

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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Technical Data Sheet

Top View LEDs with Lens

67-21B/GBC-YX2Z0M/BT

Features

- P-LCC-2 package.
- High flux output.
- High current capability.
- White package.
- Optical indicator.
- Colorless clear window.
- Ideal for backlight and light pipe application.
- Inter reflector.
- Suitable for automatic placement equipment.
- Suitable for reflow and wave solder processes.
- Available on tape and reel (12mm Tape).
- Pb-free.
- The product itself will remain within RoHS compliant version.



Descriptions

• The 67-21B series is available in soft orange, green, blue and yellow. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes the ideal for light pipe application.

The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

Applications

- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- Light pipe application.
- General use.

Device Selection Guide

	Lens Color	
Material Emitted Color		Lens Color
InGaN	Brilliant Green	Water Clear

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 1 of 10 Device No.: Prepared date: 30-Jan-2007 Prepared by: Ray Yuan

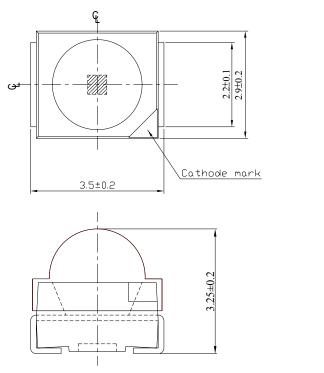


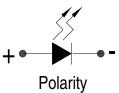
Technical Data Sheet

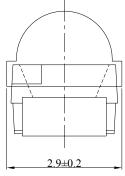
Top View LEDs with Lens

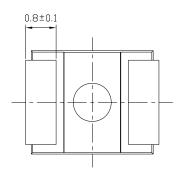
67-21B/GBC-YX2Z0M/BT

Package Dimensions

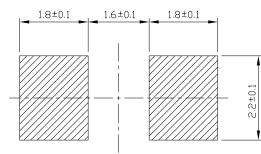








For reflow soldering (propose)



Note: Tolerances Unless Dimension ± 0.1 mm, Unit = mm

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 2 of 10 Device No.: Prepared date: 30-Jan-2007 Prepared by: Ray Yuan



Technical Data Sheet

Top View LEDs with Lens

67-21B/GBC-YX2Z0M/BT

Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit
Reverse Voltage	V_R	5	V
Forward Current	I_{F}	30	mA
Peak Forward Current(Duty 1/10 @1KHz)	I_{FP}	100	mA
Power Dissipation	Pd	110	mW
Electrostatic Discharge(HBM)	ESD	1000	V
Operating Temperature	Topr	-40 ∼ +85	$^{\circ}$ C
Storage Temperature	Tstg	-40 ~ +90	$^{\circ}$ C
Soldering Temperature	Tsol	Reflow Soldering : 260 Hand Soldering : 350 °(

Electronic Optical Characteristics ($T_a=25^{\circ}C$):

Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Luminous Intensity	I_V	2250		7200	mcd	I _F =20mA
Viewing Angle	2 0 1/2		60		deg	I _F =20mA
Peak Wavelength	λр		518		nm	I _F =20mA
Dominant Wavelength	λd	520		535	nm	I _F =20mA
Spectrum Radiation Bandwidth	Δλ		35		nm	I _F =20mA
Forward Voltage	V_{F}	2.75		3.95	V	I _F =20mA
Reverse Current	I_R			50	μΑ	V _R =5V

Notes:

1. Tolerance of Luminous Intensity: ±11%

2. Tolerance of Dominant Wavelength: ±1nm

3. Tolerance of Forward Voltage: ± 0.05 V

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 3 of 10 Device No. : Prepared date: 30-Jan-2007 Prepared by: Ray Yuan



Technical Data Sheet

Top View LEDs with Lens

67-21B/GBC-YX2Z0M/BT

Bin Range of Luminous Intensity

Din Runge of Built	mous miconsity			
Bin Code	Min.	Max.	Unit	Conduction
X2	2250	2850		
Y1	2850	3600	mcd	I _F =20mA
Y2	3600	4500		
Z0	4500	7200		

Bin Range of Dominant Wavelength

Groups	Bin Code	Min	Max	Unit	Condition	
Y	X	520	525			
	Y	525	530	nm	$I_F=20mA$	
	Z	530	535			

Bin Range of Forward Voltage

Groups	Bin	Min	Max	Unit	Condition	
М	5	2.75	3.05			
	6	3.05	3.35	V	I _F =20mA	
	7	3.35	3.65	v		
	8	3.65	3.95			

Notes:

1. Tolerance of Luminous Intensity: ±11%

2. Tolerance of Dominant Wavelength: ±1nm

3. Tolerance of Forward Voltage: $\pm 0.05V$

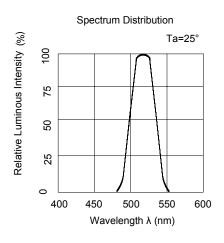
Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 4 of 10 Device No.: Prepared date: 30-Jan-2007 Prepared by: Ray Yuan

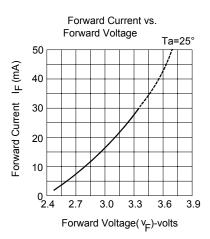


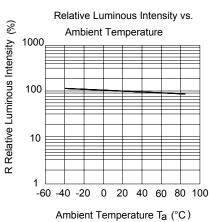
Technical Data Sheet Top View LEDs with Lens

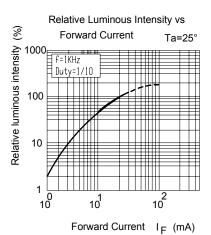
67-21B/GBC-YX2Z0M/BT

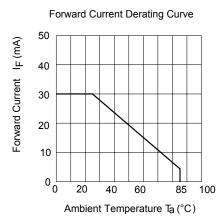
Typical Electro-Optical Characteristics Curves

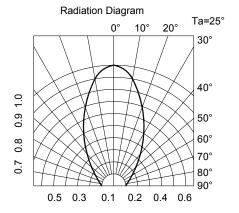












Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 5 of 10 Device No.: Prepared date: 30-Jan-2007 Prepared by: Ray Yuan



Technical Data Sheet Top View LEDs with Lens

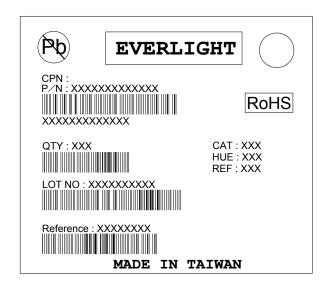
67-21B/GBC-YX2Z0M/BT

Label Explanation

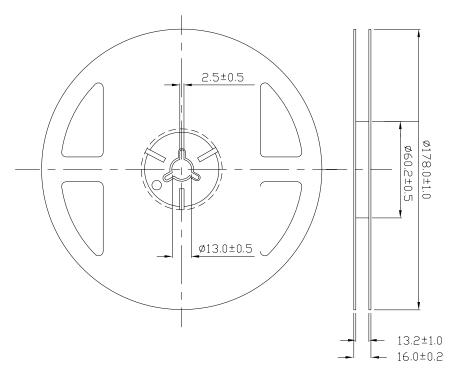
CAT: Luminous Intensity Rank

HUE: Dom. Wavelength Rank

REF: Forward Voltage Rank



Reel Dimensions



Note: The tolerances unless mentioned is ± 0.1 mm, Unit = mm

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 6 of 10 Device No.: Prepared date: 30-Jan-2007 Prepared by: Ray Yuan

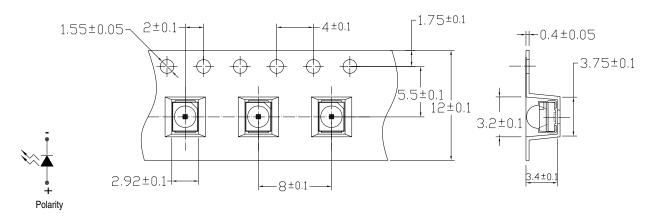


Technical Data Sheet

Top View LEDs with Lens

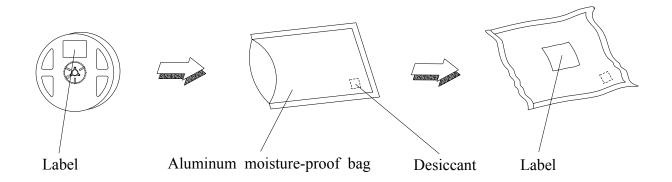
67-21B/GBC-YX2Z0M/BT

Carrier Tape Dimensions: Loaded quantity 500 PCS per reel.



Note: The tolerances unless mentioned is ± 0.1 mm Unit = mm

Moisture Resistant Packaging



Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 7 of 10 Device No.: Prepared date: 30-Jan-2007 Prepared by: Ray Yuan



Technical Data Sheet

Top View LEDs with Lens

67-21B/GBC-YX2Z0M/BT

Reliability Test Items and Conditions

The reliability of products shall be satisfied with items listed below.

Confidence level: 90%

LTPD: 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C±5°C Min. 5sec.	6 Min.	22 PCS.	0/1
2	Temperature Cycle	H:+100°C 15min ∫ 5 min L:-40°C 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H:+100°C 5min ∫ 10 sec L:-10°C 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°℃	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40°C	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	$I_F = 20 \text{ mA}$	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85°C/85%RH	1000 Hrs.	22 PCS.	0/1

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Technical Data Sheet

Top View LEDs with Lens

67-21B/GBC-YX2Z0M/BT

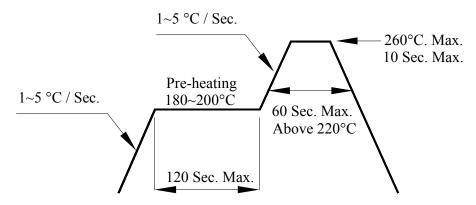
Precautions for Use

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

- 2. Storage
 - 2.1 Do not open moisture proof bag before the products are ready to use.
 - 2.2 Before opening the package: The LEDs should be kept at 30° C or less and 90%RH or less.
- 2.3 After opening the package: The LED's floor life is 1 year under 30°C or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.
- 2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

 Baking treatment: 60±5°C for 24 hours.
- 3. Soldering Condition
 - 3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.
- 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

Everlight Electronics Co., Ltd. http://www.everlight.com Rev. 1 Page: 9 of 10 Device No.: Prepared date: 30-Jan-2007 Prepared by: Ray Yuan



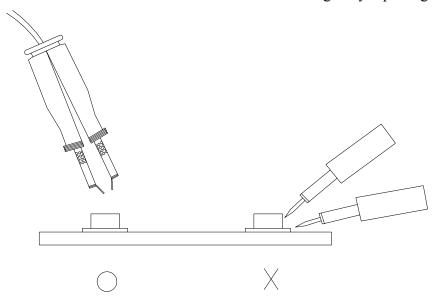
Technical Data Sheet

Top View LEDs with Lens

67-21B/GBC-YX2Z0M/BT

5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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