## : ©hipsmall

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts,Customers Priority,Honest Operation, and Considerate Service",our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!


## Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832
Email \& Skype: info@chipsmall.com Web: www.chipsmall.com Address: A1208, Overseas Decoration Building, \#122 Zhenhua RD., Futian, Shenzhen, China

Surface Mount DIP Switches

## SERIES 90HB

## SPST, Low Profile

## FEATURES

- Compatible with SMT Assembly, Including Infrared Reflow and Vapor-Phase
- Top Seal Withstands High Pressure Aqueous Cleaning
- Reliable Spring and Ball Contact


DIMENSIONS In inches (and millimeters)


## CIRCUITRY

As viewed from the top of the switch in the positions shown in the drawing.


## SPECIFICATIONS

## Electrical Ratings

Make-and-break Current Rating: 2,000 operations per switch position at these resistive loads: $10 \mathrm{~mA}, 30 \mathrm{Vdc}$; or $10 \mathrm{~mA}, 50 \mathrm{mVdc} ; 10 \mathrm{~mA}$, 50 mVdc ; or $25 \mathrm{~mA}, 24 \mathrm{Vdc}$; or $100 \mathrm{~mA}, 6 \mathrm{Vdc}$. Contact Resistance: (measured at $10 \mathrm{~mA}, 50$ $\mathrm{mVdc})$. Initial: 20 mohms maximum, After Life: 100 mohms maximum
Insulation Resistance: Minimum, at 100 Vdc between adjacent closed contacts and also across open switch contacts.
Initial (Mohms): 5,000, After Life (Mohms): 1,000
Dielectric Strength: Minimum voltage (AC RMS) measured between adjacent closed contacts and also across open switch contacts. Initial: 500 volts, After Life: 500 volts
Current Carry Rating: 3 A maximum rise of $20^{\circ} \mathrm{C}$ Switch Capacitance: 2 pF at 1 megahertz

## Mechanical Ratings

Where Grayhill performance is superior, the MIL spec is listed in parentheses.
Mechanical Life: 5,000 operations per switch position
Vibration Resistance: Per Method 204, Test Condition B, 1 mS opening ( 10 mS allowed)
Mechanical Shock: Per Method 213, Test Condition A. 1 mS opening ( 10 mS allowed)
Thermal Shock Resistance: Per specification; no failures; passes contact resistance.
Terminal Strength: Per specification
Thermal Aging: 1,000 hours at $85^{\circ} \mathrm{C}$; no failures.

## Environmental Ratings

Meets all requirements of MIL- S-83504.
Operating Temperature Range: $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ Storage Temperature Range: $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ Moisture Resistance: Per specification, Method 106.

## Soldering Information

Solderability: Per MIL-STD-202, Method 208
Soldering Heat Resistance: Per MIL-S-83504, six second test.
Recommended Processing Temperature: $220^{\circ} \mathrm{C}-230^{\circ} \mathrm{C}$ ( 1 pass- $260^{\circ} \mathrm{C}$ maximum)
Processing Position: Switch is to be processed with all actuators in the closed (on) position as shipped.
Fluxing: Per EIA RS-448-2 with flux touching switch body.
Cleaning: Passes immersion test using water/ detergent. Acceptable solutions include 1-1-1 trichlorethane, freon, (TF, TE, or TMS), isopropyl alcohol, detergent ( $140^{\circ} \mathrm{F}$ maximum). Terpene acceptable for Series 90 only. Solutions which are notrecommended include acetone, methylene chloride, freon TMC.

## ORDERING INFORMATION



| No. of <br> Positions | Length <br> Inches | Length <br> Metric | Number <br> Per Tube |
| :---: | :---: | :---: | :---: |
| 2 | $.270^{\prime \prime}$ | $6,9 \mathrm{~mm}$ | 60 |
| 3 | $.370^{\prime \prime}$ | $9,4 \mathrm{~mm}$ | 47 |
| 4 | $.470^{\prime \prime}$ | $11,9 \mathrm{~mm}$ | 37 |
| 5 | $.570^{\prime \prime}$ | $14,5 \mathrm{~mm}$ | 31 |
| 6 | $.670^{\prime \prime}$ | $17,0 \mathrm{~mm}$ | 26 |
| 7 | $.770^{\prime \prime}$ | $19,6 \mathrm{~mm}$ | 23 |
| 8 | $.870^{\prime \prime}$ | $22,1 \mathrm{~mm}$ | 20 |
| 9 | $.970^{\prime \prime}$ | $24,6 \mathrm{~mm}$ | 18 |
| 10 | $1.070 "$ | $27,2 \mathrm{~mm}$ | 16 |

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## Materials and Finishes

Shorting Member (Ball): Brass, gold-plate over nickel barrier.
Base Contacts: Copper alloy, gold-plate over nickel barrier.
Terminals: Copper alloy, solder-plated over nickel barrier.
Non-ConductiveParts:Thermoplastic (UL94V-O)

## Tape and Reel Packaging

Tape Seal Integrity: Passes gross leak test using $125^{\circ} \mathrm{C}$ flourinert for 20 seconds minimum. Reference MIL-STD-202, Method 112
Tape Seal: Polyimide film

## TAPE AND REEL PACKAGING



Each reel has a 15.750 inch ( 390 mm ) minimum leader and a $6.30 \mathrm{inch}(160 \mathrm{~mm}$ ) minimum trailer.


[^0]:    Availablefromyourlocal GrayhillDistributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.

