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MICROCHIP

CL88020
120 V_{AC} Offline LED Driver
Evaluation Board
User's Guide

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ISBN: 978-1-5224-1675-3



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Object of Declaration: CL88020 120 V_{AC} Offline LED Driver Evaluation Board

EU Declaration of Conformity

This declaration of conformity is issued by the manufacturer.

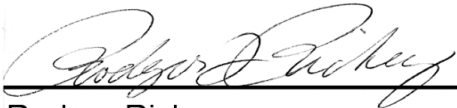
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Rodger Richey
Director of Development Tools



Date

NOTES:

Preface

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For the most up-to-date information on development tools, see the MPLAB® IDE online help. Select the Help menu, and then Topics to open a list of available online help files.

INTRODUCTION

This chapter contains general information that will be useful to know before using the CL88020 120 V_{AC} Offline LED Driver Evaluation Board. Items discussed in this chapter include:

- [Document Layout](#)
- [Conventions Used in this Guide](#)
-
- [Recommended Reading](#)
- [The Microchip Web Site](#)
- [Product Change Notification Service](#)
- [Customer Support](#)
- [Document Revision History](#)

DOCUMENT LAYOUT

This document describes how to use the CL88020 120 V_{AC} Offline LED Driver Evaluation Board to evaluate and demonstrate the CL88020 LED driver capabilities. The manual layout is as follows:

- **Chapter 1. “Product Overview”** – Important information about the CL88020 120 V_{AC} Offline LED Driver Evaluation Board.
- **Chapter 2. “CL88020 120 V_{AC} Offline LED Driver Evaluation Board Installation and Operation”** – This chapter includes a detailed description of each function of the demonstration board and instructions on how to use the board.
- **Appendix A. “Schematic and Layouts”** – Shows the schematic and layout diagrams for the CL88020 120 V_{AC} Offline LED Driver Evaluation Board.
- **Appendix B. “Bill of Materials (BOM)”** – Lists the parts used to build the CL88020 120 V_{AC} Offline LED Driver Evaluation Board.
- **Appendix C. “CL88020 120 V_{AC} Offline LED Driver Evaluation Board User’s Guide**CL88020 120 V_{AC} Offline LED Driver Evaluation Board User’s

CL88020 120 V_{AC} Offline LED Driver Evaluation Board User's Guide

GuideWaveforms – Describes the waveforms for the CL88020 120 V_{AC} Offline LED Driver Evaluation Board.

CONVENTIONS USED IN THIS GUIDE

This manual uses the following documentation conventions:

DOCUMENTATION CONVENTIONS

Description	Represents	Examples
Arial font:		
Italic characters	Referenced books	<i>MPLAB[®] IDE User's Guide</i>
	Emphasized text	...is the <i>only</i> compiler...
Initial caps	A window	the Output window
	A dialog	the Settings dialog
	A menu selection	select Enable Programmer
Quotes	A field name in a window or dialog	"Save project before build"
Underlined, italic text with right angle bracket	A menu path	<u><i>File>Save</i></u>
Bold characters	A dialog button	Click OK
	A tab	Click the Power tab
N'Rnnnn	A number in verilog format, where N is the total number of digits, R is the radix and n is a digit.	4'b0010, 2'hF1
Text in angle brackets < >	A key on the keyboard	Press <Enter>, <F1>
Courier New font:		
Plain Courier New	Sample source code	#define START
	Filenames	autoexec.bat
	File paths	c:\mcc18\h
	Keywords	_asm, _endasm, static
	Command-line options	-Opa+, -Opa-
	Bit values	0, 1
	Constants	0xFF, 'A'
Italic Courier New	A variable argument	<i>file.o</i> , where <i>file</i> can be any valid filename
Square brackets []	Optional arguments	mcc18 [options] <i>file</i> [options]
Curly brackets and pipe character: { }	Choice of mutually exclusive arguments; an OR selection	errorlevel {0 1}
Ellipses...	Replaces repeated text	var_name [, var_name...]
	Represents code supplied by user	void main (void) { ... }

RECOMMENDED READING

This user's guide describes how to use the CL88020 120 V_{AC} Offline LED Driver Evaluation Board. Other useful documents are listed below. The following Microchip documents are available and recommended as supplemental reference resources.

- **CL88020 Data Sheet – “Sequential Linear LED Driver with 4 Taps”**
(DS20005753)

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- **General Technical Support** – Frequently Asked Questions (FAQs), technical support requests, online discussion groups, Microchip consultant program member listing
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- Field Application Engineer (FAE)
- Technical Support

Customers should contact their distributor, representative or field application engineer (FAE) for support. Local sales offices are also available to help customers. A listing of sales offices and locations is included in the back of this document.

Technical support is available through the web site at:
<http://www.microchip.com/support>

DOCUMENT REVISION HISTORY

Revision A (May 2017)

- Initial Release of this Document.

Chapter 1. Product Overview

1.1 INTRODUCTION

This chapter provides an overview of the CL88020 120 V_{AC} Offline LED Driver Evaluation Board and covers the following topics:

- CL88020 Device Overview
- CL88020 Device Key Features
- CL88020 120 V_{AC} Offline LED Driver Evaluation Board
- Evaluation Board Kit Contents

1.2 CL88020 DEVICE OVERVIEW

The CL88020 LED driver integrated circuit (IC) is targeted at general LED lighting products, such as A19 bulb with a maximum power rating of about 8.5W at 120 V_{AC} (60W incandescent equivalent bulbs).

1.3 CL88020 DEVICE KEY FEATURES

- Monolithic
 - No external FETs, minimum driver component count
- No inductors
 - Reduces BOM cost and circuit complexity
- Efficient operation
 - Typical electrical efficiencies of 80% to 83% across the AC input voltage range.
- No high frequencies
 - Inherently low conducted EMI, no need for input filters
- Inherently dimmer compatible
 - Works with most leading-edge and trailing-edge phase-cut dimmers
 - TRIAC dimmer compatible
- 120 V_{AC} only
 - Reduces die size by optimizing output FET voltages and sizes
- Targeted for 8.5W output
 - 60W incandescent equivalent (most popular), assuming minimum 94 Lm/W efficacy
- 4 taps
 - Fewer pins reduces footprint size

-
-
- Reduced light output ripple (optional)
 - An external capacitor with four diodes provides lower light output ripple
 - Use of a ceramic capacitor instead of an electrolytic means lamp life can match the LED lifetime (more than 40,000 hours versus 5,000 hours)
 - Provides continuous power to the driver
 - Active line regulation
 - Active circuitry provides better regulated output power over variations in AC line voltage
 - Between 0% to –12% line regulation typical
 - Prevents driver from overheating at high AC line voltages
 - Prevents excessive currents at low line
 - Provides reasonable line regulation and efficient operation with only 4 taps
 - Over temperature protection
 - Optional
 - An inexpensive external NTC thermistor provides remote temperature sensing. The thermistor may be located in close proximity to the LEDs to provide nearly direct monitoring of LED temperature.
 - OTP is linear (no on/off cycling)
 - A widely available, 470 k Ω NTC provides 85°C maximum temperature
 - Temperature adjustable via selection of NTC thermistor resistance
 - Two current-setting resistors
 - Different hold-up and direct AC currents lowers THD and output ripple
 - Tap current ratios internally set
 - Reduces component count
 - Fewer pins
 - Simplifies application design
 - Single-point current control for reduced EMI
 - 8-pin power SOIC
 - Higher HV creepage distances
 - Pinout arranged to minimize pin-to-pin voltage differentials
 - Pinout accommodates single-layer PCB
 - Available in a thermally-enhanced 8-Lead SOIC package with heat slug

Figure 1-1 presents the typical CL88020 offline LED driver application circuit.

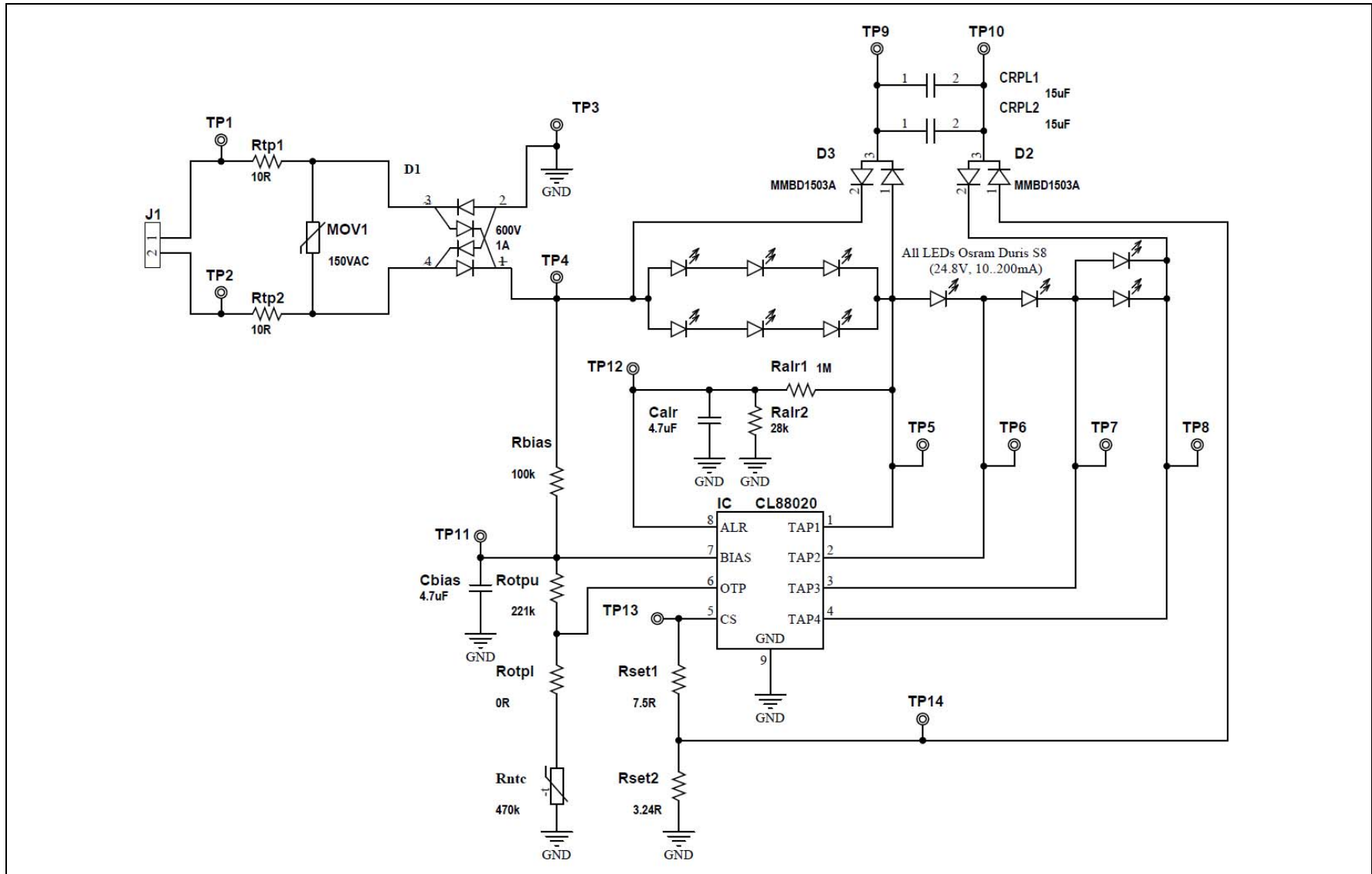


FIGURE 1-1: Typical CL88020 120 V_{AC} Offline LED Driver Evaluation Board Circuit.

1.4 CL88020 120 V_{AC} OFFLINE LED DRIVER EVALUATION BOARD

The CL88020 120 V_{AC} Offline LED Driver Evaluation Board is a complete solution consisting of an LED Driver (ADM00766) and an LED Load Board (ADM00767) powered directly from the 120V_{AC} line and based on Microchip Technology's CL88020 sequential linear LED driver. The application achieves efficient operation without using any magnetics or conventional switching techniques and is a flexible solution that allows users to design and to test their own LED Load solution. The included LED Load is made with 10 LEDs. Since no high frequencies are present, it exhibits inherently low conducted and radiated EMI without needing input filters or shielding. Because the current through the LEDs follows the AC input voltage, PFC circuitry is also not needed. The CL88020 is inherently compatible with both leading-edge and trailing-edge dimmers, with no need for special circuitry to detect and respond to them.

The LED Load is provided on a double-layer 60 mm diameter FR4 PCB (0.6 mm thick) mounted on a pin-fin heat sink. The LED Driver PCB (ADM00766) is made on 1.6 mm standard double-layer FR4. The kit includes an 8-wire flat cable to connect the LED Driver Board to the LED Load, and a black anodized pin fin heat sink with double-sided adhesive thermal tape necessary to mount the LED Load Board on it. All circuitry and hardware is provided, along with transient protection and overtemperature protection. Just plug into a 120 V_{AC} outlet (50 Hz or 60 Hz) to get started.

Figure 1-2 presents the CL88020 LED Driver Evaluation Board.

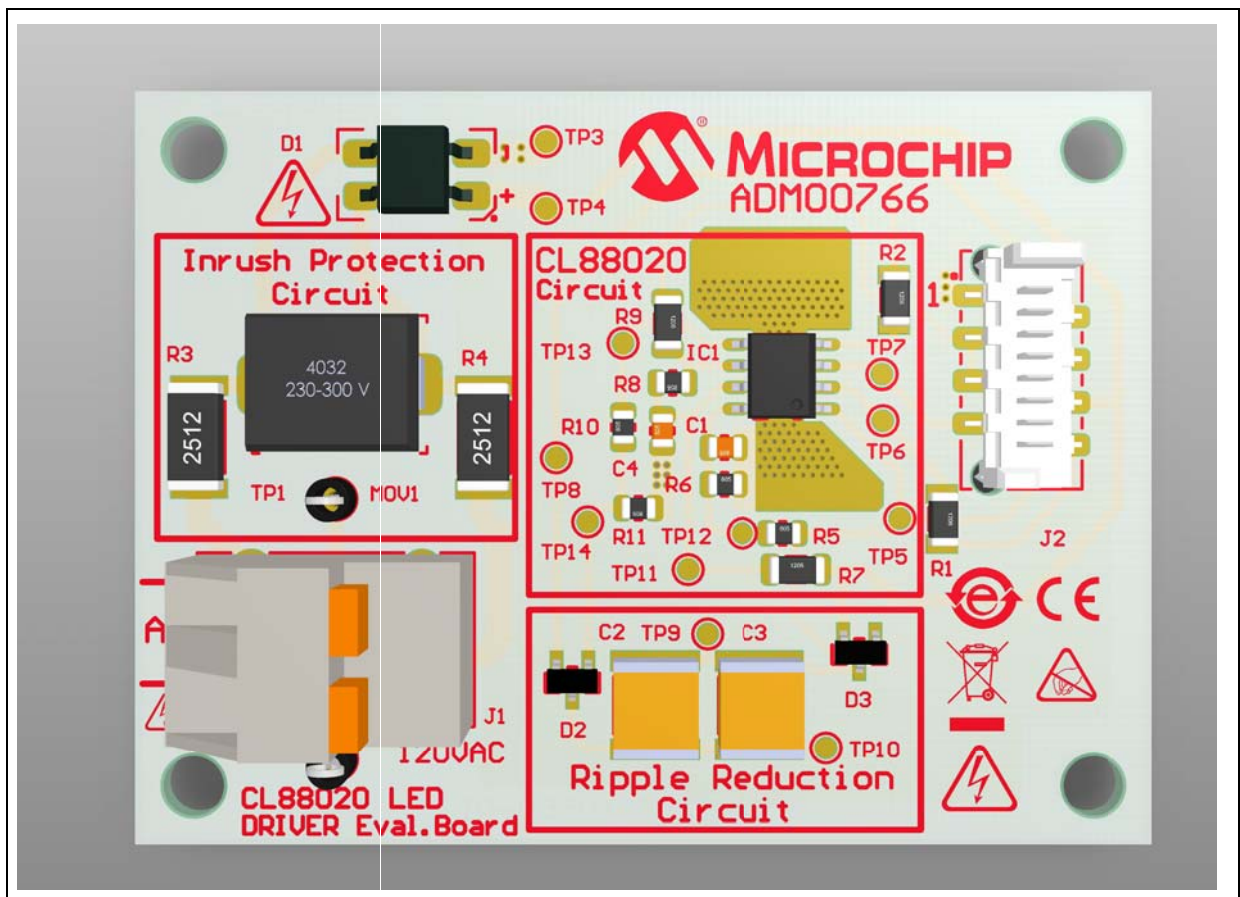


FIGURE 1-2: CL88020 LED Driver Evaluation Board Source Board (ADM00766) - Top View.

Figure 1-3 presents the CL88020 LED Load Board.

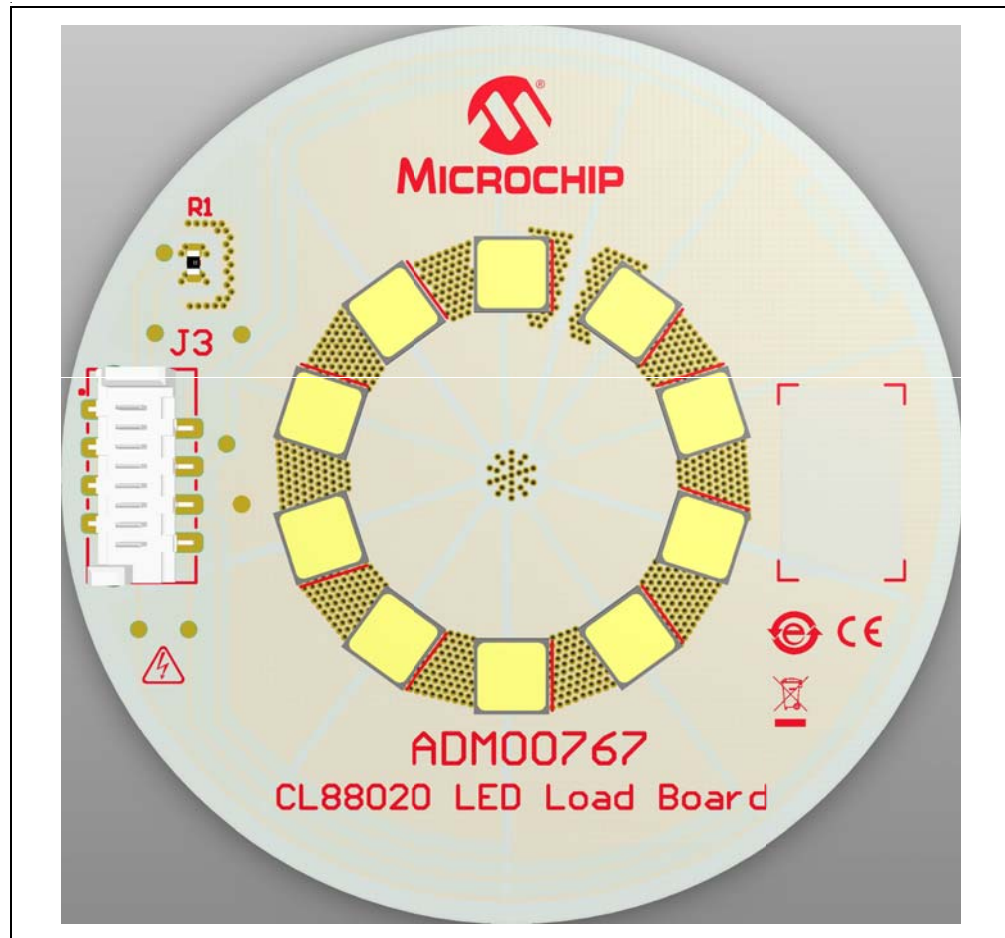


FIGURE 1-3: CL88020 LED Load Board (ADM00767) - Top View.

1.5 EVALUATION BOARD KIT CONTENTS

The CL88020 120 V_{AC} Offline LED Driver Evaluation Board Kit includes:

- CL88020 LED Driver Evaluation Board (ADM00766)
- 8-wire interconnection flat cable
- 4 nylon stand-offs with corresponding screw
- Important Information Sheet

The CL88020 LED Load Board (ADM00767) is available for purchase from www.microchipdirect.com. The CL88020 LED Load Board (ADM00767) kit includes:

- CL88020 LED Load Board (ADM00767)
- LED Load pin fin heat sink
- Thermal double-sided adhesive tape
- Important Information Sheet

Note: Since the power of the application is about 10W for longer operation of the LED Load (more than 30 sec), attach the provided heat sink using the double adhesive thermal tape by following these steps:

1. Be sure that before you start, the surface of the heatsink and of the PCB to be dry and clean (use a cotton made smooth material to clean if needed).
2. Detach the protection foil on the thermal tape from one side
3. Attach the open portion of the thermal tape on the base of the heatsink
4. Detach the second protection foil from the thermal tape
5. Attach the PCB (ADM00767) to the heat sink.
6. Slowly press on the top of the PCB to be sure that the thermal contact will be made all-over the board

Chapter 2. CL88020 120 V_{AC} Offline LED Driver

Evaluation Board Installation and Operation

2.1 INTRODUCTION

CL88020 120 V_{AC} Offline LED Driver Evaluation Board User's Guide is intended to drive a long string of low-current LEDs directly from the AC mains. A basic driver circuit consists of CL88020, six resistors and a bridge rectifier. Two to four additional components are optional for various levels of transient protection, also with a low-price NTC to assure remote overtemperature protection (OTP). No capacitors, EMI filters or power factor correction circuits are needed.

A string of series/parallel LEDs is tapped at four locations. Four linear current regulators sink current at each tap through a single control point and are sequentially turned on and off. High efficiency is achieved by shutting off upstream regulators when downstream regulators achieve regulation. This makes controlling overall input current easier than trying to control multiple current paths, thereby tracking the input sine wave voltage. Voltage across each regulator is minimized when conducting, providing high efficiency. It implements a self-commutation technique using only the tap currents; this technique inherently provides smooth transitions from one regulator to the next, without relying on tap voltages or the rectified AC to coordinate the transitions. The current waveform can be tailored to optimize for input voltage range, active line/load regulation, output power/current, efficiency, power factor, THD, dimmer compatibility and LED utilization. With the addition of an RC network, the driver is compatible with a wider range of phase-cut dimmers. The data sheet includes a description of how the driver operates, with design guidelines and examples.

2.1.1 CL88020 LED Driver Evaluation Board Features

The CL88020 LED Driver Evaluation Board (ADM00766) has the following features:

- Input Voltage: 120 V_{rms} +/-15%, 50/60 Hz
- Typical Output Capability: up to 130 mA
- Efficiency: Over 83%
- Max Output Power: 8.5W (depends on the cooling provided)

The CL88020 LED Load Board (ADM00767), has the following features:

- Contains 10 LEDs (GW P9LR31.EM) grouped in 4 taps
- An 8-wire flat cable input connector
- One NTC for overtemperature protection

2.2 GETTING STARTED

The CL88020 120 V_{AC} Offline LED Driver Evaluation Board is fully tested to evaluate and demonstrate the CL88020 LED Driver.

WARNING

The CL88020 LED Driver Evaluation Board (ADM00766) and CL88020 LED Load Board (ADM00767) do NOT provide electrical isolation between the AC line and the lamp circuitry. Dangerous voltages are present when connected to the AC line. Exercise caution!

Take into account the following recommendations before starting the setup process:

- Place the CL88020 LED Driver Evaluation Board and the LED Load assembly on a non-conductive surface when connected to the AC line.
- Do not come into contact with any of the two demonstration unit boards while they are connected to the AC line.
- Disconnect the demo units from the mains before performing any work on any of them.
- Do not connect instruments having earth-referenced inputs, such as most oscilloscopes.
- It is suggested that utility power for testing be provide from an AC source with a floating output, and that differential voltage probes are used.

2.3 SETUP PROCEDURE

Powering the CL88020 120 V_{AC} Offline LED Driver Evaluation Board is easy; the only connections to be made are from ADM00766 LED driver to the LED Load ADM00767 assembled on a pin-fin heat sink, using the 8-wire flat cable provided, and from the LED Driver Board to the AC line through a power cord.

Follow these steps:

1. Read the above recommendations and precautions.
2. Connect the CL88020 LED Driver Evaluation Board and the CL88020 LED Load Board by means of the provided 8-wire flat cable, between J2-J3 connectors. It is recommended to exercise caution, as the connectors on the flat cable are protected from being connected incorrectly.
3. Connect power cord on J1 on the LED Driver board, ADM00766. The Input connector J1 is placed on the left side of the LED Driver board, which is marked with the inscription: AC.
4. Plug the power cord into a 120 V_{AC} outlet and apply 120 V_{AC} ±15%, 60 Hz. While it is possible for the values to be below this range, it is recommended not to exceed 144 V_{AC}. In this case the Transient Protection feature is automatically activated. Line frequency is not critical (50 Hz or 60 Hz).

A variable AC power supply is needed for testing and evaluation in the laboratory. The power supply requires an output capability of at least 20W and a voltage range from 0 to 150 V_{AC}. This can be obtained also from an autotransformer supplied from the mains or an electronic AC/AC power supply (for example, the Chroma ATE Inc. 61500 series).

Note: Auto-transformers do not provide isolation from the utility mains.

Figure 2-1 illustrates the connection between ADM00766 and ADM00767.

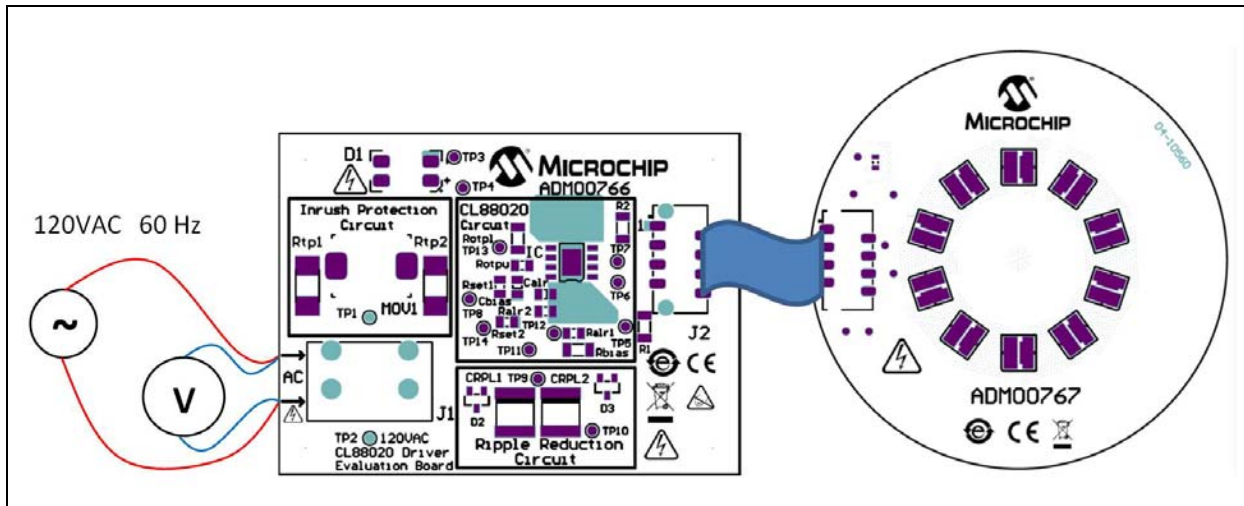


FIGURE 2-1: Connection Diagram.

2.4 HOW DOES THE CL88020 120 V_{AC} OFFLINE LED DRIVER EVALUATION BOARD WORK?

The CL88020 120 V_{AC} Offline LED Driver Evaluation Board is designed to control the current through the four LED taps while maintaining high-input power factor (PF) and low total harmonic distortion (THD). The CL88020 120 V_{AC} Offline LED Driver Evaluation Board includes a CL88020 IC, which is a sequential linear LED driver controlling four taps. Tap sequencing assures the regulators are turned on and off at the proper times. Tap sequencing also controls the smooth transition from one regulator to the next without generating EMI-causing glitches in input current. Two concepts are involved:

- The first is single-point control. All tap currents pass through a single control point. This makes controlling overall input current easier than trying to control multiple current paths.
- The second concept is called self-commutation. Using only the tap currents themselves, this technique inherently provides smooth transitions from one regulator to the next without relying on tap voltages or the rectified AC to coordinate the transitions. This avoids having to monitor high voltages and is more precise.

These two concepts work together to properly sequence the current regulators and to provide glitch-free operation and thus avoiding conducted EMI.

The CL88020 120 V_{AC} Offline LED Driver Evaluation Board and the CL88020 LED Load Board contain all the circuitry necessary to perform, as well as overtemperature protection (OTP), active line regulation (ALR) and output light ripple reduction.

The OTP protection operates linearly, gradually reducing output power as temperature increases. This uses an inexpensive, external NTC thermistor to remotely sense LED temperature. The thermistor is located on the LED load board, ADM00767, in close proximity to the LEDs, providing near-direct LED temperature monitoring. The OTP temperature is adjustable via selection of NTC resistance.

The ALR circuit maintains fairly constant output power over variations in AC line voltage. It is not a closed loop system that directly monitors and corrects output power. Instead, it monitors the average voltage applied to the LED string and uses it to adjust the reference voltage provided to the tap current regulators.

The Ripple Reduction Circuit (RRC), providing low output ripple, consists of a capacitor and four diodes. The capacitor may be one or more paralleled capacitors, preferably ceramic types to preserve long life expectancy for the LED application. The CL88020 with RRC operates in four phases: recharge, hold-up, direct and, under certain conditions, idle. All active current paths includes Segment 1 (TAP1), assuring uninterrupted light output on it during all phases of operation, excluding idle. That is why it is important to have a much greater number of LEDs on TAP 1 compared to the rest of the taps, in this case six. This reduces overall ripple, which provides about 0.15 flicker index.

For more information, see the CL88020 data sheet.

2.5 BOARD TESTING

To start testing the evaluation board, follow these steps:

1. Connect the input AC source and the output LED Load as shown in [Figure 2-1](#).
2. Use an eye protection filter to check that all the 4 taps light up on the CL88020 LED Driver Evaluation Board.
3. Power the board at 120 V_{AC}.
4. Verify each tap current through the LEDs. It should be within 65 mA to 134 mA. It can be measured by separating each wire from the inter-connection 8-wire flat cable between the CL88020 LED Driver Evaluation Board (ADM00766) and CL88020 LED Load Board (ADM00767).
5. If a variable AC source is available, set the input voltage to any value between 100 V_{AC} and 135 V_{AC}. The LED Load delivers nearly constant lumen power.
6. Power-down the AC source.

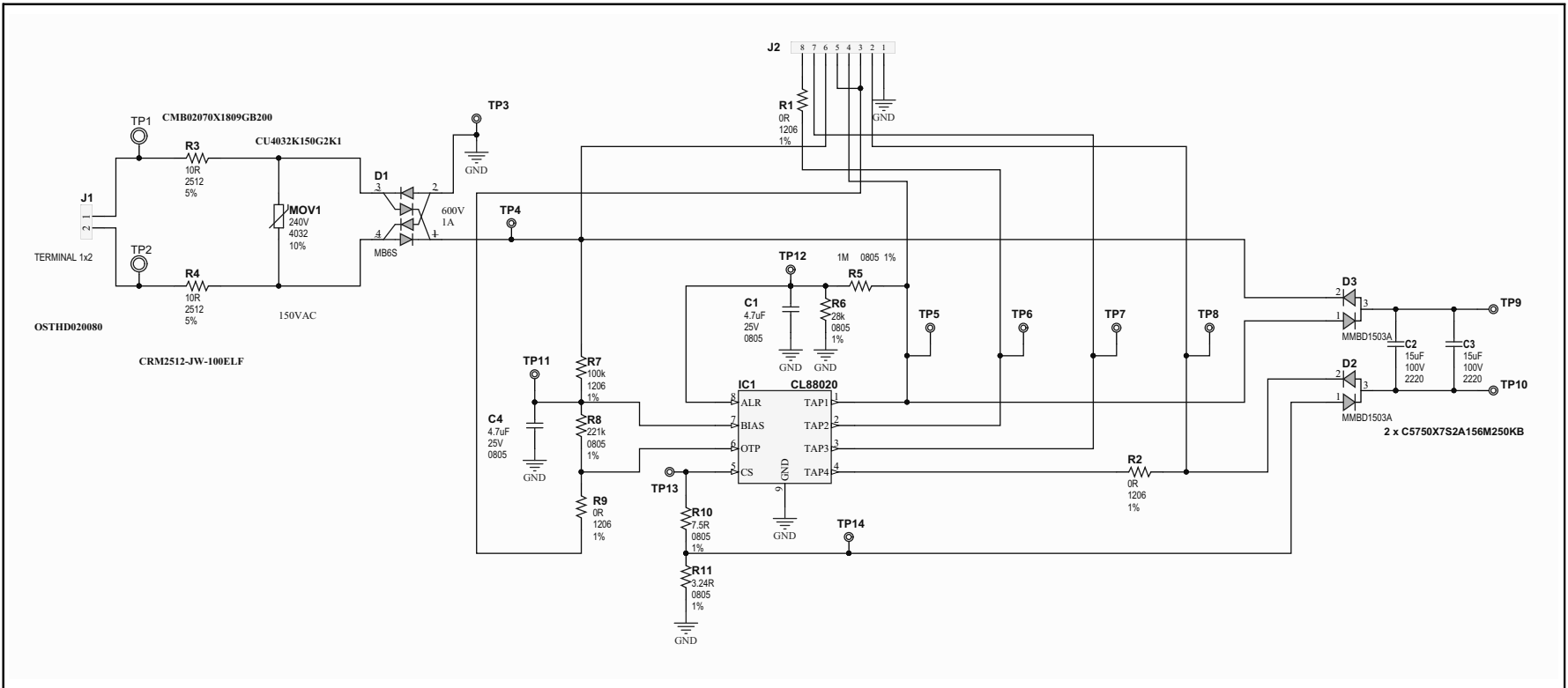
Appendix A. Schematic and Layouts

A.1 INTRODUCTION

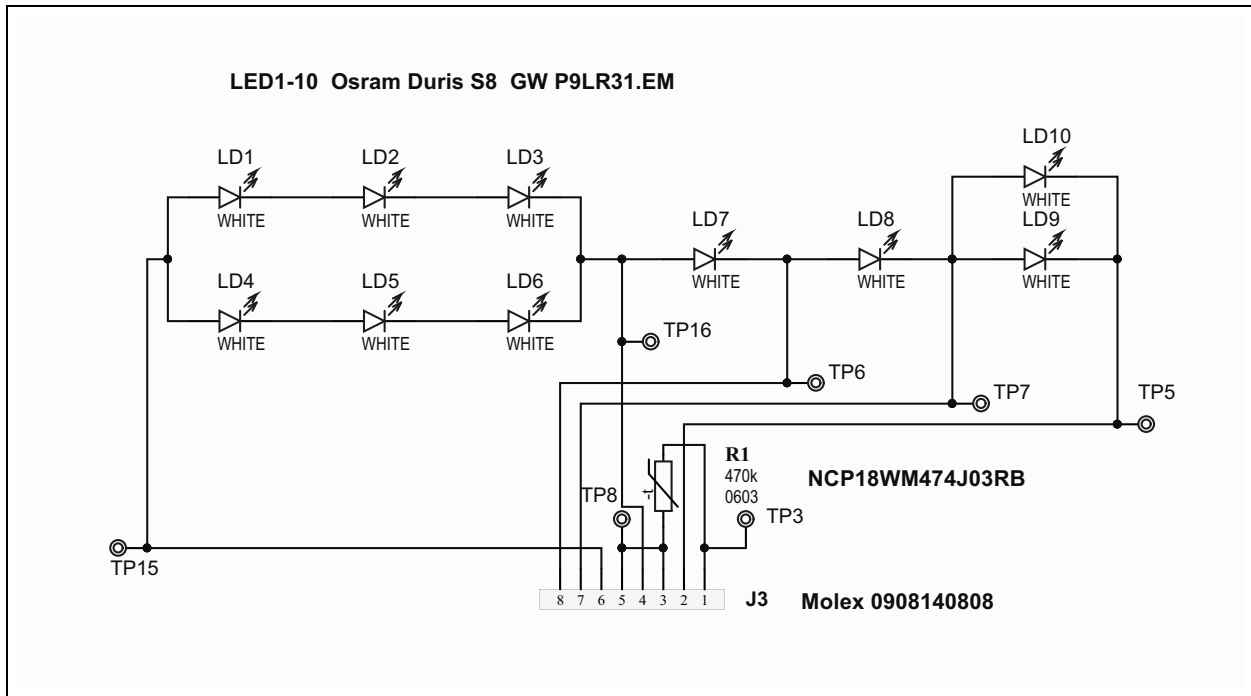
This appendix contains the following schematics and layouts for the CL88020 120 V_{AC} Offline LED Driver Evaluation Board and for the CL88020 LED Load Board:

- Board Schematic - ADM00766
- Board Schematic - ADM00767
- CL88020 LED Driver Evaluation Board
 - ADM00766 – Top Silk
 - ADM00766 – Top Copper And Silk
 - ADM00766 – Top Copper
 - ADM00766 – Bottom Copper
 - ADM00766 – Bottom Copper and Silk
 - ADM00766 – Bottom Silk
- CL88020 LED Load Board
 - ADM00767 – Top Silk
 - ADM00767 – Top Copper and Silk
 - ADM00767 – Top Copper
 - ADM00767 – Bottom Copper
 - ADM00767 – Bottom Copper and Silk
 - ADM00767 – Bottom Silk

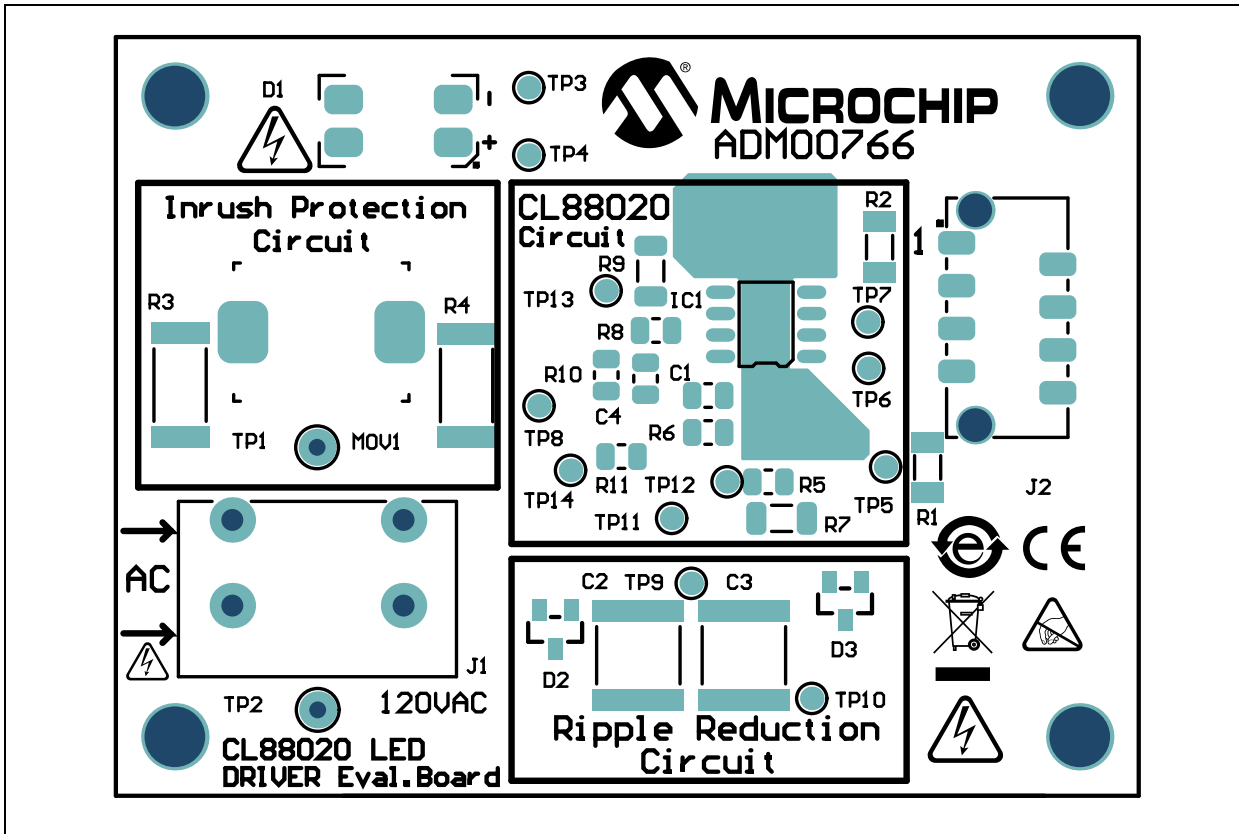
A.2 BOARD SCHEMATIC - ADM00766



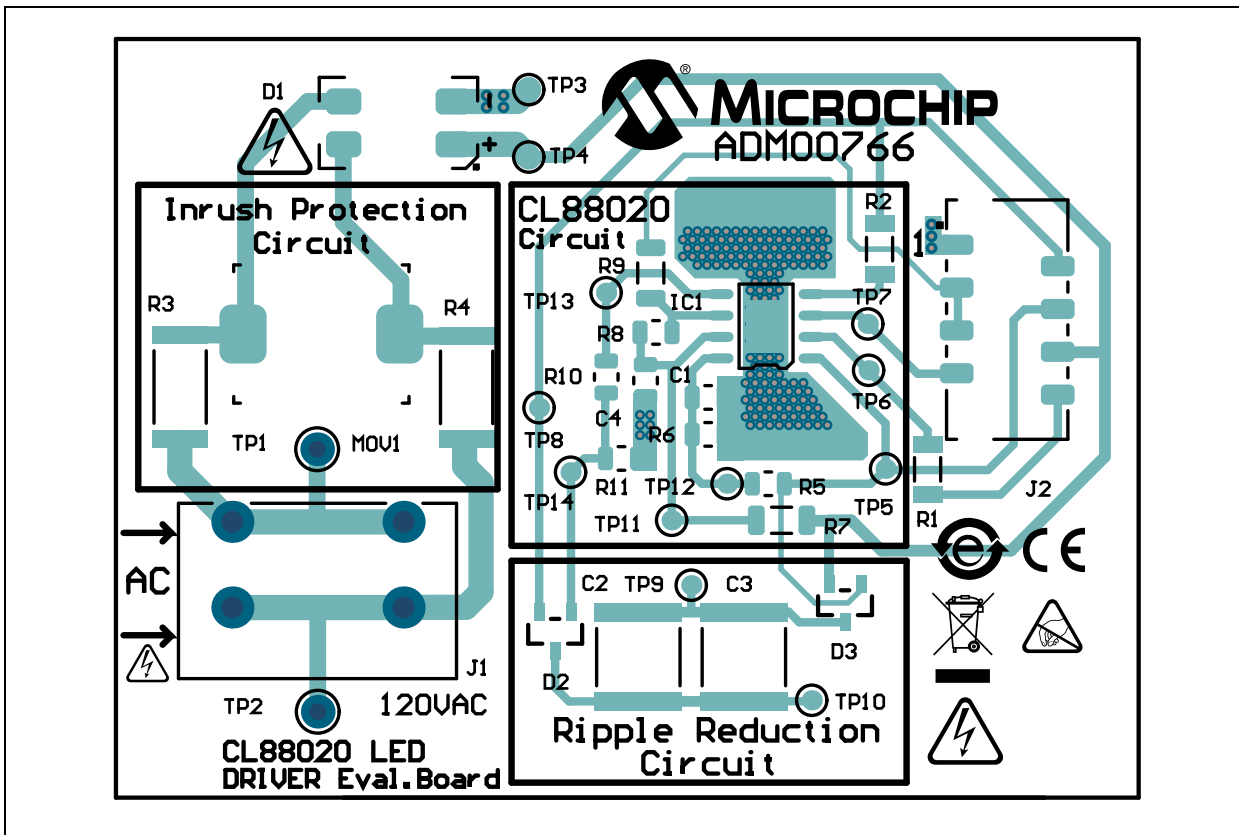
A.3 BOARD SCHEMATIC - ADM00767



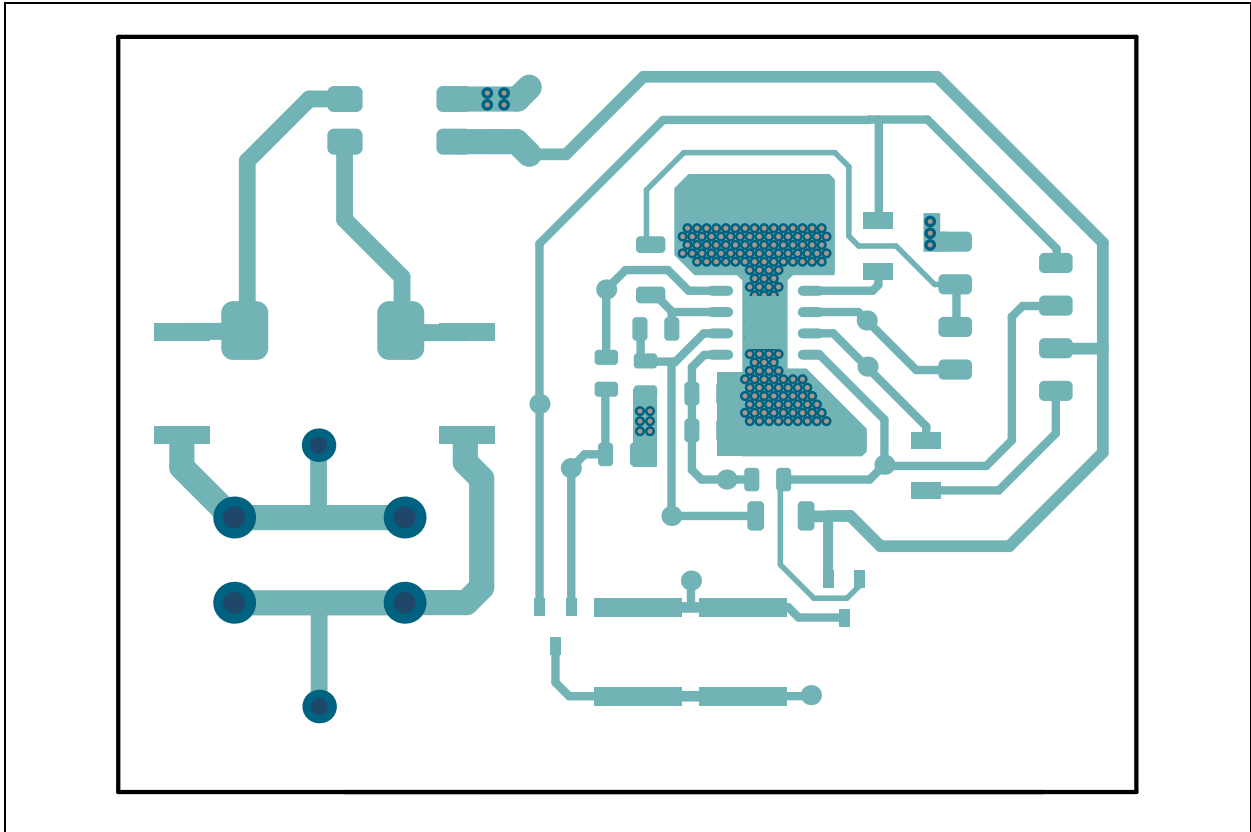
A.4 ADM00766 – TOP SILK



A.5 ADM00766 – TOP COPPER AND SILK



A.6 ADM00766 – TOP COPPER



A.7 ADM00766 – BOTTOM COPPER

