## : ©hipsmall

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts,Customers Priority,Honest Operation, and Considerate Service",our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!


## Contact us

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## SERIES 94H

## Binary Coded



DIMENSIONS in inches (and millimeters)
Tolerances are $\pm .010$ inches unless specified otherwise.

## Surface Mount

Gullwing


Surface Mount J-Lead


Standard Thru-Hole


TERMINALS ARE TERMINALS ARE
$.020+.004 /-.002$ ( $0,51+0,10 / 0,05$ ) WIDE BY . 012.002 $(0,310,05)$ THICK . 038 DIA. HOLE SIZE RECOMMENDED

## FEATURES

- Sealed Construction; No Tape Seal Required
- Surface Mount or Thru-Hole Style
- Tube or Tape and Reel Packaging
- Octal, BCD, and Hexadecimal Code
- In Standard or Complement
- Standard and Right Angle Mount
- Flush or Extended Actuators
- Gold-Plated Contacts
- RoHS Compliant


## ACTUATOR STYLES



Figure 1 "A" style rotor

Figure 2 "F" style rotor

All actuation types are available in octal (8), binary coded decimal (10), or hexadecimal (16) codes; with either standard or complement output. Standard code outputs have natural color rotors; complements in a contrasting color.

## EXTENDED ACTUATOR TYPES



Figure 3

DIMENSIONS in inches (and millimeters)
Right Angle Thru-Hole


ORDERING INFORMATION: Series 94H


94HAB10WRT


## Series

Actuator Style: A = Flush, Figure 1
$B=.270$, Figure 3 (see page $B-21$ )
$\mathrm{C}=.170$, Figure 3 (see page B-21)
$\mathrm{E}=.090$, Figure 3 (see page B-21)
F = Flush, Figure 2
Code: B = Standard (Natural),
C = Complementary (Contrasting Color)
RoHS Compliant
Packaging: $\mathrm{R}=$ Tape and Reel, (Surface Mount Only) Blank = Tube*
Terminal Style: RA = Right Angle, Thru-Hole

$$
\begin{aligned}
& \text { J = J-Lead } \\
& \text { W = Surface Mount } \\
& \text { Blank = Thru-Hole }
\end{aligned}
$$

Number of Positions: $08=$ Octal, 8 Position
$10=$ BCD, 10 Position $16=\mathrm{Hex}, 16$ Position

* 27 Pieces per tube for surface mount and thru-hole, 24 pieces per tube for right angle switches.

SERIES 94 High Temperature Knobs: For Shaft Extensions


* Use only with Actuator Type B or C

ORDERING INFORMATION: Series 94 High Temperature Knobs*

| Knob Style and Height | Knob Color | Arrow Color | Part Number |
| :---: | :---: | :---: | :---: |
| 1A | Gray | N/A | $947706-001$ |
| 5A | Gray | Black | $947706-005$ |
| 1B | Black | N/A | $947705-001$ |
| 1B | Gray | N/A | $94705-012$ |
| 2B | Gray | White | $947705-004$ |
| 3B | Gray | Black | $947705-017$ |
| 4B | Gray | Black | $947705-018$ |
| 1B | Natural | N/A | $947705-009$ |
| 4B | Black | White | $947705-010$ |
| 5B | Gray | Black | $947705-019$ |

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## TAPE AND REEL PACKAGING:

## Series 94H



Each reel contains the following number of switches with a 15.35 inch ( 390 mm ) minimum leader and a 6.30 inch ( 160 mm ) minimum trailer.

| 94 HA style | $750 \mathrm{sw} /$ reel |
| :--- | :--- |
| 94 HB style | $150 \mathrm{sw} /$ reel |
| 94 HC style | $200 \mathrm{sw} /$ reel |
| 94 HE style | $300 \mathrm{sw} /$ reel |
| 94 HF style | $750 \mathrm{sw} /$ reel |



Available from your local Grayhill Distributor. For prices and discounts, contact a local Sales Office, an authorized Distributor or Grayhill.

## SPECIFICATIONS

## Electrical Ratings

Make-and-break Current Rating: 30 mA at 30
Vdc for 10,000 cycles of operation.
Carrying Current Rating: 100 mA at 50 Vdc
Contact Resistance: 50 mohms maximum initially (measured at $10 \mathrm{~mA}, 50 \mathrm{mVdc}$ ). 150 mohms maximum after life.
Insulation Resistance:(measured at 100 Vdc across open switch contacts)
Initial: 5000 Mohms minimum. After Life: 1000 Mohms minimum.
Dielectric Strength: (measured across open switch contacts) Initial: 500 Vac RMS minimum. After Life: 250 Vac RMS

## Mechanical Ratings

Mechanical Life: 10,000 cycles of operation. One cycle is a rotation through all positions and a complete return through all positions. Mechanical Shock: 1000 g 's, 0.5 mS , half sine per MIL-STD-202F, Method 213, Test Condition E. Vibration Resistance: $10-2000 \mathrm{~Hz}$ at 15G or 0.060" double amplitude per MIL-STD-202F, Method 204, Test Condition B.
Operational Torque: 2 to 6 inch-ounces initially and 1.2 inch-ounces minimum after life.

## Environmental Ratings

Operating Temperature Range:
$-40^{\circ}$ to $+85^{\circ} \mathrm{C}$.
Storage Temperature Range: $-40^{\circ}$ to $+85^{\circ} \mathrm{C}$. Moisture Resistance: 240 hours with temperature cycling and polarization. Passes insulation resistance and dielectric strength per MIL-STD-202F, Method 106 following exposure.

## Materials and Finishes

Rotor and Switch Body: Plastic (UL94V-O)
Contact Material: Copper alloy plated. 30 microinches minimum gold over 50 microinches minimum nickel.
Shorting Member: Copper alloy plated. 30 microinches minimum gold over 50 microinches minimum nickel.
Terminals: Copper alloy, matte tin plated over nickel barrier.
Internal O-ring: Rubber BUNA-N

## Soldering Information

*For the most current soldering \& cleaning processing guidelines, reference Grayhill Dip Switch Processing Information, Bulletin 1234
Soldering Temperature: $260^{\circ} \mathrm{C}$ maximum. Cleaning: Acceptable solutions include 1-1-1 Trichlorenthane, Freon (TF, TE, or TMS), Isopropyl Alcohol and detergent ( $140^{\circ} \mathrm{F}$ maximum). Solutions which are not recommended include Acetone, Methylene Chloride, and Freon TMC.

## CODE \& TRUTH TABLES

All switches are continuous rotation.
Dot indicates terminal to common connection.

Octal and Octal Complement outputs are 0 thru 7 positions.
$B C D$ and $B C D$ Complement outputs are 0 thru 9 positions.

Hexadecimal and Hexadecimal Complement outputs are 0 thru F positions.

Standard codes have natural color rotors. Complements have rotors in a contrasting color.



[^0]:    *Ordered as a separate item. B = Standard (Natural), C = Complementary (Contrasting Color).

