



Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

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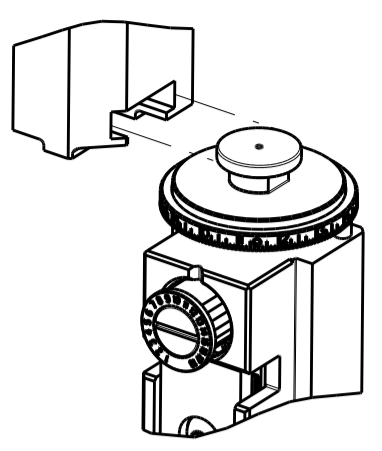
Contact us


Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

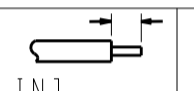

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Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China

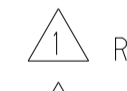



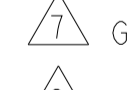

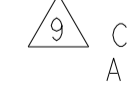
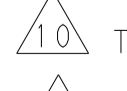



ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2150464-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-	
	2150464-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150464-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150464-4	-	-	-
	2150464-6	A	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ¹¹	PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-1	-	2063440-1
					-	-	-	-	-	-	-
	2150464-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2150464-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP SIZE	TYPE	
WIRE 2.79 mm [.110]	F	
INSUL 4.57 mm [.180]	F	
APPL INSTRUCTIONS 408-10390 		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: GROUNDING CLIP			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
5.16-5.92 mm [.203-.233 IN]		Ø2.29-3.18 mm [.090-.125 IN]	
TERMINAL APPLICATION SPECIFICATION		114-13095	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
63895-1	1217012-1	1217005-1	1742906-1

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
14 AWG	2.31+/-0.05 [.091+/- .002]	2.6
(2)18	2.16+/-0.05 [.085+/- .002]	5.4
16 AWG	2.11+/-0.05 [.083+/- .002]	5.7
18 AWG	1.91+/-0.05 [.075+/- .002]	8.7

-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150464-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150464-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150464-6
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 180.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
-  MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
-  WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

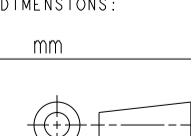
***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-77 -7 -6 -5 -2	PART NO	DESCRIPTION	ITEM NO
- - 1 - -	2119957-2	APPLICATOR SHIM PACK	260
- 1 - 1 1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
- - - - 1	2119640-1	PUSH ROD, AIR FEED	250

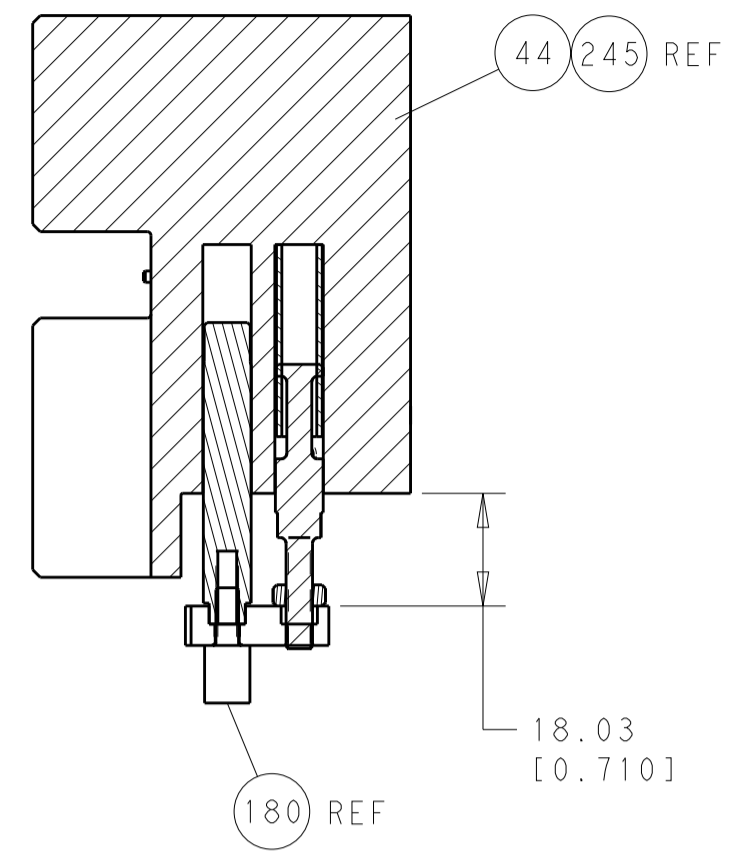
ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-2	LOC A	DIST 66	REVISIONS			
			REV	DATE	BY	APPD
			A	RELEASE	170CT014	XZ TE

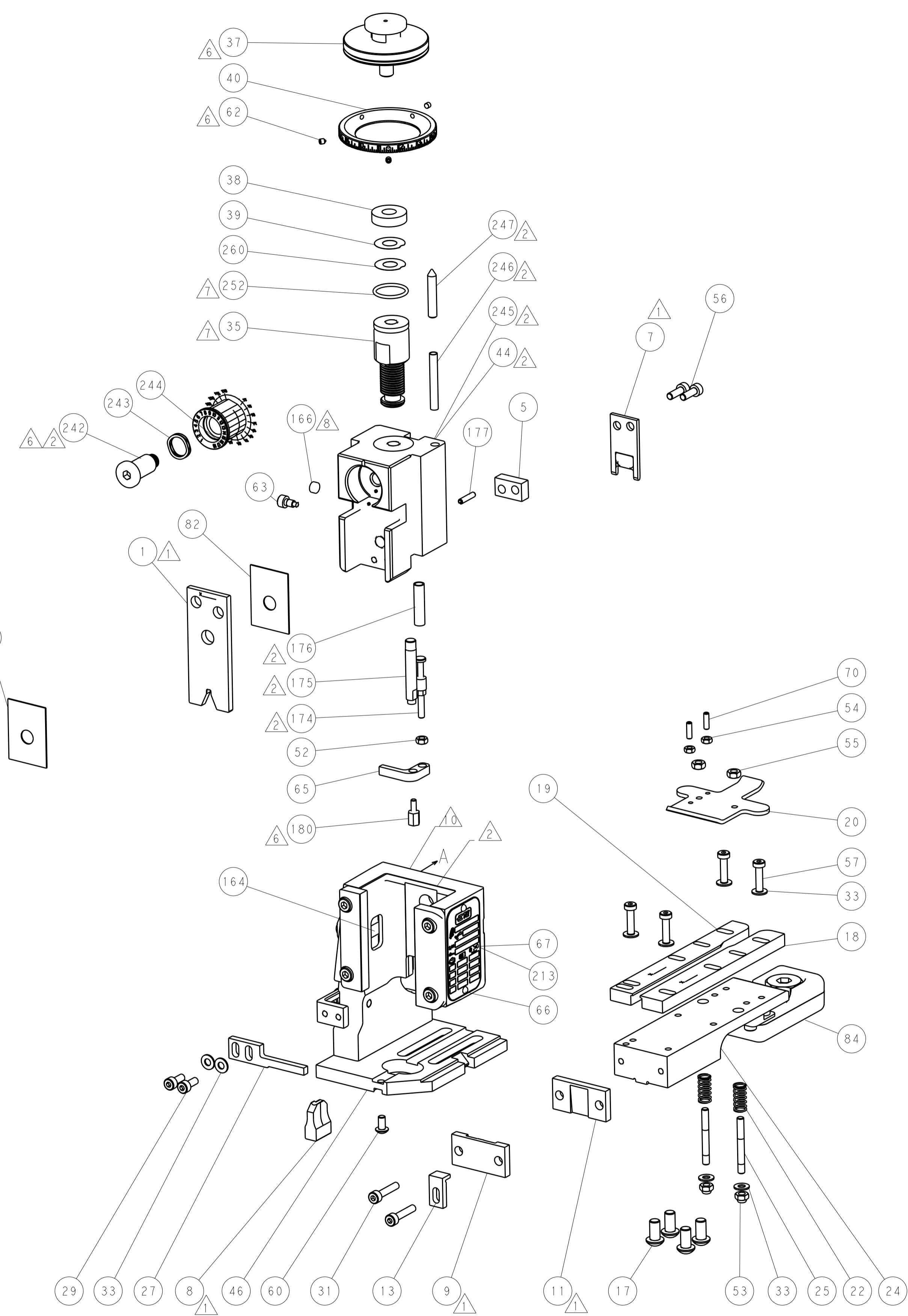
- - - - 1	2079988-1	BUSHING, LCH5-12, MISUMI	249
- - - - 1	2119641-1	FEED CAM, AIR FEED	248
- 1 - - 1	2119798-1	DETENT PIN	247
- 1 - 1 1	1-22279-3	SPRING, COMPRESSION	246
- - 1 - -	2119759-1	RAM, AMP STYLE, END FEED, NON-ADJUST	245
- 1 1 1 1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
- 1 1 1 1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
- 1 1 1 1	2119083-1	RETAINER, INSULATION DIAL	242
- - 2 2 -	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
- - - - 1	2063440-1	AIR FEED MODULE	238
- - 1 1 -	2119740-2	TAG, IDENTIFICATION	213
- - REFREF -	1901697-1	FEED FINGER ASSEMBLY, EF	183
- 1 1 1 1	1-1752354-5	STANDOFF, HOLD-DOWN	180
- 1 1 1 1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
- 1 1 1 1	8-22280-7	SPRING, COMPRESSION	176
- 1 1 1 1	1752353-2	GUIDE PIN, HOLDDOWN	175
- 1 1 1 1	1901680-2	GUIDE PIN, HOLDDOWN	174
- - - - 2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
- 1 1 1 1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
- REFREFREFREF	994970-2	COUNTER, MAGNETIC	164
- - - - 1	240638-1	SPRING, FEED FINGER	163
- - - - 1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
- - REFREF -	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
- - 1 1 -	1633743-1	SERVO FEED LATCH ASM	133
- 1 1 1 1	2119955-2	ASSY, LUBRICATOR, END FEED	84
- 1 1 1 1	455888-5	SPACER, CRIMPER	82
- 1 1 1 1	2119956-2	DOCUMENTATION PACKAGE	71
- 2 2 2 2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70
- 1 - - 1	2119740-1	TAG, IDENTIFICATION	67
- 2 2 2 2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
- 1 1 1 1	1901681-2	HOLDDOWN, TERMINAL	65
- 1 - 1 1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
- 3 - 3 3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
- 1 1 1 1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
- 4 4 4 4	2168400-8	SHCS, LOW HEAD, RoHS, M4 X 16	57
- 2 2 2 2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	56
- 2 2 2 2	5018030-2	NUT, HEX, REG, RoHS, M4	55
- 2 2 2 2	5018030-1	NUT, HEX, REG, RoHS, M3	54
- 2 2 2 2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
- 1 1 1 1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
- - - - 1	2119792-2	PAWL, EF, AIR	51
- - - - 1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
- 1 1 1 1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46
- 1 - 1 1	2119369-1	RAM, AMP STYLE, END FEED	44
- 1 1 1 1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
- 1 - 1 1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
- 1 - 1 1	2119957-1	APPLICATOR SHIM PACK	39
- 1 1 1 1	1-2119644-2	RAM WASHER, PRECISION	38
- 1 1 1 1	2119085-1	FA HEAD, ATLANTIC STYLE	37
- 1 - 1 1	2119092-1	BOLT, ADJUSTMENT	35
- 8 8 8 8	1-18028-2	WASHER, FLAT, REG M4	33
- 2 2 2 2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
- 2 2 2 2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
- 1 1 1 1	690455-1	STRIPPER, FRONT CASTING	27
- 2 2 2 2	1320906-1	STUD, THREADED	25
- 1 1 1 1	1752371-5	PLATE, STRIP GUIDE	24
- 2 2 2 2	2-22281-3	SPRING, COMPRESSION	22
- 1 1 1 1	1752373-4	DRAG	20
- 1 1 1 1	7-1901696-2	STRIP GUIDE, REAR	19
- 1 1 1 1	7-1901695-2	STRIP GUIDE, FRONT	18
- 4 4 4 4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
- 1 1 1 1	1752360-2	SPACER, HOLD-DOWN	13
- 1 1 1 1	240644-1	PLATE, REAR SHEAR	11
- - - - -	-	-	10
- 1 1 1 1	690482-7	PLATE, FRONT SHEAR	9
1 1 1 1 1	5-1803001-5	ANVIL, COMBINATION, END FEED	8
- 1 1 1 1	1-2217206-6	BLADE, SLUG	7
- - - - -	-	-	6
- 1 1 1 1	4-240641-5	SPACER	5
- 1 1 1 1	238009-4	BLOCK, FL CRIMPER SPACER	4
1 1 1 1 1	2-1633961-7	CRIMPER, INSULATION F PREMIUM	3
- 1 1 1 1	455888-5	SPACER, CRIMPER	2
1 1 1 1 1	3-1633730-8	CRIMPER, WIRE	1

DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG CHK 24JUL2014		TE Connectivity Harrisburg, PA 17105-3608	
		0 PLC ±.5	1 PLC ±0.5	L. ZHAO 24JUL2014		NAME Ocean End Feed Applicator	
		2 PLC ±0.13	3 PLC ±0.013	I. ELBIN 24JUL2014		SIZE CAGE CODE DRAWING NO RESTRICTED TO	
		4 PLC ±0.0001	ANGLES ±.01	PRODUCT SPEC		A1 00779 ©=2150464	
MATERIAL		FINISH		WEIGHT		Customer Accessible Production Drawing SCALE 1:1 SHEET 1 OF 4 REV A	

LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	OWN	APVD
		-	-	SEE SHEET 1	-	-	-

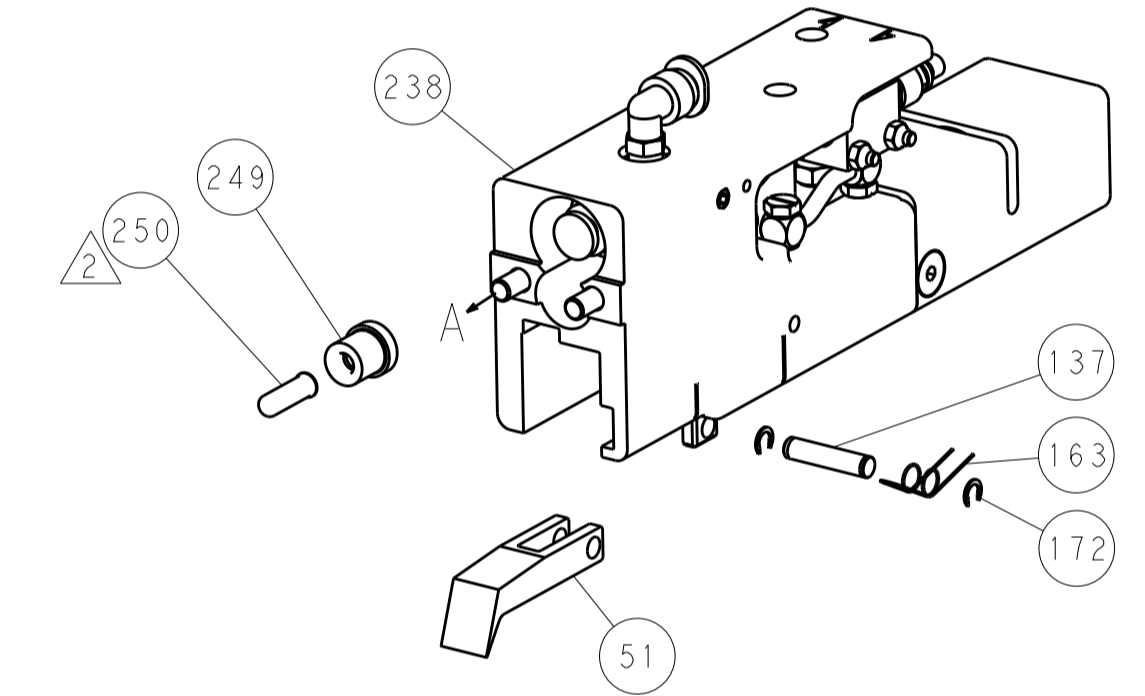


HOLDDOWN SET-UP

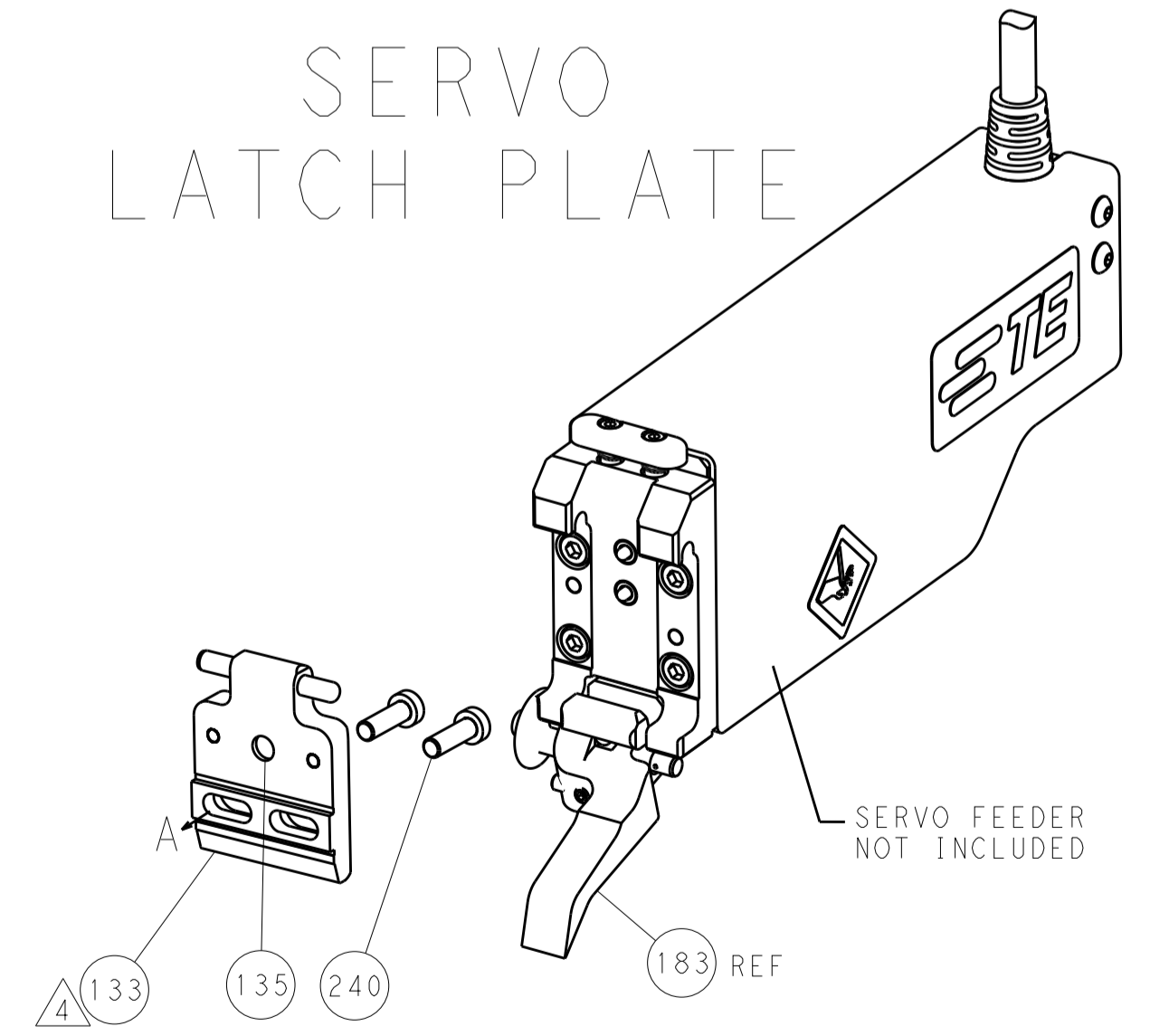


FEED TYPE

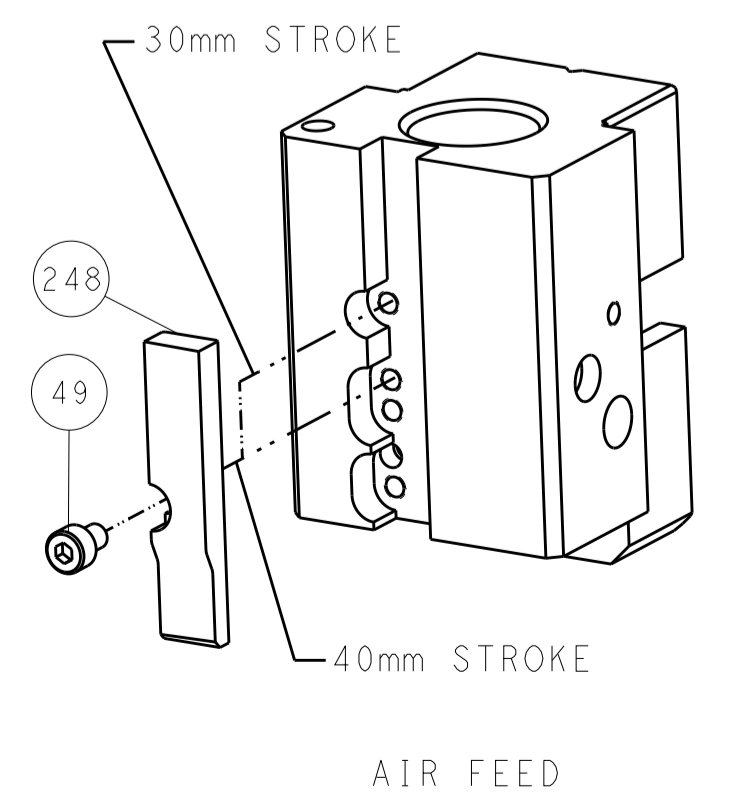
PNEUMATIC



SERVO LATCH PLATE

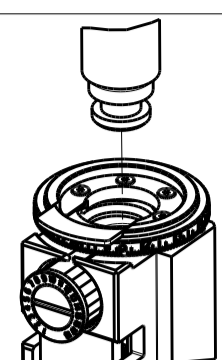



CAM POSITION

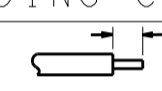



ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)









DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN: X.ZHAO 24JUL2014		TE Connectivity	
mm	0 PLC ±0.5	1 PLC ±0.5	2 PLC ±0.13	3 PLC ±0.013	4 PLC ±0.001	APVD: L.ZHANG 24JUL2014	Harrisburg, PA 17105-3608
MATERIAL:		FINISH:		NAME: Ocean End Feed Applicator		RESTRICTED TO:	
-		-		SIZE: CAGE CODE: DRAWING NO: 00779 ©=2150464		-	
-		-		WEIGHT: -		SCALE: 1:1 SHEET 2 OF 4 REV A	
Customer Accessible Production Drawing				SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION			

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2150464-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150464-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	-	-	-	-
	2-2150464-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-2	-	2063440-1
					-	-	-	-	-	-	-
2-2150464-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-	
7-2150464-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79 mm [1.10]	F
INSUL	4.57 mm [1.80]	F
APPL INSTRUCTIONS 408-10390 		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: GROUNDING CLIP			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
5.16-5.92 mm [1.203-.233 IN]		∅2.29-3.18 mm [1.090-.125 IN]	
TERMINAL APPLICATION SPECIFICATION	114-13095	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
63895-1	1217012-1	1217005-1	1742906-1

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
14 AWG	2.31 +/- 0.05 [1.091 +/- .002]	2.6
(2)18	2.16 +/- 0.05 [1.085 +/- .002]	5.4
16 AWG	2.11 +/- 0.05 [1.083 +/- .002]	5.7
18 AWG	1.91 +/- 0.05 [1.075 +/- .002]	8.7

-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150464-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150464-5
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.
-  MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-77-27-25-22				PART NO	DESCRIPTION	ITEM NO

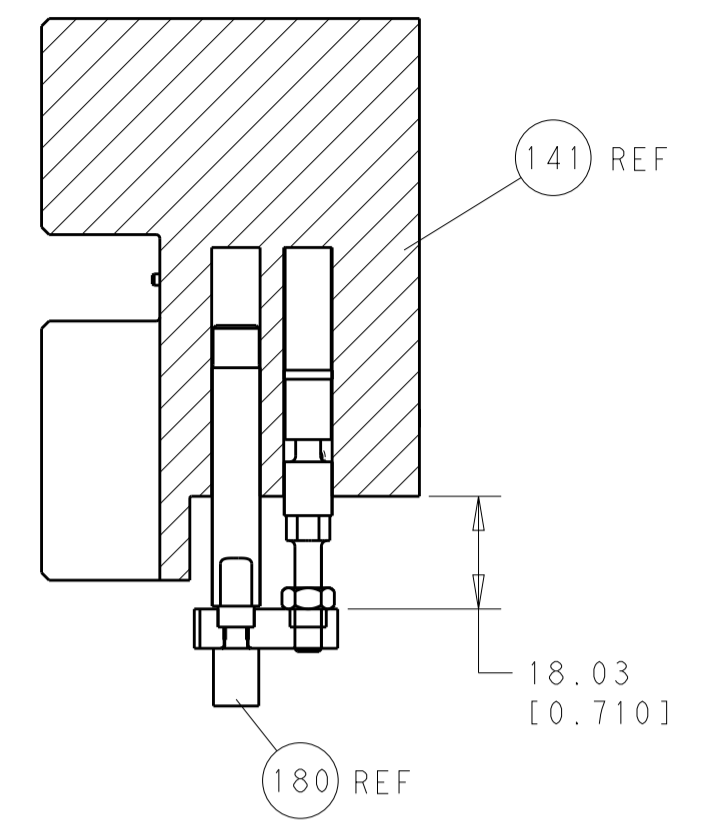
PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-2	A	66	REV	DATE	BY	APPV
			-	SEE SHEET 1	-	-

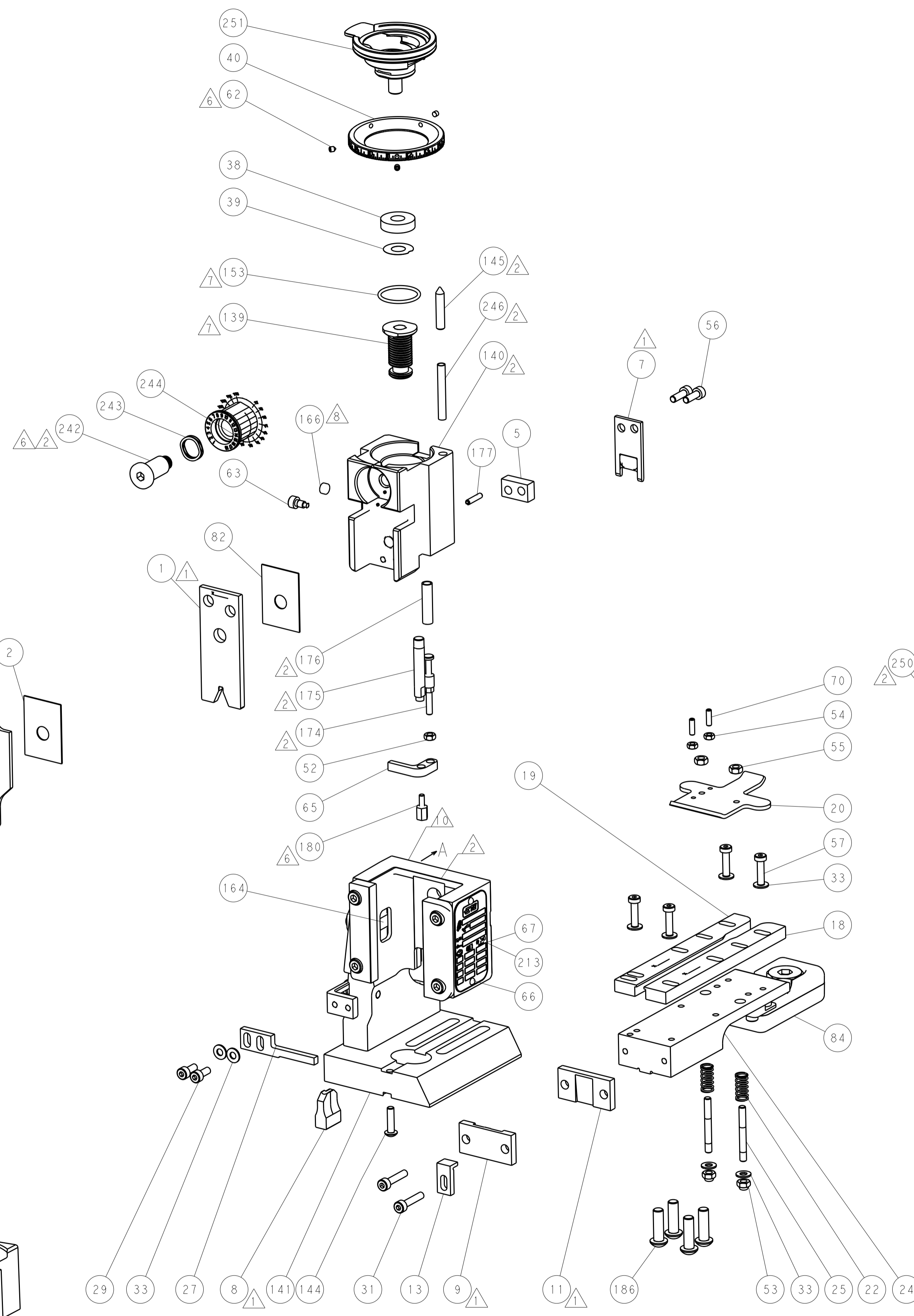
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	1	2063440-1	AIR FEED MODULE	238
-	-	1	-	2119740-2	TAG, IDENTIFICATION	213
-	4	4	4	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186
-	-	REF	-	1901697-1	FEED FINGER ASSEMBLY, EF	183
-	1	1	1	1-1752354-5	STANDOFF, HOLD-DOWN	180
-	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
-	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	153
-	-	-	1	2119641-2	FEED CAM, AIR FEED	152
-	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	1	1	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141
-	1	1	1	2119651-1	RAM, ASIAN STYLE, END FEED	140
-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	2119955-2	ASSY, LUBRICATOR, END FEED	84
-	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
-	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70
-	1	-	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1901681-2	HOLDDOWN, TERMINAL	65
-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
-	4	4	4	2168400-8	SHCS, LOW HEAD, RoHS, M4 X 16	57
-	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	56
-	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4	55
-	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	-	-	1	2119792-2	PAWL, EF, AIR	51
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
-	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33
-	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
-	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
-	1	1	1	690455-1	STRIPPER, FRONT CASTING	27
-	2	2	2	1320906-1	STUD, THREADED	25
-	1	1	1	1752371-5	PLATE, STRIP GUIDE	24
-	2	2	2	2-22281-3	SPRING, COMPRESSION	22
-	1	1	1	1752373-4	DRAG	20
-	1	1	1	7-1901696-2	STRIP GUIDE, REAR	19
-	1	1	1	7-1901695-2	STRIP GUIDE, FRONT	18
-	1	1	1	1752360-2	SPACER, HOLD-DOWN	13
-	1	1	1	240644-1	PLATE, REAR SHEAR	11
-	-	-	-	-	-	10
-	1	1	1	690482-7	PLATE, FRONT SHEAR	9
-	1	1	1	5-1803001-5	ANVIL, COMBINATION, END FEED	8
-	1	1	1	1-2217206-6	BLADE, SLUG	7
-	-	-	-	-	-	6
-	1	1	1	4-240641-5	SPACER	5
-	1	1	1	238009-4	BLOCK, FL CRIMPER SPACER	4
-	1	1	1	2-1633961-7	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	455888-5	SPACER, CRIMPER	2
-	1	1	1	3-1633730-8	CRIMPER, WIRE	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG		NAME	
mm	0 PLC ±.5	1 PLC ±0.5	2 PLC ±0.13	3 PLC ±0.013	4 PLC ±0.001	ANGLES ±.0001	FINISH
MATERIAL				DWG NO		SHEET	
-				00779		3 of 4	
-				SCALE		REV	
-				1:1		A	

LOC		DIST		REVISONS			
A	66	P	LTH	DESCRIPTION	DATE	DWN	APVD
				SEE SHEET 1			

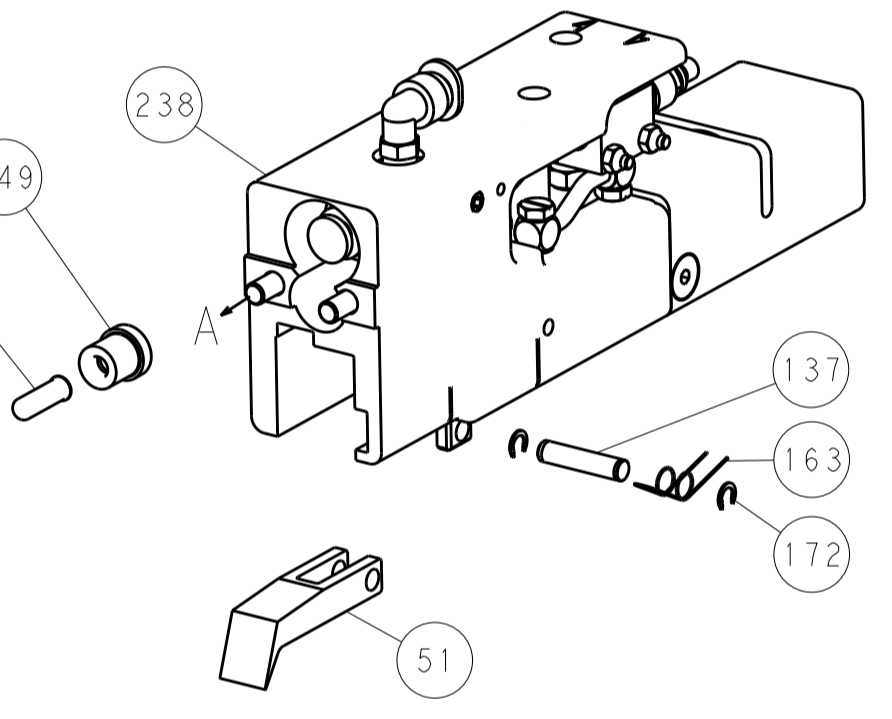


HOLDDOWN SET-UP

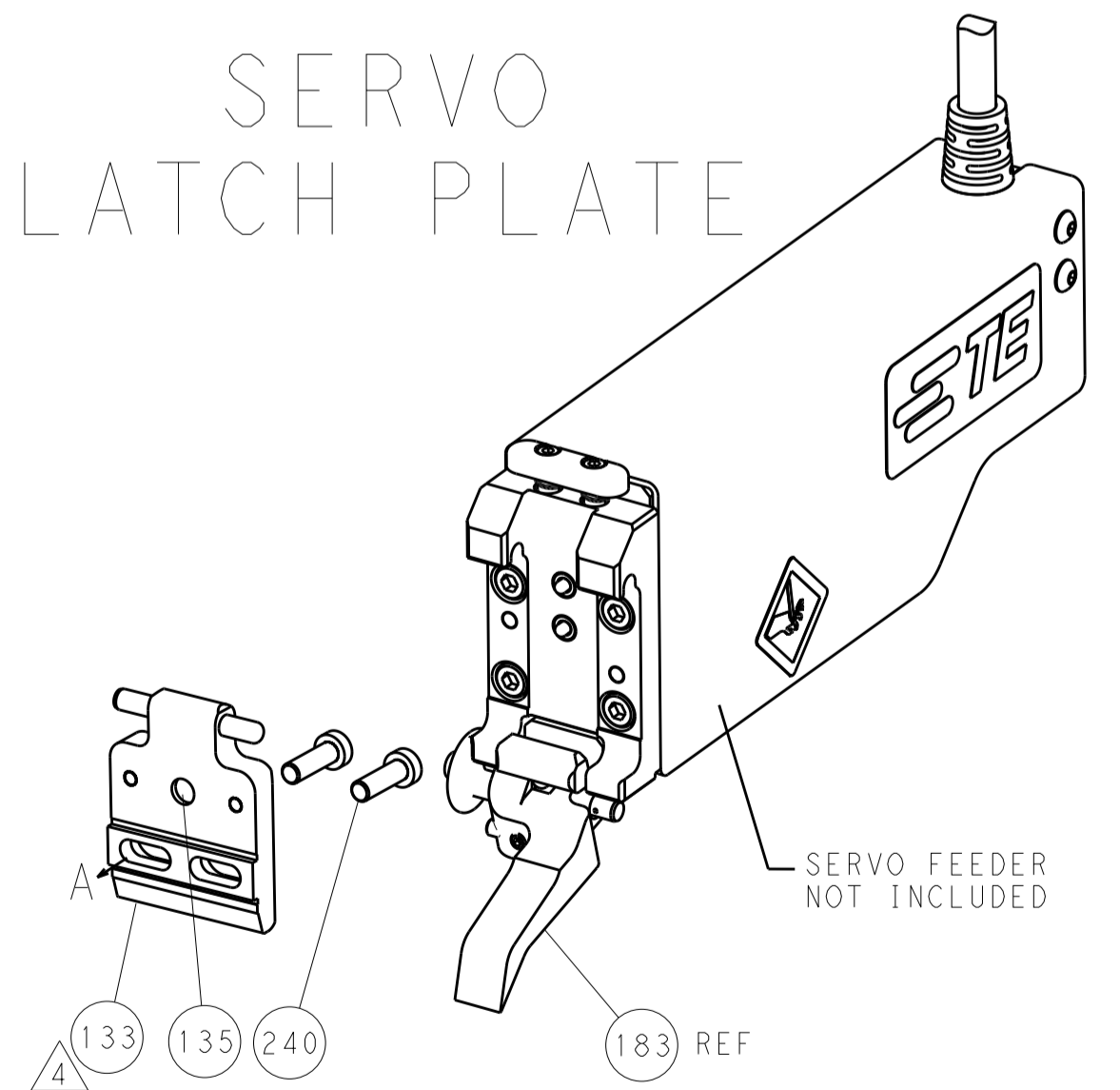


FEED TYPE

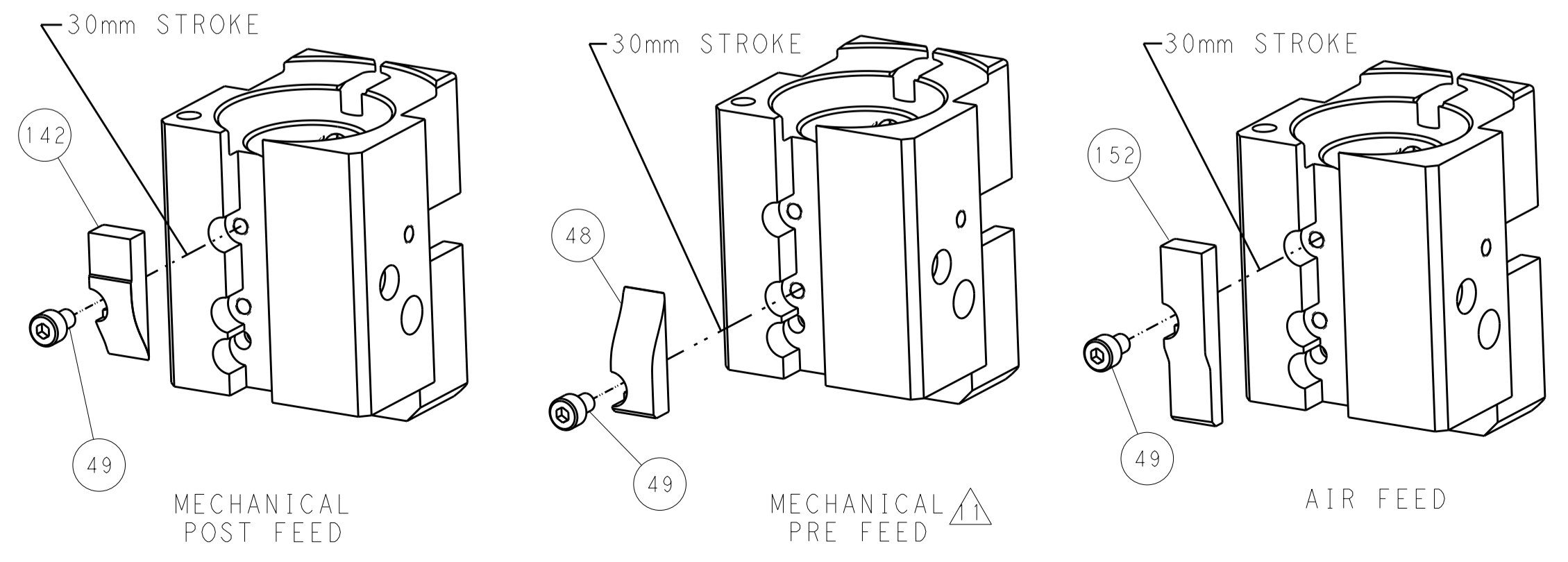
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN: X. ZHAO 24JUL2014		CHK: L. ZHANG 24JUL2014		APVD: T. ELBIN 24JUL2014		NAME: Ocean End Feed Applicator	
mm	0 PLC ±0.5	1 PLC ±0.13	2 PLC ±0.13	3 PLC ±0.013	4 PLC ±0.0013	ANGLES	FINISH	WEIGHT	SCALE	SHEET	REV
MATERIAL									1:1	4	4
Customer Accessible Production Drawing										RESTRICTED TO	