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EVERLIGHT ELECTRONICS CO., LTD.

Technical Data Sheet

1.9mm Round Subminiature "Yoke" Lead LED

<u>95-21UYOC/S530-A3/TR9</u>

Features

EVERLIGHT

- Compatible with automatic placement equipment.
- EIA Std. package.
- Mono-color type.
- Pb-free
- The product itself will remain within RoHS compliant version.

Descriptions

- The 91-21 SMD LED is much smaller than leaded components .Thus enable smaller board size. Higher packing density. Reduced storage space and finally smaller equipment to be obtained.
- Besides, light weight makes them ideal for miniature applications.
- Furthermore by automation assembly machines the accuracy is anticipated.

Applications

- Small indicator for indoor applications.
- Flat backlight for LCD, switches and symbols.
- Indicator and backlight in office equipment.
- Indicator and backlight for battery driven equipment.
- Indicator and backlight for audio and video equipment.
- Backlighting in dashboards and switches.
- Telecommunication : indicator and backlighting in telephone and fax.

Device Selection Guide

Part No.	Chip	Emitted Color	Resin Color	
rart No.	Material	Emitted Color		
95-21UYOC/S530-A3/TR7	AlGaInP	Brilliant Orange	Water Clear	

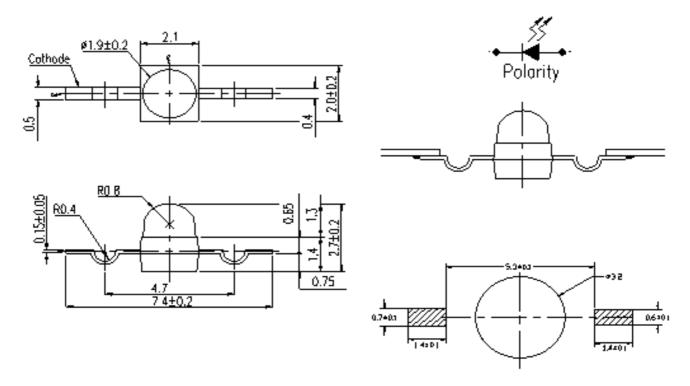
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Package Outline Dimensions



Note: The tolerances unless mentioned are ± 0.1 , unit=mm.

Hand Soldering : 350 $^{\circ}$ C for 3 sec.

Ab

bsolute Maximum Ratings (Ta=25°C)				
6 ×			TT	
Parameter	Symbol	Rating	Unit	
Reverse Voltage	VR	5	V	
Forward Current	IF	25	mA	
Peak Forward Current	-			
(Duty 1/10 @1KHz)	IFP	60	mA	
Power Dissipation	Pd	60	mW	
Electrostatic Discharge(HBM)	ESD	2000	V	
Operating Temperature	Topr	-40 ~ +85	°C	
Storage Temperature	Tstg	-40 ~ +100	°C	
		Reflow Soldering : 260	°C for 10 sec.	

Electro-Optical Characteristics (Ta=25°C)

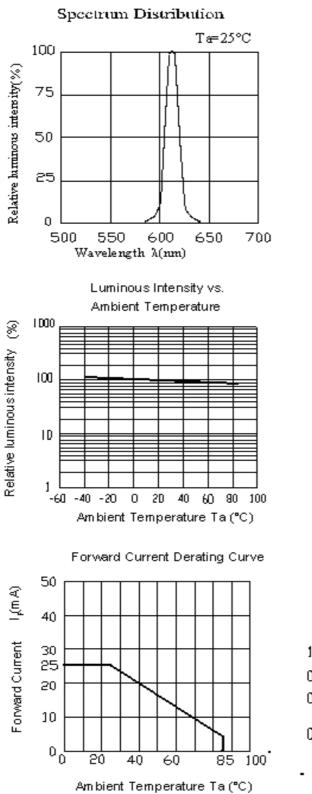
Soldering Temperature

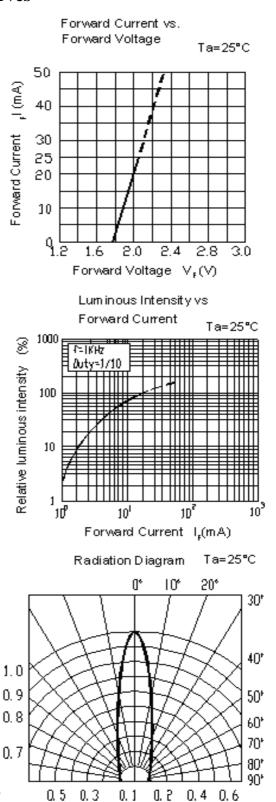
Parameter	Symbol	MIN.	ТҮР.	MAX.	Unit	Condition
Luminous Intensity	Iv	463	714		mcd	
Viewing Angle	2 <i>θ</i> 1/2		25		deg	
Peak Wavelength	λp		611		nm	IF=20mA
Dominant Wavelength	λd		605		nm	
Spectrum Radiation Bandwidth	$\triangle \lambda$		17		nm	
Forward Voltage	VF		2.0	2.4	V	
Reverse Current	Ir			10	μA	Vr =5V

Tsol



Typical Electro-Optical Characteristics Curves





95-21UYOC/S530-A3/TR9

Everlight Electronics Co., Ltd. Device No. : SZDLE-XXX



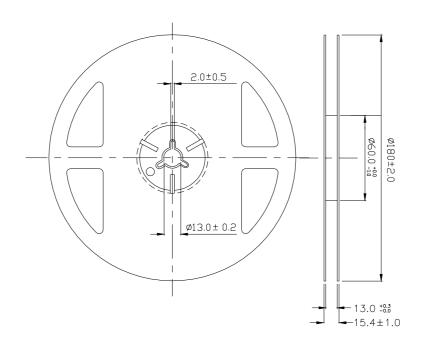
<u>95-21UYOC/S530-A3/TR9</u>

Label explanation

- **CAT: Luminous Intensity Rank**
- HUE: Dom. Wavelength Rank
- **REF: Forward Voltage Rank**



Reel & Carrier Tape Dimensions



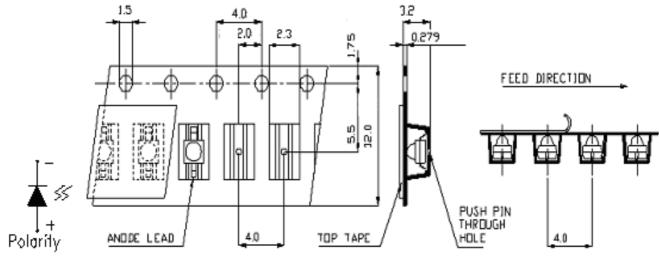
Note: The tolerances unless mentioned are ±0.1, unit=mm.

Rev. 2



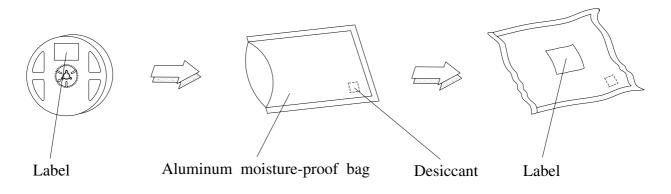
<u>95-21UYOC/S530-A3/TR9</u>

Carrier Tape Dimensions: Loaded quantity 1000 PCS per reel



Note: The tolerances unless mentioned is ± 0.1 mm ,Unit = mm

Moisture Resistant Packaging





Reliability Test Items And Conditions

The reliability of products shall be satisfied with items listed below. Confidence level : 90% LTPD: 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C±5°C Min. 5sec.	6 Min.	22 PCS.	0/1
2	Temperature Cycle	H : +100°C 15min ∫ 5 min L : -40°C 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H : +100°C 5min \int 10 sec L : -10°C 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°C	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40°℃	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	IF = 20 mA	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85℃/ 85%RH	1000 Hrs.	22 PCS.	0/1

Prepared by: Huang yongxin

<u>95-21UYOC/S530-A3/TR9</u>

Precautions For Use

1. Over-current-proof

ERLIGH

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

- 2. Storage
 - 2.1 Do not open moisture proof bag before the products are ready to use.
 - 2.2 Before opening the package, the LEDs should be kept at 30° C or less and 90%RH or less.
 - 2.3 After opening the package: The LED's floor life is 1 year under 30°C or less and 60% RH or less.

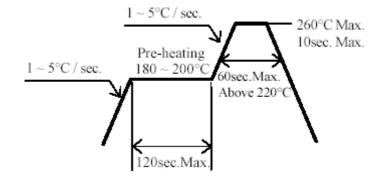
If unused LEDs remain, it should be stored in moisture proof packages.

2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the

storage time, baking treatment should be performed using the following conditions.

Baking treatment : $60\pm5^{\circ}$ C for 24 hours.

- 3. Soldering Condition
- 3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

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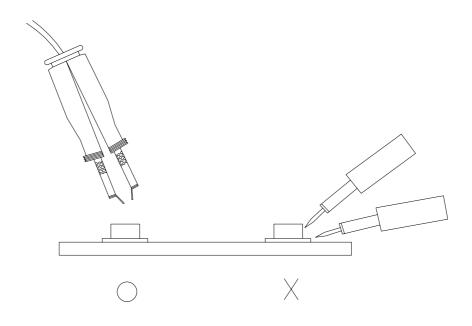
4.Soldering Iron

In the form E_{ach} is to go to the tip of soldering iron temperature less than 350°C for 3 within once in less than the soldering iron capacity 25W. Leave two seconds and more

seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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Prepared date: 9-Apr-2009

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