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Technical Data Sheet

Top View LEDs

Preliminary

67-21-YSC-C2U2AABPE-2T8-AM



Feature

- RoHS compliant.
- P-LCC-2 package.
- Wide viewing angle 120°.
- Colorless clear resin.
- Brightness: 527 to 713mcd at 20mA
- Inner reflector and white package.
- Precondition: Bases on JEDEC J-STD 020D Level 3.
- Qualification according to AEC-Q101 rev C.
- Useable in severe lead free processes with automotive reflow profile (IR reflow or wave soldering)

Applications

- Automotive backlighting or indicator: Dashboard, switch, audio and video equipments...etc.
- Backlight: LCD, switches, symbol, mobile phone and illuminated advertising.
- Display for indoor and outdoor application.
- Ideal for coupling into light guides.
- Substitution of traditional light.
- Optical indicator.
- General applications.

Device Selection Guide

Chip	Emitted Color	Resin Color	
Material	Emitted Color		
AlGaInP	Brilliant Orange	Water Clear	

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Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit
Reverse Voltage	V _R	10	V
Forward Current	$I_{\rm F}$	50	mA
Peak Forward Current (Duty 1/10 @1KHz)	I_{FP}	200	mA
Power Dissipation	Pd	200	mW
Junction Temperature	Tj	115	°C
Operating Temperature	T _{opr}	-40 ~ +100	°C
Storage Temperature	T _{stg}	-40 ~ +110	°C
	Rth _{J-A}	500	K/W
Thermal resistance	Rth _{J-S}	300	K/W
ESD	ESD _{HBM}	2000	V
(Classification acc. AEC Q101)	ESD _{MM}	200	V
Soldering Temperature	T _{sol}	Reflow Soldering : 260 °C for 30 sec. Hand Soldering : 350 °C for 3 sec.	

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Top View LEDs

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67-21-YSC-C2U2AABPE-2T8-AM

Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Luminous Intensity	I_v	527		713	mcd	$I_F = 20 m A$
Viewing Angle	$2\theta_{1/2}$		120		deg	$I_F = 20 \text{mA}$
Peak Wavelength	λ_p		591		nm	$I_F = 20 \text{mA}$
Dominant Wavelength	λ_d	587.5		592.5	nm	$I_F = 20 \text{mA}$
Spectrum Radiation Bandwidth	Δλ		15		nm	$I_F = 20 \text{mA}$
Forward Voltage	V _F	1.75		2.55	V	$I_F = 20 \text{mA}$
Reverse Current	I _R			10	μΑ	$V_R = 10V$
Temperature coefficient of λp	$TC_{\lambda p}$		0.15		nm/K	$I_F = 20 \text{mA}$
Temperature coefficient of λd	$TC_{\lambda d}$		0.07		nm/K	$I_F = 20 \text{mA}$
Temperature coefficient of V_F	TCv		-2.20		mV/K	$I_F = 20 \text{mA}$

Note:

1. Tolerance of Luminous Intensity: ±11%

2. Tolerance of Dominant Wavelength: ±0.5nm

3. Tolerance of Forward Voltage: $\pm 0.1V$

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Bin Range of Luminous Intensity

Bin Code	Min.	Max.	Unit	Condition
С	527	713	mcd	$I_F = 20 m A$

Note:

Tolerance of Luminous Intensity: ±11%

Bin Range of Dominant Wavelength

Bin Code	Min.	Max.	Unit	Condition
Y	587.5	590		1 20 4
R	590	592.5	nm	$I_F = 20 \text{mA}$

Note:

Tolerance of Dominant Wavelength: ±0.5nm

Technical Data Sheet

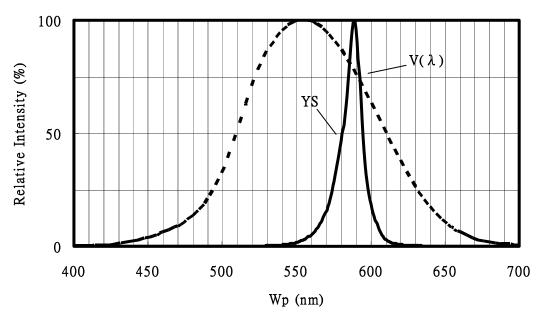
Top View LEDs

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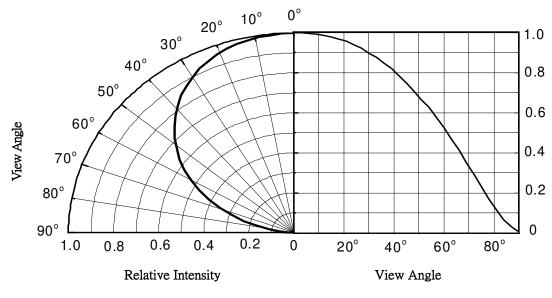
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Typical Electro-Optical Characteristics Curves Typical curve of spectral distribution:



Note: $V(\lambda)$ =Standard eye response curve

Diagram characteristics of radiation



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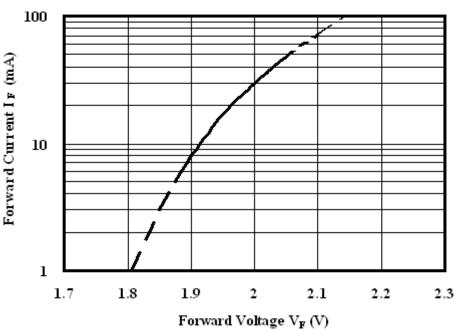
Top View LEDs

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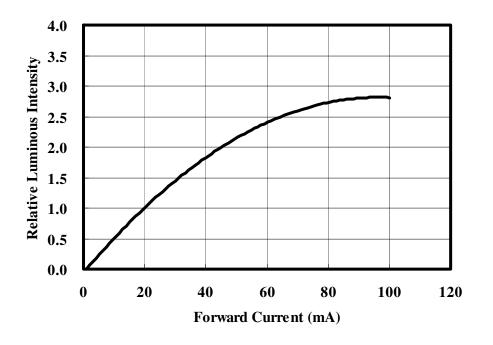
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Forward Current vs. Forward Voltage (Ta=25°C)



Forward Current vs. Relative Luminous Intensity (Ta=25°C)



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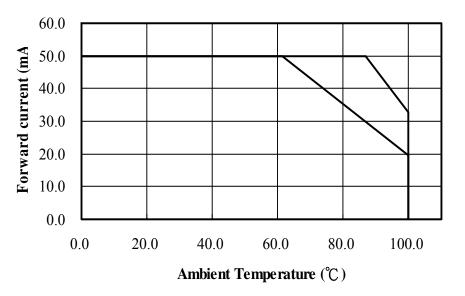
Top View LEDs

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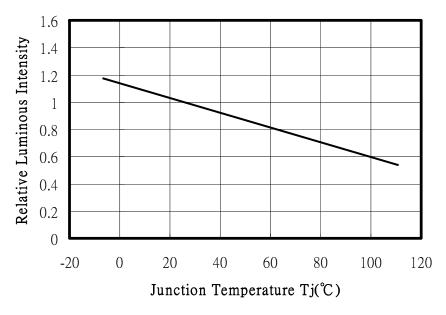
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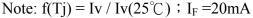
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Forward current vs. Ambient Temperature



Relative Luminous Intensity vs. Junction Temperature





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Relative Forward Voltage vs. Junction Temperature

0.4 Relative Forward Voltage 0.3 0.2 0.1 0 -0.1 -0.2 -0.3 -0.4 0 20 40 60 100 -20 80 120 Junction Temperature Tj (℃)

Note: $\triangle V_F = V_F - V_F (25 \ ^{\circ}C) = f(Tj)$; $I_F = 20mA$

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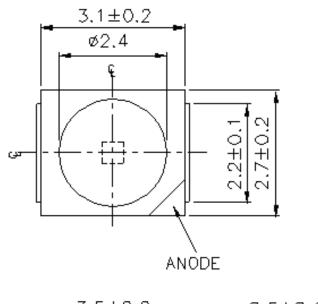
Top View LEDs

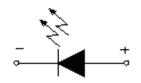
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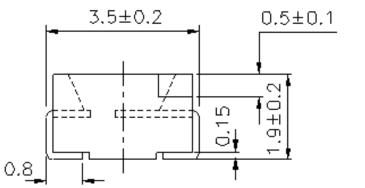
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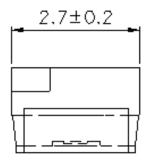
Package Dimension





Polarity





Note: Tolerances unless mentioned ± 0.1 mm. Unit = mm

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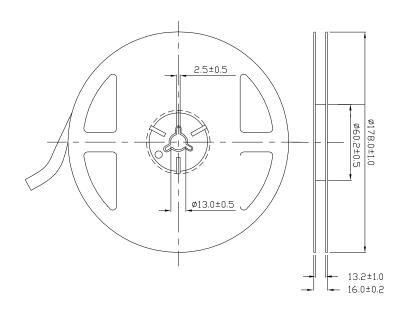
67-21-YSC-C2U2AABPE-2T8-AM

Label Explanation

- CPN: Customer's Product Number
- P/N: Product Number
- QTY: Packing Quantity
- CAT: Luminous Intensity Rank
- HUE: Dom. Wavelength Rank
- REF: Forward Voltage Rank
- LOT No: Lot Number



Reel Dimensions



Note: Unit = mm

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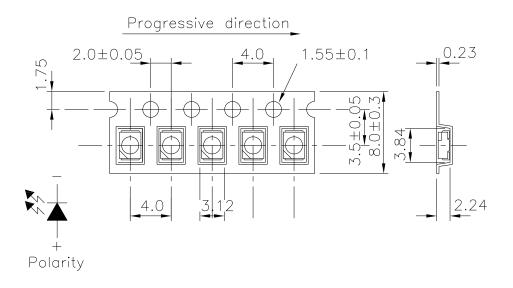
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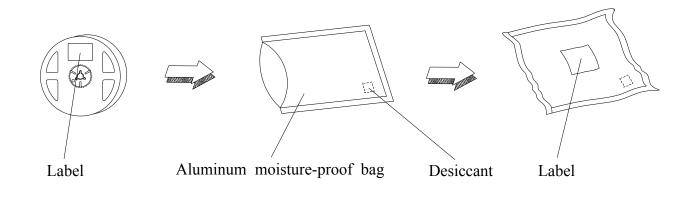
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Carrier Tape Dimensions: Loaded Quantity 2000 pcs Per Reel



Note: Tolerances unless mentioned ± 0.1 mm. Unit = mm

Moisture Resistant Packing Process





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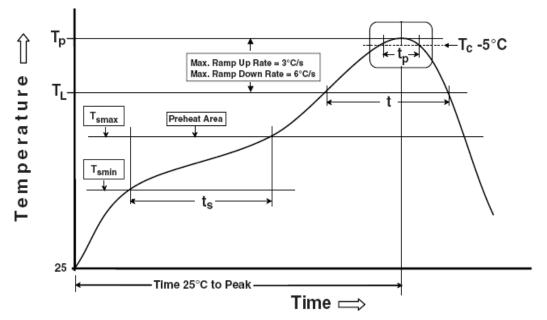
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Reference: IPC/JEDEC J-STD-020D

Precautions for Use

1. Soldering Condition

1.1 (A) Maximum Body Case Temperature Profile for evaluation of Reflow Profile



Note:

Preheat

Temperature min (T _{smin})	150 °C			
Temperature max (T _{smax})	200°C			
Time $(T_{smin} \text{ to } T_{smax}) (t_s)$	60-120 seconds			
Average ramp-up rate $(T_{smax} \text{ to } T_p)$	3 °C/second max			
Other				
Liquidus Temperature (T _L)	217 °C			
Time above Liquidus Temperature (t _L)	60-150 sec			
Peak Temperature (T _P)	260°C			
Time within 5 °C of Actual Peak Temperature: T_P - 5°C	30 s			
Ramp- Down Rate from Peak Temperature	6°C /second max.			
Time 25°C to peak temperature	8 minutes max.			
Reflow times	3 times			
All parameters are maximum body case temperature values and cannot be considered as a				
soldering profile. The body temperature was measured by soldering a thermal couple to the				
soldering point of LEDs.				

Technical Data Sheet

Top View LEDs

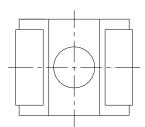
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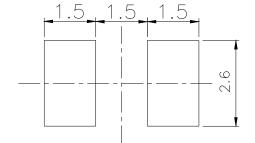
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(B) Recommend soldering pad





Note: Tolerances unless mentioned ± 0.1 mm. Unit = mm

2. Current limiting

A resistor should be used to limit current spikes that can be caused by voltage fluctuations. Otherwise damage could occur.

3. Storage

- 3.1 Moisture proof bag should only be opened immediately prior to usage.
- 3.2 Environment should be less than 30 $^\circ C$ and 90% RH when moisture proof bag is opened.
- 3.3 After opening the package MSL Conditions stated on page 1 of this spec should not be exceeded.
- 3.4 If the moisture sensitivity card indicates higher than acceptable moisture, the component should be baked at min. 60deg +/-5deg for 25 hours.

4. Iron Soldering

Hand soldering is not recommended for regular production. These guidelines are for rework only. Soldering iron tip should contact each terminal no more than 3 sec at 350° C, using soldering iron with nominal power less than 25W. Allow min. 2 sec. between soldering intervals.

5. Usage

Do not exceed the values given in this specification.

Application Restrictions

High reliability applications such as military/aerospace, automotive safety/security systems, and medical equipment may require different product. If you have any concerns, please contact Everlight before using this product in your application. This specification guarantees the quality and performance of the product as an individual component. Do not use this product beyond the specification described in this document.