imall

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1. SOLISTRAND* TERMINALS AND SPLICES

SOLISTRAND* Terminals and Splices (Refer to pages 4 and 5 for application		Pressure Type Wire Connector Chart (Use Type "W" Tooling)				
tooling and accessories).		WIRE SIZE RANGE	(U_L) 424C LISTED	LR 7189 CERTIFIED		
S		22-16 Solid or Stranded	22-16 Solid or Stranded	22-16 Solid or Stranded		
Parallel Splice	Butt Splice	16-14 Solid or Stranded	16-14 Solid or Stranded	16-14 Solid or Stranded		
(12-10 Solid or Stranded	12-10 Stranded	12-10 Solid or Stranded		
		8 Thru 600 MCM Solid or Stranded	8 Thru 600 MCM Stranded	8 Thru 4/0 Solid or Stranded		
Flag Terminal	Terminal A	IOTE: 22-16 terminals and splic	ces are stamped 22-18 in a	ccordance with MIL-T-7928.		

Figure 1

1.1. Tool and Die Selections

A. Hydraulic

Wire Size	Dies for 59973-1, 69065		Dies for 69067		59975-5, 69069 with/Self-	Dies for 48445-1,	Dies for 69082,	Dies for 69097		Dies for 69099,
	Nest	Indenter	Nest	Indenter	Contained Dies	1752788-1	1752786-1	Nest	Indenter	1752868-1
8	48126	48355	48126 ^ 48506 ^	48355 ^ 48505 ^	59975-1 69069			46146	46145	69216
8 H.D.	48128-1	48127-1	48128-1	48127-1						
6	48128	48127	48128 ^ 48508 ^	48127 ^ 48507 ^	59975-1 69069			46134	46133	69217
6 H.D.	48129-1	48127-1	48129-1	48127-1						
4	48129	48127	48129 ^ 48509 ^	48127 ^ 48507 ^	59975-1 69069			46135	46133	69218
4 H.D.	48130-1	48127-1	48130-1	48127-1						
2	48130	48127	48130 ^ 48510 ^	48127 ^ 48507 ^	59975-1 69069			46136	46133	45433
2 H.D.	48132-1	48131-1	48132-1	48131-1						
1/0	48132	48131	48132 ^ 48652 ^	48131 ^ 48511 ^				46138	46137	45436
1/0 H.D.	48133-1	48131-1	48133-1	48131-1						
2/0	48133		48133 ^ 48805 ^	48131 ^ 48511 ^						45439
3/0	48134	48131	48134 ^ 48806 ^	48131 ^ 48511 ^						45442
4/0	300430		300430 ^ 48807 ^	48131 ^ 48511 ^						45445
250-300 MCM						48816	69911			
300-350 MCM						48817	69912			
400 MCM						48818	69913			
500-600 MCM						48819	69914			

Flag Terminals

Figure 2

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B. Hand Tools

Wire Size	HAND TOOLS			
26-22	69363†			
22-18				
22-16	49935 †			
16-14	49935 †			
14-12	49592 †			
12-10	49935 †			
12-10 16-14 H.D.	49965 †			
10-14 H.D.	(Flag Only)			
	69339•			
8	(Str. Wire)			
	69355●			
6	59083•			
0	(No Ratchet)			
4				
2				
1/0				
+Long Handle, ●Heavy Head				
Figure 3				

Figure 3

C. Pneumatic and Tape

		PNE	TAPE				
Wire Size	Heads for 626	Heads for 69015	Jaws for 68068-[]	Dies for 69710-1	Dies for 69875 •Reversed ••Standard	Dies for 68250-1	
26-22					68108-1		
22-18	314516-1 679301-1						
22-16	314516-1 679301-1			47812	68240-1• 68096-1••		
16-14	314517-1 679301-1			47813	68241-1• 68097-1••		
14-12	314518-1 679301-1				90566-1		
12-10 16-14 H.D.	679301-1			47814†	68242-1• 68338-1••		
8	1338757-1	49956 48412●	68135		68243-1◊	68312-1◊	
6	1338758-1	48172 48413●	68136			68313-1◊	
4		48173					
2		48174 48415●					
1/0		48183					
● Flag Terminals, † Str. Wire Only, ◊ Single Indent Figure 4							



2. AMPOWER* TERMINALS AND SPLICES

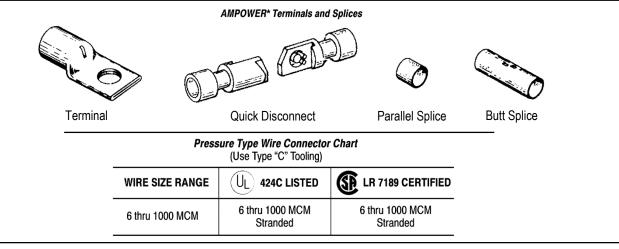


Figure 5

2.1. Tool and Die Selections

Α.	Hydraulic	(Use Power Unit 69120-[] or 314979-1)
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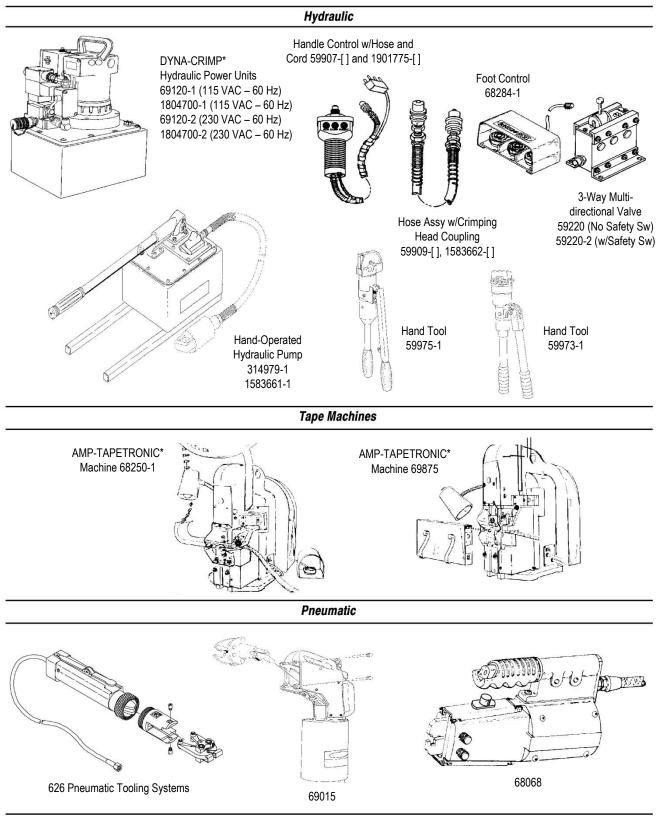
Wire Size	Dies for 69099 1752868-1	Dies for 69082 1752786-1	Dies for 69065 59973-1	Dies for 58445-1 1752788-1	Dies for 68073-2	
6	69133-1					
4	69134-2					
2	46765-3		46321-3			
	46766-2					
1/0	68361-1†		46322-2			
	(with Locator)					
	46767-2					
2/0	68253-1†		46323-2			
	(with Locator)					
	46749-2					
3/0	59867-1†		46324-2			
	(with Locator)					
	46750-2		46325-2			
4/0	68304-1†					
	(with Locator)					
050 14014	46751-2			46326-2		
250 MCM	68203-1†					
300 MCM	46752-2					
350 MCM	46753-2	69653				
	40700-2	68204-1†				
400 MCM		46754-2				
400 1010101		68332-1†				
500 MCM		46755-2				
		68206-1†				
600 MCM		46756-2				
600 H.D.	600 H.D					
700 MCM		46757-2				
800 MCM		46758-2				
900 MCM		46759-2				
1000 MCM		46760-2				
1250 MCM					68114-1	
1500 MCM					68282-1	

†Quick Disconnect Terminals Only





Tooling and Accessories

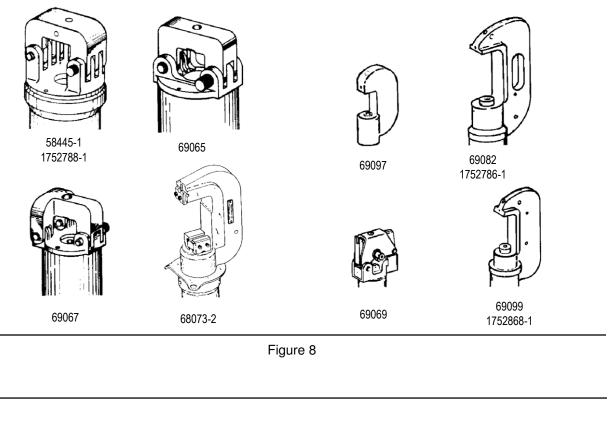






Tooling and Accessories

Hydraulic Crimping Heads



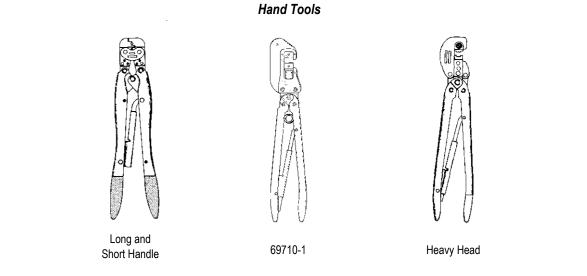


Figure 9

3. REVISION SUMMARY

- All paragraphs revised due to formatting adjustments and editing.
- Corrections to Figure 6 were made, as follows: added line item for 350 MCM and corrected line item for 400 MCM to match previous revision.