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# DESCO TECHNICAL BULLETIN TB-3074

# Wave Distortion Monitor Verification Tester (Operation Instructions





Made in the
United States of America

MAT OPR

VALE DISTORTION

CONTINUOUS MONITOR

CONTINUOUS MONITOR

VERRICATION TESTER

VERRICATION TESTER

VERRICATION TESTER

DESC COM

Figure 1. Desco <u>98221</u> Wave Distortion Monitor Verification Tester

# **Description**

The Desco <u>98221</u> Wave Distortion Monitor Verification Tester is used to perform periodic test limit verification of <u>Desco Wave Distortion Monitors</u>. Verification may be accomplished without removing the monitor from its workstation. The Wave Distortion Monitor Verification Tester is National Institute of Standards and Technology (<u>NIST</u>) traceable. Frequency of verification is based on the critical nature of the ESD susceptible items handled. Desco recommends annual calibration of workstation monitors and the Wave Distortion Monitor Verification Tester.

Desco Single-Wire Wave Distortion Continuous Monitors are defined in ESD TR1.0-01-01 as impedance continuous monitors. Most metrology departments or companies specializing in calibration will not have the specialized test equipment needed for the calibration or verification of wave distortion continuous monitors. The Desco 98221 Wave Distortion Monitor Verification Tester meets ANSI/ESD S20.20 and Compliance Verification ESD TR53.

**Description** Item 19239 Mini Monitor 19242 Mini Monitor Mini Monitor 19243 Multi-Mount Monitor 19651 Multi-Mount Monitor 19652 **Dual Operator Continuous Monitor** 19246 **Dual Operator Continuous Monitor** 19247 Full-Time Continuous Monitor 19325

Tester can be used with the following items:

The Desco 98221 Wave Distortion Monitor Verification

# **Packaging**

50543 50544

1 Wave Distortion Monitor Verification Tester

**Full-Time Continuous Monitor** 

Full-Time Continuous Monitor

- 1 09700 Alligator Clip
- 1 09782 10mm Stacking Snap
- 1 09838 Ground Plug Adapter
- 1 Banana Plug Wire Adapter, 5"
- 1 Ground Extension Cord, 5'
- 1 Certificate of Calibration

# **Features and Components**

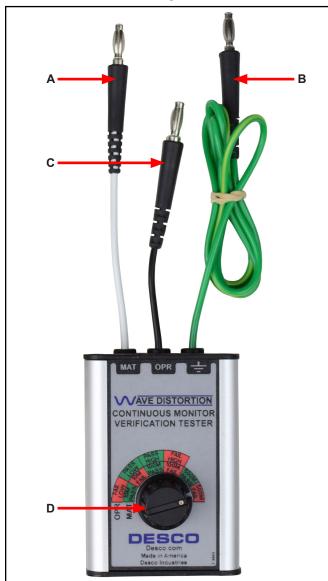


Figure 2. Wave Distortion Monitor Verification Tester features and components

- **A. Mat Test Lead:** Connect to the monitor's mat terminal to verify its mat test circuit.
- **B. Ground Lead:** Connect to equipment ground to provide a ground reference for the Wave Distortion Monitor Verification Tester.
- **C. Operator Test Lead:** Insert into the monitor's operator jack to verify its operator test circuit.
- **D. Rotary Switch:** Selects the various pass and fail load values needed to verify the monitor's operator and mat test circuits.

# **Operation**

# **Mini Monitor**

#### VERIFYING THE OPERATOR CIRCUIT

 Connect the Wave Distortion Monitor Verification Tester's green ground lead to equipment ground. This may be done using the included Ground Plug Adapter or alligator clip.

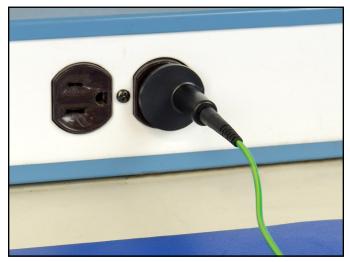


Figure 3. Using the Ground Plug Adapter to ground the Wave Distortion Monitor Verification Tester

2. Insert the verification tester's black operator test lead into the Mini Monitor's operator jack.

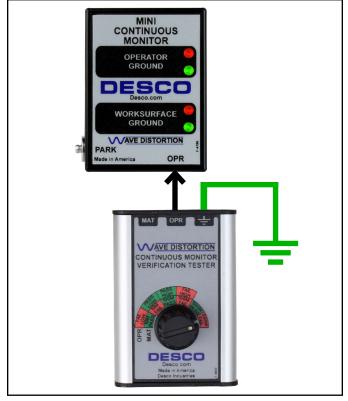


Figure 4. Connecting the Wave Distortion Monitor Verification Tester to the Mini Monitor's operator jack

- Set the rotary switch to OPERATOR FAIL LOW. The monitor's red operator LED should illuminate, and its audible alarm should sound.
- Set the rotary switch to OPERATOR PASS LOW. The monitor's green operator LED should illuminate.
- Set the rotary switch to OPERATOR PASS HIGH. The monitor's green operator LED should illuminate.
- Set the rotary switch to OPERATOR FAIL HIGH. The monitor's red operator LED should illuminate, and its audible alarm should sound.
- Disconnect the operator test lead from the monitor.

#### **VERIFYING THE MAT CIRCUIT**

- 8. Connect the included stacking snap to the verification tester's white mat test lead.
- Disconnect the monitor from its worksurface mat and turn it over to expose its 10mm snaps.
- 10. Connect the verification tester's white mat test lead to the monitor's 10mm mat snap.

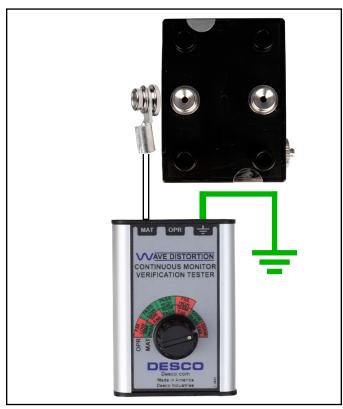


Figure 5. Connecting the Wave Distortion Monitor Verification Tester to the Mini Monitor's 10mm mat snap

- 11. Set the rotary switch to MAT 500M PASS. The monitor's green operator LED should illuminate.
- 12. Set the rotary switch to MAT 500M FAIL. The monitor's red operator LED should illuminate, and its audible alarm should sound.

## **Multi-Mount Monitor**

## **VERIFYING THE OPERATOR CIRCUIT**

- 1. Connect the Wave Distortion Monitor Verification Tester's green ground lead to equipment ground. This may be done using the included Ground Plug Adapter or alligator clip. See Figure 3.
- Insert the verification tester's black operator test lead into the Multi-Mount Monitor's operator jack.



Figure 6. Connecting the Wave Distortion Monitor Verification Tester to the Mini Monitor's operator jack

- Set the rotary switch to OPERATOR FAIL LOW. The monitor's red operator LED should illuminate, and its audible alarm should sound.
- Set the rotary switch to OPERATOR PASS LOW. The monitor's green operator LED should illuminate.
- Set the rotary switch to OPERATOR PASS HIGH. The monitor's green operator LED should illuminate.
- Set the rotary switch to OPERATOR FAIL HIGH. The monitor's red operator LED should illuminate, and its audible alarm should sound.
- 7. Disconnect the operator test lead from the monitor.

## **VERIFYING THE MAT CIRCUIT**

- 8. Connect the included stacking snap to the verification tester's white mat test lead.
- Disconnect the monitor's white mat monitor cord from its worksurface mat and turn it over to expose its 10mm snap.
- 10. Connect the verification tester's white mat test lead to the mat monitor cord's 10mm snap.

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Figure 7. Connecting the Wave Distortion Monitor Verification Tester to the Multi-Mount Monitor's mat monitor cord

- 11. Set the rotary switch to MAT 10M PASS. The monitor's green operator LED should illuminate.
- 12. Set the rotary switch to MAT 10M FAIL. The monitor's red operator LED should illuminate, and its audible alarm should sound.

# **Dual Operator Continuous Monitor**

## VERIFYING THE OPERATOR CIRCUIT

- 1. Connect the Wave Distortion Monitor Verification Tester's green ground lead to equipment ground. This may be done using the included Ground Plug Adapter or alligator clip. See Figure 3.
- Insert the verification tester's black operator test lead into the satellite remote's operator jack.



Figure 8. Connecting the Wave Distortion Monitor Verification Tester to the satellite remote's operator jack

- Set the rotary switch to OPERATOR FAIL LOW. The monitor's red operator LED should illuminate, and its audible alarm should sound.
- Set the rotary switch to OPERATOR PASS LOW. The monitor's green operator LED should illuminate.
- Set the rotary switch to OPERATOR PASS HIGH. The monitor's green operator LED should illuminate.
- Set the rotary switch to OPERATOR FAIL HIGH. The monitor's red operator LED should illuminate, and its audible alarm should sound.
- 7. Disconnect the operator test lead from the monitor.

## **VERIFYING THE MAT CIRCUIT**

- 8. Connect the included stacking snap to the verification tester's white mat test lead.
- Disconnect the satellite remote's black mat monitor cord from its worksurface mat and turn it over to expose its 10mm snap.
- 10. Connect the verification tester's white mat test lead to the mat monitor cord's 10mm snap.

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Figure 9. Connecting the Wave Distortion Monitor Verification Tester to the satellite remote's mat monitor cord

- 11. Set the rotary switch to MAT 10M PASS. The monitor's green operator LED should illuminate.
- 12. Set the rotary switch to MAT 10M FAIL. The monitor's red operator LED should illuminate, and its audible alarm should sound.
- 13. Repeat steps 1-12 for the second satellite remote.

## **Full-Time Continuous Monitor**

## **VERIFYING THE OPERATOR CIRCUIT**

- 1. Connect the Wave Distortion Monitor Verification Tester's green ground lead to equipment ground. This may be done using the included Ground Plug Adapter or alligator clip. See Figure 3.
- Insert the verification tester's black operator test lead into the Full-Time Continuous Monitor's operator jack.

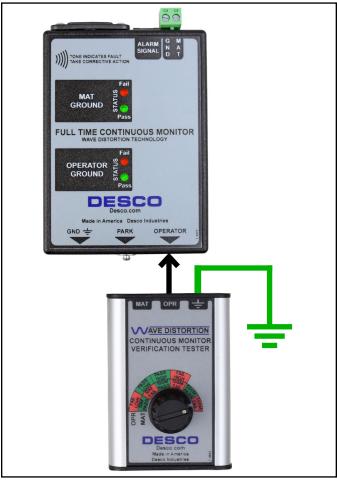


Figure 10. Connecting the Wave Distortion Monitor Verification Tester to the Full-Time Continuous Monitor's operator jack

- Set the rotary switch to OPERATOR FAIL LOW. The monitor's red operator LED should illuminate, and its audible alarm should sound.
- 4. Set the rotary switch to OPERATOR PASS LOW. The monitor's green operator LED should illuminate.
- Set the rotary switch to OPERATOR PASS HIGH. The monitor's green operator LED should illuminate.
- Set the rotary switch to OPERATOR FAIL HIGH. The monitor's red operator LED should illuminate, and its audible alarm should sound.
- 7. Disconnect the operator test lead from the monitor.

#### **VERIFYING THE MAT CIRCUIT**

- Connect the included stacking snap to the verification tester's white mat test lead.
- Disconnect the monitor's black mat monitor cord from its worksurface mat and turn it over to expose its 10mm snap.
- 10. Connect the verification tester's white mat test lead to the mat monitor cord's 10mm snap.



Figure 11. Connecting the Wave Distortion Monitor Verification Tester to the Full-Time Continuous Monitor's mat monitor cord

- 11. Set the rotary switch to MAT 10M PASS. The monitor's green operator LED should illuminate.
- 12. Set the rotary switch to MAT 10M FAIL. The monitor's red operator LED should illuminate, and its audible alarm should sound.

# Calibration

Frequency of recalibration should be based on the critical nature of those ESD sensitive items handled and the risk of failure for the ESD protective equipment and materials. In general, Desco recommends that calibration be performed annually.

Use the information below to verify if the Wave Distortion Monitor Verification Tester operates within its specifications.

## **EQUIPMENT NEEDED**

- RLC Bridge for testing operator circuit
- Digital Multimeter with 50-100V power supply for testing mat circuit

# **SETTINGS**

- @ 50 Hz
  - Frequency = 1,000 Hz (20 x 50), 20 th harmonic
- @ 60 Hz
  - Frequency =  $1,020 \text{ Hz} (17 \times 60)$ , 17th harmonic
- Set function switch to read "Equivalent Parallel Circuit"

## RECORD THE FOLLOWING DATA

Operator Rotary Switch Setting	Equivalent Parallel Capacitance	Targeted Specification (±10%)
Fail Low		138.9 pF
Pass Low		118.6 pF
Pass High		49.0 pF
Fail High		44.7 pF

Operator Rotary Switch Setting	Dissipation Factor	Targeted Specification (±10%)
Fail Low		.158
Pass Low		.367
Pass High		.445
Fail High		.192

Mat Rotary Switch Setting	Resistance @ 50V	Targeted Specification (±4%)
10M Pass		8 megohms
10M Fail		12 megohms
100M Pass		80 megohms
100M Fail		120 megohms
500M Pass		400 megohms
500M Fail		600 megohms

# **Specifications**

Monitor

Operating Temperature 50 to 95°F (10 to 35°C)

Environmental Indoor use only at altitudes Requirements less than 6500 ft. (2 km)

> Maximum relative humidity of 80% up to 85°F (30°C) decreasing linearly to 50% @

85°F (30°C)

**Dimensions** 3.17" L x 2.25" W x 1.26" H (81 mm x 57 mm x 32 mm)

Weight 0.3 lbs. (0.15 kg)

Country of Origin United States of America

The Desco <u>98221</u> Wave Distortion Monitor Verification Tester may also be used with the following discontinued items:

Jewel® Workstation Continuous Mini Monitor	19212, 19213, 19214, 19215, 19216, 19217, 19218
Multi-Mount Continuous Monitor	19220, 19221, 19222, 19223, 19226, 19227, 19228, 19229, 19234, 19236, 98225, 98226, 98227, 98228
Dual Operator Continuous Monitor	19208, 19209, 19230, 19231, 19232, 19233, 19237, 19238, 98207, 98208
Full-Time Continuous	19210, 19211, 19225,

98210, 98211

# **Limited Warranty, Warranty Exclusions, Limit** of Liability and RMA Request Instructions

See the Desco Warranty -

http://desco.descoindustries.com/Limited-Warranty.aspx

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