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With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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A

B

C

D

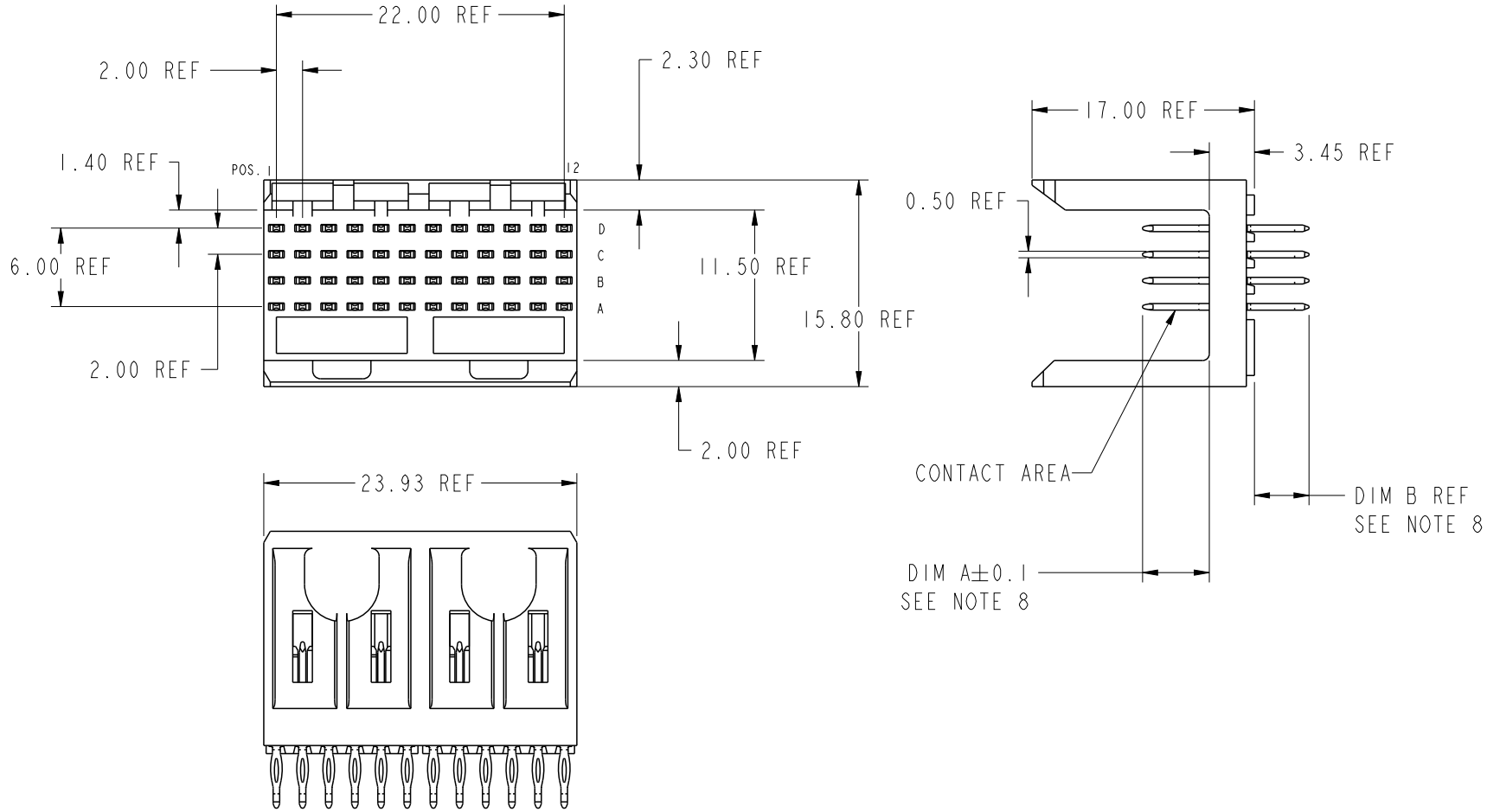
A

B

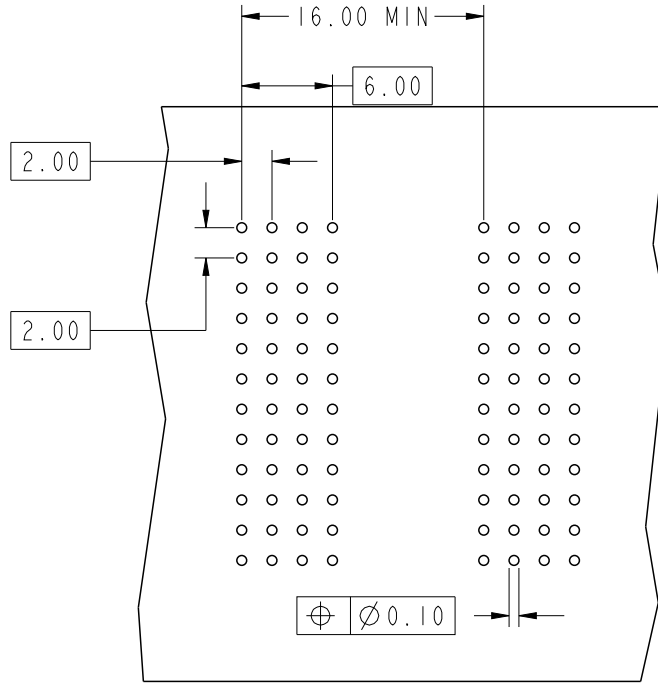
C

D

PRODUCT NUMBER
70233-XYLFF



spec ref *		dr Terran Huang		2010/07/09		projection		size A4		scale 2:1					
tolerance std		eng B T Varghese		2017/09/09						ecn no ELX-I-23376-1					
ISO 406 ISO 1101		chr -		-						rel level Released					
surface		appr K-Paul Biju		2017/09/09		product family METRAL		rev		70233					
ISO 1302		linear		0.X ±0.3		Amphenol FCI		title METRAL SIGNAL HEADER 2 MOD, 4 ROW PRESS-FIT		cat. no. * Product - Customer Drw					
✓		0.XX ±0.13		angular								0° ±2°		sheet 1 of 10	
		0.XXX ±0.051													



KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00

REQUIRED PC BOARD LAYOUT
COMPONENT SIDE

SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

spec ref *		dr Terran Huang		2010/07/09		projection		size A4		scale 2:1	
tolerance std		eng B T Varghese		2017/09/09						ecn no ELX-I-23376-1	
ISO 406 ISO 1101		chr -		-						rel level Released	
surface		appr K-Paul Biju		2017/09/09		product family METRAL		rev		dwg no 70233	
ISO 1302		linear				METRAL SIGNAL HEADER					
		0.X ±0.3		cat. no. -		2 MOD, 4 ROW PRESS-FIT		Product - Customer Drw		sheet 2 of 10	
		0.XX ±0.13									
		0.XXX ±0.051									
		angular 0° ±2°									

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X10LF	D	1	1	1	1	1	1	1	1
	C	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X15LF	D	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X20LF	D	5	5	5	5	5	5	5	5
	C	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X11LF	D	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X16LF	D	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X21LF	D	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5
	A	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X12LF	D	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X17LF	D	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2
	A	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X22LF	D	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X13LF	D	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X18LF	D	3	3	3	3	3	3	3	3
	C	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X23LF	D	7	7	7	7	7	7	7	7
	C	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X14LF	D	4	4	4	4	4	4	4	4
	C	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3
	A	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X19LF	D	4	4	4	4	4	4	4	4
	C	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4
	A	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X24LF	D	8	8	8	8	8	8	8	8
	C	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7
	A	8	8	8	8	8	8	8	8

spec ref	*	dr	Terran Huang	2010/07/09	projection	MM	size	A4	scale	1:1	
tolerance std	ISO 406 ISO 1101	eng	B T Varghese	2017/09/09			ecn no				ELX-I-23376-1
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	-			rel level				Released
surface	linear	appr	K-Paul Biju	2017/09/09	product family		METRAL		rev		AH
	angular	Amphenol FCI		METRAL SIGNAL HEADER			dwg no		70233		
	0.X ±0.3	cat. no.		-			Product - Customer Drw		sheet 3 of 10		
	0.XX ±0.13										
	0.XXX ±0.051										
	0° ±2°										

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X25LF	D	7	7	7	7	7	7	7	7
	C	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X26LF	D	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X27LF	D	7	7	7	7	7	7	7	7
	C	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6
	A	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X28LF	D	7	7	7	7	7	7	7	7
	C	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5
	A	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X29LF	D	8	8	8	8	8	8	8	8
	C	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8
	A	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X30LF	D	9	9	9	9	9	9	9	9
	C	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X31LF	D	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9
	A	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X32LF	D	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X33LF	D	11	11	11	11	11	11	11	11
	C	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X34LF	D	12	12	12	12	12	12	12	12
	C	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11
	A	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X35LF	D	11	11	11	11	11	11	11	11
	C	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X36LF	D	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X37LF	D	11	11	11	11	11	11	11	11
	C	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10
	A	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X38LF	D	11	11	11	11	11	11	11	11
	C	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9
	A	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X39LF	D	12	12	12	12	12	12	12	12
	C	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12
	A	12	12	12	12	12	12	12	12

spec ref	*	dr	Terran Huang	2010/07/09	projection		size	A4	scale	1:1	
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	B T Varghese	2017/09/09				ecn no	ELX-I-23376-1		
ISO 406 ISO 1101		chr	-	-				rel level	Released		
surface	linear	appr	K-Paul Biju	2017/09/09	product family	METRAL	rev				
	angular						70233				
ISO 1302	0.X ±0.3 0.XX ±0.13 0.XXX ±0.051			METRAL SIGNAL HEADER 2 MOD, 4 ROW PRESS-FIT			dwg no 70233	rev AH			
	0° ±2°	cat. no.	-	Product - Customer Drw			sheet 4 of 10				

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X40LF	D	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2
	B	4	4	4	4	4	4	4	4
	A	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X41LF	D	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2
	A	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X42LF	D	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1
	A	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X43LF	D	13	13	13	13	13	13	13	13
	C	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X44LF	D	2	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3
	B	4	4	4	4	4	4	4	4
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X45LF	D	1	1	1	1	1	1	1	1
	C	2	2	2	2	2	2	2	2
	B	3	3	3	3	3	3	3	3
	A	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X46LF	D	19	19	19	19	19	19	19	19
	C	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X47LF	D	4	4	4	4	4	4	4	4
	C	4	4	4	4	4	4	4	4
	B	13	13	13	13	13	13	13	13
	A	13	13	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X48LF	D	19	19	19	19	19	19	19	19
	C	19	19	19	19	19	19	19	19
	B	19	19	19	19	19	19	19	19
	A	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X49LF	D	4	4	4	4	4	4	4	4
	C	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X50LF	D	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6
	B	8	8	8	8	8	8	8	8
	A	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X51LF	D	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6
	A	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X52LF	D	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5
	A	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X53LF	D	14	14	14	14	14	14	14	14
	C	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X54LF	D	6	6	6	6	6	6	6	6
	C	7	7	7	7	7	7	7	7
	B	8	8	8	8	8	8	8	8
	A	7	7	7	7	7	7	7	7

spec ref	*	dr	Terran Huang	2010/07/09	projection	MM	size	A4	scale	1:1				
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	B T Varghese	2017/09/09			ecn no	ELX-I-23376-1						
ISO 406		chr	-	-				rel level	Released					
ISO 1101		appr	K-Paul Biju	2017/09/09	product family	METRAL								
surface	linear	Amphenol FCI	METRAL SIGNAL HEADER			dwg no	70233			rev	AH			
												2 MOD, 4 ROW PRESS-FIT		
ISO 1302	angular											cat. no.		

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X55LF	D	5	5	5	5	5	5	5	5
	C	6	6	6	6	6	6	6	6
	B	7	7	7	7	7	7	7	7
	A	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X56LF	D	20	20	20	20	20	20	20	20
	C	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X57LF	D	8	8	8	8	8	8	8	8
	C	8	8	8	8	8	8	8	8
	B	14	14	14	14	14	14	14	14
	A	14	14	14	14	14	14	14	14

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X58LF	D	20	20	20	20	20	20	20	20
	C	20	20	20	20	20	20	20	20
	B	20	20	20	20	20	20	20	20
	A	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X59LF	D	8	8	8	8	8	8	8	8
	C	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X60LF	D	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10
	B	12	12	12	12	12	12	12	12
	A	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X61LF	D	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10
	A	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X62LF	D	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9
	A	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X63LF	D	15	15	15	15	15	15	15	15
	C	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X64LF	D	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11
	B	12	12	12	12	12	12	12	12
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X65LF	D	9	9	9	9	9	9	9	9
	C	10	10	10	10	10	10	10	10
	B	11	11	11	11	11	11	11	11
	A	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X66LF	D	21	21	21	21	21	21	21	21
	C	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X67LF	D	12	12	12	12	12	12	12	12
	C	12	12	12	12	12	12	12	12
	B	15	15	15	15	15	15	15	15
	A	15	15	15	15	15	15	15	15

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X68LF	D	21	21	21	21	21	21	21	21
	C	21	21	21	21	21	21	21	21
	B	21	21	21	21	21	21	21	21
	A	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X69LF	D	12	12	12	12	12	12	12	12
	C	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11

spec ref	*	dr	Terran Huang	2010/07/09	projection	MM	size	A4	scale	1:1
tolerance std	ISO 406 ISO 1101	eng	B T Varghese	2017/09/09			ecn no	ELX-I-23376-1		
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	-				rel level	Released	
surface	linear	appr	K-Paul Biju	2017/09/09	product family		METRAL		rev	AH
	angular	Amphenol FCI		METRAL SIGNAL HEADER			70233			
				2 MOD, 4 ROW PRESS-FIT						
				cat. no.			Product - Customer Drw		sheet 6 of 10	

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X70LF	D	4	4	4	4	4	4	4	4
	C	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X71LF	D	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3
	B	1	1	1	1	1	1	1	1
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X72LF	D	2	2	2	2	2	2	2	2
	C	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4
	A	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X73LF	D	2	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3
	B	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X74LF	D	2	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X75LF	D	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X76LF	D	19	19	19	19	19	19	19	19
	C	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1
	A	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X77LF	D	2	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3
	B	19	19	19	19	19	19	19	19
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X78LF	D	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1
	B	3	3	3	3	3	3	3	3
	A	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X79LF	D	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X80LF	D	8	8	8	8	8	8	8	8
	C	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X81LF	D	7	7	7	7	7	7	7	7
	C	7	7	7	7	7	7	7	7
	B	5	5	5	5	5	5	5	5
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X82LF	D	6	6	6	6	6	6	6	6
	C	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8
	A	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X83LF	D	6	6	6	6	6	6	6	6
	C	7	7	7	7	7	7	7	7
	B	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X84LF	D	6	6	6	6	6	6	6	6
	C	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7

spec ref	*	dr	Terran Huang	2010/07/09	projection	MM	size	A4	scale	1:1				
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	B T Varghese	2017/09/09			ecn no	ELX-I-23376-1						
ISO 406		chr	-	-				rel level	Released					
ISO 1101		appr	K-Paul Biju	2017/09/09	product family	METRAL								
surface	linear	Amphenol FCI	METRAL SIGNAL HEADER			dwg no	70233			rev	AH			
												2 MOD, 4 ROW PRESS-FIT		
ISO 1302	angular											cat. no.		

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X85LF	D	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X86LF	D	20	20	20	20	20	20	20	20
	C	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5
	A	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X87LF	D	6	6	6	6	6	6	6	6
	C	7	7	7	7	7	7	7	7
	B	20	20	20	20	20	20	20	20
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X88LF	D	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5
	B	7	7	7	7	7	7	7	7
	A	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X89LF	D	7	7	7	7	7	7	7	7
	C	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X90LF	D	12	12	12	12	12	12	12	12
	C	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X91LF	D	11	11	11	11	11	11	11	11
	C	11	11	11	11	11	11	11	11
	B	9	9	9	9	9	9	9	9
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X92LF	D	10	10	10	10	10	10	10	10
	C	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12
	A	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X93LF	D	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11
	B	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X94LF	D	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X95LF	D	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X96LF	D	21	21	21	21	21	21	21	21
	C	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9
	A	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X97LF	D	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11
	B	21	21	21	21	21	21	21	21
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X98LF	D	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9
	B	11	11	11	11	11	11	11	11
	A	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X99LF	D	11	11	11	11	11	11	11	11
	C	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10

spec ref	*	dr	Terran Huang	2010/07/09	projection	MM	size	A4	scale	1:1
tolerance std	ISO 406 ISO 1101	eng	B T Varghese	2017/09/09			ecn no		ELX-I-23376-1	
	TOLERANCES UNLESS OTHERWISE SPECIFIED	chr	-	-			rel level		Released	
surface	linear	appr	K-Paul Biju	2017/09/09	product family		METRAL		rev	AH
	angular	Amphenol FCI		METRAL SIGNAL HEADER		dwg no		70233		
	0.X ±0.3 0.XX ±0.13 0.XXX ±0.051	cat. no.		-		Product - Customer Drw		sheet 8 of 10		
	ISO 1302	0° ±2°								

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X100LF	D	7	6	6	6	6	6	6	6	6	6	6	6
	C	7	6	6	6	6	6	6	6	6	6	6	6
	B	20	6	6	6	6	6	6	6	6	6	6	6
	A	7	6	6	6	6	6	6	6	6	6	6	6



METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X101LF	D	7	6	5	5	5	5	5	5	5	5	7	5
	C	7	6	5	5	5	5	5	5	5	5	7	5
	B	20	6	5	5	5	5	5	5	5	5	7	5
	A	7	6	5	5	5	5	5	5	5	5	7	5



METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X102LF	D	1	1	1	1	1	2	2	1	1	2	2	3
	C	1	1	1	1	1	2	2	1	1	2	2	3
	B	1	1	1	1	1	2	2	1	1	4	4	19
	A	1	1	1	1	1	2	2	1	1	2	2	3



spec ref *		dr	Terran Huang	2010/07/09	projection 	MM 	size	A4	scale	1:1		
tolerance std		eng	B T Varghese	2017/09/09			ecn no	ELX-I-23376-1				
ISO 406 ISO 1101		chr	-	-			rel level	Released				
surface		appr	K-Paul Biju	2017/09/09	product family		METRAL					
ISO 1302	linear	0.X	±0.3		Amphenol FCi	title	METRAL SIGNAL HEADER		dwg no	70233	rev	AH
		0.XX	±0.13									
		0.XXX	±0.051									
	angular	0°	±2°		cat. no.	-		Product - Customer Drw		sheet 9 of 10		

NOTES:

1. FOR DIM A AND B SEE SHEET 2 AND UP.
2. BODY MATERIAL: LIQUID CRYSTAL
POLYMER 30 % GLASS.
FLAME RETARDANT ACC. UL 94-V0.
3. PIN MATERIAL:
PHOSPHOR BRONZE.
4. PLATING ON PRESS-FIT TAIL:
70233-XYLFF IS Sn (LF STANDS FOR LEAD FREE)
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE
LEVEL SHOWN IN TABLE.
5. PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.
6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN
SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES.
IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P"
WILL BE ADDED TO THE END OF THE PART NUMBER.
EXAMPLE: XXXXX-XXXPLF
7. PRODUCT SPECIFICATION GS-12-180
APPLICATION SPECIFICATION BUS-20-073
8. AFTER INSERTION INTO CIRCUIT BOARD WITH
QUALIFIED TOOL.
9. -A PLATING HAS Au FLASH IN PRESS FIT
AREA (LEAD FREE).
10. THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE
EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS
AS DESCRIBED IN GS-47-0004.

ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING
(DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE
TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR
VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1---
AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT
SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR
NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

PLATING IN CONTACT AREA		
DASH NUMBER	PERFORMANCE LEVEL	NOTES
-AYLFF	TELCORDIA CO	SEE NOTE 8,9 & 10
-NIYLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 10
-N5YLF	TELCORDIA UE (NXT)	SEE NOTE 10
-IYLF	TELCORDIA CO IEC CLASS I	SEE NOTE 10
-2YLF	TELECOM CLASS	SEE NOTE 10
-5YLF	TELCORDIA UE	SEE NOTE 10

spec ref *		dr	Terran Huang	2010/07/09	projection 	MM 	size	A4	scale	1:1
tolerance std		eng	B T Varghese	2017/09/09			ecn no	ELX-I-23376-1		
ISO 406 ISO 1101		chr	-	-			rel level	Released		
surface		appr	K-Paul Biju	2017/09/09	product family		METRAL			
ISO 1302	linear	0.X	±0.3	Amphenol FCi	title	METRAL SIGNAL HEADER		dwg no	70233	rev
		0.XX	±0.13							
		0.XXX	±0.051							
	angular	0°	±2°	cat. no.	-	Product - Customer Drw		sheet 10 of 10		