

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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# SERIES 84LS Sealed, Low Profile

#### **FEATURES**

- Waterproof Silicone Rubber
- Easily Customized Legends
- Audible, Tactile Contacts
- Low Contact Resistance
- Optional RFI/EMI Shielding
- 3,000,000 Operations per Button

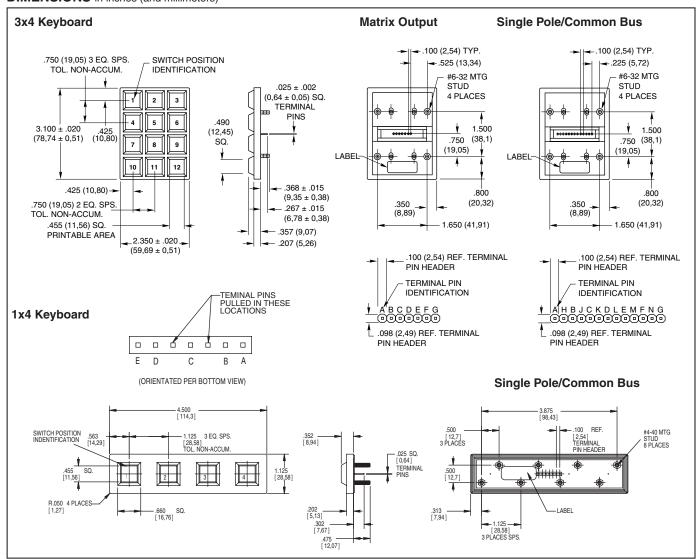
#### **DESCRIPTION**

The Series 84LS is the low profile version of Grayhill's popular Series 84S sealed keypads. These keypads are legended by epoxy ink printing the rubber key tops. Custom legends and colors are available at a nominal cost. The Series 84LS is offered with a choice of matrix or single pole/common bus circuitries and EMI shielding.



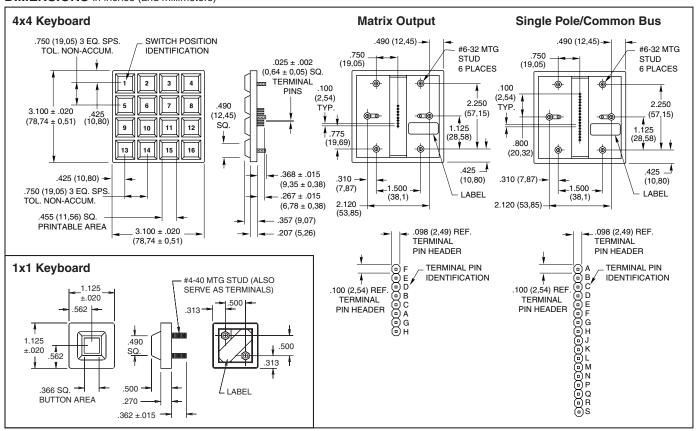


# **DIMENSIONS** in inches (and millimeters)





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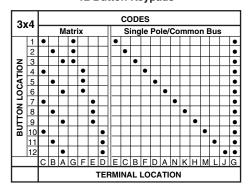
#### **CODE AND TRUTH TABLES**

The chart indicates the relationship of the terminal pins to each key switch. The dot indicates a closed switch. Terminals are identified on the keyboard.

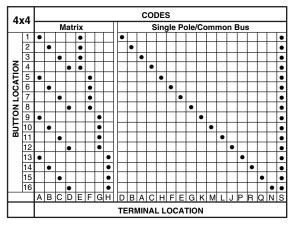
#### 4 Button Keypads

1x4			CODES				
			PINS				
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= ;	۲	3			•		•
ᇜ	3	4				•	•
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	TERMINAL LOCATION						

# 12 Button Keypads



# 16 Button Keypads



# **SPECIFICATIONS**

**Rating Criteria** 

Rating at 24 Vdc: ≤ 10 milliamps resistive Contact Bounce: 4 milliseconds maximum at

make; 10 milliseconds, at break

Contact Resistance: MOS, TTL, and DTL compatible. (10 ohms maximum)

Operating Temperature: -55°C to 85°C

**Life Expectancy:** 3 million operations/button **Insulation Resistance:** 1,000 megohms

**Operating Features** 

Pre-Travel: .030 inches minimum
Operating Force: 20 ± 4 ounces
Humidity: 0 to 98% (no condensation)
Minimum Push Out Force Per Pin: 5 pounds

Materials and Finishes

Terminal Pins: Copper alloy CDA 725 PC Board: FR-4 glass cloth epoxy Dome Retainer/Rear Seal Sheet: Polyester Mounting Studs: Phosphor bronze Optional Hex Nut: Stainless steel, passivated

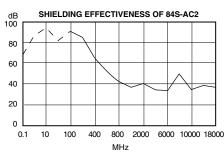
Optional EMI Shield: Aluminum foil

Keypad: Silicone rubber



#### **Shielding Effectiveness**

Results shown are typical for a standard Grayhill Series 84LS Keyboard. A conductive gasket will generally increase the shielding, depending on the size and shape of the gasket and its material. Data derived for E-Field Radiation.



Represents shielding effectiveness greater than or equal to line.

Frequency MHz	Rating in dB
0.1	66.2
10	94.8
100	89.0
400	70.6
800	42.5
2,000	39.5
6,000	32.6
10,000	45.2
18,000	42.2

#### **Test Method:**

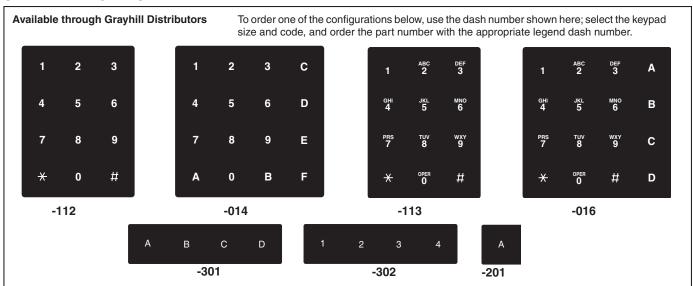
Measurements were made with the keyboard mounted to a brass plate, which in turn was mounted to a shielded enclosure containing the receiving equipment. A signal generator provided

the frequency source that was radiated from the transmitting antenna to the enclosed receiving antenna. The spacing between antennas was maintained constant throughout the frequency range. The effectiveness rating is determined by establishing a reference reading without obstruction between the two antennas and determining the difference between that reading and the test setup reading.

#### Note:

When measured in actual equipment, shielding effectiveness is determined by many factors. This method accurately represents the shielding effectiveness of the Grayhill Series 84LS under ideal test conditions.

#### STANDARD LEGENDS



# **CUSTOM LEGENDS**

Any reasonable legend can be printed in the key area. Fax a sketch of your requirements to Grayhill. Printing and symbols will be coordinated in keeping with concepts of good design. Or, if required, the details of your submitted artwork

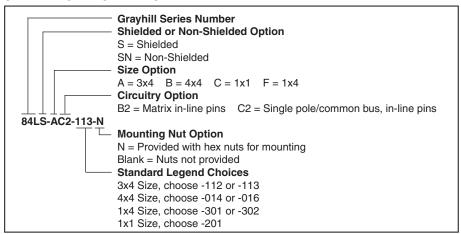
will be matched as closely as possible. Allow 3 to 4 weeks for custom legend delivery. A nominal charge, depending on the total quantity of keypads ordered and the complexity of the legend, will be assessed.

# **HEADER CONNECTORS**

#### Compatible with:

Samtec, Inc. Header Series BCS, BSW, CES, ESW, ESQ, SLW, SSW, SSQ, IDSS and IDSD or equivalent.

# **ORDERING INFORMATION**



# Available from your local Grayhill Distributor.

For prices and discounts, contact a local Sales Office, an authorized local distributor or Grayhill.