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## "Expandable" range starter kit Kit 26 Part number 88974085



- Each kit includes :1 expandable Millenium 3 (XD26)
- 1 USB link cable : PC →Millenium 3
- 1 interactive CD ROM including the software workshop, application library and technical brochures, 1 CD-ROM including the library of specific functions

#### Part numbers

| Type            | Inputs     | Outputs                                     | Supply        |
|-----------------|------------|---|---------------|
| 88974085 Kit 26 | 16 digital | 10 relays (8 x 8 A relay and 2 x 5 A relay) | 100 →240 V AC |

#### Specifications

| General environment characteristics to | r CB, CD, XD, XB, XR and XE product type | S |
|--|--|---|
|  |  |   |

| CE, UL, CSA, GL   |
|---|
| IEC/EN 61131-2 (Open equipment) IEC/EN 61131-2 (Zone B) IEC/EN 61000-6-2, IEC/EN 61000-6-3 (*) IEC/EN 61000-6-4   |
| (*) Except configuration (88 970 1.1 or 88 970 1.2) + (88 970 250 or 88 970 270) + 88 970 241 class A (class B in a metal enclosure)  |
| Not included  |
| In accordance with IEC/EN 60529 : IP40 on front panel IP20 on terminal block  |
| 3 in accordance with IEC/EN 60664-1   |
| Degree : 2 in accordance with IEC/EN 61131-2  |
| Operation : 2000 m<br>Transport : 3048 m  |
| Immunity to vibrations IEC/EN 60068-2-6, test Fc<br>Immunity to shock IEC/EN 60068-2-27, test Ea  |
| Immunity to ESD<br>IEC/EN 61000-4-2, level 3  |
| Immunity to radiated electrostatic fields IEC/EN 61000-4-3 Immunity to fast transients (burst immunity) IEC/EN 61000-4-4, level 3 Immunity to shock waves IEC/EN 61000-4-5 Radio frequency in common mode IEC/EN 61000-4-6, level 3 Voltage dips and breaks (AC)  |
| IEC/EN 61000-4-11<br>Immunity to damped oscillatory waves<br>IEC/EN 61000-4-12  |
| Class B (*) in accordance with EN 55022, EN 55011 (CISPR22, CISPR11) group 1 (*) Except configuration (88 970 1.1 or 88 970 1.2) + (88 970 250 or 88 970 270) + 88 970 241 class A (class B in a metal enclosure)   |
| -20 →+70 °C except CB and XB versions in VDC : -30 →+70 °C (+40 °C in a non-ventilated enclosure) in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-22   |
| -40 →+80 °C in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-2-2  |
| 95 % max. (no condensation or dripping water) in accordance with IEC/EN 60068-2-30  |
| On symmetrical DIN rail, 35 x 7.5 mm and 35 x 15 mm, or on panel (2 x Ø 4 mm)   |
| Flexible wire with ferrule =  1 conductor: 0.25 to 2.5 mm <sup>2</sup> (AWG 24AWG 14)  2 conductors 0.25 to 0.75 mm <sup>2</sup> (AWG 24AWG 18)  Semi-rigid wire =  1 conductor: 0.2 to 2.5 mm <sup>2</sup> (AWG 25AWG 14)  Rigid wire =  1 conductor: 0.2 to 2.5 mm <sup>2</sup> (AWG 25AWG 14)  2 conductors 0.2 to 1.5 mm <sup>2</sup> (AWG 25AWG 16)  Tightening torque =  0.5 N.m (4.5 lb-in) (tighten using screwdriver diam. 3.5 mm) |
|   |

Processing characteristics of CB, CD, XD & XB product types

CD, XD: Display with 4 lines of 18 characters

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| 02/ 1.7/2010                               | WWW.0104204.00111  |
|--|--|
| Programming method                         | Function blocks / SCF (Grafcet) or Ladder                                  |
| Program size                               | 8 Kb : 350 typical blocks, 64 macros maximum, 256 blocks maximum per macro |
|  | or   |
|  | 120 lines in Ladder  |
| Program memory                             | Flash EEPROM   |
| Removable memory                           | EEPROM   |
| Data memory                                | 368 bit/200 words  |
| Back-up time in the event of power failure | Program and settings in the controller : 10 years                          |
|  | Program and settings in the plug-in memory: 10 years                       |
|  | Data memory: 10 years  |
| Cycle time                                 | FBD : 6 →90 ms (typically 20 ms)   |
|  | Ladder: typically 20 ms  |
| Response time                              | Input acquisition time: 1 to 2 cycle times                                 |
| Clock data retention                       | 10 years (lithium battery) at 25 °C  |
| Clock drift                                | Drift < 12 min/year (at 25 °C)   |
|  | 6 s/month (at 25 °C with user-definable correction of drift)               |
| Timer block accuracy                       | 1 % ± 2 cycle times  |
| Start up time on power up                  | <1,2 s   |

## Characteristics of products with AC power supplied

| Supply                         |   |   |
|--------------------------------|---|---|
| Nominal voltage                | 24 V AC   | 100 →240 V AC   |
| Operating limits               | -15 % / +20 %<br>or 20.4 V AC→28.8 V AC   | -15 % / +10 %<br>or 85 V AC→264 V AC  |
| Supply frequency range         | 50/60 Hz (+4 % / -6 %)<br>or 47 ->53 Hz/57 ->63 Hz  | 50/60 Hz (+ 4 % / - 6 %) or 47 $\rightarrow$ 53 Hz/57 $\rightarrow$ 63 Hz   |
| Immunity from micro power cuts | 10 ms (repetition 20 times)   | 10 ms (repetition 20 times)   |
| Max. absorbed power            | CB12-CD12-XD10-XB10 : 4 VA<br>CB20-CD20 : 6 VA<br>XD10-XB10 with extension : 7.5 VA<br>XD26-XB26 : 7.5 VA<br>XD26-XB26 with extension : 10 VA | CB12-CD12-XD10-XB10: 7 VA CB20-CD20: 11 VA XD10-XB10 with extension: 12 VA XD26-XB26: 12 VA XD26-XB26 with extension: 17 VA |
| Isolation voltage              | 1780 V AC   | 1780 V AC   |

#### Inputs

| Input voltage                                  | 24 V AC (-15 % / +20 %)  | 100 →240 V AC (-15 % / +10 %)  |
|--|--|--|
| Input current                                  | 4.4 mA @ 20.4 V AC<br>5.2 mA @ 24.0 V AC<br>6.3 mA @ 28.8 V AC   | 0.24 mA @ 85 V AC<br>0.75 mA @ 264 V AC  |
| Input impedance                                | 4.6 kΩ   | 350 kΩ   |
| Logic 1 voltage threshold                      | ≥ 14 V AC  | ≥ 79 V AC  |
| Making current at logic state 1                | > 2 mA   | > 0.17 mA  |
| Logic 0 voltage threshold                      | ≤5 V AC  | ≤ 20 V AC (≤ 28 V AC : XE10, XR06, XR10, XR14)   |
| Release current at logic state 0               | < 0.5 mA   | < 0.5 mA   |
| Response time with LADDER programming          | 50 ms<br>State 0 →1 (50/60 Hz)   | 50 ms<br>State 0 →1 (50/60 Hz)   |
| Response time with function blocks programming | Configurable in increments of 10 ms 50 ms min. up to 255 ms State $0 \rightarrow 1 (50/60 \text{ Hz})$ | Configurable in increments of 10 ms<br>50 ms min. up to 255 ms<br>State 0 →1 (50/60 Hz)      |
| Maximum counting frequency                     | In accordance with cycle time (Tc) and input response time (Tr) : $1/((2 \times Tc) + Tr)$             | In accordance with cycle time (Tc) and input response time (Tr) : 1/ ( $(2 \times Tc) + Tr)$ |
| Sensor type                                    | Contact or 3-wire PNP  | Contact or 3-wire PNP  |
| Input type                                     | Resistive  | Resistive  |
| Isolation between power supply and inputs      | None   | None   |
| Isolation between inputs                       | None   | None   |
| Protection against polarity inversions         | Yes  | Yes  |
| Status indicator                               | On LCD screen for CD and XD  | On LCD screen for CD and XD  |

## Characteristics of relay outputs common to the entire range

| Max. breaking voltage                              | 5 →30 V DC   |
|--|--|
|  | 24 →250 V AC   |
| Breaking current                                   | CB-CD-XD10-XB10-XR06-XR10:8 A  |
|  | XD26-XB26 : 8 x 8 A relays, 2 x 5 A relays   |
|  | XE10 : 4 x 5 A relays  |
|  | XR14: 4 x 8 A relays, 2 x 5 A relays   |
|  | RBT (Removable Terminal Blocks) versions : verify the maximum current according to the type of connection used |
| Electrical durability for 500 000 operating cycles | Utilization category DC-12: 24 V, 1.5 A  |
|  | Utilization category DC-13: 24 V (L/R = 10 ms), 0.6 A  |
|  | Utilization category AC-12:230 V, 1.5 A  |
|  | Utilization category AC-15: 230 V, 0.9 A   |
| Max. Output Common Current                         | 12 A for O8, O9, OA  |
| Minimum switching capacity                         | 10 mA (at minimum voltage of 12 V)   |
| Minimum load                                       | 12 V, 10 mA  |
| Maximum rate                                       | Off load: 10 Hz  |
|  | At operating current : 0.1 Hz  |
| Mechanical life                                    | 10,000,000 (operations)  |
| Voltage for withstanding shocks                    | In accordance with IEC/EN 60947-1 and IEC/EN 60664-1 : 4 kV  |
| Off-cycle response time                            | Make 10 ms   |
|  | Release 5 ms   |
| Built-in protections                               | Against short-circuits : None  |
|  | Against overvoltages and overloads : None  |
| Status indicator                                   | On LCD screen for CD and XD  |
| Characteristics of product with DC power suppl     | ind  |

#### Characteristics of product with DC power supplied

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| Designation  |   |   |  |
|--|---|---|--|
| Supply   |   |   |  |
| Nominal voltage  | 12 V DC   | 24 V DC                                     |  |
| Operating limits   | -13 % / +20 %   | -20 % / +25 %                               |  |
|  | or 10.4 V DC→14.4 V DC (including ripple)   | or 19.2 V DC→30 V [                         | · • · · · ·  |
| Immunity from micro power cuts   | ≤ 1 ms (repetition 20 times)  | ≤ 1 ms (repetition 20                       | ·  |
| Max. absorbed power  | CB12 with solid state outputs : 1.5 W   |   | th solid state outputs - XD10-XB10 with solid state outputs : 3 W  |
|  | CD12 : 1.5 W  | XD10-XB10 with rela                         | •  |
|  | CD20 : 2.5 W  | XD26-XB26 with solid                        | ·  |
|  | XD26-XB26 : 3 W   | CB20-CD20 with rela<br>XD26 with relay outp | •  |
|  | XD26-XB26 with extension : 5 W  | XD10-XB10 with exte                         |  |
|  | XD26 with solid state outputs: 2.5 W  | XD26-XB26 with exte                         |  |
| Protection against polarity inversions   | Yes   | Yes   |  |
|  |   |   |  |
| Digital inputs (I1 to IA and IH to IY)   |   |   |  |
| Input voltage  | 12 V DC (-13 % / +20 %)   |   | 24 V DC (-20 % / +25 %)  |
| Input current  | 3.9 mA @ 10.44 V DC   |   | 2.6 mA @ 19.2 V DC   |
|  | 4.4 mA @ 12.0 V DC<br>5.3 mA @ 14.4 VDC   |   | 3.2 mA @ 24 V DC   |
| Innut impedance  | 2.7 kΩ  |   | 4.0 mA @ 30.0 VDC<br>7.4 kΩ  |
| Input impedance  |   |   |  |
| Logic 1 voltage threshold  | ≥7 V DC   |   | ≥ 15 V DC  |
| Making current at logic state 1  | ≥ 2 mA  |   | ≥ 2.2 mA   |
| Logic 0 voltage threshold  | ≤3 V DC   |   | ≤5 V DC  |
| Release current at logic state 0   | < 0.9 mA  |   | < 0.75 mA  |
| Response time  | 1 →2 cycle times + 6 ms   |   | 1 →2 cycle times + 6 ms  |
| Maximum counting frequency   | Inputs I1 & I2 : FBD (up to 6 k Hz) & Ladder ( Inputs I3 to IA & IH to IY : In accordance with  |   | Inputs I1 & I2 : FBD (up to 6 k Hz) & Ladder (1 k Hz) Inputs I3 to IA & IH to IY : In accordance with cycle time (Tc) and input received in (Tc) : 1/(2 x Tc) : Tc)  |
| Sensor type  | input response time (Tr) : 1/ ( (2 x Tc) + Tr) Contact or 3-wire PNP  |   | input response time (Tr) : 1/ ( (2 x Tc) + Tr)  Contact or 3-wire PNP  |
| Sensor type Conforming to IEC/EN 61131-2   |   |   |  |
|  | Type 1  |   | Type 1 Resistive   |
| nput type  | Resistive   |   | None   |
| solation between power supply and inputs   | None  |   |  |
| Isolation between inputs   | None  |   | None   |
| Protection against polarity inversions   | Yes   |   | Yes  |
| Status indicator   | On LCD screen for CD and XD   |   | On LCD screen for CD and XD  |
| Analogue or digital inputs (IB to IG)  |   |   |  |
| CB12-CD12-XD10-XB10  | 4 inputs IB →IE   |   | 4 inputs IB →IE  |
| CB20-CD20-XB26-XD26  | 6 inputs IB →IG   |   | 6 inputs IB →IG  |
| nputs used as analogue inputsonly in FBD   |   |   |  |
| Measurement range  | $(0 \rightarrow 10 \text{ V}) \text{ or } (0 \rightarrow \text{V power supply})$  |   | $(0 \rightarrow 10 \text{ V})$ or $(0 \rightarrow \text{V power supply})$  |
| Input impedance  | 14 kΩ   |   | 12 kQ  |
| Input voltage  | 14.4 V DC max.  |   | 30 V DC max.   |
| Value of LSB   | 14 mV   |   | 29 mV  |
|  |   |   |  |
| anut tuno  |   |   |  |
|  | Common mode   |   | Common mode  |
| Resolution   | Common mode<br>10 bit at max. input voltage   |   | Common mode  10 bit at max. input voltage  |
| Resolution Conversion time   | Common mode<br>10 bit at max. input voltage<br>Controller cycle time  |   | Common mode 10 bit at max. input voltage Controller cycle time   |
| Resolution<br>Conversion time<br>Accuracy at 25 °C   | Common mode<br>10 bit at max. input voltage<br>Controller cycle time<br>± 5 %   |   | Common mode  10 bit at max. input voltage  Controller cycle time ± 5 %   |
| Resolution<br>Conversion time<br>Accuracy at 25°C<br>Accuracy at 55°C  | Common mode 10 bit at max. input voltage Controller cycle time ± 5 % ± 6.2 %  |   | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %   |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C  | Common mode 10 bit at max. input voltage Controller cycle time ± 5 % ± 6.2 % ± 2 %  |   | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Repeat accuracy at 55 °C Isolation between analogue channel and power supply   | Common mode 10 bit at max. input voltage Controller cycle time ± 5 % ± 6.2 % ± 2 % None   |   | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Isolation between analogue channel and power supply Cable length   | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  10 m maximum, with shielded cable (sensor  | not isolated)                               | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  10 m maximum, with shielded cable (sensor not isolated)   |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Isolation between analogue channel and power supply Cable length Protection against polarity inversions  | Common mode 10 bit at max. input voltage Controller cycle time ± 5 % ± 6.2 % ± 2 % None   | not isolated)                               | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Isolation between analogue channel and power supply Cable length Protection against polarity inversions  | Common mode 10 bit at max. input voltage Controller cycle time $\pm 5 \%$ $\pm 6.2 \%$ $\pm 2 \%$ None 10 m maximum, with shielded cable (sensor Yes 2.2 k $\Omega$ /0.5 W (recommended)  | not isolated)                               | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  10 m maximum, with shielded cable (sensor not isolated)  Yes  2.2 kΩ/0.5 W (recommended)  |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C solation between analogue channel and power supply Cable length Protection against polarity inversions   | Common mode 10 bit at max. input voltage Controller cycle time ± 5 % ± 6.2 % ± 2 % None 10 m maximum, with shielded cable (sensor Yes   | not isolated)                               | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  10 m maximum, with shielded cable (sensor not isolated)  Yes  |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C solation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control   | Common mode 10 bit at max. input voltage Controller cycle time $\pm 5 \%$ $\pm 6.2 \%$ $\pm 2 \%$ None 10 m maximum, with shielded cable (sensor Yes 2.2 k $\Omega$ /0.5 W (recommended)  | not isolated)                               | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  10 m maximum, with shielded cable (sensor not isolated)  Yes  2.2 kΩ/0.5 W (recommended)  |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C solation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control   | Common mode 10 bit at max. input voltage Controller cycle time $\pm 5 \%$ $\pm 6.2 \%$ $\pm 2 \%$ None 10 m maximum, with shielded cable (sensor Yes 2.2 k $\Omega$ /0.5 W (recommended)  | not isolated)                               | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  10 m maximum, with shielded cable (sensor not isolated)  Yes  2.2 kΩ/0.5 W (recommended)  |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C solation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  Inputs used as digital inputs Input voltage  | Common mode 10 bit at max. input voltage Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 % None 10 m maximum, with shielded cable (sensor Yes 2.2 k $\Omega$ /0.5 W (recommended) 10 k $\Omega$ max. 12 V DC (-13 % / +20 %) 0.7 mA @ 10.44 VDC   | not isolated)                               | Common mode   10 bit at max. input voltage   Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 %   None   10 m maximum, with shielded cable (sensor not isolated)   Yes   2.2 k $\Omega$ /0.5 W (recommended)   10 k $\Omega$ max.   |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Isolation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  nputs used as digital inputs Input voltage  | Common mode 10 bit at max. input voltage Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 % None 10 m maximum, with shielded cable (sensor Yes 2.2 k $\Omega$ /0.5 W (recommended) 10 k $\Omega$ max. 12 V DC (-13 % / +20 %) 0.7 mA @ 10.44 VDC 0.9 mA @ 12.0 VDC   | not isolated)                               | Common mode   10 bit at max. input voltage   Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 %   None   10 m maximum, with shielded cable (sensor not isolated)   Yes   2.2 k $\Omega$ /0.5 W (recommended)   10 k $\Omega$ max.   24 V DC (-20 % / +25 %)   1.6 mA @ 19.2 VDC   2.0 mA @ 24.0 V DC  |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Isolation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  Inputs used as digital inputs Input voltage   | Common mode 10 bit at max. input voltage Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 % None 10 m maximum, with shielded cable (sensor Yes 2.2 k $\Omega$ /0.5 W (recommended) 10 k $\Omega$ max. 12 V DC (-13 % / +20 %) 0.7 mA @ 10.44 VDC   | not isolated)                               | Common mode   10 bit at max. input voltage   Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 %   None   10 m maximum, with shielded cable (sensor not isolated)   Yes   2.2 k $\Omega$ /0.5 W (recommended)   10 k $\Omega$ max.   24 V DC (-20 % / +25 %)   1.6 mA @ 19.2 VDC   |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Solation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  Inputs used as digital inputs Input voltage Input current  | Common mode 10 bit at max. input voltage Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 % None 10 m maximum, with shielded cable (sensor Yes 2.2 k $\Omega$ /0.5 W (recommended) 10 k $\Omega$ max. 12 V DC (-13 % / +20 %) 0.7 mA @ 10.44 VDC 0.9 mA @ 12.0 VDC   | not isolated)                               | Common mode $10 \text{ bit at max. input voltage}$ Controller cycle time $\pm 5 \%$ $\pm 6.2 \%$ $\pm 2 \%$ None $10 \text{ m maximum, with shielded cable (sensor not isolated)}$ Yes $2.2 \text{ k}\Omega/0.5 \text{ W (recommended)}$ $10 \text{ k}\Omega \text{ max.}$ $24 \text{ V DC } (-20 \% / +25 \%)$ $1.6 \text{ mA } @ 19.2 \text{ VDC}$ $2.0 \text{ mA } @ 24.0 \text{ V DC}$   |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Solation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  Inputs used as digital inputs Input voltage Input current  Input impedance   | Common mode   10 bit at max. input voltage   Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 %   None   10 m maximum, with shielded cable (sensor Yes   2.2 k $\Omega$ /0.5 W (recommended)   10 k $\Omega$ max.   12 V DC (-13 % / +20 %)   0.7 mA @ 10.44 VDC   0.9 mA @ 12.0 VDC   1.0 mA @ 14.4VDC  | not isolated)                               | Common mode $10 \text{ bit at max. input voltage}$ Controller cycle time $\pm 5 \%$ $\pm 6.2 \%$ $\pm 2 \%$ None $10 \text{ m maximum, with shielded cable (sensor not isolated)}$ Yes $2.2 \text{ k}\Omega/0.5 \text{ W (recommended)}$ $10 \text{ k}\Omega \text{ max.}$ $24 \text{ V DC (-20 \% / +25 \%)}$ $1.6 \text{ mA @ 19.2 VDC}$ $2.0 \text{ mA @ 24.0 V DC}$ $2.5 \text{ mA @ 30.0 VDC}$  |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Solation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  Inputs used as digital inputs Input voltage Input current  Input impedance Logic 1 voltage threshold   | Common mode 10 bit at max. input voltage Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 % None 10 m maximum, with shielded cable (sensor Yes 2.2 kΩ/0.5 W (recommended) 10 kΩ max. 12 V DC (-13 % / +20 %) 0.7 mA @ 10.44 VDC 0.9 mA @ 12.0 VDC 1.0 mA @ 14.4VDC 14 kΩ   | not isolated)                               | Common mode $10 \text{ bit at max. input voltage}$ Controller cycle time $\pm 5 \%$ $\pm 6.2 \%$ $\pm 2 \%$ None $10 \text{ m maximum, with shielded cable (sensor not isolated)}$ Yes $2.2 \text{ k}\Omega/0.5 \text{ W (recommended)}$ $10 \text{ k}\Omega \text{ max.}$ $24 \text{ V DC } (-20 \% / +25 \%)$ $1.6 \text{ mA } @ 19.2 \text{ VDC}$ $2.0 \text{ mA } @ 24.0 \text{ V DC}$ $2.5 \text{ mA } @ 30.0 \text{ VDC}$ $12 \text{ k}\Omega$   |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Isolation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  nputs used as digital inputs Input voltage Input current  Input impedance Logic 1 voltage threshold Making current at logic state 1   | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  10 m maximum, with shielded cable (sensor Yes  2.2 kΩ/0.5 W (recommended)  10 kΩ max.  12 V DC (-13 % / +20 %)  0.7 mA @ 10.44 VDC  0.9 mA @ 12.0 VDC  1.0 mA @ 14.4VDC  14 kΩ  ≥ 7 V DC   | not isolated)                               | Common mode  10 bit at max. input voltage  Controller cycle time ± 5 % ± 6.2 % ± 2 %  None  10 m maximum, with shielded cable (sensor not isolated)  Yes 2.2 kΩ/0.5 W (recommended) 10 kΩ max.  24 V DC (-20 % / +25 %) 1.6 mA @ 19.2 VDC 2.0 mA @ 24.0 V DC 2.5 mA @ 30.0 VDC  12 kΩ ≥ 15 VDC   |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Repeat accuracy at 55 °C solation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  Inputs used as digital inputs Input voltage Input current  Input impedance Logic 1 voltage threshold Making current at logic state 1 Logic 0 voltage threshold  | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  10 m maximum, with shielded cable (sensor Yes  2.2 kΩ/0.5 W (recommended)  10 kΩ max.  12 V DC (-13 % / +20 %)  0.7 mA @ 10.44 VDC  0.9 mA @ 12.0 VDC  1.0 mA @ 14.4VDC  14 kΩ  ≥ 7 V DC  ≥ 0.5 mA   | not isolated)                               | Common mode  10 bit at max. input voltage  Controller cycle time ± 5 % ± 6.2 % ± 2 %  None  10 m maximum, with shielded cable (sensor not isolated)  Yes 2.2 kΩ/0.5 W (recommended) 10 kΩ max.  24 V DC (-20 % / +25 %) 1.6 mA @ 19.2 VDC 2.0 mA @ 24.0 V DC 2.5 mA @ 30.0 VDC  12 kΩ ≥ 15 VDC ≥ 1.2 mA  |
| Isolation between analogue channel and power supply Cable length Protection against polarity inversions  | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  10 m maximum, with shielded cable (sensor Yes  2.2 kΩ/0.5 W (recommended)  10 kΩ max.   12 V DC (-13 % / +20 %)  0.7 mA @ 10.44 VDC  0.9 mA @ 12.0 VDC  1.0 mA @ 14.4VDC  14 kΩ  ≥ 7 V DC  ≥ 0.5 mA  ≤ 3 V DC  | not isolated)                               | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  10 m maximum, with shielded cable (sensor not isolated)  Yes  2.2 kΩ/0.5 W (recommended)  10 kΩ max.  24 V DC (-20 % / +25 %)  1.6 mA @ 19.2 VDC  2.0 mA @ 24.0 V DC  2.5 mA @ 24.0 V DC  2.5 mA @ 30.0 VDC  12 kΩ  ≥ 15 VDC  ≥ 1.2 mA  ≤ 5 V DC  |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat a | Common mode  10 bit at max. input voltage  Controller cycle time $\pm 5\%$ $\pm 6.2\%$ $\pm 2\%$ None  10 m maximum, with shielded cable (sensor Yes  2.2 k $\Omega$ /0.5 W (recommended)  10 k $\Omega$ max.  12 V DC (-13 % / +20 %)  0.7 mA @ 10.44 VDC  0.9 mA @ 12.0 VDC  1.0 mA @ 14.4VDC  14 k $\Omega$ $\geq$ 7 V DC $\geq$ 0.5 mA $\leq$ 3 V DC $\leq$ 0.2 mA  1 $\rightarrow$ 2 cycle times  In accordance with cycle time (Tc) and input   |   | Common mode  10 bit at max. input voltage Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 % None  10 m maximum, with shielded cable (sensor not isolated) Yes 2.2 k $\Omega$ /0.5 W (recommended) 10 k $\Omega$ max.  24 V DC (-20 % / +25 %) 1.6 mA @ 19.2 VDC 2.0 mA @ 24.0 V DC 2.5 mA @ 30.0 VDC 12 k $\Omega$ $\geq$ 15 VDC $\leq$ 1.2 mA $\leq$ 5 V DC $\leq$ 0.5 mA 1 $\rightarrow$ 2 cycle times In accordance with cycle time (Tc) and input response time (Tr):  |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Solation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  Inputs used as digital inputs Input voltage Input current  Input impedance Logic 1 voltage threshold Making current at logic state 1 Logic 0 voltage threshold Release current at logic state 0 Response time  | Common mode  10 bit at max. input voltage  Controller cycle time ± 5 % ± 6.2 % ± 2 %  None  10 m maximum, with shielded cable (sensor Yes 2.2 kΩ/0.5 W (recommended) 10 kΩ max.  12 V DC (-13 % / +20 %) 0.7 mA @ 10.44 VDC 0.9 mA @ 12.0 VDC 1.0 mA @ 14.4VDC 14 kΩ ≥ 7 V DC ≥ 0.5 mA ≤ 3 V DC ≤ 0.2 mA 1 →2 cycle times In accordance with cycle time (Tc) and input 1/ ( (2 x Tc) + Tr)  |   | Common mode  10 bit at max. input voltage Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 % None  10 m maximum, with shielded cable (sensor not isolated) Yes 2.2 k $\Omega$ /0.5 W (recommended) 10 k $\Omega$ max.  24 V DC (-20 % / +25 %) 1.6 mA @ 19.2 VDC 2.0 mA @ 24.0 V DC 2.5 mA @ 30.0 VDC 12 k $\Omega$ $\geq$ 15 VDC $\geq$ 1.2 mA $\leq$ 5 V DC $\leq$ 0.5 mA 1 $\rightarrow$ 2 cycle times In accordance with cycle time (Tc) and input response time (Tr): 1/ ( (2 x Tc) + Tr)  |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Repeat accuracy at 55 °C Solation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  Inputs used as digital inputs Input voltage Input current  Input impedance Inpu | Common mode  10 bit at max. input voltage  Controller cycle time $\pm 5\%$ $\pm 6.2\%$ $\pm 2\%$ None  10 m maximum, with shielded cable (sensor Yes  2.2 k $\Omega$ /0.5 W (recommended)  10 k $\Omega$ max.  12 V DC (-13 % / +20 %)  0.7 mA @ 10.44 VDC  0.9 mA @ 12.0 VDC  1.0 mA @ 14.4VDC  14 k $\Omega$ $\geq$ 7 V DC $\geq$ 0.5 mA $\leq$ 3 V DC $\leq$ 0.2 mA  1 $\rightarrow$ 2 cycle times  In accordance with cycle time (Tc) and input   |   | Common mode  10 bit at max. input voltage Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 % None  10 m maximum, with shielded cable (sensor not isolated) Yes 2.2 k $\Omega$ /0.5 W (recommended) 10 k $\Omega$ max.  24 V DC (-20 % / +25 %) 1.6 mA @ 19.2 VDC 2.0 mA @ 24.0 V DC 2.5 mA @ 30.0 VDC 12 k $\Omega$ $\geq$ 15 VDC $\leq$ 1.2 mA $\leq$ 5 V DC $\leq$ 0.5 mA 1 $\rightarrow$ 2 cycle times In accordance with cycle time (Tc) and input response time (Tr):  |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Repeat accuracy at 55 °C Solation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  Inputs used as digital inputs Input voltage Input current  Input impedance Inpu | Common mode  10 bit at max. input voltage  Controller cycle time $\pm 5\%$ $\pm 6.2\%$ $\pm 2\%$ None  10 m maximum, with shielded cable (sensor Yes 2.2 k $\Omega$ /0.5 W (recommended) 10 k $\Omega$ max.  12 V DC (-13 % / +20 %) 0.7 mA @ 10.44 VDC 0.9 mA @ 12.0 VDC 1.0 mA @ 14.4VDC 14 k $\Omega$ $\geq$ 7 V DC $\geq$ 0.5 mA $\leq$ 3 V DC $\leq$ 0.2 mA $1 \rightarrow$ 2 cycle times In accordance with cycle time (Tc) and input 1/ ( (2 x Tc) + Tr) Contact or 3-wire PNP Type 1  |   | Common mode  10 bit at max. input voltage Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 % None  10 m maximum, with shielded cable (sensor not isolated) Yes 2.2 k $\Omega$ /0.5 W (recommended) 10 k $\Omega$ max.  24 V DC (-20 % / +25 %) 1.6 mA @ 19.2 VDC 2.0 mA @ 24.0 V DC 2.5 mA @ 30.0 VDC 12 k $\Omega$ $\geq$ 15 VDC $\geq$ 1.2 mA $\leq$ 5 V DC $\leq$ 0.5 mA 1 $\rightarrow$ 2 cycle times In accordance with cycle time (Tc) and input response time (Tr): 1/ ( (2 x Tc) + Tr) Contact or 3-wire PNP Type 1                         |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Repeat accuracy at 55 °C solation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  Inputs used as digital inputs Input voltage Input current  Input impedance Input impedance Input impedance Input current alogic state 1 Indigic of voltage threshold Release current at logic state 0 Response time Maximum counting frequency in FBD  Sensor type Conforming to IEC/EN 61131-2   | Common mode  10 bit at max. input voltage  Controller cycle time ± 5 % ± 6.2 % ± 2 %  None  10 m maximum, with shielded cable (sensor Yes 2.2 kΩ/0.5 W (recommended) 10 kΩ max.  12 V DC (-13 % / +20 %) 0.7 mA @ 10.44 VDC 0.9 mA @ 12.0 VDC 1.0 mA @ 14.4VDC 14 kΩ ≥ 7 V DC ≥ 0.5 mA ≤ 3 V DC ≤ 0.2 mA 1 →2 cycle times In accordance with cycle time (Tc) and input 1/ ( (2 x Tc) + Tr) Contact or 3-wire PNP  |   | Common mode  10 bit at max. input voltage Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 % None  10 m maximum, with shielded cable (sensor not isolated) Yes 2.2 k $\Omega$ /0.5 W (recommended) 10 k $\Omega$ max.  24 V DC (-20 % / +25 %) 1.6 mA @ 19.2 VDC 2.0 mA @ 24.0 V DC 2.5 mA @ 30.0 VDC 12 k $\Omega$ $\geq$ 15 VDC $\geq$ 1.2 mA $\leq$ 5 V DC $\leq$ 0.5 mA 1 $\rightarrow$ 2 cycle times In accordance with cycle time (Tc) and input response time (Tr): 1/ ( (2 x Tc) + Tr) Contact or 3-wire PNP                                |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Repeat accuracy at 55 °C Solation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  Inputs used as digital inputs Input outrage Input current  Input impedance Logic 1 voltage threshold Making current at logic state 1 Logic 0 voltage threshold Response time Maximum counting frequency in FBD  Sensor type Conforming to IEC/EN 61131-2 Input type   | Common mode  10 bit at max. input voltage  Controller cycle time $\pm 5\%$ $\pm 6.2\%$ $\pm 2\%$ None  10 m maximum, with shielded cable (sensor Yes 2.2 k $\Omega$ /0.5 W (recommended) 10 k $\Omega$ max.  12 V DC (-13 % / +20 %) 0.7 mA @ 10.44 VDC 0.9 mA @ 12.0 VDC 1.0 mA @ 14.4VDC 14 k $\Omega$ $\geq$ 7 V DC $\geq$ 0.5 mA $\leq$ 3 V DC $\leq$ 0.2 mA $1 \rightarrow$ 2 cycle times In accordance with cycle time (Tc) and input 1/ ( (2 x Tc) + Tr) Contact or 3-wire PNP Type 1  |   | Common mode  10 bit at max. input voltage Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 % None  10 m maximum, with shielded cable (sensor not isolated) Yes 2.2 k $\Omega$ /0.5 W (recommended) 10 k $\Omega$ max.  24 V DC (-20 % / +25 %) 1.6 mA @ 19.2 VDC 2.0 mA @ 24.0 V DC 2.5 mA @ 30.0 VDC 12 k $\Omega$ $\geq$ 15 VDC $\geq$ 1.2 mA $\leq$ 5 V DC $\leq$ 0.5 mA 1 $\rightarrow$ 2 cycle times In accordance with cycle time (Tc) and input response time (Tr): 1/( (2 x Tc) + Tr) Contact or 3-wire PNP Type 1 Resistive None           |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Repeat accuracy at 55 °C Repeat accuracy at 55 °C Isolation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  Inputs used as digital inputs Input voltage Input current  Input impedance Logic 1 voltage threshold Making current at logic state 1 Logic 0 voltage threshold Release current at logic state 0 Response time Maximum counting frequency in FBD  Sensor type Conforming to IEC/EN 61131-2 Input type Isolation between power supply and inputs  | Common mode  10 bit at max. input voltage  Controller cycle time $\pm 5\%$ $\pm 6.2\%$ $\pm 2\%$ None  10 m maximum, with shielded cable (sensor Yes  2.2 k $\Omega$ /0.5 W (recommended)  10 k $\Omega$ max.  12 V DC (-13 % / +20 %)  0.7 mA @ 10.44 VDC  0.9 mA @ 12.0 VDC  1.0 mA @ 14.4VDC  14 k $\Omega$ $\geq 7$ V DC $\geq 0.5$ mA $\leq 3$ V DC $\leq 0.2$ mA  1 $\rightarrow 2$ cycle times  In accordance with cycle time (Tc) and input 1/ ((2 x Tc) + Tr)  Contact or 3-wire PNP  Type 1  Resistive  |   | Common mode  10 bit at max. input voltage Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 % None  10 m maximum, with shielded cable (sensor not isolated) Yes 2.2 k $\Omega$ /0.5 W (recommended) 10 k $\Omega$ max.  24 V DC (-20 % / +25 %) 1.6 mA @ 19.2 VDC 2.0 mA @ 24.0 V DC 2.5 mA @ 30.0 VDC 12 k $\Omega$ $\geq$ 15 VDC $\geq$ 1.2 mA $\leq$ 5 V DC $\leq$ 0.5 mA 1 $\rightarrow$ 2 cycle times In accordance with cycle time (Tc) and input response time (Tr): 1/ ((2 x Tc) + Tr) Contact or 3-wire PNP Type 1 Resistive                |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Repeat accuracy at 55 °C Repeat accuracy at 55 °C Isolation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  Input sused as digital inputs Input voltage Input current  Input impedance Logic 1 voltage threshold Making current at logic state 1 Logic 0 voltage threshold Release current at logic state 0 Response time Maximum counting frequency in FBD  Sensor type Conforming to IEC/EN 61131-2 Input type Isolation between power supply and inputs Isolation between inputs   | Common mode  10 bit at max. input voltage  Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 %  None  10 m maximum, with shielded cable (sensor Yes  2.2 k $\Omega$ /0.5 W (recommended)  10 k $\Omega$ max.  12 V DC (-13 % / +20 %)  0.7 mA @ 10.44 VDC  0.9 mA @ 12.0 VDC  1.0 mA @ 14.4VDC  14 k $\Omega$ $\geq$ 7 V DC $\geq$ 0.5 mA $\leq$ 3 V DC $\leq$ 0.2 mA  1 $\rightarrow$ 2 cycle times  In accordance with cycle time (Tc) and input 1/ ((2 x Tc) + Tr)  Contact or 3-wire PNP  Type 1  Resistive  None   |   | Common mode  10 bit at max. input voltage Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 % None  10 m maximum, with shielded cable (sensor not isolated) Yes 2.2 k $\Omega$ /0.5 W (recommended) 10 k $\Omega$ max.  24 V DC (-20 % / +25 %) 1.6 mA @ 19.2 VDC 2.0 mA @ 24.0 V DC 2.5 mA @ 30.0 VDC 12 k $\Omega$ $\geq$ 15 VDC $\geq$ 1.2 mA $\leq$ 5 V DC $\leq$ 0.5 mA 1 $\rightarrow$ 2 cycle times In accordance with cycle time (Tc) and input response time (Tr): 1/( (2 x Tc) + Tr) Contact or 3-wire PNP Type 1 Resistive None           |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Isolation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  Inputs used as digital inputs Input voltage Input current  Input impedance Logic 1 voltage threshold Making current at logic state 1 Logic 0 voltage threshold Release current at logic state 0   | Common mode  10 bit at max. input voltage  Controller cycle time $\pm 5\%$ $\pm 6.2\%$ $\pm 2\%$ None  10 m maximum, with shielded cable (sensor Yes  2.2 k $\Omega$ /0.5 W (recommended)  10 k $\Omega$ max.  12 V DC (-13 % / +20 %)  0.7 mA @ 10.44 VDC  0.9 mA @ 12.0 VDC  1.0 mA @ 14.4VDC  14 k $\Omega$ $\geq$ 7 V DC $\geq$ 0.5 mA $\leq$ 3 V DC $\leq$ 0.2 mA  1 $\rightarrow$ 2 cycle times  In accordance with cycle time (Tc) and input 1/ ((2 x Tc) + Tr)  Contact or 3-wire PNP  Type 1  Resistive  None  None  |   | Common mode  10 bit at max. input voltage Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 % None  10 m maximum, with shielded cable (sensor not isolated) Yes 2.2 k $\Omega$ /0.5 W (recommended) 10 k $\Omega$ max.  24 V DC (-20 % / +25 %) 1.6 mA @ 19.2 VDC 2.0 mA @ 24.0 V DC 2.5 mA @ 30.0 VDC 12 k $\Omega$ $\geq$ 15 VDC $\geq$ 1.2 mA $\leq$ 5 V DC $\leq$ 0.5 mA 1 $\rightarrow$ 2 cycle times In accordance with cycle time (Tc) and input response time (Tr): 1/ ( (2 x Tc) + Tr) Contact or 3-wire PNP Type 1 Resistive None None     |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Repeat accuracy at 55 °C Solation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  Inputs used as digital inputs Input voltage Input current  Input impedance Logic 1 voltage threshold Making current at logic state 1 Logic 0 voltage threshold Response time Maximum counting frequency in FBD  Sensor type Conforming to IEC/EN 61131-2 Input type Isolation between power supply and inputs Solation between inputs Protection against polarity inversions Status indicator   | Common mode  10 bit at max. input voltage  Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 %  None  10 m maximum, with shielded cable (sensor Yes  2.2 k $\Omega$ /0.5 W (recommended)  10 k $\Omega$ max.  12 V DC (-13 % / +20 %)  0.7 mA @ 10.44 VDC  0.9 mA @ 12.0 VDC  1.0 mA @ 14.4VDC  14 k $\Omega$ $\geq$ 7 V DC $\geq$ 0.5 mA $\leq$ 3 V DC $\leq$ 0.2 mA  1 $\rightarrow$ 2 cycle times  In accordance with cycle time (Tc) and input 1/ ((2 x Tc) + Tr)  Contact or 3-wire PNP  Type 1  Resistive  None  None  None  Yes  On LCD screen for CD and XD |   | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  10 m maximum, with shielded cable (sensor not isolated)  Yes  2.2 kΩ/0.5 W (recommended)  10 kΩ max.  24 V DC (-20 % / +25 %)  1.6 mA @ 19.2 VDC  2.0 mA @ 24.0 V DC  2.5 mA @ 30.0 VDC  12 kΩ  ≥ 15 VDC  ≥ 1.2 mA  ≤ 5 V DC  ≤ 0.5 mA  1 →2 cycle times  In accordance with cycle time (Tc) and input response time (Tr) :  1/ ((2 x Tc) + Tr)  Contact or 3-wire PNP  Type 1  Resistive  None  None  None   |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Repeat accuracy at 55 °C Repeat accuracy at 55 °C Solation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  Inputs used as digital inputs Input voltage Input current  Input impedance Logic 1 voltage threshold Making current at logic state 1 Logic 0 voltage threshold Release current at logic state 0 Response time Maximum counting frequency in FBD  Sensor type Conforming to IEC/EN 61131-2 Input type Isolation between power supply and inputs Isolation between inputs Protection against polarity inversions Status indicator Characteristics of relay outputs common to the expense of the state of the stat | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  10 m maximum, with shielded cable (sensor Yes  2.2 kΩ/0.5 W (recommended)  10 kΩ max.   12 V DC (-13 % / +20 %)  0.7 mA @ 10.44 VDC  0.9 mA @ 12.0 VDC  1.0 mA @ 14.4VDC  14 kΩ  ≥ 7 V DC  ≥ 0.5 mA  ≤ 3 V DC  ≤ 0.2 mA  1 →2 cycle times  In accordance with cycle time (Tc) and input 1/ ((2 x Tc) + Tr)  Contact or 3-wire PNP  Type 1  Resistive  None  None  Yes  On LCD screen for CD and XD  ntire range  |   | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  10 m maximum, with shielded cable (sensor not isolated)  Yes  2.2 kΩ/0.5 W (recommended)  10 kΩ max.  24 V DC (-20 % / +25 %)  1.6 mA @ 19.2 VDC  2.0 mA @ 24.0 V DC  2.5 mA @ 30.0 VDC  12 kΩ  ≥ 15 VDC  ≥ 1.2 mA  ≤ 5 V DC  ≤ 0.5 mA  1 →2 cycle times  In accordance with cycle time (Tc) and input response time (Tr) :  1/ ((2 x Tc) + Tr)  Contact or 3-wire PNP  Type 1  Resistive  None  None  None   |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Repeat accuracy at 55 °C Repeat accuracy at 55 °C Solation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  Inputs used as digital inputs Input voltage Input current  Input impedance Logic 1 voltage threshold Making current at logic state 1 Logic 0 voltage threshold Release current at logic state 0 Response time Maximum counting frequency in FBD  Sensor type Conforming to IEC/EN 61131-2 Input type Isolation between power supply and inputs Isolation between inputs Protection against polarity inversions Status indicator Characteristics of relay outputs common to the expense of the state of the stat | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  10 m maximum, with shielded cable (sensor Yes  2.2 kΩ/0.5 W (recommended)  10 kΩ max.  12 V DC (-13 % / +20 %)  0.7 mA @ 10.44 VDC  0.9 mA @ 12.0 VDC  1.0 mA @ 14.4VDC  14 kΩ  ≥ 7 V DC  ≥ 0.5 mA  ≤ 3 V DC  ≤ 0.2 mA  1 →2 cycle times  In accordance with cycle time (Tc) and input 1/ ((2 x Tc) + Tr)  Contact or 3-wire PNP  Type 1  Resistive  None  None  Yes  On LCD screen for CD and XD  ntire range  5 →30 V DC   |   | Common mode  10 bit at max. input voltage Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 % None  10 m maximum, with shielded cable (sensor not isolated) Yes 2.2 k $\Omega$ /0.5 W (recommended) 10 k $\Omega$ max.  24 V DC (-20 % / +25 %) 1.6 mA @ 19.2 VDC 2.0 mA @ 24.0 V DC 2.5 mA @ 30.0 VDC 12 k $\Omega$ $\geq$ 15 VDC $\geq$ 1.2 mA $\leq$ 5 V DC $\leq$ 0.5 mA 1 $\rightarrow$ 2 cycle times In accordance with cycle time (Tc) and input response time (Tr): 1/ ((2 x Tc) + Tr) Contact or 3-wire PNP Type 1 Resistive None None None |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 55 °C Repeat accuracy at 55 °C Repeat accuracy at 55 °C Isolation between analogue channel and power supply Cable length Protection against polarity inversions Potentiometer control  Inputs used as digital inputs Input voltage Input current Input impedance Logic 1 voltage threshold Making current at logic state 1 Logic 0 voltage threshold Release current at logic state 0 Response time Maximum counting frequency in FBD  Sensor type Conforming to IEC/EN 61131-2 Input type Isolation between power supply and inputs Isolation between inputs Protection against polarity inversions Status indicator Characteristics of relay outputs common to the e Max. breaking voltage   | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  10 m maximum, with shielded cable (sensor Yes  2.2 kΩ/0.5 W (recommended)  10 kΩ max.   12 V DC (-13 % / +20 %)  0.7 mA @ 10.44 VDC  0.9 mA @ 12.0 VDC  1.0 mA @ 14.4VDC  14 kΩ  ≥ 7 V DC  ≥ 0.5 mA  ≤ 3 V DC  ≤ 0.2 mA  1 →2 cycle times  In accordance with cycle time (Tc) and input 1/ ( (2 x Tc) + Tr)  Contact or 3-wire PNP  Type 1  Resistive  None  None  Yes  On LCD screen for CD and XD  ntire range  5 →30 V DC  24 →250 V AC                             |   | Common mode  10 bit at max. input voltage Controller cycle time $\pm$ 5 % $\pm$ 6.2 % $\pm$ 2 % None  10 m maximum, with shielded cable (sensor not isolated) Yes 2.2 k $\Omega$ /0.5 W (recommended) 10 k $\Omega$ max.  24 V DC (-20 % / +25 %) 1.6 mA @ 19.2 VDC 2.0 mA @ 24.0 V DC 2.5 mA @ 30.0 VDC 12 k $\Omega$ $\geq$ 15 VDC $\geq$ 1.2 mA $\leq$ 5 V DC $\leq$ 0.5 mA 1 $\rightarrow$ 2 cycle times In accordance with cycle time (Tc) and input response time (Tr): 1/ ((2 x Tc) + Tr) Contact or 3-wire PNP Type 1 Resistive None None None |
| Resolution Conversion time Accuracy at 25 °C Accuracy at 55 °C Repeat accuracy at 50 °C Repeat a | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  10 m maximum, with shielded cable (sensor Yes  2.2 kΩ/0.5 W (recommended)  10 kΩ max.  12 V DC (-13 % / +20 %)  0.7 mA @ 10.44 VDC  0.9 mA @ 12.0 VDC  1.0 mA @ 14.4VDC  14 kΩ  ≥ 7 V DC  ≥ 0.5 mA  ≤ 3 V DC  ≤ 0.2 mA  1 →2 cycle times  In accordance with cycle time (Tc) and input 1/ ((2 x Tc) + Tr)  Contact or 3-wire PNP  Type 1  Resistive  None  None  Yes  On LCD screen for CD and XD  ntire range  5 →30 V DC   |   | Common mode  10 bit at max. input voltage  Controller cycle time  ± 5 %  ± 6.2 %  ± 2 %  None  10 m maximum, with shielded cable (sensor not isolated)  Yes  2.2 kΩ/0.5 W (recommended)  10 kΩ max.  24 V DC (-20 % / +25 %)  1.6 mA @ 19.2 VDC  2.0 mA @ 24.0 V DC  2.5 mA @ 30.0 VDC  12 kΩ  ≥ 15 VDC  ≥ 1.2 mA  ≤ 5 V DC  ≤ 0.5 mA  1 →2 cycle times  In accordance with cycle time (Tc) and input response time (Tr):  1/ ((2 x Tc) + Tr)  Contact or 3-wire PNP  Type 1  Resistive  None  None  None  |

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|--|--|--|
|  | XE10 : 4 x 5 A relays  |  |
|  | XR14: 4 x 8 A relays, 2 x 5 A relays   |  |
| Electrical durability for 500 000 operating cycles       | Utilization category DC-12: 24 V, 1.5 A Utilization category DC-13: 24 V (L/R = 10 ms), 0.6 A Utilization category AC-12: 230 V, 1.5 A Utilization category AC-15: 230 V, 0.9 A                            |  |
| Minimum switching capacity                               | 10 mA (at minimum voltage of 12 V)   |  |
| Minimum load   | 12 V, 10 mA  |  |
| Maximum rate   | Off load : 10 Hz   |  |
|  | At operating current : 0.1 Hz  |  |
| Mechanical life  | 10,000,000 (operations)  |  |
| Voltage for withstanding shocks                          | In accordance with IEC/EN 60947-1 and IEC/EN 60664-1 : 4 kV  |  |
| Off-cycle response time                                  | Make 10 ms<br>Release 5 ms   |  |
| Built-in protections                                     | Against short-circuits: None Against overvoltages and overloads: None  |  |
| Status indicator   | On LCD screen for CD and XD  |  |
|  |  |  |
| Digital / PWM solid state output PWM solid state output* | CB12: O4   | CD10 VD10 VD10 · O4  |
| Prvivi solid state output                                | CB12: O4<br>XD26: O4 →O7   | CD12-XD10-XB10 : O4<br>CD20-XD26-XB26 : O4 →O7   |
| * Only available with "FBD" programming language         | * Only available with "FBD" programming language   | 0D20-ND20-NB20 : 04 ->01   |
| Breaking voltage   | 10.4 →30 V DC  | 19.2 →30 V DC  |
| Nominal voltage  | 12-24 VDC  | 24 V DC  |
| Nominal current  | 0.5 A  | 0.5 A  |
| Max. breaking current                                    | 0.625 A  | 0.625 A  |
| Voltage drop   | ≤ 2 V for I = 0.5 A (at state 1)   | ≤ 2 V for I = 0.5 A (at state 1)   |
| Response time  | Make ≤ 1 ms  | Make ≤ 1 ms  |
|  | Release ≤ 1 ms   | Release ≤ 1 ms   |
| Operating frequency                                      | 1 Maximum on inductive load  | 1 Maximum on inductive load  |
| Built-in protections                                     | Against overloads and short-circuits: Yes Against overvoltages (*): Yes Against inversions of power supply: Yes (*) In the absence of a volt-free contact between the logic controller output and the load | Against overloads and short-circuits: Yes Against overvoltages (*): Yes Against inversions of power supply: Yes (*) In the absence of a volt-free contact between the logic controller output and the load |
| Min. load  | 1 mA   | 1 mA   |
| Maximum incandescent load                                | 0,2 A / 12 V DC<br>0,1 A / 24 V DC   | 0,1 A / 24 V DC  |
| Galvanic isolation                                       | No   | No   |
| PWM frequency  | 14.11 Hz<br>56.45 Hz<br>112.90 Hz<br>225.80 Hz<br>451.59 Hz<br>1806.37 Hz  | 14.11 Hz<br>56.45 Hz<br>112.90 Hz<br>225.80 Hz<br>451.59 Hz<br>1806.37 Hz  |
| PWM cyclic ratio   | 0 →100 % (256 steps for CD, XD and 1024 steps for XA)  | 0 →100 % (256 steps for CD, XD and 1024 steps for XA)  |
| Max. Breaking current PWM                                | 50 mA  | 50 mA  |
| Max. cable length PWM                                    | 20 m   | 20 m   |
| PWM accuracy at 120 Hz                                   | < 5 % (20 % →80 %) load at 10 mA   | < 5 % (20 % →80 %) load at 10 mA   |
| PWM accuracy at 500 Hz                                   | < 10 % (20 % →80 %) load at 10 mA  | < 10 % (20 % →80 %) load at 10 mA  |
|  | On LCD screen for XD   | On LCD screen for CD and XD  |