding RoHS compliance is provided based on reasonable inquiry of our suppliers and represents our current actual knowledge based on the information provided by our suppliers. This information is subject to change. For latest compliance status, refer to our website referenced at right.

Getting the Information You Need

Our comprehensive on-line RoHS Customer Support Center provides a forum to answer your questions and support your RoHS needs. A RoHS FAQ (Frequently Asked Questions) is available with links to more detailed information. You can also submit RoHS questions and receive a response within 24 hours during a normal work week. The Support Center also provides:

- Cross-Reference from Non-compliant to Compliant Products
- Ability to browse RoHS Compliant Products in our on-line catalog
- Downloadable Technical Data Customer Information Presentation
- More detailed information regarding the definitions used above
- So whatever your questions when it comes to RoHS, we've got the answers at www.tycoelectronics.com/leadfree





MULTI-BEAM XL Custom Connector Worksheet

PCB Mount	Cable Mount		Plugs	Dommo
Hold Down	XYZ Floating		XYZ Floating	
Header/Plug (Right Angle Shown) Company C	Slide-to-Lock		Squeeze-to- Release	
To create a unique configuration for MULTI-BEAM XL Connector	ors simply compi	lete this worksheet and t		lectronics sales engineer.
1. Application Board-to-Board			Cable-to-Board	
2. Gender	d Mata anasif	. Flacting on Clide	Receptacle (Fema	
	a Mate specir nt Angle	y Floating or Slide-t	Vertical	Latching
4. Termination (Cable Only) Power 8 AWG Signal 22 AWG		10 AWG 24 AWG	☐ 12 AWG ☐ 26 AWG	☐ 14 AWG
5. Termination Style (PCB Only) Sold	ler tail .135″ [3.43mm]	Press-Fit .120" [3.	05mm]
Sold	ler tail .165″ [4.19mm]	Press-Fit .135" [3.	_
			Press-Fit .165" [4.	19mm]
6. Mounting to PCB Hold Downs (one or	•	A	windsk america according	store enly)
.122″ [3.10mm] Mou .150″ [3.81mm] Mou	-	-		
7. Select # of Contacts	ariting rioles (Accepts #0 screws,	right arigie connec	ctors orny)
Section A: (Power Contacts) Enter # of Enter the p	position(s) to	cts (Loaded with sta be loaded with Pre- (i.e. #1,#3, etc.)		
Contact Centerline Spacings:	.200" [5.08m .250" [6.35m	m] (HDP) m] (P)		
Section B: (Signal Contacts) Enter # of Enter the F	Positions with	cts (Multiples of 8 a Post-Mate Contacts d (i.e. A1, A3, etc.)		
Section C: (Power Contacts) Enter # of Enter the p	Power Conta	cts (Loaded with state loaded with Pre-Wile. #1, #3, etc.)		
Contact Centerline Spacings:	.200" [5.08m .250" [6.35m .300" [7.62m	m] (HDP) m] (P)		
8. Additional Requirements				
9. Customer Information			antinu.	
Name:Comp	-			
Phone: Fax: (Submit to your local Tyco Electronics Sales Engineer)			XL, TE LOGO and TYCO E	LECTRONICS are trademarks of



MINIPAK Custom Connector Worksheet

MINIPAK Connector

- a. Enter your information in the table to the right.
- b. Specify the design requirements for your MINIPAK Connector configuration in steps 1 through 5 shown below.
- c. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

Tyco Electronics will recommend a MINIPAK Connector configuration based on the specified requirements and issue a Customer Drawing for your approval.

This drawing will have a unique Part Number specific to your configuration, which you should reference whenever you make an inquiry or place an order.

ENTER CUSTOMER INFORMATION							
Company	Location						
Contact Name	Title						
Telephone	Fax						
Email Address							
I am: □ End user □ Contract manufacturer (end us	ser:						
Signature	Today's Date						
	Annual Quantity Required						

1.	AC INPUT ☐ No AC input required	□ 125 VAC spa	cing	□ 250 VAC spacing			
2.	SIGNAL CONTACTS						
	■ No signal contacts required	6 contacts	24 contact	s 👊 30 contacts	☐ Other:		
	☐ Signal sequencing required (two pin lengths available; write requirements under NOTES below.)						

3. DC INPUT/OUTPUT

Write the current, voltage and sequencing requirements for each of the DC lines required by your application. Tyco Electronics will use this information to configure the DC side of your MINIPAK Connector with the appropriate number of contacts and contact spacing.

DC Requirements										
	DC1 DC2 DC3 DC4 DC5 DC6 DC7 DC8									
Current (A)										
Voltage (V)										
Blade Length	Standard									
	Premate									

4. BOARD MOUNTING STYLE

	Straight Socket (choose one)	Right Angle Blade (choose one)
	☐ Short solder tail (.062" thick boards)	☐ Short solder tail (for .062" thick boards)
	☐ Long solder tail (.093/.125" thick boards)	☐ Long solder tail (.093/.125" thick boards)
	☐ Compliant press-fit tails (.093" min. thick board recommended)	
5.	OTHER REQUIREMENTS Alignment guides required	NOTES:
	□ Connector length restriction, if any: " (mm)	
	,	
	For further clarity, you can attach a sketch to this form if necessary.	
	□ Sketch attached: pages	
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	co Electronics Corporation.	



FLATPAQ Connector Layout Form

Instructions

- 1. Indicate the connector layout by filling in the FP number of each module required in the boxes, one per box. Use one form per mated pair.
- 2. Left to right order of the modules should match mating face views of the connector. When laying out right angle assemblies, make sure you look at the mating face with the termination tails facing downwards.
- 3. For solder terminated assemblies, indicate the tail length for each half of the connector using the checkboxes to the right of the
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

Upon receipt of this form, Tyco Electronics will generate a Customer Drawing for you to check and approve prior to connector production.

ENTER CUSTOMER INFORMATION							
Company	Location						
Contact Name	Title						
Telephone	Fax						
Email Address							
I am: □ End user □ Contract manufacturer (end us	eer:)						
Signature	Today's Date						
	Annual Quantity Required						

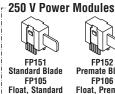
Write the "FP" numbers to indicate the layout of one half of the connector assembly, matching the left to right order with the mating face view of the connector (right angle assembly tails facing downwards)

FP	Solder Tail Options													
														□ .115" (2.9 mm); .062" thick boards □ .177" (4.5 mm); .093/.125" boards

Write the "FP" numbers to indicate the layout of the mate of the above assembly, matching the left to right order with the mating face view of the connector (right angle assembly tails facing downwards).

FP	Solder Tail Options													
														☐ .115" (2.9 mm); .062" thick boards ☐ .177" (4.5 mm); .093/.125" boards

Right Angle Mount



FP205



Float. Premate

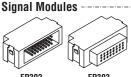
FP206



FP104 **Hot Plug Socket** FP107 FP204 Float, Postmate Hot Plug, Press-fit FP207 Hot Plug, Press-fit Hot Plug, Press-fit Hot Plug, Press-fit



FP512 Spacer, 250 V



FP303 24-Pin Socket FP403 24-Pin. Press-fit



600 V Power Modules



FP155 Standard Blade Float, Standard FP221 Hot Plug, Press-fit Hot Plug, Press-fit Hot Plug, Press-fit



Premate Blade FP122 Float, Premate FP222



FP157 Postmate Blade Finat, Postmate FP223



Spacer, 600 V Hot Plug Socket FP220 Hot Plug Press-fit

Mounts



24-Pin. Press-fit

FP500 FP501 Right Flange Mount

Signal Modules

Guides





FP507 Right Angle Passive **Guide Pin**

Straight Mount

Note: All modules are solder tail termination unless indicated as compliant Press-fit. Select solder tail length using check boxes to the right of the connector layout grid above. 0.093" or thicker boards are recommended for compliant Press-fit termination style. Consult Tyco Electronics for signal module sequencing. See Catalog 1773096 for benefits of Hot Plug and Float options.

250 V Power Modules



FP150 Socket, Solder FP250 Socket, Press-fit FP100 Hot Plug, Solder Hot Plug, Press-fit



Standard Blade FP101 Float, Standard FP201



Premate Blade FP102 Float. Premate FP202 Hot Plug



Postmate Blade FP103 Float, Postmate FP203 Hot Plug



Spacer, 250 V

FP300 24-Pin FP400





6-Pin FP412 Press-fit



FP401 24-Pin Skt, 3A, Press-fit

600 V Power Modules



Socket, Solder FP254 Socket, Press-fit FP116 Hot Plug, Solder FP216 Hot Plug, Press-fit



Standard Blade FP117 Float, Standard FP217 Hot Plug Press-fit



FP166 FP167 Premate Blade Postmate Blade FP118 FP119 Float. Premate Finat, Postmate FP218 FP219 Hot Plug, Press-fit Hot Plug, Press-fit



FP513 Spacer, 600 V

Mounts



FP500 FP501 Left Flange ight Flange Mount Mount



Guides

Straight Passive



FP517 Active, 4-40

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Catalog 6-1773444-7 Revised 10-07

Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents

Dimensions are shown for reference purposes only. Specifications subject to change.

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South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: +44-(0) 800-267-666



Mini Drawer Connector Pin Side Layout Form

Pin Assembly

- 1. Choose one housing from the Pin Housing Selection Menu table.
- 2. Write the total quantity of each pin contact you require for each pin assembly in the Qty column of the Pin Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. PCB tail contacts are installed by Tyco Electronics; enter the letter reference of the desired PCB tail contact in the appropriate contact positions on the drawing: e.g., if you need a size #20 premate PCB tail contact to be installed in contact position #10, write "E" in circle #10.
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

ENTER CUSTOMI	ER INFORMATION
Company	Location
Contact Name	Title
Telephone	Fax
Email Address	
l am: □ End user □ Contract manufacturer (end us	ser:)
Signature	Today's Date
	Annual Quantity Required

Submit to your local Tyco Electronics Sales Engineer.

Pin Connector (Rear Face)
Pin Contact Insertion Side
Pin Connector Rear Face Cavity Identification

FIII Connector Real Face C	avity identification
2 3	1648110-1 - #12 or #12HP 1648111-1 - #16 only 1648112-1 - #16 only
6 7 8 9 10 11 12 13 14 15 16 17	─ #20 on all housings
20 19 21	1648110-1 – #12 or #12HP 1648111-1 – #16 only 1648112-1 – #12 or #12HP

Top Asse	embly	/ Part	Number
Assigned	by T	yco El	ectronics

Pin Housing S	election Menu	Check
Part Number	Description	One
1648110-1	#12, #20, #12 Pin Housing, Float or Fixed Mounting	
1648111-1	#16, #20, #16 Pin Housing, Float or Fixed Mounting	
1648112-1	#16, #20, #12 Pin Housing, Float or Fixed Mounting	

Pin Conta	act Sel	ection Menu		
Size	Ref.	Part Number	Termination Style & Pin Length	Qty.
	A =	1650155-1	Crimp, standard	
	В =	1650161-1	Crimp, premate	
#20	C =	1650162-2	Crimp, postmate	
πΔυ	D =	1650283-1	PCB tail, standard	
	E =	1650065-1	PCB tail, premate	
	F =	1650226-1	PCB tail, postmate	
	G =	1766194-1	Crimp, standard	
	H =	1766198-1	Crimp, premate	
#16	J =	1766199-1	Crimp, postmate	
πιο	K =	1766222-1	PCB tail, standard	
	L =	1766223-1	PCB tail, premate	
	M =	1766818-1	PCB tail, postmate	
	N =	1766193-1	Crimp, standard	
	P =	1766195-1	Crimp, premate	
#12	Q =	1766196-1	Crimp, postmate	
π12	R =	1766245-1	PCB tail, standard	
	S =	1766250-1	PCB tail, premate	
	T =	1766249-1	PCB tail, postmate	
	U =	1650153-2	Crimp, standard, Hot Plug	
#12 Hot	V =	1650156-2	Crimp, premate, Hot Plug	
Plug	W =	1650060-2	PCB tail, standard, Hot Plug	
	X =	1650074-3	PCB tail, premate, Hot Plug	

Crimp contacts are removable. PCB tail contacts are non-removable.

Float Mount Shoulder Screw		
Part Number	Description	Qty.
1650402-1	Screw, No 8-32 UNC 2A	
1650106-1	Screw, No 6-32 UNC 2A	
1650589-1	Screw, M4 x 0.7	



Mini Drawer Connector Socket Side Layout Form

Socket Assembly

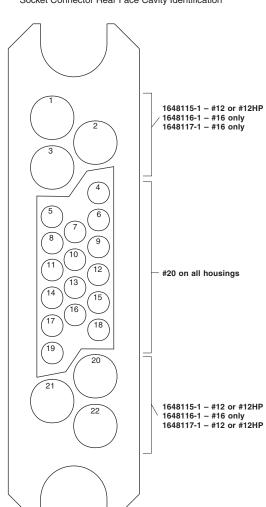
- 1. Choose one housing from the Socket Housing Selection Menu table.
- Write the total quantity of each socket contact you require for each socket assembly in the Qty column of the Socket Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. PCB tail contacts are installed by Tyco Electronics; enter the letter reference of the desired PCB tail contact in the appropriate contact positions on the drawing: e.g., if you need a size #20 PCB tail contact to be installed in contact position #8, write "C" in circle #8.
- Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

ENTER CUSTOMER INFORMATION				
Company	Location			
Contact Name	Title			
Telephone	Fax			
Email Address				
I am: □ End user □ Contract manufacturer (end user:				
Signature	Today's Date			
	Annual Quantity Required			

Submit to your local Tyco Electronics Sales Engineer.

Socket Connector (Rear Face)

Socket Contact Insertion Side Socket Connector Rear Face Cavity Identification



Socket Housing Selection Menu		Check
Part Number	Description	One
1648115-1	#12, #20, #12 Socket Housing, Float or Fixed Mounting	
1648116-1	#16, #20, #16 Socket Housing, Float or Fixed Mounting	
1648117-1	#16, #20, #12 Socket Housing, Float or Fixed Mounting	

Socket C	onta	ct	Selection Me	nu	
Size	Re	f.	Part Number	Termination Style	Qty.
	Α	=	1648325-1	Crimp	
#20	В	=	6648301-1	Compliant Press-fit	
	С	=	1648382-1	PCB Tail	
	D	=	6648319-1	Crimp	
#16	Е	=	6648306-1	Compliant Press-fit	
	F	=	6648383-1	PCB Tail	
	G	=	6648318-1	Crimp	
#12	Н	=	6648304-1	Compliant Press-fit	
	J	=	6648374-1	PCB Tail	
#40 H-1	K	=	1648384-1	Crimp, Hot Plug	
#12 Hot Plug	L	=	6648305-1	Compliant Press-fit, Hot Plug	
Fluy	М	=	1648387-1	PCB Tail, Hot Plug	

Crimp contacts are removable. Press-fit and PCB tail contacts are non-removable.

Float Mount Shoulder Screw		
Part Number	Description	Qty.
1650402-1	Screw, No 8-32 UNC 2A	
1650106-1	Screw, No 6-32 UNC 2A	
1650589-1	Screw, M4 x 0.7	

Top Assembly Part Number Assigned by Tyco Electronics



Lower Drawer Connector Pin Side Layout Form

Pin Assembly

- 1. Choose one housing from the Pin Housing Selection Menu table.
- 2. Write the total quantity of each pin contact you require for each pin assembly in the Qty column of the Pin Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. PCB tail contacts are installed by Tyco Electronics; enter the letter reference of the desired PCB tail contact in the appropriate contact positions on the drawing: e.g., if you need a size #20 premate PCB tail contact to be installed in contact position #10, write "E" in circle #10.
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

ENTER CUSTOMER INFORMATION				
Company	Location			
Contact Name	Title			
Telephone	Fax			
Email Address				
l am: □ End user □ Contract manufacturer (end user:				
Signature	Today's Date			
	Annual Quantity Required			

Submit to your local Tyco Electronics Sales Engineer.

Pin Connector (Rear Face)
Pin Contact Insertion Side
Pin Connector Rear Face Cavity Identification

Pin Contact Insertio Pin Connector Rear Face Cav	
	1648203-1 - #12 or #12HP 1648204-1 - #16 only 1648205-1 - #16 only
3 4	
5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25	— #20 on all housings
28 29	1648203-1 - #12 or #12HP 1648204-1 - #16 only 1648205-1 - #12 or #12HP

Top Assembly Part Number Assigned by Tyco Electronics

Pin Housing S	election Menu	Check
Part Number	Description	One
1648203-1	#12, #20, #12 Pin Housing, Float or Fixed Mounting	
1648204-1	#16, #20, #16 Pin Housing, Float or Fixed Mounting	
1648205-1	#16, #20, #12 Pin Housing, Float or Fixed Mounting	

Pin Conta	Pin Contact Selection Menu					
Size	Ref.	Part Number	Termination Style & Pin Length	Qty.		
	A =	1650155-1	Crimp, standard			
	В =	1650161-1	Crimp, premate			
#20	C =	1650162-2	Crimp, postmate			
πΔΟ	D =	1650283-1	PCB tail, standard			
	E =	1650065-1	PCB tail, premate			
	F =	1650226-1	PCB tail, postmate			
	G =	1766194-1	Crimp, standard			
	H =	1766198-1	Crimp, premate			
#16	J =	1766199-1	Crimp, postmate			
π10	K =	1766222-1	PCB tail, standard			
	L =	1766223-1	PCB tail, premate			
	M =	1766818-1	PCB tail, postmate			
	N =	1766193-1	Crimp, standard			
	P =	1766195-1	Crimp, premate			
#12	Q =	1766196-1	Crimp, postmate			
π12	R =	1766245-1	PCB tail, standard			
	S =	1766250-1	PCB tail, premate			
	T =	1766249-1	PCB tail, postmate			
	U =	1650153-2	Crimp, standard, Hot Plug			
#12 Hot	V =	1650156-2	Crimp, premate, Hot Plug			
Plug	W =	1650060-2	PCB tail, standard, Hot Plug			
	X =	1650074-3	PCB tail, premate, Hot Plug			

Crimp contacts are removable. PCB tail contacts are non-removable.

Float Mount Shoulder Screw			
Part Number	Description	Qty.	
1650402-1	Screw, No 8-32 UNC 2A		
1650106-1	Screw, No 6-32 UNC 2A		
1650589-1	Screw, M4 x 0.7		

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Lower Drawer Connector Socket Side Layout Form

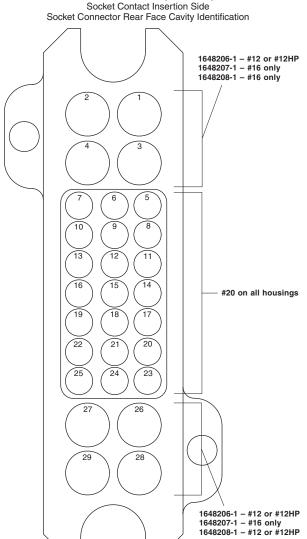
Socket Assembly

- 1. Choose one housing from the Socket Housing Selection Menu table.
- Write the total quantity of each socket contact you require for each socket assembly in the Qty column of the Socket Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. PCB tail contacts are installed by Tyco Electronics; enter the letter reference of the desired PCB tail contact in the appropriate contact positions on the drawing: e.g., if you need a size #20 PCB tail contact to be installed in contact position #8, write "C" in circle #8.
- Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

ENTER CUSTOMER INFORMATION					
Company	Location				
Contact Name	Title				
Telephone	Fax				
Email Address					
I am: 🗅 End user 🗅 Contract manufacturer (end us	ser:)				
Signature	Today's Date				
	Annual Quantity Required				

Submit to your local Tyco Electronics Sales Engineer.

Socket Connector (Rear Face)



Socket Housing Selection Menu		
Part Number	Description	One
1648206-1	#12, #20, #12 Socket Housing, Float or Fixed Mounting	
1648207-1	#16, #20, #16 Socket Housing, Float or Fixed Mounting	
1648208-1	#16, #20, #12 Socket Housing, Float or Fixed Mounting	

Socket C	onta	ct	Selection Me	nu	
Size	Ref	f.	Part Number	Termination Style	Qty.
	Α	=	1648325-1	Crimp	
#20	В	=	6648301-1	Compliant Press-fit	
	С	=	1648382-1	PCB Tail	
	D	=	6648319-1	Crimp	
#16	Е	=	6648306-1	Compliant Press-fit	
	F	=	6648383-1	PCB Tail	
	G	=	6648318-1	Crimp	
#12	Η	=	6648304-1	Compliant Press-fit	
	J	=	6648374-1	PCB Tail	
#40 H-1	K	=	1648384-1	Crimp, Hot Plug	
#12 Hot Plug	L	=	6648305-1	Compliant Press-fit, Hot Plug	
riuy	M	=	1648387-1	PCB Tail, Hot Plug	

Crimp contacts are removable. Press-fit and PCB tail contacts are non-removable.

Float Mount Shoulder Screw			
Part Number	Description	Qty.	
1650402-1	Screw, No 8-32 UNC 2A		
1650106-1	Screw, No 6-32 UNC 2A		
1650589-1	Screw, M4 x 0.7		

Top Assembly Part Number Assigned by Tyco Electronics

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75A Middle Drawer Connector Pin Side Layout Form

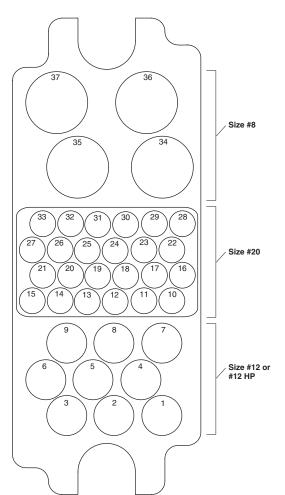
Pin Assembly

- 1. Choose one housing from the Pin Housing Selection Menu table.
- 2. Write the total quantity of each pin contact you require for each pin assembly in the Qty column of the Pin Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. PCB tail contacts are installed by Tyco Electronics; enter the letter reference of the desired PCB tail contact in the appropriate contact positions on the drawing: e.g., if you need a non-hot plug size #12 premate PCB tail contact to be installed in contact position #8, write "Q" in circle #8.
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

ENTER CUSTOMER INFORMATION					
Company	Location				
Contact Name	Title				
Telephone	Fax				
Email Address					
l am: □ End user □ Contract manufacturer (end us	ser:)				
Signature	Today's Date				
	Annual Quantity Required				

Submit to your local Tyco Electronics Sales Engineer.

Pin Connector (Rear Face) Pin Contact Insertion Side Pin Connector Rear Face Cavity Identification



Pin Housing Selection Menu		
Part Number	Description	One
1648162-1	Float Mount for Crimp Contacts	
1648163-1	Flush PCB Mount for PCB Tail Contacts	

Pin Conta	act S	Sel	ection Menu		
Size	Re	f.	Part Number	Termination Style & Pin Length	Qty.
	Α	=	1766192-1	Crimp, standard	
#8	В	=	1766197-1	Crimp, premate	
πυ	С	=	1766262-1	PCB tail, standard	
	D	=	1766263-1	PCB tail, premate	
	Е	=	1650155-1	Crimp, standard	
	F	=	1650161-1	Crimp, premate	
#20	G	=	1650162-2	Crimp, postmate	
π20	Н	=	1650283-1	PCB tail, standard	
	J	=	1650065-1	PCB tail, premate	
	K	=	1650226-1	PCB tail, postmate	
	L	=	1766193-1	Crimp, standard	
	M	=	1766195-1	Crimp, premate	
#12	N	=	1766196-1	Crimp, postmate	
π12	Р	=	1766245-1	PCB tail, standard	
	Q	=	1766250-1	PCB tail, premate	
	R	=	1766249-1	PCB tail, postmate	
	S	=	1650153-2	Crimp, standard, Hot Plug	
#12 Hot	Τ	=	1650156-2	Crimp, premate, Hot Plug	
Plug	U	=	1650060-2	PCB tail, standard, Hot Plug	
	V	=	1650074-3	PCB tail, premate, Hot Plug	

Crimp contacts are removable. PCB tail contacts are non-removable.

Float Mount Shoulder Screw			
Part Number	Description	Qty.	
1650402-1	Screw, No 8-32 UNC 2A		
1650106-1	Screw, No 6-32 UNC 2A		
1650589-1	Screw, M4 x 0.7		

Top Assembly Part Number Assigned by Tyco Electronics

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USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: +44-(0) 800-267-666



75A Middle Drawer Connector Socket Side Layout Form

Socket Assembly

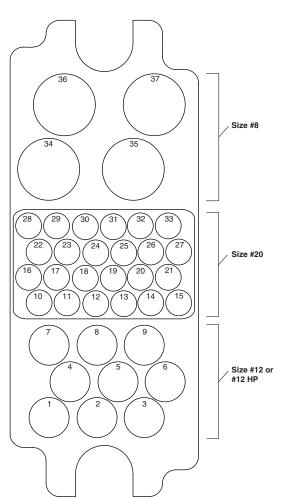
- 1. Choose one housing from the Socket Housing Selection Menu table.
- Write the total quantity of each socket contact you require for each socket assembly in the Qty column of the Socket Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. Press-fit and PCB tail contacts are installed by Tyco Electronics; enter the letter reference of the contact in the appropriate contact positions on the drawing: e.g., if you need a non-hot plug size #12 PCB tail contact to be installed in contact position #8, write "J" in circle #8.
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

ENTER CUSTOMER INFORMATION					
Company	Location				
Contact Name	Title				
Telephone	Fax				
Email Address					
I am: □ End user □ Contract manufacturer (end us	ser:)				
Signature	Today's Date				
	Annual Quantity Required				

Submit to your local Tyco Electronics Sales Engineer.

Socket Connector (Rear Face)

Socket Contact Insertion Side Socket Connector Rear Face Cavity Identification



Socket Housing Selection Menu		
Part Number Description		
6648167-1	Float Mount for Crimp Contacts	
1648168-1	PCB Mount for PCB Tail and Press-fit Contacts	

Socket C	cket Contact Selection Menu				
Size	Ref	f.	Part Number	Termination Style	Qty.
	Α	=	6648317-1	Crimp	
#8	В	=	6648351-1	Knurled Press-fit	
	С	=	6648400-1	PCB Tail	
	D	=	1648325-1	Crimp	
#20	Ε	=	6648294-1	Compliant Press-fit (Flush)	
	F	=	1648382-1	PCB Tail	
	G	=	6648318-1	Crimp	
#12	Н	=	6648304-1	Compliant Press-fit	
	J	=	6648374-1	PCB Tail	
"40 !! !	K	=	1648384-1	Crimp, Hot Plug	
#12 Hot Plug	L	=	6648305-1	Compliant Press-fit, Hot Plug	
Fluy	M	=	1648387-1	PCB Tail, Hot Plug	

Crimp contacts are removable. Press-fit and PCB tail contacts are non-removable.

Float Mount Shoulder Screw					
Part Number	Description	Qty.			
1650402-1	Screw, No 8-32 UNC 2A				
1650106-1	Screw, No 6-32 UNC 2A				
1650589-1	Screw, M4 x 0.7				

Top Assembly Part Number Assigned by Tyco Electronics

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125A Middle Drawer Connector Pin Side Layout Form

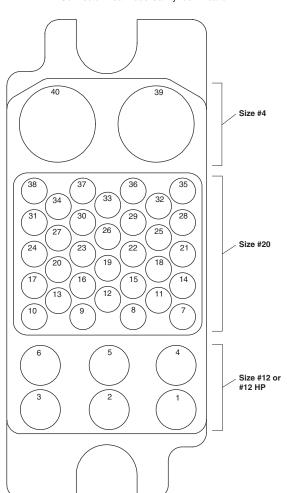
Pin Assembly

- 1. Choose one housing from the Pin Housing Selection Menu table.
- 2. Write the total quantity of each pin contact you require for each pin assembly in the Qty column of the Pin Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. Threaded and PCB tail contacts are installed by Tyco Electronics; enter the letter reference of the desired contact in the appropriate contact positions on the drawing: e.g., if you need a non-hot plug size #12 premate PCB tail contact to be installed in contact position #4, write "Q" in circle #4.
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

ENTER CUSTOMI	ER INFORMATION				
Company	Location				
Contact Name	Title				
Telephone	Fax				
Email Address					
I am: 🗅 End user 🗅 Contract manufacturer (end us	ser:)				
Signature	Today's Date				
	Annual Quantity Required				

Submit to your local Tyco Electronics Sales Engineer.

Pin Connector (Rear Face)				
Pin Contact Insertion Side				
Pin Connector Rear Face Cavity Identification				



Pin Housing Selection Menu			
Part Number Description			
1648151-1	Float Mount Pin Housing		
1648152-1	PCB Mount Pin Housing		

Pin Conta	act Sel	ection Menu		
Size	Ref.	Part Number	Termination Style & Pin Length	Qty.
	A =	1766232-1	Crimp, standard	
#4	B =	1766812-1	1/4-20 External Thread	
	C =	1766283-1	M5 Internal Thread	
	E =	1650155-1	Crimp, standard	
	F =	1650161-1	Crimp, premate	
#20	G =	1650162-2	Crimp, postmate	
#20	H =	1650283-1	PCB tail, standard	
	J =	1650065-1	PCB tail, premate	
	K =	1650226-1	PCB tail, postmate	
	L =	1766193-1	Crimp, standard	
	M =	1766195-1	Crimp, premate	
#12	N =	1766196-1	Crimp, postmate	
πιΔ	P =	1766245-1	PCB tail, standard	
	Q =	1766250-1	PCB tail, premate	
	R =	1766249-1	PCB tail, postmate	
	S =	1650153-2	Crimp, standard, Hot Plug	
#12 Hot	T =	1650156-2	Crimp, premate, Hot Plug	
Plug	U =	1650060-2	PCB tail, standard, Hot Plug	
	V =	1650074-3	PCB tail, premate, Hot Plug	

Crimp and Threaded contacts are removable. PCB tail contacts are non-removable.

Float Mount Shoulder Screw				
Part Number	Description	Qty.		
1650402-1	Screw, No 8-32 UNC 2A			
1650106-1	Screw, No 6-32 UNC 2A			
1650589-1	Screw, M4 x 0.7			

Top Assembly Part Number Assigned by Tyco Electronics



125A Middle Drawer Connector Socket Side Layout Form

Socket Assembly

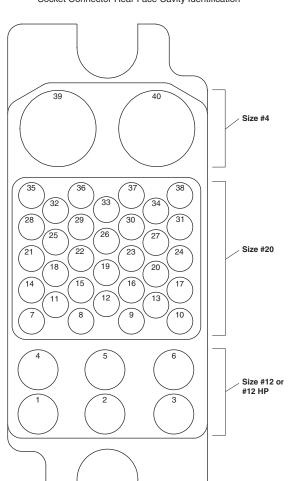
- 1. Choose one housing from the Socket Housing Selection Menu table.
- 2. Write the total quantity of each socket contact you require for each socket assembly in the Qty column of the Socket Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. Threaded and PCB tail contacts are installed by Tyco Electronics; enter the letter reference of the desired contact in the appropriate contact positions on the drawing: e.g., if you need a non-hot plug size #12 PCB tail contact to be installed in contact position #4, write "J" in circle #4.
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

ENTER CUSTOMI	ER INFORMATION
Company	Location
Contact Name	Title
Telephone	Fax
Email Address	
I am: 🗅 End user 🗅 Contract manufacturer (end us	ser:
Signature	Today's Date
	Annual Quantity Required

Submit to your local Tyco Electronics Sales Engineer.

Socket Connector (Rear Face)

Socket Contact Insertion Side Socket Connector Rear Face Cavity Identification



Socket Housing Selection Menu		
Part Number Description		
1648156-1	Float Mount for Crimp Contacts	
1648157-1	PCB Mount for PCB Tail and Press-fit Contacts	

Socket Contact Selection Menu					
Size	Re	f.	Part Number	Termination Style	Qty.
	Α	=	6648434-1	Crimp	
#4	В	=	6648435-1	1/4-20 External Thread	
	С	=	6648335-1	M5 Internal Thread	
	D	=	1648325-1	Crimp	
#20	Е	=	6648301-1	Compliant Press-fit	
	F	=	1648382-1	PCB Tail	
	G	=	6648318-1	Crimp	
#12	Н	=	6648304-1	Compliant Press-fit	
	J	=	6648374-1	PCB Tail	
#40 H-1	K	=	1648384-1	Crimp, Hot Plug	
#12 Hot Plug	L	=	6648305-1	Compliant Press-fit, Hot Plug	
riuy	M	=	1648387-1	PCB Tail, Hot Plug	

Crimp and Threaded contacts are removable. Press-fit and PCB tail contacts are non-removable.

Float Mount Shoulder Screw					
Part Number	Description	Qty.			
1650402-1	Screw, No 8-32 UNC 2A				
1650106-1	Screw, No 6-32 UNC 2A				
1650589-1	Screw, M4 x 0.7				

Top Assembly Part Number Assigned by Tyco Electronics

Dimensions are in inches and

millimeters unless otherwise

specified. Values in brackets

are metric equivalents.

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200A Middle Drawer Connector Pin Side Layout Form

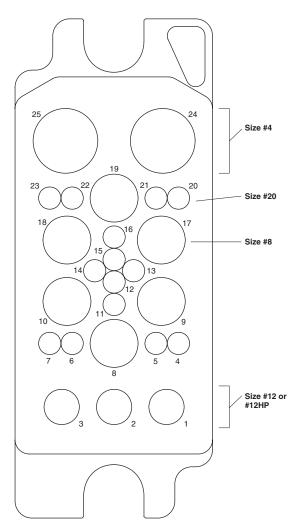
Pin Assembly

- 1. Enter company and contact information (at right).
- 2. Write the total quantity of each pin contact you require for each pin assembly in the Qty column of the Pin Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. Threaded and PCB tail contacts are installed by Tyco Electronics; enter the letter reference of the desired contact in the appropriate contact positions on the drawing: e.g., if you need a size #4 external thread contact to be installed in contact position #25, write "B" in circle #25.
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

ENTER CUSTOMI	ER INFORMATION				
Company	Location				
Contact Name	Title				
Telephone	Fax				
Email Address					
I am: □ End user □ Contract manufacturer (end us	ser:)				
Signature	Today's Date				
	Annual Quantity Required				

Submit to your local Tyco Electronics Sales Engineer.

Pin Connector (Rear Face) Pin Contact Insertion Side Pin Connector Rear Face Cavity Identification



Pin Housing Part Number
1040104 1

Pin Conta	act S	Sel	ection Menu		
Size	Re	f.	Part Number	Termination Style & Pin Length	Qty.
#4	Α	=	1766232-1	Crimp, standard	
π-4	В	=	1766812-1	1/4-20 External Thread	
#8	С	=	1766192-1	Crimp, standard	
πυ	D	=	1766197-1	Crimp, premate	
	Ε	=	1650155-1	Crimp, standard	
	F	=	1650161-1	Crimp, premate	
#20	G	=	1650162-2	Crimp, postmate	
πΔΟ	Н	=	1650283-1	PCB tail, standard	
	J	=	1650065-1	PCB tail, premate	
	K	=	1650226-1	PCB tail, postmate	
	L	=	1766193-1	Crimp, standard	
	M	=	1766195-1	Crimp, premate	
#12	N	=	1766196-1	Crimp, postmate	
π12	Р	=	1766245-1	PCB tail, standard	
	Q	=	1766250-1	PCB tail, premate	
	R	=	1766249-1	PCB tail, postmate	
	S	=	1650153-2	Crimp, standard, Hot Plug	
#12 Hot	Т	=	1650156-2	Crimp, premate, Hot Plug	
Plug	U	=	1650060-2	PCB tail, standard, Hot Plug	
	V	=	1650074-3	PCB tail, premate, Hot Plug	

Crimp and Threaded contacts are removable. PCB tail contacts are non-removable.

Float Mount Shoulder Screw				
Part Number	Description	Qty.		
1650402-1	Screw, No 8-32 UNC 2A			
1650589-1	Screw, M4 x 0.7			

Top Assembly Part Number Assigned by Tyco Electronics



200A Middle Drawer Connector Socket Side Layout Form

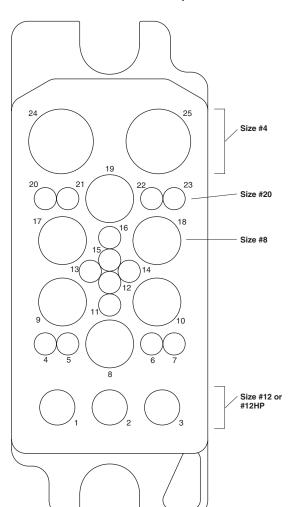
Socket Assembly

- 1. Enter company and contact information (at right).
- Write the total quantity of each socket contact you require for each socket assembly in the Qty column of the Socket Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. Threaded and PCB tail contacts are installed by Tyco Electronics; enter the letter reference of the desired contact in the appropriate contact positions on the drawing: e.g., if you need a size #4 external thread contact to be installed in contact position #25, write "B" in circle #25.
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

Socket Contact Insertion Side Socket Connector Rear Face Cavity Identification

ENTER CUSTOMER INFORMATION					
Company	Location				
Contact Name	Title				
Telephone	Fax				
Email Address					
I am: 🗅 End user 🗅 Contract manufacturer (end us	ser:)				
Signature	Today's Date				
	Annual Quantity Required				

Submit to your local Tyco Electronics Sales Engineer.



Socket Housing Part Number 1648135-1

Socket Contact Selection Menu					
Size	Re	f.	Part Number	Termination Style & Pin Length	Qty.
#4	Α	=	6648434-1	Crimp	
#4	В	=	6648435-1	1/4-20 External Thread	
#8	С	=	6648317-1	Crimp	
#0	D	=	6648400-1	PCB Tail	
#20	Ε	=	1648325-1	Crimp	
πΖυ	F	=	1648382-1	PCB Tail	
#12	G	=	6648318-1	Crimp	
πιΖ	Н	=	6648374-1	PCB Tail	
#12 Hot	J	=	1648384-1	Crimp, Hot Plug	
Plug	K	=	1648387-1	PCB Tail, Hot Plug	

Crimp and Threaded contacts are removable. Press-fit and PCB tail contacts are non-removable.

Float Mount Shoulder Screw				
Part Number	Description	Qty.		
1650402-1	Screw, No 8-32 UNC 2A			
1650589-1	Screw, M4 x 0.7			

Top Assembly Part Number Assigned by Tyco Electronics



Square Drawer Connector Pin Side Layout Form

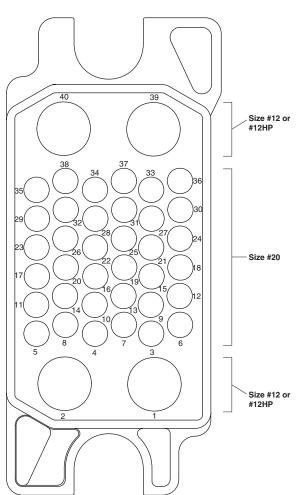
Pin Assembly

- 1. Enter company and contact information (at right).
- 2. Write the total quantity of each pin contact you require for each pin assembly in the Qty column of the Pin Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. PCB tail contacts are installed by Tyco Electronics; enter the letter reference of the desired PCB tail contact in the appropriate contact positions on the drawing: e.g., if you need a non-hot plug size #12 standard PCB tail contact to be installed in contact position #1, write "K" in circle #1.
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

ENTER CUSTOMER INFORMATION					
Company	Location				
Contact Name	Title				
Telephone	Fax				
Email Address					
I am: 🗅 End user 🗅 Contract manufacturer (end us	ser:)				
Signature	Today's Date				
	Annual Quantity Required				

Submit to your local Tyco Electronics Sales Engineer.

Pin Connector (Rear Face) Pin Contact Insertion Side Pin Connector Rear Face Cavity Identification



Pin Housing Part Number 1648132-1

Pin Contact Selection Menu				
Size	Ref.	Part Number	Termination Style & Pin Length	Qty.
	A =	1650155-1	Crimp, standard	
	В =	1650161-1	Crimp, premate	
#20	C =	1650162-2	Crimp, postmate	
πΖυ	D =	1650283-1	PCB tail, standard	
	E =	1650065-1	PCB tail, premate	
	F =	1650226-1	PCB tail, postmate	
	G =	1766193-1	Crimp, standard	
	Н =	1766195-1	Crimp, premate	
#12	J =	1766196-1	Crimp, postmate	
π12	K =	1766245-1	PCB tail, standard	
	L =	1766250-1	PCB tail, premate	
	M =	1766249-1	PCB tail, postmate	
	N =	1650153-2	Crimp, standard, Hot Plug	
#12 Hot	P =	1650156-2	Crimp, premate, Hot Plug	
Plug	Q =	1650060-2	PCB tail, standard, Hot Plug	
	R =	1650074-3	PCB tail, premate, Hot Plug	

Crimp contacts are removable. PCB tail contacts are non-removable.

Float Mount Shoulder Screw				
Part Number	Description	Qty.		
1650402-1	Screw, No 8-32 UNC 2A			
1650589-1	Screw, M4 x 0.7			

Top Assembly Part Number Assigned by Tyco Electronics



Square Drawer Connector Socket Side Layout Form

Socket Assembly

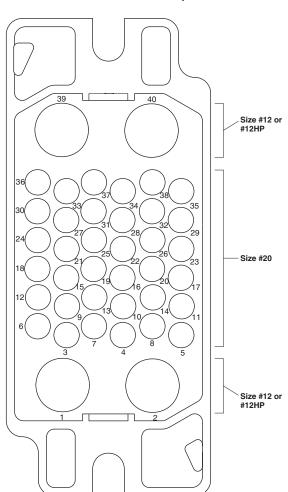
- 1. Enter company and contact information (at right).
- Write the total quantity of each socket contact you require for each socket assembly in the Qty column of the Socket Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. Press-fit and PCB tail contacts are installed by Tyco Electronics; enter the letter reference of the desired contact in the appropriate contact positions on the drawing: e.g., if you need a non-hot plug size #12 PCB tail contact to be installed in contact position #1, write "F" in circle #1.
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

ENTER CUSTOMI	ER INFORMATION
Company	Location
Contact Name	Title
Telephone	Fax
Email Address	
I am: □ End user □ Contract manufacturer (end us	ser:)
Signature	Today's Date
	Annual Quantity Required

Submit to your local Tyco Electronics Sales Engineer.

Socket Connector (Rear Face)

Socket Contact Insertion Side Socket Connector Rear Face Cavity Identification



Socket Housing Part Number 1648133-1 = Fixed Mount only

Socket Contact Selection Menu				
Size	Ref.	Part Number	Termination Style & Pin Length	Qty.
	Α =	1648325-1	Crimp	
#20	В =	6648301-1	Compliant Press-fit	
	C =	1648382-1	PCB Tail	
	D =	6648318-1	Crimp	
#12	E =	6648304-1	Compliant Press-fit	
	F =	6648374-1	PCB Tail	
#40 Hat	G =	1648384-1	Crimp, Hot Plug	
#12 Hot Plug	Н =	6648305-1	Compliant Press-fit, Hot Plug	
1 lug	J =	1648387-1	PCB Tail, Hot Plug	

Crimp contacts are removable. Press-fit and PCB tail contacts are non-removable.

Top Assembly Part Number Assigned by Tyco Electronics



Top Drawer Connector Pin Side Layout Form

Pin Assembly

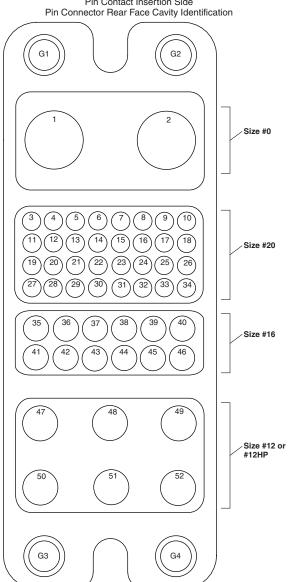
- 1. Choose one housing from the Pin Housing Selection Menu table. Place an X in the appropriate guide pin circles, if guide pins are required.
- 2. Write the total quantity of each pin contact you require for each pin assembly in the Qty column of the Pin Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. Threaded and PCB tail contacts are installed by Tyco Electronics; enter the letter reference of the desired contact in the appropriate contact positions on the drawing: e.g., if you need a size #20 premate PCB tail standard contact to be installed in contact position #10, write "Q" in circle #10.
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

ENTER CUSTOMER INFORMATION Company Location Contact Name Title Telephone Fax **Email Address** I am: 🗖 End user □ Contract manufacturer (end user: Signature Today's Date Annual Quantity Required

Submit to your local Tyco Electronics Sales Engineer.

Pin Connector (Rear Face)

Pin Contact Insertion Side	
Pin Connector Rear Face Cavity Identification	



Pin Housing Selection Menu		
Part Number	Description	One
1648183-1	Housing without guides	
	Housing with guides (#6-32 thread)	
	Housing with guides (M3 x 0.5 thread)	

Pin Conta	act Sel	ection Menu		
Size	Ref.	Part Number	Termination Style & Pin Length	Qty
	A =	1766811-1	Crimp	
	B =	1766819-1	Probe Proof, crimp	
	C =	1766230-1	1/4-20 Internal Thread	
	D =	1766274-1	M6 x 1 Internal Thread	
#0	E =	1766269-1	Probe Proof, 1/4-20 Internal Thread	
#U	F =	1766275-1	Probe Proof, M6 x 1 Internal Thread	
	G =	1766268-1	1/4-20 External Thread	
	H =	1766231-1	M6 x 1 External Thread	
	J =	1766270-1	Probe Proof, 1/4-20 External Thread	
	K =	1766276-1	Probe Proof, M6 x 1 External Thread	
	L =	1650155-1	Crimp, standard	
	M =	1650161-1	Crimp, premate	
#20	N =	1650162-2	Crimp, postmate	
#20	P =	1650283-1	PCB tail, standard	
	Q =	1650065-1	PCB tail, premate	
	R =	1650226-1	PCB tail, postmate	
	S =	1766194-1	Crimp, standard	
	T =	1766198-1	Crimp, premate	
#16	U =	1766199-1	Crimp, postmate	
#10	V =	1766222-1	PCB tail, standard	
	W =	1766223-1	PCB tail, premate	
	X =	1766818-1	PCB tail, postmate	
	Y =	1766193-1	Crimp, standard	
	Z =	1766195-1	Crimp, premate	
#12	AA =	1766196-1	Crimp, postmate	
#12	AB =	1766245-1	PCB tail, standard	
	AC =	1766250-1	PCB tail, premate	
	AD =	1766249-1	PCB tail, postmate	
	AE =	1650153-2	Crimp, standard, Hot Plug	
#12 Hot	AF =		Crimp, premate, Hot Plug	
Plug	AG =	1650060-2	PCB tail, standard, Hot Plug	
	AH =	1650074-3	PCB tail, premate, Hot Plug	

Crimp and Threaded contacts are removable. PCB tail contacts are non-removable.

Float Mount Shoulder Screw			
Part N	umber	Description	Qty.
1650	399-1	Screw, No 10-32 UNC 2A	
1650	401-1	Screw, M5 x 0.8	

Top Assembly Part Number Assigned by Tyco Electronics

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Top Drawer Connector Socket Side Layout Form

Socket Assembly

- Choose one housing from the Socket Housing Selection Menu table.
 Place an X in the appropriate guide pin circles, if guide pins are required.
- Write the total quantity of each socket contact you require for each socket assembly in the Qty column of the Socket Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. Threaded, Press-fit and PCB tail contacts are installed by Tyco Electronics; enter the letter reference of the desired contact in the appropriate contact positions on the drawing: e.g., if you need a non-hot plug size #12 PCB tail contact to be installed in contact position #51, write "U" in circle #51.
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

Socket Connector (Rear Face) Socket Contact Insertion Side

Socket Connector Rear Face Cavity Identifi	cation
(G2) (G1)	
	Size #0
(10) 9 8 7 6 5 4 3 (18) (17) (16) (15) (14) (13) (12) (11) (26) (25) (24) (23) (22) (21) (20) (19) (34) (33) (32) (31) (30) (29) (28) (27)	Size #20
40 39 38 37 36 35 46 45 44 43 42 41	Size #16
49 48 47	Size #12 or #12HP
52 51 50	
G3 G3	

Top Assembly Part Number Assigned by Tyco Electronics

ENTER CUSTOMI	ER INFORMATION
Company	Location
Contact Name	Title
Telephone	Fax
Email Address	1
I am: □ End user □ Contract manufacturer (end us	ser:)
Signature	Today's Date
	Annual Quantity Required

Submit to your local Tyco Electronics Sales Engineer.

Pin Housing Selection Menu		
Part Number	Description	One
1648186-1 Housing without guides		
Housing with guides (#6-32 thread)		
Housing with guides (M3 x 0.5 thread)		

Socket C	ontac	t:	Selection Me	nu	
Size	Ref.		Part Number	Termination Style & Pin Length	Qty.
	Α =	=	6648405-1	Crimp	
	В =	=	6648418-1	Probe Proof, crimp	
	C =	=	6648416-1	1/4-20 Internal Thread	
	D =	=	6648428-1	M6 x 1 Internal Thread	
#0	E =	=	6648419-1	Probe Proof, 1/4-20 Internal Thread	
#0	F =	=	6648429-1	Probe Proof, M6 x 1 Internal Thread	
	G =	=	6648417-1	1/4-20 External Thread	
	Н =	=	6648430-1	M6 x 1 External Thread	
	J =	=	6648420-1	Probe Proof, 1/4-20 External Thread	
	K =	=	6648431-1	Probe Proof, M6 x 1 External Thread	
	L =	=	1648325-1	Crimp	
#20	M =	=	6648301-1	Compliant Press-fit	
	N =	=	1648382-1	PCB Tail	
	P =	=	6648319-1	Crimp	
#16	Q =	=	6648306-1	Compliant Press-fit	
	R =	=	6648383-1	PCB Tail	
	S =	=	6648318-1	Crimp	
#12	Τ =	=	6648304-1	Compliant Press-fit	
	U =	=	6648374-1	PCB Tail	
#40 H-4	V =	=	1648384-1	Crimp, Hot Plug	
#12 Hot Plug	W =	=	6648305-1	Compliant Press-fit, Hot Plug	
riug	Χ =	=	1648387-1	PCB Tail, Hot Plug	

Crimp and Threaded contacts are removable. Press-fit and PCB tail contacts are non-removable.

Float Mount Shoulder Screw			
Part Number	Description	Qty.	
1650399-1	Screw, No 10-32 UNC 2A		
1650401-1	Screw, M5 x 0.8		



Double Drawer Connector Pin Side Layout Form

Pin Assembly

- 1. Choose one housing from the **Pin Housing Selection Menu** table. Place an X in the appropriate guide pin circles, if guide pins are required.
- 2. Write the total quantity of each pin contact you require for each pin assembly in the Qty column of the Pin Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. Threaded and PCB tail contacts are installed by Tyco Electronics; enter the letter reference of the desired contact in the appropriate contact positions on the drawing: e.g., if you need a size #20 premate PCB tail contact to be installed in contact position #13, write "Q" in circle #13.
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

ENTER CUSTOMI	ER INFORMATION				
Company	Location				
Contact Name	Title				
Telephone	Fax				
Email Address					
Tam: □ End user □ Contract manufacturer (end user:					
Signature	Today's Date				
	Annual Quantity Required				

Submit to your local Tyco Electronics Sales Engineer.

	Pin Cor	าnector (Rea	r Face)	
Pin Contact Insertion Side				
Pin Connector Rear Face Cavity Identificat				
_				

Pin Contact Insertion Side Pin Connector Rear Face Cavity Identifica	ation
G1 G2	
	Size #0
3 4	
9 10 11 12	Size #12 or #12HP
21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36	Size #20
37 38 39	Size #12 or #12HP
G3 G4	

Top Asse	mbly F	Part Number	
Assigned	by Tyc	o Electronics	

Pin Housing Selection Menu		Check
Part Number	Description	
1648552-1	Housing without guides	
	Housing with guides (#6-32 thread)	
	Housing with guides (M3 x 0.5 thread)	

Size	Ref.	Part Number	Termination Style & Pin Length	Qty
	A =	1766811-1	Crimp	
	В =	1766819-1	Probe Proof, crimp	
	C =	1766230-1	1/4-20 Internal Thread	
	D =	1766274-1	M6 x 1 Internal Thread	
#0	E =	1766269-1	Probe Proof, 1/4-20 Internal Thread	
#0	F =	1766275-1	Probe Proof, M6 x 1 Internal Thread	
	G =	1766268-1	1/4-20 External Thread	
	H =	1766231-1	M6 x 1 External Thread	
	J =	1766270-1	Probe Proof, 1/4-20 External Thread	
	K =	1766276-1	Probe Proof, M6 x 1 External Thread	
	L =	1650155-1	Crimp, standard	
	M =	1650161-1	Crimp, premate	
#20	N =	1650162-2	Crimp, postmate	
πΖΟ	P =	1650283-1	PCB tail, standard	
	Q =	1650065-1	PCB tail, premate	
	R =	1650226-1	PCB tail, postmate	
	S =	1766193-1	Crimp, standard	
	T =	1766195-1	Crimp, premate	
#12	U =	1766196-1	Crimp, postmate	
# 12	V =	1766245-1	PCB tail, standard	
	W =	1766250-1	PCB tail, premate	
	X =	1766249-1	PCB tail, postmate	
	Y =	1650153-2	Crimp, standard, Hot Plug	
#12 Hot	Z =	1650156-2	Crimp, premate, Hot Plug	
Plug	AA =	1650060-2	PCB tail, standard, Hot Plug	
	AB =	1650074-3	PCB tail, premate, Hot Plug	

Crimp and Threaded contacts are removable. PCB tail contacts are non-removable.

Float Mount Shoulder Screw			
Part Number	Description	Qty.	
1650399-1	Screw, No 10-32 UNC 2A		
1650401-1	Screw, M5 x 0.8		



Double Drawer Connector Socket Side Layout Form

Socket Assembly

- 1. Choose one housing from the **Socket Housing Selection Menu** table. Place an X in the appropriate guide pin circles, if guide pins are required.
- 2. Write the total quantity of each socket contact you require for each socket assembly in the Qty column of the Socket Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. Threaded, Press-fit and PCB tail contacts are installed by Tyco Electronics; enter the letter reference of the desired contact in the appropriate contact positions on the drawing: e.g., if you need a non-hot plug size #12 PCB tail contact to be installed in contact position #8, write "R" in circle #8.
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

ENTER CUSTOMER INFORMATION				
Company	Location			
Contact Name	Title			
Telephone	Fax			
Email Address				
I am: ☐ End user☐ Contract manufacturer (end user:				
Signature Today's Date				
	Annual Quantity Required			

Submit to your local Tyco Electronics Sales Engineer.

Socket Connector (Rear Face)
Socket Contact Insertion Side
at Connector Rear Face Cavity Identif

Socket Connector (Rear Face) Socket Contact Insertion Side	
Socket Connector Rear Face Cavity Identifi	cation
(G2) (G1)	
	Size #0
4 3	
$ \begin{array}{ c c c c } \hline & & & & & & & \\ \hline & & & & & \\ \hline & & & & & & \\ \hline & & & & \\ \hline & & & & \\ \hline & & & & \\ \hline & & & & & \\ \hline $	Size #12 or #12HP
20 19 18 17 16 15 14 13 28 27 26 25 24 23 22 21 36 35 34 33 32 31 30 29	Size #20
39 38 37	Size #12 or #12HP
G4 G3	

lop Asse	mbly P	art Number	
Assigned	by Tyco	Electronics	

Socket Housing Selection Menu		Check
Part Number	Description	
1648578-1	Housing without guides	
	Housing with guides (#6-32 thread)	
	Housing with guides (M3 x 0.5 thread)	

Socket C	onta	ct	Selection Me	nu	
Size	Re	f.	Part Number	Termination Style & Pin Length	Qty.
	Α	=	6648405-1	Crimp	
	В	=	6648418-1	Probe Proof, crimp	
	С	=	6648416-1	1/4-20 Internal Thread	
	D	=	6648428-1	M6 x 1 Internal Thread	
#0	Ε	=	6648419-1	Probe Proof, 1/4-20 Internal Thread	
#0	F	=	6648429-1	Probe Proof, M6 x 1 Internal Thread	
	G	=	6648417-1	1/4-20 External Thread	
	Н	=	6648430-1	M6 x 1 External Thread	
	J	=	6648420-1	Probe Proof, 1/4-20 External Thread	
	K	=	6648431-1	Probe Proof, M6 x 1 External Thread	
	L	=	1648325-1	Crimp	
#20	M	=	6648301-1	Compliant Press-fit	
	N	=	1648382-1	PCB Tail	
	Р	=	6648318-1	Crimp	
#12	Q	=	6648304-1	Compliant Press-fit	
	R	=	6648374-1	PCB Tail	
#40 !!-	S	=	1648384-1	Crimp, Hot Plug	
#12 Hot Plug	Τ	=	6648305-1	Compliant Press-fit, Hot Plug	
riug	U	=	1648387-1	PCB Tail, Hot Plug	

Crimp and Threaded contacts are removable. Press-fit and PCB tail contacts are non-removable.

Float Mount Shoulder Screw			
Part Number	Description	Qty.	
1650399-1	Screw, No 10-32 UNC 2A		
1650401-1	Screw, M5 x 0.8		



DualPower Drawer Connector Pin Side Layout Form

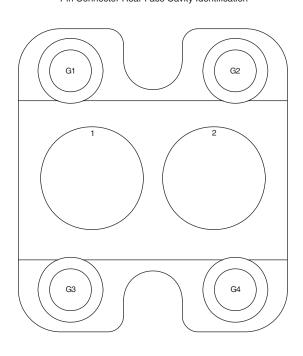
Pin Assembly

- 1. Choose one housing from the **Pin Housing Selection Menu** table. Place an X in the appropriate guide pin circles, if guide pins are required.
- Write the total quantity of each pin contact you require for each pin assembly in the Qty column of the Pin Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. Threaded contacts are installed by Tyco Electronics; enter the letter reference of the desired threaded contact in the appropriate contact positions on the drawing: e.g., if you need a size #0 1/4-20 external thread contact to be installed in contact position #1, write "G" in circle #1.
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

ENTER CUSTOMER INFORMATION				
Company	Location			
Contact Name	Title			
Telephone	Fax			
Email Address				
I am: ☐ End user☐ Contract manufacturer (end user:				
Signature Today's Date				
	Annual Quantity Required			

Submit to your local Tyco Electronics Sales Engineer.

Pin Connector (Rear Face) Pin Contact Insertion Side Pin Connector Rear Face Cavity Identification



Top Asse	embly Pa	ırt Number
Assigned	by Tyco	Electronics

Pin Housing Selection Menu		Chec
Part Number Description		One
1648549-1	Housing without guides	
	Housing with guides (#6-32 thread)	
	Housing with guides (M3 x 0.5 thread)	

Pin Contact Selection Menu				
Size	Ref.	Part Number	Termination Style & Pin Length	Qty.
	A =	1766811-1	Crimp	
	В =	1766819-1	Probe Proof, crimp	
	C = 1766230-1 1/4-20 Internal Thread			
	$D = 1766274-1 \qquad M6 \times 1 \text{ Internal Thread}$			
#0	E =	1766269-1	Probe Proof, 1/4-20 Internal Thread	
πυ	F = 1766275-1 Probe Proof, M6 x 1 Internal Thread			
	G =	1766268-1	1/4-20 External Thread	
	H =	1766231-1	M6 x 1 External Thread	
	J =	1766270-1	Probe Proof, 1/4-20 External Thread	
	K =	1766276-1	Probe Proof, M6 x 1 External Thread	

Contacts are removable.

Float Mount Shoulder Screw			
Part Number Description		Qty.	
1650399-1 Screw, No 10-32 UNC 2A			
1650401-1 Screw, M5 x 0.8			



DualPower Drawer Connector Socket Side Layout Form

Socket Assembly

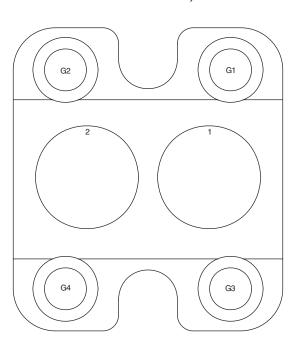
- Choose one housing from the Socket Housing Selection Menu table.
 Place an X in the appropriate guide pin circles, if guide pins are required.
- Write the total quantity of each socket contact you require for each socket assembly in the Qty column of the Socket Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. Threaded contacts are installed by Tyco Electronics; enter the letter reference of the desired threaded contact in the appropriate contact positions on the drawing: e.g., if you need a size #0 1/4-20 external thread contact to be installed in contact position #1, write "G" in circle #1.
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

ENTER CUSTOMER INFORMATION				
Company	Location			
Contact Name	Title			
Telephone	Fax			
Email Address				
I am: □ End user □ Contract manufacturer (end us	ser:)			
Signature	Today's Date			
	Annual Quantity Required			

Submit to your local Tyco Electronics Sales Engineer.

Socket Connector (Rear Face)

Socket Contact Insertion Side Socket Connector Rear Face Cavity Identification



Top Asse	embly Pa	ırt Number
Assigned	by Tyco	Electronics

Socket Housing Selection Menu		Check
Part Number Description		One
1648575-1	Housing without guides	
	Housing with guides (#6-32 thread)	
Housing with guides (M3 x 0.5 thread)		

Socket Contact Selection Menu					
Size	Re	f.	Part Number	Termination Style & Pin Length	Qty.
	Α	=	6648405-1	Crimp	
	В	=	6648418-1	Probe Proof, crimp	
	С	=	6648416-1	1/4-20 Internal Thread	
	D	=	6648428-1	M6 x 1 Internal Thread	
#0	Е	=	6648419-1	Probe Proof, 1/4-20 Internal Thread	
πυ	F	=	6648429-1	Probe Proof, M6 x 1 Internal Thread	
	G	=	6648417-1	1/4-20 External Thread	
	Н	=	6648430-1	M6 x 1 External Thread	
	J	=	6648420-1	Probe Proof, 1/4-20 External Thread	
	K	=	6648431-1	Probe Proof, M6 x 1 External Thread	

Contacts are removable.

Float Mount Shoulder Screw			
Part Number Description		Qty.	
1650399-1	Screw, No 10-32 UNC 2A		
1650401-1 Screw, M5 x 0.8			



QuadPower Drawer Connector Pin Side Layout Form

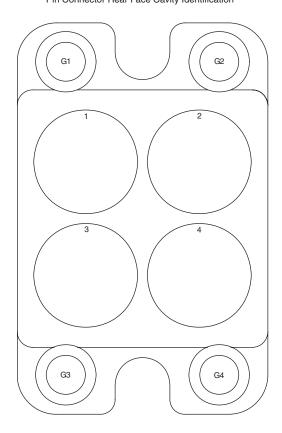
Pin Assembly

- Choose one housing from the Pin Housing Selection Menu table. Place an X in the appropriate guide pin circles, if guide pins are required.
- Write the total quantity of each pin contact you require for each pin assembly in the Qty column of the Pin Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. Threaded contacts are installed by Tyco Electronics; enter the letter reference of the desired threaded contact in the appropriate contact positions on the drawing: e.g., if you need a size #0 1/4-20 external thread contact to be installed in contact position #1, write "G" in circle #1.
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

ENTER CUSTOMER INFORMATION				
Company	Location			
Contact Name	Title			
Telephone	Fax			
Email Address				
I am: 🗅 End user 🗅 Contract manufacturer (end us	ser:)			
Signature	Today's Date			
	Annual Quantity Required			

Submit to your local Tyco Electronics Sales Engineer.

Pin Connector (Rear Face) Pin Contact Insertion Side Pin Connector Rear Face Cavity Identification



Top Assem	bly Pa	rt Number
Assigned by	y Tyco I	Electronics

Pin Housing Selection Menu		Check
Part Number Description		One
1648548-1	Housing without guides	
	Housing with guides (#6-32 thread)	
	Housing with guides (M3 x 0.5 thread)	

Pin Conta	Pin Contact Selection Menu				
Size	Ref.	Part Number	Termination Style & Pin Length	Qty.	
	A =	1766811-1	Crimp		
	В =	1766819-1	Probe Proof, crimp		
	C =	1766230-1	1/4-20 Internal Thread		
	D =	1766274-1	M6 x 1 Internal Thread		
#0	E =	1766269-1	Probe Proof, 1/4-20 Internal Thread		
πυ	F =	1766275-1	Probe Proof, M6 x 1 Internal Thread		
	G =	1766268-1	1/4-20 External Thread		
	Н =	1766231-1	M6 x 1 External Thread		
	J =	1766270-1	Probe Proof, 1/4-20 External Thread		
	K =	1766276-1	Probe Proof, M6 x 1 External Thread		

Contacts are removable.

Float Mount Shoulder Screw			
Part Number	Description	Qty.	
1650399-1	Screw, No 10-32 UNC 2A		
1650401-1	Screw, M5 x 0.8		



QuadPower Drawer Connector Socket Side Layout Form

Socket Assembly

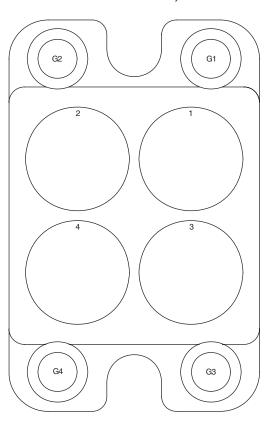
- Choose one housing from the Socket Housing Selection Menu table.
 Place an X in the appropriate guide pin circles, if guide pins are required.
- Write the total quantity of each socket contact you require for each socket assembly in the Qty column of the Socket Contact Selection Menu table.
- 3. Crimp contacts are shipped uninstalled. Threaded contacts are installed by Tyco Electronics; enter the letter reference of the desired threaded contact in the appropriate contact positions on the drawing: e.g., if you need a size #0 1/4-20 external thread contact to be installed in contact position #1, write "G" in circle #1.
- 4. Sign, date and send the completed form to your local Tyco Electronics Sales Engineer.

ENTER CUSTOMER INFORMATION				
Company	Location			
Contact Name	Title			
Telephone	Fax			
Email Address				
I am: □ End user □ Contract manufacturer (end us	ser:)			
Signature	Today's Date			
	Annual Quantity Required			

Submit to your local Tyco Electronics Sales Engineer.

Socket Connector (Rear Face)

Socket Contact Insertion Side Socket Connector Rear Face Cavity Identification



TOP ASSE	emp	ny Pa	irt Ni	ımber
Assigned	by	Tyco	Elec	tronics

Socket Housin	cet Housing Selection Menu	
Part Number	Description	One
1648574-1	Description Housing without guides Housing with guides (#6-32 thread)	
	Housing with guides (#6-32 thread)	
	Housing with guides (M3 x 0.5 thread)	

Socket Contact Selection Menu					
Size	Re	f.	Part Number	Termination Style & Pin Length	Qty.
	Α	=	6648405-1	Crimp	
	В	=	6648418-1	Probe Proof, crimp	
	С	=	6648416-1	1/4-20 Internal Thread	
	D	=	6648428-1	M6 x 1 Internal Thread	
#0	Е	=	6648419-1	Probe Proof, 1/4-20 Internal Thread	
#0	F	=	6648429-1	Probe Proof, M6 x 1 Internal Thread	
	G	=	6648417-1	1/4-20 External Thread	
	Н	=	6648430-1	M6 x 1 External Thread	
	J	=	6648420-1	Probe Proof, 1/4-20 External Thread	
	K	=	6648431-1	Probe Proof, M6 x 1 External Thread	

Contacts are removable.

Float Mount Shoulder Screw			
Part Number	Description	Qty.	
1650399-1	Screw, No 10-32 UNC 2A		
1650401-1	Screw, M5 x 0.8		