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CROUZET AUTOMATION

Bare board version NB12 Part number 88970001

- Easy and discreet integration into your applications
- Mass-production applications
- Memory : up to 350 "typical" blocks in FBD language and 120 lines in LADDER language
- Compact dimensions
- Range of controllers for use with application specific functions

Part numbers

	Type	Inputs	Outputs	Supply
88970001	NB12	8 digital (of which 4 are analogue)	4 relays	24 V DC

Specifications

General environment characteristics for CB, CD, XD, XB, XR and XE product types

Certifications	CE, UL, CSA, GL
Conformity to standards (with the low voltage directive and EMC directive)	IEC/EN 61131-2 (Open equipment) IEC/EN 61131-2 (Zone B) IEC/EN 61000-6-2, IEC/EN 61000-6-3 (*) IEC/EN 61000-6-4 (*) Except configuration (88 970 1.1 or 88 970 1.2) + (88 970 250 or 88 970 270) + 88 970 241 class A (class B in a metal enclosure)
Earthing	Not included
Protection rating	In accordance with IEC/EN 60529 : IP40 on front panel IP20 on terminal block
Overvoltage category	3 in accordance with IEC/EN 60664-1
Pollution	Degree : 2 in accordance with IEC/EN 61131-2
Max operating Altitude	Operation : 2000 m Transport : 3048 m
Mechanical resistance	Immunity to vibrations IEC/EN 60068-2-6, test Fc Immunity to shock IEC/EN 60068-2-27, test Ea
Resistance to electrostatic discharge	Immunity to ESD IEC/EN 61000-4-2, level 3
Resistance to HF interference	Immunity to radiated electrostatic fields IEC/EN 61000-4-3 Immunity to fast transients (burst immunity) IEC/EN 61000-4-4, level 3 Immunity to shock waves IEC/EN 61000-4-5 Radio frequency in common mode IEC/EN 61000-4-6, level 3 Voltage dips and breaks (AC) IEC/EN 61000-4-11 Immunity to damped oscillatory waves IEC/EN 61000-4-12
Conducted and radiated emissions	Class B (*) in accordance with EN 55022, EN 55011 (CISPR22, CISPR11) group 1 (*) Except configuration (88 970 1.1 or 88 970 1.2) + (88 970 250 or 88 970 270) + 88 970 241 class A (class B in a metal enclosure)
Operating temperature	-20 →+70 °C except CB and XB versions in VDC : -30 →+70 °C (+40 °C in a non-ventilated enclosure) in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-22
Storage temperature	-40 →+80 °C in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-2-2
Relative humidity	95 % max. (no condensation or dripping water) in accordance with IEC/EN 60068-2-30
Mounting	On symmetrical DIN rail, 35 x 7.5 mm and 35 x 15 mm, or on panel (2 x Ø 4 mm)
Screw terminals connection capacity	Flexible wire with ferrule = 1 conductor : 0.25 to 2.5 mm^2 (AWG 24...AWG 14) 2 conductors 0.25 to 0.75 mm^2 (AWG 24...AWG 18) Semi-rigid wire = 1 conductor : 0.2 to 2.5 mm^2 (AWG 25...AWG 14) Rigid wire = 1 conductor : 0.2 to 2.5 mm^2 (AWG 25...AWG 14) 2 conductors 0.2 to 1.5 mm^2 (AWG 25...AWG 16) Tightening torque = 0.5 N.m (4.5 lb-in) (tighten using screwdriver diam. 3.5 mm) Also valid for spring cage connectors (ref 88 970 313 and 88 970 317 for the RBT range)

Unless otherwise specified, the characteristics given are applicable to all or part of the product range selected

General characteristics

Protection rating	IP00

Processing characteristics of CB, CD, XD & XB product types

LCD display	CD, XD : Display with 4 lines of 18 characters
Programming method	Function blocks / SCF (Grafcet) or Ladder
Program size	8 Kb : 350 typical blocks, 64 macros maximum, 256 blocks maximum per macro or 120 lines in Ladder
Program memory	Flash EEPROM
Removable memory	EEPROM
Data memory	368 bit/200 words
Back-up time in the event of power failure	Program and settings in the controller : 10 years Program and settings in the plug-in memory : 10 years Data memory : 10 years
Cycle time	FBD : 6 →90 ms (typically 20 ms) Ladder : typically 20 ms
Response time	Input acquisition time : 1 to 2 cycle times
Clock data retention	10 years (lithium battery) at 25 °C
Clock drift	Drift < 12 min/year (at 25 °C) 6 s/month (at 25 °C with user-definable correction of drift)
Timer block accuracy	1 % ± 2 cycle times
Start up time on power up	< 1,2 s

Characteristics of products with AC power supplied

Supply

Nominal voltage	24 V AC	100 →240 V AC
Operating limits	-15 % / +20 % or 20.4 V AC→28.8 V AC	-15 % / +10 % or 85 V AC→264 V AC
Supply frequency range	50/60 Hz (+4 % / -6 %) or 47 →53 Hz/57 →63 Hz	50/60 Hz (+ 4 % / - 6 %) or 47 →53 Hz/57 →63 Hz
Immunity from micro power cuts	10 ms (repetition 20 times)	10 ms (repetition 20 times)
Max. absorbed power	CB12-CD12-XD10-XB10 : 4 VA CB20-CD20 : 6 VA XD10-XB10 with extension : 7.5 VA XD26-XB26 : 7.5 VA XD26-XB26 with extension : 10 VA	CB12-CD12-XD10-XB10 : 7 VA CB20-CD20 : 11 VA XD10-XB10 with extension : 12 VA XD26-XB26 : 12 VA XD26-XB26 with extension : 17 VA
Isolation voltage	1780 V AC	1780 V AC

Inputs

Input voltage	24 V AC (-15 % / +20 %)	100 →240 V AC (-15 % / +10 %)
Input current	4.4 mA @ 20.4 V AC 5.2 mA @ 24.0 V AC 6.3 mA @ 28.8 V AC	0.24 mA @ 85 V AC 0.75 mA @ 264 V AC
Input impedance	4.6 kΩ	350 kΩ
Logic 1 voltage threshold	≥ 14 V AC	≥ 79 V AC
Making current at logic state 1	> 2 mA	> 0.17 mA
Logic 0 voltage threshold	≤ 5 V AC	≤ 20 V AC (≤ 28 V AC : XE10, XR06, XR10, XR14)
Release current at logic state 0	< 0.5 mA	< 0.5 mA
Response time with LADDER programming	50 ms State 0 →1 (50/60 Hz)	50 ms State 0 →1 (50/60 Hz)
Response time with function blocks programming	Configurable in increments of 10 ms 50 ms min. up to 255 ms State 0 →1 (50/60 Hz)	Configurable in increments of 10 ms 50 ms min. up to 255 ms State 0 →1 (50/60 Hz)
Maximum counting frequency	In accordance with cycle time (Tc) and input response time (Tr) : 1/ ((2 x Tc) + Tr)	In accordance with cycle time (Tc) and input response time (Tr) : 1/ ((2 x Tc) + Tr)
Sensor type	Contact or 3-wire PNP	Contact or 3-wire PNP
Input type	Resistive	Resistive
Isolation between power supply and inputs	None	None
Isolation between inputs	None	None
Protection against polarity inversions	Yes	Yes
Status indicator	On LCD screen for CD and XD	On LCD screen for CD and XD

Characteristics of relay outputs common to the entire range

Max. breaking voltage	5 →30 V DC 24 →250 V AC
Breaking current	CB-CD-XD10-XB10-XR06-XR10 : 8 A XD26-XB26 : 8 x 8 A relays, 2 x 5 A relays XE10 : 4 x 5 A relays XR14 : 4 x 8 A relays, 2 x 5 A relays RBT (Removable Terminal Blocks) versions : verify the maximum current according to the type of connection used
Electrical durability for 500 000 operating cycles	Utilization category DC-12 : 24 V, 1.5 A Utilization category DC-13 : 24 V (L/R = 10 ms), 0.6 A Utilization category AC-12 : 230 V, 1.5 A Utilization category AC-15 : 230 V, 0.9 A
Max. Output Common Current	12 A for O8, O9, OA
Minimum switching capacity	10 mA (at minimum voltage of 12 V)
Minimum load	12 V, 10 mA
Maximum rate	Off load : 10 Hz At operating current : 0.1 Hz
Mechanical life	10,000,000 (operations)
Voltage for withstanding shocks	In accordance with IEC/EN 60947-1 and IEC/EN 60664-1 : 4 kV
Off-cycle response time	Make 10 ms Release 5 ms

Unless otherwise specified, the characteristics given are applicable to all or part of the product range selected

Built-in protections	Against short-circuits : None Against overvoltages and overloads : None	
Status indicator	On LCD screen for CD and XD	

Characteristics of product with DC power supplied

Supply

Nominal voltage	12 V DC	24 V DC
Operating limits	-13 % / +20 % or 10.4 V DC→14.4 V DC (including ripple)	-20 % / +25 % or 19.2 V DC→30 V DC (including ripple)
Immunity from micro power cuts	≤ 1 ms (repetition 20 times)	≤ 1 ms (repetition 20 times)
Max. absorbed power	CB12 with solid state outputs : 1.5 W CD12 : 1.5 W CD20 : 2.5 W XD26-XB26 : 3 W XD26-XB26 with extension : 5 W XD26 with solid state outputs : 2.5 W	CB12-CD12-CD20 with solid state outputs - XD10-XB10 with solid state outputs : 3 W XD10-XB10 with relay outputs : 4 W XD26-XB26 with solid state outputs : 5 W CB20-CD20 with relay outputs : 6 W XD26 with relay outputs : 6 W XD10-XB10 with extension : 8 W XD26-XB26 with extension : 10 W
Protection against polarity inversions	Yes	Yes

Digital inputs (I1 to IA and IH to IY)

Input voltage	12 V DC (-13 % / +20 %)	24 V DC (-20 % / +25 %)
Input current	3.9 mA @ 10.44 V DC 4.4 mA @ 12.0 V DC 5.3 mA @ 14.4 VDC	2.6 mA @ 19.2 V DC 3.2 mA @ 24 V DC 4.0 mA @ 30.0 VDC
Input impedance	2.7 kΩ	7.4 kΩ
Logic 1 voltage threshold	≥ 7 V DC	≥ 15 V DC
Making current at logic state 1	≥ 2 mA	≥ 2.2 mA
Logic 0 voltage threshold	≤ 3 V DC	≤ 5 V DC
Release current at logic state 0	< 0.9 mA	< 0.75 mA
Response time	1 →2 cycle times + 6 ms	1 →2 cycle times + 6 ms
Maximum counting frequency	Inputs I1 & I2 : FBD (up to 6 k Hz) & Ladder (1 k Hz) Inputs I3 to IA & IH to IY : In accordance with cycle time (Tc) and input response time (Tr) : 1/ ((2 x Tc) + Tr)	Inputs I1 & I2 : FBD (up to 6 k Hz) & Ladder (1 k Hz) Inputs I3 to IA & IH to IY : In accordance with cycle time (Tc) and input response time (Tr) : 1/ ((2 x Tc) + Tr)
Sensor type	Contact or 3-wire PNP	Contact or 3-wire PNP
Conforming to IEC/EN 61131-2	Type 1	Type 1
Input type	Resistive	Resistive
Isolation between power supply and inputs	None	None
Isolation between inputs	None	None
Protection against polarity inversions	Yes	Yes
Status indicator	On LCD screen for CD and XD	On LCD screen for CD and XD

Analogue or digital inputs (IB to IG)

CB12-CD12-XD10-XB10	4 inputs IB →IE	4 inputs IB →IE
CB20-CD20-XB26-XD26	6 inputs IB →IG	6 inputs IB →IG

Inputs used as analogue inputsonly in FBD

Measurement range	(0 →10 V) or (0 →V power supply)	(0 →10 V) or (0 →V power supply)
Input impedance	14 kΩ	12 kΩ
Input voltage	14.4 V DC max.	30 V DC max.
Value of LSB	14 mV	29 mV
Input type	Common mode	Common mode
Resolution	10 bit at max. input voltage	10 bit at max. input voltage
Conversion time	Controller cycle time	Controller cycle time
Accuracy at 25 °C	± 5 %	± 5 %
Accuracy at 55 °C	± 6.2 %	± 6.2 %
Repeat accuracy at 55 °C	± 2 %	± 2 %
Isolation between analogue channel and power supply	None	None
Cable length	10 m maximum, with shielded cable (sensor not isolated)	10 m maximum, with shielded cable (sensor not isolated)
Protection against polarity inversions	Yes	Yes
Potentiometer control	2.2 kΩ/0.5 W (recommended) 10 kΩ max.	2.2 kΩ/0.5 W (recommended) 10 kΩ max.

Inputs used as digital inputs

Input voltage	12 V DC (-13 % / +20 %)	24 V DC (-20 % / +25 %)
Input current	0.7 mA @ 10.44 VDC 0.9 mA @ 12.0 VDC 1.0 mA @ 14.4VDC	1.6 mA @ 19.2 VDC 2.0 mA @ 24.0 V DC 2.5 mA @ 30.0 VDC
Input impedance	14 kΩ	12 kΩ
Logic 1 voltage threshold	≥ 7 V DC	≥ 15 VDC
Making current at logic state 1	≥ 0.5 mA	≥ 1.2 mA
Logic 0 voltage threshold	≤ 3 V DC	≤ 5 V DC
Release current at logic state 0	≤ 0.2 mA	≤ 0.5 mA
Response time	1 →2 cycle times	1 →2 cycle times
Maximum counting frequency in FBD	In accordance with cycle time (Tc) and input response time (Tr) : 1/ ((2 x Tc) + Tr)	In accordance with cycle time (Tc) and input response time (Tr) : 1/ ((2 x Tc) + Tr)
Sensor type	Contact or 3-wire PNP	Contact or 3-wire PNP
Conforming to IEC/EN 61131-2	Type 1	Type 1
Input type	Resistive	Resistive
Isolation between power supply and inputs	None	None
Isolation between inputs	None	None
Protection against polarity inversions	Yes	Yes
Status indicator	On LCD screen for CD and XD	On LCD screen for CD and XD

Characteristics of relay outputs common to the entire range

Unless otherwise specified, the characteristics given are applicable to all or part of the product range selected

Max. breaking voltage	5 →30 V DC 24 →250 V AC
Max. Output Common Current	12A (10A UL) for O8, O9, OA
Breaking current	CB-CD-XD10-XB10-XR06-XR10 : 8 A XD26-XB26 : 8 x 8 A relays, 2 x 5 A relays XE10 : 4 x 5 A relays XR14 : 4 x 8 A relays, 2 x 5 A relays
Electrical durability for 500 000 operating cycles	Utilization category DC-12 : 24 V, 1.5 A Utilization category DC-13 : 24 V (L/R = 10 ms), 0.6 A Utilization category AC-12 : 230 V, 1.5 A Utilization category AC-15 : 230 V, 0.9 A
Minimum switching capacity	10 mA (at minimum voltage of 12 V)
Minimum load	12 V, 10 mA
Maximum rate	Off load : 10 Hz At operating current : 0.1 Hz
Mechanical life	10,000,000 (operations)
Voltage for withstanding shocks	In accordance with IEC/EN 60947-1 and IEC/EN 60664-1 : 4 kV
Off-cycle response time	Make 10 ms Release 5 ms
Built-in protections	Against short-circuits : None Against overvoltages and overloads : None
Status indicator	On LCD screen for CD and XD

Digital / PWM solid state output

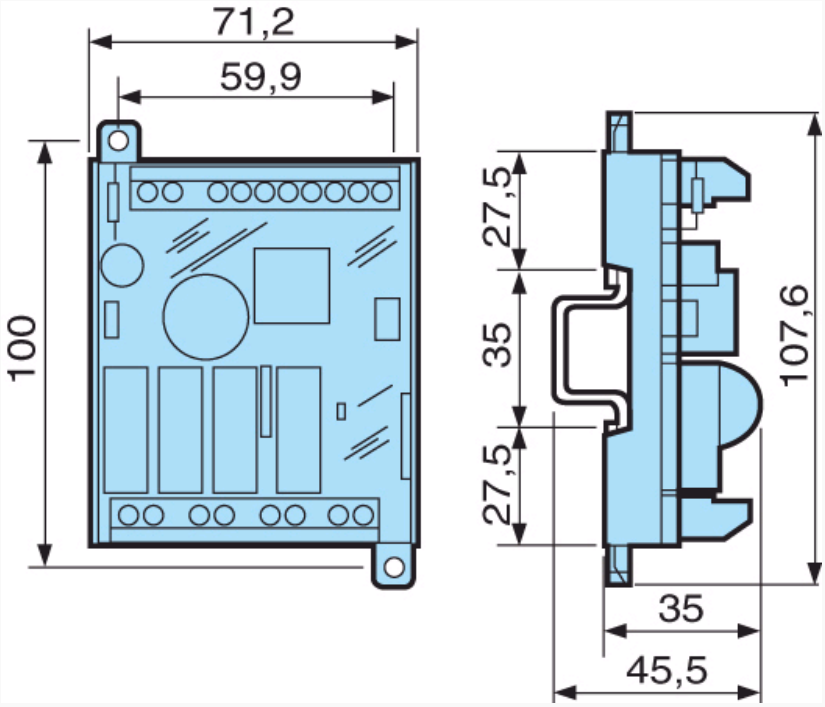
PWM solid state output*	CB12 : O4 XD26 : O4 →O7	CD12-XD10-XB10 : O4 CD20-XD26-XB26 : O4 →O7
* Only available with "FBD" programming language	* Only available with "FBD" programming language	
Breaking voltage	10.4 →30 V DC	19.2 →30 V DC
Nominal voltage	12-24 VDC	24 V DC
Nominal current	0.5 A	0.5 A
Max. breaking current	0,625 A	0,625 A
Voltage drop	≤ 2 V for I = 0.5 A (at state 1)	≤ 2 V for I = 0.5 A (at state 1)
Response time	Make ≤ 1 ms Release ≤ 1 ms	Make ≤ 1 ms Release ≤ 1 ms
Operating frequency	1 Maximum on inductive load	1 Maximum on inductive load
Built-in protections	Against overloads and short-circuits : Yes Against overvoltages (*) : Yes Against inversions of power supply : Yes (*) In the absence of a volt-free contact between the logic controller output and the load	Against overloads and short-circuits : Yes Against overvoltages (*) : Yes Against inversions of power supply : Yes (*) In the absence of a volt-free contact between the logic controller output and the load
Min. load	1 mA	1 mA
Maximum incandescent load	0,2 A / 12 V DC 0,1 A / 24 V DC	0,1 A / 24 V DC
Galvanic isolation	No	No
PWM frequency	14.11 Hz 56.45 Hz 112.90 Hz 225.80 Hz 451.59 Hz 1806.37 Hz	14.11 Hz 56.45 Hz 112.90 Hz 225.80 Hz 451.59 Hz 1806.37 Hz
PWM cyclic ratio	0 →100 % (256 steps for CD, XD and 1024 steps for XA)	0 →100 % (256 steps for CD, XD and 1024 steps for XA)
Max. Breaking current PWM	50 mA	50 mA
Max. cable length PWM	20 m	20 m
PWM accuracy at 120 Hz	< 5 % (20 % →80 %) load at 10 mA	< 5 % (20 % →80 %) load at 10 mA
PWM accuracy at 500 Hz	< 10 % (20 % →80 %) load at 10 mA	< 10 % (20 % →80 %) load at 10 mA
Status indicator	On LCD screen for XD	On LCD screen for CD and XD

Accessories

Type	Description	Code
M3 Soft	Multilingual programming software containing specific library functions (CD-ROM)	88970111
PA	EEPROM memory cartridge	88970108
PA	3 m serial link cable : PC →Millenium 3	88970102
PA	USB cable 3 m : PC →Millenium 3	88970109
PA	Millenium 3 interface →Bluetooth® (class A 10 m)	88970104

Dimensions (mm)

NB12



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Product adaptations

- Tropicalisation
- Spring connectors or removable connectors
- Changing the number of I/O
- Updating power supply