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Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

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- > Program or debug your em4 Ethernet from anywhere on the Ethernet local network
- Cooperate with up to 16 em4 Ethernet or other equipment with the Ethernet Modbus TCP/IP standard protocol Client and Server
- By the Receive periodically datalogs by email or FTP in .CSV (Excel) file
- Get an alert by email fully controlled by the application program



em4 Ethernet - Glossy black

Specific characteristics	
Part number	88 981 133
Туре	B26-ET
Inputs	16 digital inputs (including 4 High Speed, 8 analog 0-10 V / potentiometers and 4 analog 0-10 V / 4-20 mA)
Outputs	10 digital outputs (including 2 solid states 0.5 A PWM, 2 relays 6 A and 6 relays 8 A)
Supply	24 VDC
Finish	Glossy black
On front panel color	Black RAL 9011
On terminal block color	Blue RAL 5017
Protection rating (in accordance with IEC/EN 60529)	IP 40 on front panel IP 20 on terminal block
Weight	Without packing: 345 g With packing: 395 g
Dimensions	Without packing: 124.6 x 90 x 60.6 mm / 4.91 x 3.54 x 2.38 inch With packing: 148 x 103 x 65 mm / 5.83 x 4.06 x 2.56 inch
Programming / exploitation	USB & Ethernet port / Ethernet port
Ethernet connection	Type RJ45, 10/100 Mbit/s, MDI/MDIX
Adressage	Static or dynamic (DHCP server / Auto IP)
Protocoles	Modbus TCP (client / server), Discovery, UDP, TCP, SMTP, SSL (workshop communication)
Cable length	Maximun length between 2 devices: 100 m / 3937 inch
Ethernet earthing	Yes, refer to the quick reference guide supplied with the product

General characteristics	
Products certification	CE, cULus Listed
Conformity with the low voltage directive (in accordance with BT 2006/95/EC)	IEC/EN 61131-2 (Open equipment)
Conformity with the EMC directive (in accordance with 2004/108/EC)	IEC/EN 61000-6-1 (Residential, commercial and light-industrial environments) IEC/EN 61000-6-2 (Industrial) IEC/EN 61000-6-3 (Residential, commercial and light-industrial environments) IEC/EN 61000-6-4 (Industrial)
Power supply earthing	None
Overvoltage category	3 in accordance with IEC/EN 60664-1





Pollution	Degree: 2 in accordance with IEC/EN 61131-2
Maximum utilization altitude	Operation: 2000 m Transport: 3000 m
Mechanical resistance	Immunity to vibrations IEC/EN 60068-2-6, Fc test Immunity to shock IEC/EN 60068-2-27, Ea test
Resistance to electrostatic discharge	Immunity to ESD IEC/EN 61000-4-2, level 3
Resistance to HF interference (Immunity)	Immunity to radiated electrostatic fields IEC/EN 61000-4-3, level 3 Immunity to fast transients (burst immunity) IEC/EN 61000-4-4, level 3 Immunity to shock waves IEC/EN 61000-4-5 Radio frequency in common mode IEC/EN 61000-4-6, level 3
Conducted and radiated emissions (in accordance with EN 55022/11 group 1)	Class B
Operation temperature	-20°C (-4°F) → +60°C (140°F) (+40°C (104°F) in a non-ventilated enclosure)
Storage temperature	-40°C (-40°F) → +80°C (176°F)
Relative humidity	95% max. (no condensation or dripping water)
Screw terminals connection capacity	Flexible wire with ferrule: 1 conductor: 0.2 to 2.5 mm ² (AWG 24-14) Flexible wire with ferrule: 2 conductors: 0.2 to 0.75 mm ² (AWG 24-18) Rigid wire: 1 conductor: 0.2 to 2.5 mm ² (AWG 24-14) Rigid wire: 2 conductors: 0.2 to 0.75 mm ² (AWG 24-18) Tightening torque: 0.5 N.m (4.5 lb-in) (tighten using screwdriver diam. 3.5 mm) Stripping length: 6 mm

Processing characteristics	
LCD display	Display with 4 lines of 18 characters
Programming method	FBD (Function Block Diagram), including SFC (Sequential Function Chart, Grafcet)
Program size	Function blocks: typically 1000 blocks Macro blocks: 64 max. (256 blocks per macro)
Program memory	Flash
Removable memory	N.A
Data memory	2 k octets
Backup time (in the event of power failure)	Program and settings in the controller: 10 years Data memory: 10 years
Data backup	Data backup in the flash memory is guaranteed if the product is powered on more than 10 seconds
Cycle time	From 2 ms to 90 ms, default value: 10 ms
Clock data retention	10 years (lithium battery) at 25°C (77°F)
Clock drift	Drift < 12 min/year (at 25°C (77°F)) 6 s / month (at 25°C (77°F) with user-definable correction of drift). Synchronizable by network
Timer block accuracy	0.5 % +/- 2 cycle time
Start up time on power up	< 7 s base alone, < 5 s base + 2 expansions + 1 accessory (RS485)
Self test	Test firmware integrity (checksum memory) Stability of the internal power supply Check the conformity of the em4 device configuration with the configuration in the application program

Supply	
Nominal voltage	24 VDC (-15% / +20%)
Operating limits	20.4 - 28.8 VDC
Immunity from micro power cuts	≤ 1 ms (repetition 20 times)
Max. absorbed power	5 W @ 24 VDC, 6.5 W @ 28.8 V, - 0.3 W backlight OFF
Protection against polarity inversions	Yes

Inputs		
Digital and high speed digital input	24 VDC - 4 inputs from I1 to I4	
Input used as digital input		
Input voltage	24 VDC (-15% / +20%)	
Input current	1.8 mA @ 20.4 V 2.1 mA @ 24 V 2.5 mA @ 28.8 V	





Logic 1 voltage threshold ≥ 15 VDC Making current at logic state 1 ≥ 1.3 mA Logic 0 voltage threshold ≤ 10 VDC Release current at logic state 1 ≤ 0.8 mA Response time 1 to 2 cycle Sensor type Contact or: Conforming to IEC/EN 61131-2 Type 1 Input type Resistive Isolation between power supply and inputs None Isolation between inputs None Protection against polarity inversions Yes Status indicator On LCD soc Cable length ≤ 100 m Maximum counting frequency 3 channels: 2 independ 4 chronome 4 tachomet 4 tachomet Cable length ≤ 3 m with Digital 24 VDC and analog inputs 12 bits / 26.8 V - potentiometer - 8 Input used as digital input Input voltage Input impedance 11.6 kΩ Logic 1 voltage threshold ≤ 11 VDC Making current at logic state 1 > 1.7 mA Logic 0 voltage threshold ≤ 9 VDC Response time 1 to 2 cycle Sensor type Contact or	Input impedance	11.6 kΩ
Logic 0 voltage threshold ≤ 10 VDC Release current at logic state 1 ≤ 0.8 mA Response time 1 to 2 cycle Sensor type Contact or: Conforming to IEC/EN 61131-2 Type 1 Input type Resistive Isolation between power supply and inputs None Protection against polarity inversions Yes Status indicator On LCD sc Cable length ≤ 100 m Input used as high speed digital input Maximum counting frequency 3 channels 2 independ 4 independ 4 tachomet Cable length < 3 m with a time		
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Response time 1 to 2 cycle Sensor type Contract or 1 Conforming to IEC/EN 61131-2 Type 1 Input type Resistive Isolation between power supply and inputs None Isolation between inputs None Protection against polarity inversions Yes Status indicator On LCD sc Cable length < 100 m	Logic 0 voltage threshold	≤ 10 VDC
Sensor type Contact or 1 Conforming to IEC/EN 61131-2 Type 1 Input type Resistive Isolation between power supply and inputs None Protection against polarity inversions Yes Status indicator On LCD so Cable length < 100 m	Release current at logic state 1	≤ 0.8 mA
Conforming to IEC/EN 61131-2 Type 1 Input type Resistive Isolation between power supply and inputs None Isolation between inputs None Protection against polarity inversions Yes Status indicator On LCD sc Cable length ≤ 100 m Input used as high speed digital input Maximum counting frequency 3 channels: 2 independ 4 channels: 2 independ 4 independ 4 independ 4 independ 40 kHz*, > * * with a tim 20,4V Other functions 4 chronome 4 chronome Cable length ≤ 3 m with ± 21 mA @ 2 Digital 24 VDC and analog inputs 12 bits / 28.8 V - potentiometer - 8 11 put used as digital input Input current 1.8 mA @ 2 2.5 mA @ 2 1.0 put current 1.6 kΩ 2.1 mA @ 2 Logic 1 voltage threshold ≥ 11 vDC Making current at logic state 1 ≥ 1 mA Logic 0 voltage threshold ≤ 9 VDC Release current at logic state 1 ≤ 0.7 mA Response time 1 to 2 cycle Sensor type Contact or: Conforming to IEC/EN 61131	Response time	1 to 2 cycle time
Input type Resistive Isolation between power supply and inputs None Isolation between inputs None Protection against polarity inversions Yes Status indicator On LCD so Cable length < 100 m	Sensor type	Contact or 3-wire
Instance None Isolation between inputs None Protection against polarity inversions Yes Status indicator On LCD sc Cable length < 100 m	Conforming to IEC/EN 61131-2	Type 1
Isolation between inputs None Protection against polarity inversions Yes Status indicator On LCD sc Cable length < 100 m	Input type	Resistive
Protection against polarity inversions Yes Status indicator On LCD sc Cable length < 100 m	Isolation between power supply and inputs	None
Status indicator On LCD sc Cable length < 100 m	Isolation between inputs	None
Cable length ≤ 100 m Input used as high speed digital input Maximum counting frequency 3 channels 2 independ 4 chronome 4 tachomet 3 m with a tim Digital 24 VDC and analog inputs 12 bits / 28.8 V - potentiometer - 8 Input used as digital input Input values as digital input Input values as digital input 1.8 mA @ 2 Input values as digital input 1.8 mA @ 2 Logic 1 voltage 24 VDC (-1 Input impedance 11.6 kΩ Logic 1 voltage threshold ≥ 11 VDC Making current at logic state 1 ≥ 1 mA Logic 0 voltage threshold ≤ 9 VDC Response time 1 to 2 cycle Sensor type Contact or 1 Conforming to IEC/EN 61131-2 Type 1 Input type Resistive <td>Protection against polarity inversions</td> <td>Yes</td>	Protection against polarity inversions	Yes
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Making current at logic state 1≥ 1 mALogic 0 voltage threshold \leq 9 VDCRelease current at logic state 1 \leq 0.7 mAResponse time1 to 2 cycleSensor typeContact or 3Conforming to IEC/EN 61131-2Type 1Input typeResistiveIsolation between power supply and inputsNoneIsolation between inputsNoneProtection against polarity inversionsYesStatus indicatorOn LCD sciCable length \leq 100 mInput impedance11.6 kΩMaximum value without destruction28.8 VDC mInput typeCommon mResolution12 bit at maValue of LSB7.03 mVConversion timeController cMaximum error in 0-10V mode+/- 1.1 % of+/- 1.6 % ofMaximum error in 0-V power supply mode+/- 2 % of fit+/- 2 % of fit	Input impedance	11.6 kΩ
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Conforming to IEC/EN 61131-2Type 1Input typeResistiveIsolation between power supply and inputsNoneIsolation between inputsNoneProtection against polarity inversionsYesStatus indicatorOn LCD sciCable length≤ 100 mInput used as analog inputMeasuring rangeMeasuring range0 → 10 V oInput typeCommon mResolution28.8 VDC mInput typeCommon mResolution12 bit at maValue of LSB7.03 mVConversion timeController orMaximum error in 0-10V mode+/- 1.1 % of+/- 1.6 % ofMaximum error in 0-V power supply mode+/- 2 % of fit+/- 2 % of fit	Response time	1 to 2 cycle time
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Status indicatorOn LCD sciCable length \leq 100 mInput used as analog inputMeasuring range $0 \rightarrow 10 \text{ V o}$ Input impedance11.6 kΩMaximum value without destruction28.8 VDC nInput typeCommon mResolution12 bit at maValue of LSB7.03 mVConversion timeController cMaximum error in 0-10V mode+/- 1.1 % of+/- 1.6 % ofMaximum error in 0-V power supply mode+/- 2 % of fin	Isolation between inputs	None
Cable length ≤ 100 m Input used as analog input Input used as analog input Measuring range 0 → 10 V o Input impedance 11.6 kΩ Maximum value without destruction 28.8 VDC n Input type Common m Resolution 12 bit at ma Value of LSB 7.03 mV Conversion time Controller or Maximum error in 0-10V mode +/- 1.1 % of +/- 1.6 % of Maximum error in 0-V power supply mode +/- 2 % of final	Protection against polarity inversions	Yes
Input used as analog input Measuring range 0 → 10 V o Input impedance 11.6 kΩ Maximum value without destruction 28.8 VDC n Input type Common m Resolution 12 bit at ma Value of LSB 7.03 mV Conversion time Controller of Maximum error in 0-10V mode +/- 1.1 % of +/- 1.6 % of Maximum error in 0-V power supply mode	Status indicator	On LCD screen
Measuring range $0 \rightarrow 10 \text{ V} \text{ o}$ Input impedance11.6 kΩMaximum value without destruction28.8 VDC mInput typeCommon mResolution12 bit at maValue of LSB7.03 mVConversion timeController ofMaximum error in 0-10V mode+/- 1.1 % of+/- 1.6 % ofMaximum error in 0-V power supply mode+/- 2 % of fin	Cable length	≤ 100 m
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Value of LSB 7.03 mV Conversion time Controller of the contro		12 bit at maximu
Conversion time Controller of the co		
Maximum error in 0-10V mode +/- 1.1 % of +/- 1.6 % of Maximum error in 0-V power supply mode +/- 2 % of fr	Value of LSB	
Maximum error in 0-V power supply mode +/- 2 % of fe		
	Conversion time	Controller cycle +/- 1.1 % of full s
Repeat accuracy at 55°C (131°F) +/- 0.5 %	Conversion time Maximum error in 0-10V mode	Controller cycle



es re PNP coder (I1, I2, I3): 20 kHz* counters (I1, I2) (I3, I4) (Cumul, IND, DIR): 2 channels: 40 kHz*, kHz*, counters (I1, I2) (I3, I4) (PH, PH2): 2/4 channels: 20 kHz* counters (I1, I2, I3, I4) (Up/Down): 1 channel: 60 kHz*, 2 channels: annels: 20 kHz* cle <= 10 ms and a ton / toff = 50% +/- 5%, level 0 < 2V and level 1 > s (I1, I2, I3, I4) (I1, I2, I3, I4) Ided twisted cable (+20%) V es re PNP → V power supply um input voltage (10 bit at 10V) time scale at 25°C (77°F) scale at 55°C (131°F) cale at 25°C (77°F) cale at 55°C (131°F)

CROUZET AUTOMATION

em4,

em4

Isolation between analog channel and power supply	None
Protection against polarity inversions	Yes
Potentiometer control	2.2 kΩ / 0.5 W (recommended), 10 KΩ max.
Cable length	≤ 10 m with shielded twisted cable (sensor not isolated)

Digital 24 VDC and analog inputs 12 bits / 10 V & 11 bits / 0-20 mA- potentiometer - 4 inputs from ID to IG

Input used as digital input (power off state)	
Input voltage	24 VDC (-15% / +20%)
Input current	1.5 mA @ 20.4 V
	1.7 mA @ 24 V
Innutimodonoo	2.1 mA @ 28.8 V 13.9 kΩ
Input impedance	≥ 11 VDC
Logic 1 voltage threshold	
Making current at logic state 1 Logic 0 voltage threshold	≥ 0.8 mA ≤ 8 VDC
Release current at logic state 1	≤ 0.5 mA
Response time	1 to 2 cycle times
Sensor type	Contact or 3-wire PNP
Conforming to IEC/EN 61131-2	
	Type 1 Resistive
Input type Isolation between power supply and inputs	None
	None
Isolation between inputs	No
Protection against polarity inversions Status indicator	On LCD screen
Cable length	≤ 100 m
	< 100 III
Input used as 0-10 V analog input	
Measuring range	0 → 10 V
Input impedance	13.9 kΩ
Maximum value without destruction	28.8 VDC max
Input type	Common mode
Resolution	12 bit / 10V
Value of LSB	2.45 mV
Conversion time	Controller cycle time
Maximum error at 25°C (77°F)	+/- 0.8 % of full scale
Maximum error at 55°C (131°F)	+/- 1.2 % of full scale
Repeat accuracy at 55°C (131°F)	+/- 0.5 %
Isolation between analog channel and power supply	None
Protection against polarity inversions	Yes for voltage ≤ 10 V
Potentiometer control	2.2 kΩ / 0.5 W (recommended), 10 KΩ max.
Cable length	< 10 m with shielded twisted cable (sensor not isolated)
Input used as 0-20 mA analog input	
Measuring range	$0 \rightarrow 20 \text{ mA} (4 \rightarrow 20 \text{ mA by the application})$
Input impedance	245 Ω
Maximum value without destruction	30 mA max
Input type	Common mode
Resolution	11 bit (normalized at 0 - 2000) / 20 mA
Value of LSB	10 µA
Conversion time	Controller cycle time
Maximum error at 25°C (77°F)	+/- 1.2 % of full scale
Maximum error at 55°C (131°F)	+/- 1.7 % of full scale
Repeat accuracy at 55°C (131°F)	+/- 0.5 %
Isolation between analog channel and power supply	None
Protection against polarity inversions	Yes
Overvoltage protection	Yes If the input voltage is > 7 V, this one is automatically switched on 0-10V configuration.
Cable length	≤ 30 m with shielded twisted cable (sensor not isolated)

Digital / PWM solid state output - 2 solid state outputs f	rom O1 to <u>O2</u>			
Output used as digital output				
Breaking voltage	10 → 28.8 VDC			
Nominal voltage	12 / 24 VDC			
Nominal current	0.5 A on resistive load @ 2	5°C (77°F)		
Max. breaking current	0.625 A			
Non repetitive overload current	1 A			
Maximum breaking current in the common	1 A			
Voltage drop	< 1 V for I = 0.5 A			
Response time	Make = 1 cycle time + 30 µ Release = 1 cycle time + 40			
Built-in protections	Against overloads and sho Against over voltages (*): Y Against inversions of powe (*) In the absence of a pote logic controller and the load	es r supply: Yes ential free contact t	petween the output of	the programma
Min. load	1 mA			
Galvanic isolation	No			
Cable length	≤ 10 m			
Truth table of the default		Command	Output	Fault
	Normal condition	0	0	No
		1	1	No
	Overheating	0	0	No
		1	0	Yes
	Underpowered	0	0	Х
		1	0	Х
	Short circuit (current limit)	0	0	No
		1	0	Yes
Output used as PWM output				
PWM frequency	14.11 Hz ; 56.45 Hz ; 112.9	0 Hz ; 225.80 Hz ;	451.59 Hz ; 1758.24	Hz
PWM cyclic ratio	0 → 100 % 100 steps			
PWM Max. error	≤ 2 % (from 10 % → 90 %)			
Status indicator	On LCD screen			
Cable length	≤ 10 m with shielded twiste	d cable		
Distance between the power source and the static outputs	≤ 30 m			
6 A relay output - 2 outputs from O3 to O4				
Breaking voltage	250 VAC max			
Breaking current	6 A, Derating: UL: ≥ 45°C (113°F): 4 A max		
Maximum breaking current in the common	IEC @ 25°C (77°F): 12 A IEC @ 60°C (140°F) or UL	: 10 A		
Mechanical life	5 000 000 operations (cycles)			
Electrical durability for 50 000 operating cycles	24 VDC tau = 0 ms: 6 A, ta Usage category DC-12: 24 Usage category DC-14: 24 250 VAC cos phi = 1: 6 A, c Usage category AC-12: 250 Usage category AC-13: 250 Usage category AC-15: 250	V, 6 A V, 1.8 A cos phi = 0.7: 5 A,) V, 6 A) V, 5 A		
Minimum switching capacity	100 mA (at minimum voltag	je of 12V)		
Maximum operating rate	Off load: 10 Hz At operating current: 0.1 Hz	2		
Voltage for withstanding shocks	In accordance with IEC/EN	60947-1 and IEC	/EN 60664-1: 4 kV	
Response time	Make = 1 cycle time + 8 ms Release = 1 cycle time + 4			
Built-in protections	Against short-circuits: None Against over voltages and			
	0 0			



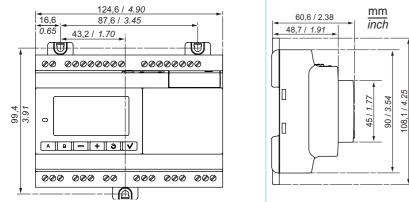
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8 A relay output - 6 outputs from O5 to OA	
Breaking voltage	250 VAC max
Breaking current	8 A, Derating: CEI : ≥ 55°C (131°F) or UL: ≥ 45°C (113°F): 6 A max
Maximum breaking current in the common	IEC @ 25°C (77°F): C3, C6: 8 A ; C4, C5: 16 A IEC @ 60°C (140°F) or UL: C3, C6: 8 A ; C4, C5: 10 A
Mechanical life	20 000 000 operations (cycles)
Electrical durability for 50 000 operating cycles	24 VDC tau = 0 ms: 8 A, tau = 7 ms: 3 A, tau = 15 ms: 1.5 A Usage category DC-12: 24 V, 8 A Usage category DC-14: 24 V, 1.5 A 250 VAC cos phi = 1: 8 A, cos phi = 0.7: 4.75 A, cos phi = 0.4: 3 A Usage category AC-12: 250 V, 8 A Usage category AC-13: 250 V, 4.3 A Usage category AC-15: 250 V, 1.5 A
Minimum switching capacity	100 mA (at minimum voltage of 12V)
Maximum operating rate	Off load: 10 Hz At operating current: 0.1 Hz
Voltage for withstanding shocks	In accordance with IEC/EN 60947-1 and IEC/EN 60664-1: 4 kV
Response time	Make = 1 cycle time + 10 ms typical Release = 1 cycle time + 5 ms typical
Built-in protections	Against short-circuits: None Against over voltages and overload: None
Status indicator	On LCD screen

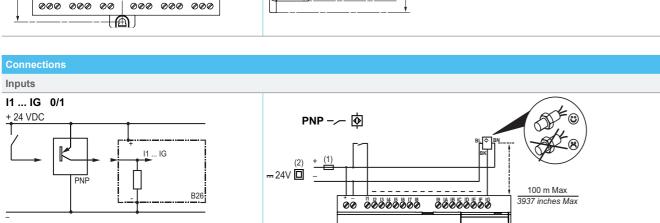
≤ 30 m

Status indicator Cable length

Schemes









+ 24 VDC

+ 24 VDC

8

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11 bits

0 - 20 mA

