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Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts,Customers Priority,Honest Operation, and Considerate Service",our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!


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SERIES 76 and 78

## DPDT

## FEATURES

- Raised and Recessed Rocker, and Toggle Actuated Styles
- DPDT with Common Poles, or DPDT with 4 Isolated Circuits
- Spring and Ball Contact
- Top Tape Seal Option for Most Styles


DIMENSIONS: Series 76 in inches (and millimeters)


DIMENSIONS: Series 78 In inches (and millimeters)


## ORDERING INFORMATION

| Circuitry | No./ Positions | Length Inches | Length Metric | No./ Tube | Raised Type* | Recessed Rockers* | ToggleDIP* |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| DPDT | 1 | 0.380" | 9,7mm | 27 | 76SD01T | 76RSD01T | 76STD01T |
| Form D | 2 | 0.780" | 19,8mm | 13 | 76SD02T | 76RSD02T | 76STD02T |
| DPDT | 1 | 0.480" | 12,2mm | 21 | 78K01T | - | - |
| 4 Circ. | 2 | 0.880" | 22,4mm | 12 | 78K02T | - | - |

A top tape seal is required for switches that are machine soldered or heavily cleaned after hand soldering. To order top seal versions, add "S" before the "T" in the Grayhill part number. Not available on Toggle-DIP.

CIRCUITRY: Series 76
DPDT with Commons
True Form D Switching


CIRCUITRY: Series 78
DPDT, 4 Circuits
(No Commons)
Dot on cover indicates active terminal when slide is on that side of switch. Contact is made with terminal on opposite side.


To create common poles, tie together 2 adjoining terminals on 1 (either) side of switch

Available from your local Grayhill Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.

## SPECIFICATIONS: Standard Styles

| Ratings | 76 | 78 | 90B |
| :---: | :---: | :---: | :---: |
| Mechanical Life: Operations per switch position | 2,000 | 2,000 | 2,000 |
| Make-and-break Current Rating: Operations per switch position at these resistive loads |  |  |  |
| $1 \mathrm{~mA}, 5 \mathrm{Vdc}$; $50 \mathrm{~mA}, 30 \mathrm{Vdc}$; or $150 \mathrm{~mA}, 30 \mathrm{Vdc}$ : | 2,000 | 2,000 | - |
| $10 \mathrm{~mA}, 30 \mathrm{Vdc}$; or $10 \mathrm{~mA}, 50 \mathrm{mVdc}$ : | - | - | 2,000 |
| $10 \mathrm{~mA}, 50 \mathrm{mVdc}$; or $25 \mathrm{~mA}, 24 \mathrm{Vdc}$; or 100 mA , 6 Vdc : | - | - | 2,000 |
| Contact Resistance: Initially: | $\leq 30 \mathrm{~m} \Omega$ | $\leq 30 \mathrm{~m} \Omega$ | $\leq 20 \mathrm{~m} \Omega$ |
| After life, at $10 \mathrm{~mA}, 50 \mathrm{mVdc}$, open circuit: | $\leq 100 \mathrm{~m} \Omega$ | $\leq 100 \mathrm{~m} \Omega$ | $\leq 100 \mathrm{~m} \Omega$ |
| Insulation Resistance: |  |  |  |
| Minimum, at 100 Vdc between adjacent closed contacts and also across open switch contacts |  |  |  |
| Initially (Mohms): | 5,000 | 5,000 | 5,000 |
| After life (Mohms): | 1,000 | 1,000 | 1,000 |
| Dielectric Strength: Minimum voltage (AC, RMS) measured between adjacent closed contacts and also across open switch contacts. |  |  |  |
| Initially: | 750 V | 750 V | 500 V |
| After life: | 500 V | 500 V | 500 V |
| Current Carry Rating: Maximum rise of $20^{\circ} \mathrm{C}$ | 5 A | 4 A | 3 A |
| Switch Capacitance: At 1 megahertz | 2 pF | 2 pF | 2 pF |
| Operating Temperature Range: | $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ |
| Storage Temperature Range: | $-55^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ | $-55^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ | $-55^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ |

## Mechanical Ratings

Vibration Resistance: Per Method 204, Test
Condition B, 1 mS opening ( 10 mS allowed)
Mechanical Shock: Per Method 213, Test Condition A. 1 mS opening ( 10 mS allowed)
Thermal Shock Resistance: Per specification;
no failures; passes contact resistance.
Terminal Strength: Per specification
Thermal Aging: 1,000 hours at $85^{\circ} \mathrm{C}$; no failures.

## Environmental Ratings

Meets all requirements of MIL- S-83504.**
Where Grayhill performance is superior, the MIL spec is listed in parentheses.
Moisture Resistance: Per MIL-STD-202, Method 106.

## Soldering Information

Series 90 MIDIP and Series 76 recessed rocker (76RSB style) sealed switches have been tested to EIA Standard RS-448-2. Similar performance can be expected from other sealed Series 76 and 78 DIP switches.
Solderability: Per MIL-STD-202, Method 208 Resistance to Soldering Heat: 76RSB: Passes EIA Standard using two, four, and six second soldering time. 90: Per MIL-S-83504, six second test.
Fluxing: Per EIA RS-448-2 with flux touching switch body.
Cleaning: 76, 78 and 90 series tape sealed products: Passes immersion test using water/ detergent. Acceptable solutions include 1-1-1 trichlorethane, freon, (TF, TE, orTMS), isopropyl alcohol, detergent ( $140^{\circ} \mathrm{F}$ maximum). Terpene acceptable for Series 90 only. Solutions which are not recommended include acetone, methylene chloride, freon TMC.

## Materials and Finishes

Shorting Member (Ball): Brass, gold-plated over nickel barrier.
Base Contacts: Copper alloy, gold-plated over nickel barrier.
Terminals: Copper alloy, matte tin plated over nickel barrier.
Non-Conductive Parts: Thermoplastic (UL94V-O)
Potting Material: Epoxy, 76,78 only.
Protective Cover: 76,78, only-Polycarbonate. Tape Seal:
76, 78: Polyester film
90: Polyimide film
Tape Seal Integrity: Passes gross leak test using $125^{\circ} \mathrm{C}$ flourinert for 20 seconds minimum. Reference MIL-STD-202, Method 112.

## Recommended Soldering Conditions:

Reflow Soldering
Profile:
$\left(260^{\circ} \mathrm{C}\right.$
Peak Temperature)

REFLOW TEMPERATURE PROFILE:


WAVE SOLDERING: $260^{\circ} \mathrm{C}$ maximum solder temperature for 5 seconds max.
${ }^{* *}$ Note: $100 \%$ matte tin terminal plating does not meet MIL-S-83504 for lead content.

