



Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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851 Greenback Printed Circuit Board Tape

Product Data Sheet

Updated : March 1996
Supersedes : October 1993

Product Description A green polyester film tape with a special conformable adhesive which resists plating bath chemicals.

Physical Properties
Not for specification purposes

Adhesive Type	Special blend of Silicone and Rubber	
Backing	Transparent polyester	
Thickness (ASTM D-3652)	100 µm	
Tape Colour	Translucent green	
Shelf Life	12 months from date of despatch by 3M when stored in the original carton at 21°C (70°F) & 50 % Relative Humidity	

Performance Characteristics
Not for specification purposes

Adhesion to Stainless Steel ASTM D-3330	2.7 N/10mm	
Tensile Strength ASTM D-3759	36.8 N/10mm	
Elongation at Break ASTM D-3759	56 %	
Temperature Range Maximum	90 °C	

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851 Greenback Printed Circuit
Board Tape

Additional Product Information	Shelf life - important to rotate inventory.	
Application Techniques	<p>Low stretch polyester film for machine, as well as hand application.</p> <p>Solvent clean-up of the board is recommended to facilitate subsequent soldering.</p>	<p>Tape must be firmly pressed down by equipment with rubber covered rollers or a rubber covered platen press. Hand rolling usually does not provide enough pressure. A vivid outline of the circuit leads indicates adequate pressure was used.</p>
Applications	For masking printed circuit boards during solder stripping and precious metal plating of fingers.	Splicing of silicone coated papers.

FEATURES

Polyester backing.

Thick adhesive coating.

Specially designed adhesive.

ADVANTAGES

Reduces stretch and recovery of tape and associated uneven stop-off line.

Reduces undercutting because adhesive blocks out solutions between fingers.

Tape generally performs better when no ovens are used to heat tape and boards.

Reduces adhesive transfer to printed circuit board.

BENEFITS

Saves money by reducing number of reject boards.

Saves money by reducing reject boards.

Saves energy and labour costs.

Saves money by reducing clean-up time.

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Values presented have been determined by standard test methods and are average values not to be used for specification purposes. Our recommendations on the use of our products are based on tests believed to be reliable but we would ask that you conduct your own tests to determine their suitability for your applications. This is because 3M cannot accept any responsibility or liability direct or consequential for loss or damage caused as a result of our recommendations.



Specialty Tapes & Adhesives

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