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We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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Instruction Sheet

411-5219

取扱説明書

05 JAN 00 Rev. O1

Multi-Interlock Mark II Contact From Plug & Cap HSG MIC Mark II プラグ及びキャップハウジング用コンタクト引抜工具(PN753787-1)

Contents

First 1 pages following this top sheet

English version

Next 1 pages

Japanese version

When only one of above versions is supplied to customers, this top sheet shall be attached.

目次

このシートに続く最初の1ページ

英語版

次の1ページ

日本語版

カストマーに英語または日本語版の片方のみを提出する場合は、このトップシートが必ず添付されなければならない。

Revision Record (改訂記錄)

Revision Letter

EC number

Date

(改訂記号)

(改訂記録番号)

(日付)

01

FJ00-0001-00

05 JAN 2000

Outline of the latest revision (最新改訂の概要)

Combine two language versions into one document. No change was made on product specification.

2 7国語の文書を一括管理とした。仕様内容に変更なし。



日本エー・エム・ピー株式会社

AMP (Japan), Ltd.

AMP EXTRACTION TOOL P/N 753787-1

411-5219 FOR EXTRACTING MULTI-INTERLOCK MARK II CONTACT (WAS IS-219J)

FROM (MIC) PLUG &. CAP HOUSING

INSTRUCTION

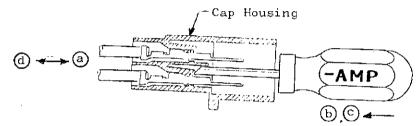
SHEET

17NOV82 RELEASED

REV. O L

5 JAN 00

Plug Housing B AWV- B C AWV- AWV- AWV- B AWV- B	Receptacle Contact		Plug Housing
	Strip	Loose Piece	, read monstring
	172773	172774	172494 - 172503
	172775	172776	



Tab Contact		Cap Housing
Strip	Loose Piece	oup housing
172777	172778	172504 - 172510
172779	172780	172513 - 172518

1. INTRODUCTION:

This instruction sheet provides procedures for extraction and maintenance of AMP extraction tool P/N 753787-1 for extracting Multi-interlock contacts from MIC Mark I plug and cap housings as shown in Fig. 1.

Read this material carefully, before you start operation.

2. CONTACT EXTRACTION PROCEDURE:

- a) Push back the wire of contact you are to extract from the wire side of housing into the cavity lightly, so that tip end of housing lance is made relaxed becoming ready to unlock the contact in housing.
- b) Insert tip end of extraction tool from the connector mating side into the cavity of the contact you intend to remove, until it stops naturally in the cavity of housing. Insert tool straight and lightly. Do not apply it forcingly or twistingly, lest it should result damage of housing.

- c) With the tip end stopping in the cavity of housing, housing lance is made to move up, unlocking the contact automatically. The contact is now ready to be removed.
- d) Pull back the wire of contact lightly, and the contact can be removed. If the contact stays being stuck within cavity, repeat applying the tool end correctly once over until the contact is made unlocked. Do not attempt to remove forcingly when the contact appears stuck.

3. MAINTENANCE:

This tool has been designed exclusively for removing appropreate contacts as specified above. Do not use the tool for the purposes other than designated to assure the tool in good condition allowing long life of use for operation. When not in use, remove particles by wiping, and keep in clean dry place.



MIC MARK II プラグ及びキャップ / ウジング用 コンタクド | 抜工具(型番 753787-1) 取扱説明書

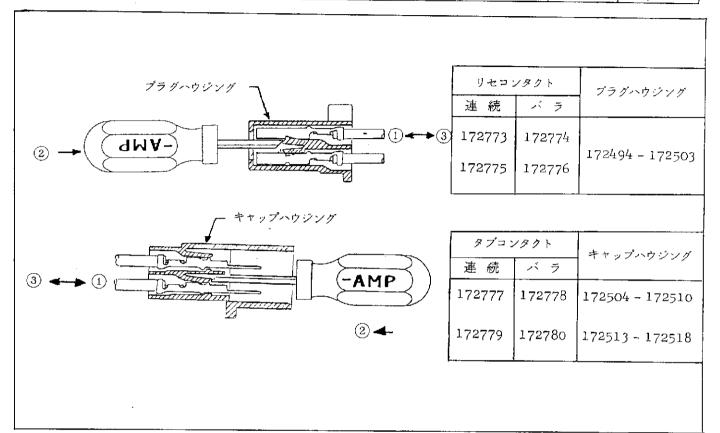
(WAS IS-219J)

411-5219

RELEASED 17NOV82

REV. OI & JAN W

日本エー・エム・ピー株式会社 AMP (Japan), Ltd.



はじめに

本工具は、MIC MARK』リセおよびタブコン タクトをプラグおよびキャップハウジングから引 抜くために設計されたものです。

ご使用前に本書をよくお読み下さい。

コンタクト引抜き方法

- ① 引抜こうとするコンタクトの電線側から電線をつまんで奥に押し込みます。すると、ハウジングランスの先端が浮き上って動き易くなります。
- ② 工具の先端を図の様に水平にしてコネクタ の嵌合側から、コンタクト穴に挿入し先端 が奥に突き当って止るまで軽く押し込んで 下さい。

これでハウジングランスが固定位置から押し上(下) げられてロックが解放されます。

③ コンタクトを電線側から引くと、コンタクトは抜け出てきます。抜けぬ時は無理に抜かずに①, ②をくり返して下さい。

収扱上のご注意

本工具は、コンタクト引抜用に合った寸法に作って ある引抜工具です。他の目的に使わないで下さい。