## imall

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



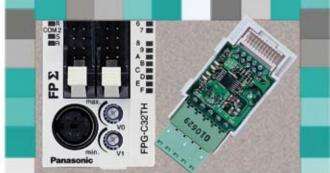
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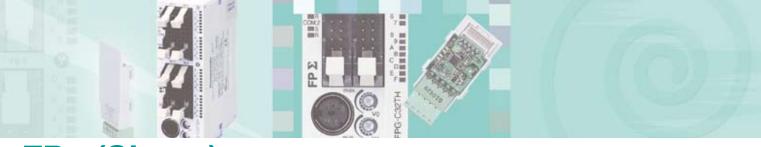








## **FP** $\Sigma$ (Sigma) Series Programmable Controllers



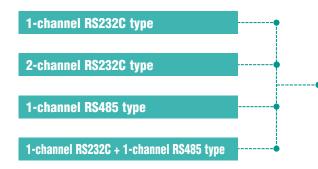
## **FP** $\Sigma$ (Sigma) The next generation compact PLC

#### **Highlights**

State-of-the-art PLC technology in the most compact size plus the ability to communicate via all important modern media characterize the FP $\Sigma$  (Sigma). With its two 100kHz pulse outputs, four high speed counters that function at up to 50kHz for positioning applications, a programming memory capable of storing 32,000 steps, a real-time clock, and communication interfaces for RS232C and RS485, FP $\Sigma$  (Sigma) is one of the most flexible PLCs on the market. Remarkably, it is also one of the smallest!

#### Communication

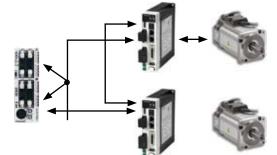
Four quick and easy snap-on cassettes are available to add different serial ports to the FP $\Sigma$  (Sigma). All ports are capable of communicating at speeds of up to 115.2kbps.





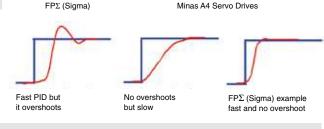
#### Positioning

In addition to a host of handy Panasonic functions, the FP $\Sigma$  (Sigma) also offers circular and linear interpolation. Circular interpolation can be used for applications that apply glue, linear interpolation for pick & place applications, for example. By combining the FP $\Sigma$  (Sigma) with servo motors, you can perform real 2-axis motion control.



**Temperature control** 

With the thermocouple input units and our accurate unique PID and IPD algorithms, temperature can be controlled more easily and accurately than ever.



#### Other highlights

- High expansion capability with up to 384 I/Os
- Fastest processing time, 0.32µsec/basic command
- Compact design [30 x 90 x 60mm (WxHxD)]
- Large data memory of up to 2MByte

- Short circuit protected transistor outputs
- Built-in analog volume with two points
- Backup battery



## **FP** $\Sigma$ (Sigma) CPUs Outstanding performance in a compact design

 $FP\Sigma$  (Sigma) – Transistor output type



Input Output (PNP) 16 points 12 points Connector type FPG-C28P2H-A



 Output
 Output (NPN)

 16 points
 16 points

 Connector type
 FPG-C32T2H-A

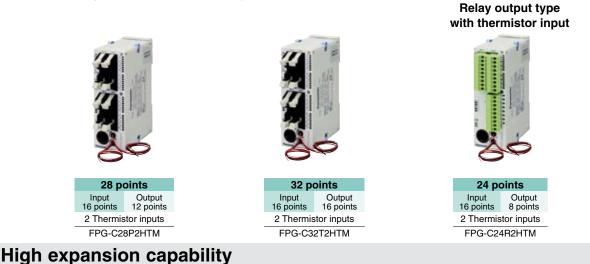
 $\label{eq:FP} \begin{array}{l} \text{FP}\Sigma \text{ (Sigma)} \\ \text{Relay output type} \end{array}$ 



24 pointsInputOutput16 points8 pointsTerminal typeFPG-C24R2H-A

FPΣ (Sigma) –

#### $\mbox{FP}\Sigma$ (Sigma) – Transistor output type with thermistor input

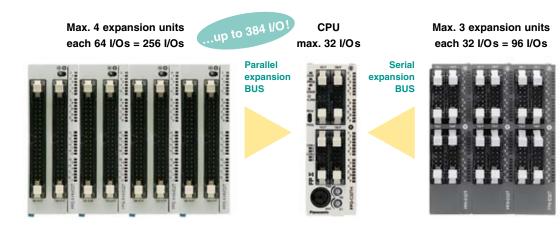


#### Temperature control



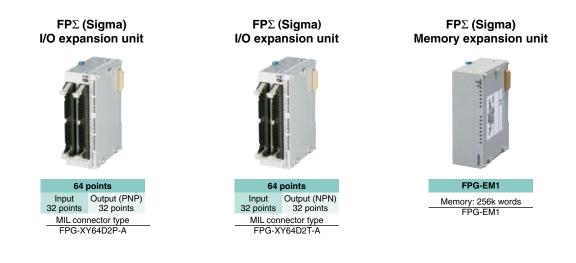
FP $\Sigma$  (Sigma) can use the expansion units of the FP0 on the right-hand side.

New  $FP\Sigma$  (Sigma) units can be added to the left-hand side.





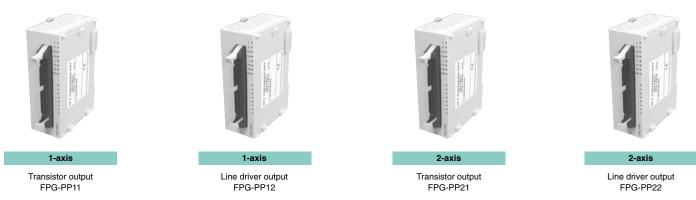
## Wide variety of expansion units



## FP $\Sigma$ (Sigma) positioning expansion units RTEX Real-time Ethernet system for Minas A4N servo drives

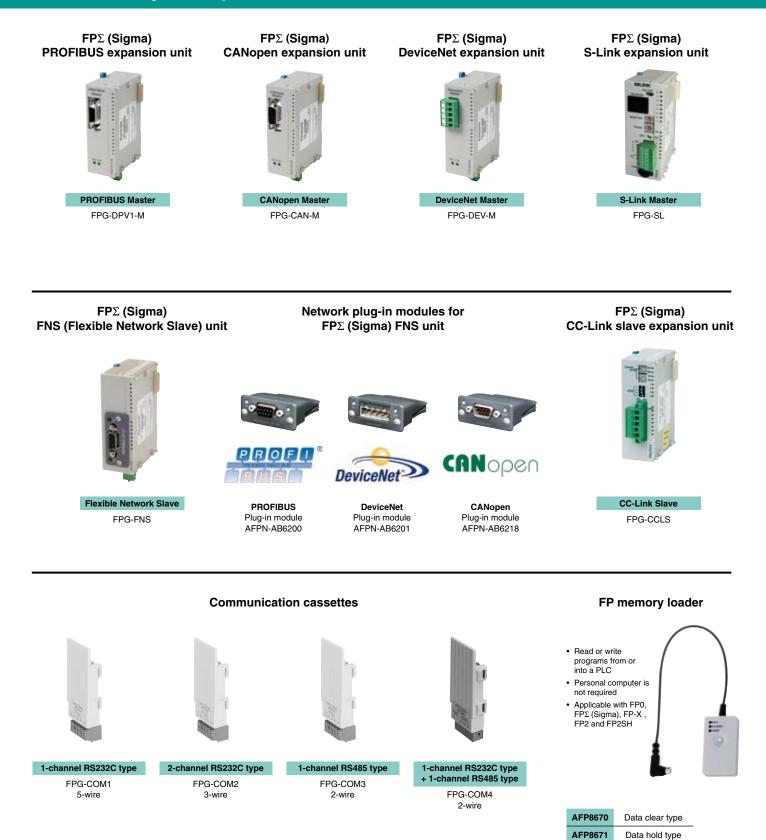


#### $\ensuremath{\mathsf{FP}}\Sigma$ (Sigma) positioning expansion units





## Wide variety of expansion units





## **FP\Sigma**) expansion units – right side

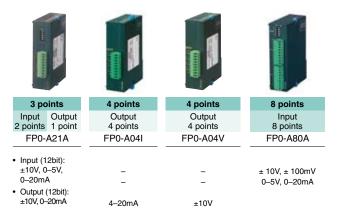
## Wide variety of expansion units

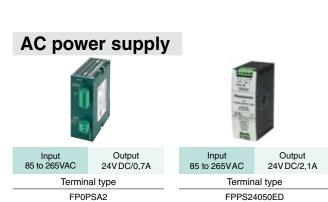
A maximum of 3 FP0 expansion units can be added to the FP $\Sigma$  (Sigma) CPU unit.

Digital I	/O units							
Relay output	type		Input only ty	/pe	Transistor of	utput type		
and the second sec	a supervised and the second		1		: 1			
8 points	16 points	32 points	8 points	16 points	8 points	16 points	16 points	32 points
Input Output 4 points 4 points	Input Output 8 points 8 points	Input Output 16 points 16 points	Input 8 points	Input 16 points	Output 8 points	Input Output 8 points 8 points	Output 16 points	Input Output 16 points 16 points
FP0-E8RSA	FP0-E16RSA	FP0-E32RS	FP0-E8XA	FP0-E16XA	FP0-E8YPA (PNP)	FP0-E16PA (PNP)	FP0-E16YPA(PNP)	FP0-E32PA (PNP)
Option: Output 8 points					FP0-E8YTA (NPN)	FP0-E16TA (NPN)	FP0-E16YTA (NPN)	FP0-E32TA (NPN)

#### Analog I/O units

FP0-F8YBSA





#### **Temperature control units**





FP0-TC8



- K, J, T, R type thermocouples can be used
- Resolution: 0.1°C
- Accuracy: 0.8°C (R type: 3°C) • Temperature range: -100 to 1500°C
- Pt100, Pt1000, Ni1000

Input 8 points

PROFIBUS

FP0-DPS2

(DP Slave) or

Remote I/O

Temperature range: -200 to 500°C

#### **Networking units**



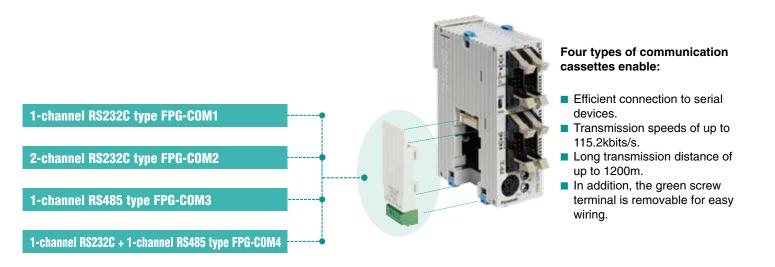
**MEWNET-F** FP0-IOL (MEWNET-F Slave)



Ethernet
FPWEB2
Web-Server uni

## **FP** $\Sigma$ (Sigma)

#### **Optimized communication function**



#### With the RS232C type communications cassette:

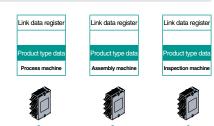
#### Efficient connection with other control devices helps to save space!

- Enables connection to devices with RS232C interface, such as a programmable display panel, image processing device and other devices.
- When used as a tool port, up to 3 external devices can be connected.
- A 2-channel type communication cassette is used.

#### With the RS485 type communication cassette:

## More links than you imagined a compact PLC could achieve (2048 link relays / 256-word link data registers)

- Can be used to share product type data between different machines.
- Can be used for interlocking between different machines.
- Easy wiring between PLCs with twin-core cabling.



FΡΣ

GT touch terminal

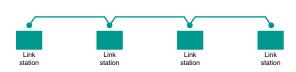
RS232C

Image processing device

RS232C

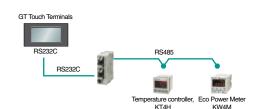
#### Masterless communication using the $\mbox{FP}\Sigma$ (Sigma)

Even if a station goes into a power-off state, communications between the other stations continue. The failed station can be integrated quickly and smoothly into the network in the event of recurrence.



#### Connection to external devices using RS485 interface

- Enables connection to external devices, such as temperature controllers or Eco Power Meter, that are equipped with RS485 interface.
- Transmission speed: Max. 115.2kbits/s.
- Transmission distance: Max. 1200m.
- Control is possible using commercially available RS485 devices.





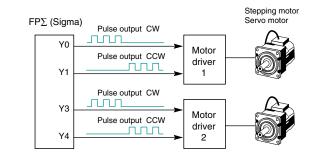
#### Specially designed for positioning applications

Max. 100kHz pulse output performance is now standard. Powerful device capable of linear interpolation and circular interpolation.

#### Pulse output max. 100kHz

Because command processing at speeds up to 100kHz is available, high-speed, high-precision positioning is enabled. Along with stepping motor control, the specs also ensure plenty of scope for controlling servo motors.

> Possible to combine with pulse-train input drivers Single unit enables two-axis control

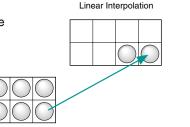


#### Rapid 0.02ms start (when JOG operation controls are executed)

The time taken to execute the JOG operation, from the instant the trigger (execution condition) goes on to the time of pulse output, is 0.02ms and 0.2ms even with trapezoidal control. Control time is reduced even for machines that quickly and repeatedly restart.

## Linear interpolation and circular interpolation are built in (FPG-C32T2H-A and FPG-C28P2H-A)

Interpolation functions enable simultaneous control of two axes. Applications that a compact PLC couldn't previously cope with are no longer a challenge.



Circular Interpolation

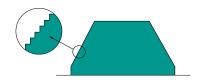


#### And there's more:

#### Smooth acceleration/deceleration

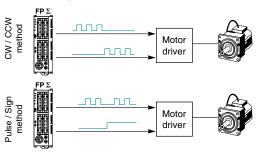
You can choose to set either 30 or 60 steps of acceleration/ deceleration. This feature means you can achieve smoother movement during long acceleration/ deceleration periods of stepping motors.

The settings are there for a maximum 60 accelaration/ deceleration steps.



#### Support for CW/CCW method

Reduce overall costs by designing systems that combine with servo motors and small stepping motors without support for Pulse and Sign method.





## **FPΣ (Sigma) positioning**

#### High-speed, high precision positioning

## Programming with convenient and easy-to-understand instructions

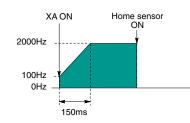
- Uses a preset value table for starting speed, target speed, acceleration/deceleration time, and other factors. Easy-tounderstand programming is possible since numbers can be specified intuitively.
- Comes with dedicated instructions for each mode: trapezoidal control, home return, JOG operation, free table operation, linear interpolation, and circular interpolation.

#### Selectable home return mode

- The home return method may be specified even in situations such as when only a single sensor is being used, depending on the design.
- When the home position return is completed, a deviation counter clear signal can also be output.

#### Home position return

Pulse output diagram (when the home position proximity input is not used).



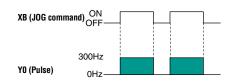
Home search automatically reverses the motor rotation when Over limit input(+) or Over limit input (-) is input and their searches for the home position or near home position in order to return to it automatically.

# Positioning locus. Y-axis (CH2) 2000

A control function that automatically defines the continuum of points in a straight line based on only two coordinate positions.

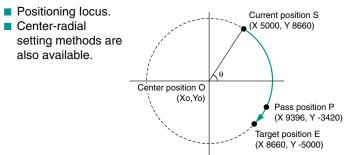
#### **JOG** operation

Pulse output diagram.



This refers to an operation in which the motor is rotated only while operation commands are being input. This is used to forcibly rotate the motor using input from an external switch, for instance when making adjustments. Depending on the circumstances, unlimited feeding can be accomplished with the JOG operation in some cases.

#### Circular interpolation



Allows points to be smoothly traversed by arced paths for which the user specifies the orientation plane, the radius of curvature, motion path profile and direction of motion.

5000

X-axis

(CH0)



## **FP** $\Sigma$ (Sigma) positioning expansion units

Precise positioning

#### **Features**

- Fast startup of 0.02 or 0.005ms makes cycle time reduction possible.
- Feedback pulse count function makes output pulse counting from external encoders possible.
- JOG positioning control supports a wide range of applications.
- 4 types of S-curve acceleration/deceleration control makes smooth startup and stopping possible: Sine curve, quadratic curve, cycloid curve and cubic curve.





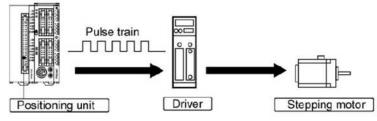




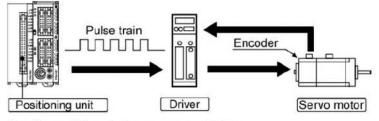
- The FPΣ (Sigma) positioning unit can handle simultaneous startup of multiple axes, enabling simultaneous control of linear interpolation and other elements through user programs.
- Transistor output type (open collector) and line driver output type are available.

Unit type and product number				
Type Output type		Part number		
1-axis type	Transistor output type	FPG-PP11		
2-axis type	Transistor output type	FPG-PP21		
1-axis type	Line driver output type	FPG-PP12		
2-axis type	Line driver output type	FPG-PP22		

#### Positioning control using a stepping motor



#### Positioning control using a servo motor



#### 1-axis and 2-axis types are available.

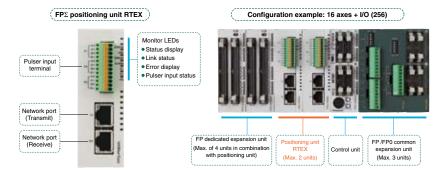
Multiple axes (up to 2 axes) can be controlled with a single unit.



#### RTEX multi-axis network servo system

The RTEX positioning units support Minas A4N network servo drives. A mutually optimized system consisting of PLC and servo drive greatly simplifies installation.

G-C32





#### System configuration:

Maximum number of control axes: 16 axes. Realization of highly accurate 2-axis circular interpolation, 3-axis linear interpolation and 3-axis spiral interpolation with high-speed 100Mbps communication.

- With 3 types in the product range, for 2 axes, 4 axes and 8 axes, provides flexible support even for control of small numbers of axes.
- By using loop wiring Realtime Express\* provides high reliability by creating smooth communication conditions with the data flow always in the same direction.

\* Matsushita Electric Industrial network servo systems

#### **Specifications:**

		2-axis type	4-axis type	8-axis type	
Part number FP $\Sigma$ (Sigma) / FP2		FPG-PN2AN	FPG-PN4AN	FPG-PN8AN	
	Control method	PTP	Control, Cursor Path (CP) Co	ntrol	
	Interpolation control	2-axis/3-axis lin	ar interpolation, 2-axis circul 3-axis spiral interpolation	ar interpolation,	
	Control units		Pulse/µm/inch/degree		
Desitioning control	Position data		600 points for each axis		
functions	Backup	Paramete	ers and data file can be saved	to FROM	
	Acceleration/deceleration method	Linear acceleration	n/deceleration/S-curve acceler	ration/deceleration	
	Acceleration/deceleration time	0 to 10,000ms (1ms units) different settings for acceleration and decelerat are possible		eration and deceleration	
	Positioning area	(-1,073,741,823 to 1,073,741,823 pulse) increment and absolute specification			
Speed control functions		Supported	with JOG operation (free run	operation)	
Origin functions	Search method	Origin proximity (DOG) search		1	
Origin functions	Creep speed	Free settings possible			
Other functions		Pulser input operation support			
		Auxiliary output code, auxiliary output contact support			
		Dwell time support			
Communication speed		100Mbps			
Cable		Commercially available LAN straight cable (shielded category 5e)			
Connection method		Ring method			
Communication cycle/no. of terminals		0.5ms; max. 8 axes/system (command cycle: 1ms)			
Transmission distance		Between terminals: 60m; total length: 200m			
	Positioning control functions Speed control functions Origin functions Other functions Communication speed Cable Connection method Communication cycle/n	Positioning control functions       Control method         Position ind ata       Position data         Backup       Acceleration/deceleration method         Acceleration/deceleration imethod       Acceleration/deceleration         Positioning area       Speed control functions         Origin functions       Search method         Other functions       Search method         Other functions       Communication speed         Connection method       Communication cycle/no. of terminals	Part number FP∑ (Sigma) / FP2       FPG-PN2AN         Positioning control functions       Control method       PTP         Positioning control functions       Control units       Parameter         Positioning control functions       Backup       Parameter         Acceleration/deceleration method       Linear acceleration         Acceleration/deceleration method       0 to 10,000ms (1ms unitime)         Positioning area       (-1,073,741,823 to 1,073)         Speed control functions       Search method       Control of the second	Part number FP∑ (Sigma / FP2       Control method       FPG-PN2AN       FPG-PN4AN         Part number FP∑ (Sigma / FP2       Control method       PTP Control, Cursor Path (CP) Co         Interpolation control       1nterpolation control       2-axis transport         Positioning control       Control units       Pulse/unindh/degree         Position data       Position data       Pulse/unindh/degree         Position data       Paramet=rs and data file can be saved         Acceleration/deceleration method       Linear acceleration/S-curve acceler         Acceleration/deceleration time       0 to 10,000ms (1ms units) different settings for acceler are possible         Positioning area       (-1,073,741,823 to 1,073,741,823 pulse) increment ar         Speed control functions       Search method       Origin proximity (DOG) search Tree settings possible         Origin functions       Search method       Origin proximity (DOG) search         Other functions       Search method       Origin proximity (DOG) search         Communication speed       Auxiliary output code, auxiliary output code         Connection method       Commercially availiary output code         Connection method       Commercially availiary output code         Connection method       Communication speed       Ring method	

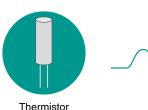


## **Optimized temperature control**

#### Functions convenient for temperature control are built in

#### The control unit with thermistor inputs enables temperature control at low cost

Two thermistor inputs, which cost less than thermocouples, can be connected to the FP $\Sigma$  (Sigma) unit via thermistor inputs (FPG-C28P2HTM, FPG-C32T2HTM and FPG-C24R2HTM).

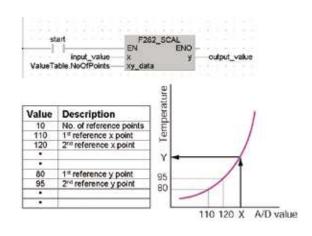




FP $\Sigma$  (Sigma) control unit that

accepts thermistors

Using a simple linearization command, measuring the temperature by the thermistor can be programmed easily.

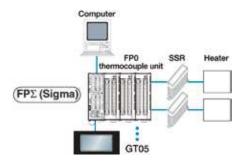


#### Four- and eight-channel type thermocouple input expansion unit

Up to three units can be added to each control unit, enabling temperature control of up to 24 channels.

Advantages over multiple temperature controllers:

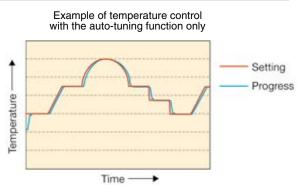
- Information collection and computer-based storage.
- On-site error monitoring using programmable display.
- Significant reduction in total costs.
- Power supply stabilisation by protecting synchronisation between heater ON and OFF states.
- Temperature settings can be easily changed using batch function.



#### Optimized temperature control with PID and PWM instruction

You can easily set multi-stage temperature control and time control usually available only in high performance type temperature controllers.

Various FPWIN Pro libraries simplify the programming of closed loop controlled electrical installations and consequently save valuable human resurce costs. The process and temperature control Library NCL-PTC-LIB, for example, includes linear and non-linear controller types such as the P/I/PI/PID controller and two-point / three-point controllers with and without hysteresis. Functions for dead band, interpolation, ramp limiting, dead time and averaging are also included.



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09/2008



## **FP** $\Sigma$ (Sigma) data memory expansion unit

#### Data capacity expandable up to 256k words

#### **Features**

- Able to store 256k words, this memory unit is well-suited for storing remote monitoring logs.
- Take advantage of FPΣ's (Sigma) memory for manufacturing systems that produce more than one model. With FPΣ's (Sigma) memory, you no longer need to download new production data every time you switch manufacturing process.
- Up to 4 units can be connected to the FPΣ (Sigma), allowing up to 1024k words to be stored.



FPG-EM1

#### **General specifications**

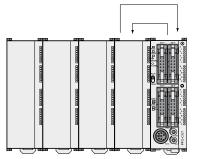
Item	Description		
Ambient temperature/ humidity	0 to 55°C, 30 to 85% RH (no condensation)		
Storage temperature/ humidity	-20 to +70°C, 30 to 85% RH (no condensation)		
Vibration resistance	10 to 55Hz, 1 sweep/min., double amplitude of 0.75mm, 10min. on 3 axes		
Shock resistance	98m/s 2 or more, 4 times on 3 axes		
Noise immunity	1000V (P-P) with pulse width 50ns, 1µs (using a noise simulator)		
Basic unit mass	Approx. 80g		
The amount of increase in control unit consumption current	35mA or less (24VDC) (100mA or less (internal 5VDC)		

#### **Performance specifications**

Item	Description	
Memory capacity	256k words (1k words x 256 banks)	
Battery life	5 years or more	
	10 to 55Hz, 1 sweep/min.,	
5V Power consumption	double amplitude of 100mA or less	
Number of I/O points	Input 16 points	

#### **Programming tool FPWIN Pro**

Instructions F150 and F151 are necessary for reading from and writing to memory expansion units.



Data is read with the F150 instruction.

Data is written with the F151 instruction.





## **FP** $\Sigma$ (Sigma) Flexible Network Slave units

#### Powerful, modular network units

The Flexible Network Slave (FNS) units are powerful, modular network units used together with the programmable controllers FP $\Sigma$  (Sigma). By exchanging compact network blocks, you can connect to various networking systems without having to modify your entire hardware platform. The blocks are available for three bus systems: PROFIBUS, DeviceNet and CANopen. Others are planned for the future.



No special tools are required for mounting. You can mount the blocks in the device at any phase between manufacturer and end customer without having to worry about special protective provisions.

#### Advantages:

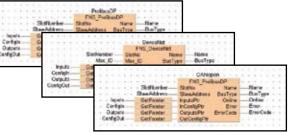
- Wide range of connectivity solutions for  $FP\Sigma$  (Sigma) and FP2/FP2SH.
- One PLC hardware platform for several bus systems.
- Fast reaction on new market trends possible with existing units. No additional hardware development needed. You need only to exchange the network block.
- Very small and compact size.

For each network type ready-made function libraries are available for the programming software

FPWIN Pro, which can be downloaded from Panasonic Electric Works' internet homepage. These libraries will drastically shorten the time needed to develop your applications and consequently save valuable human resource costs. They also include a complete online help file and programming examples. In addition, you need the GSD or EDS files which describe how the slave modules communicate with the master module. Also these can be downloaded from the same internet homepage.

#### FNS (Flexible Network Slave) specifications:

Item	PROFIBUS	DeviceNet	CANopen	
Baud rate	Automatic baud rate detection			
Dauditale	9.6kbaud to 12Mbaud	125kbps to 500kbps	10kbps to 1Mbps	
Isolation	Gal	vanically isolated bus electro	nics	
Connection types	DP-V0: process data is accessed from the PROFIBUS network as cyclical I/O data	<ul> <li>Cyclic connections</li> <li>COS (Change of State)</li> <li>Bit strobe connections</li> <li>Polled connections</li> <li>Explicit connections</li> </ul>	PDO (Process Data Object) exchange via: • Cyclic synchronous • Acyclic synchronous • COS • Timer-driven connections	
Maximum 76 words altogether for inputs/ inputs and outputs outputs (in units of 1.2 or 4 words)		E.g. for cyclic connec- tions: 128 words in each direction	128 words (for TPDOs and RPDOs)	
Additional features	Diagnostic support	<ul><li>UCMM capable</li><li>CIP parameter object</li><li>Diagnostic support</li></ul>	Diagnostic support	
Interface	DB9F (9-pin D-Sub female)	5-pin terminal block	DB9M (9-pin D-sub male)	





Free download for FNS-related files: www.panasonic-electric-works.com



## **FP\Sigma (Sigma) Fieldbus Master Units**

#### The optimal network solution for your facility

The expansion Fieldbus Master Units (FMU) allow you to integrate FP $\Sigma$  (Sigma) PLCs into your network with a maximum degree of flexibility. The units are available for three bus systems: PROFIBUS, DeviceNet and CANopen. Others are planned for the future.

DeviceNe





FPG-DEV-M

FPΣ FMU DeviceNet:

FPΣ FMU CANopen: FPG-CAN-M

#### Advantages:

- Wide range of connectivity solutions for FPΣ (Sigma).
- One PLC hardware platform for several bus systems.
- Gateway function between Fieldbus types simply by connecting the corresponding expansion units to the same CPU.
- One configuration software for various Fieldbus systems:
  - one-time cost, several network types,
    only one installation necessary,
  - user must only be trained to use one software.
- The configuration software is integrated in the PLC programming software Control FPWIN Pro:
  - no additional software required on the PC,
  - bus-relevant global variables are automatically generated for the PLC program
- Fieldbus Master Units (FMU) Library for PROFIBUS, DeviceNet and CANopen can be downloaded free of charge from Panasonic Electric Works' internet homepage.

# Implementation Implementation

CANopen

Control Configurator FM is an add-on software for Control FPWIN Pro and is used to configure and diagnose the FMUs. Part number: AFPS35510

#### FMU (Fieldbus Master Unit) specifications:

Technical data	PROFIBUS DP	DeviceNet	CANopen
Bustype	RS485	CAN	/ ISO 11898
Number of slaves	125	63	126
Number of process data	3584	bytes for inputs and 3584 bytes for	or outputs
Bus length	100m (12Mbit/s) 200m (1.5Mbit/s) 400m (500kbit/s) 1km (187.5kbit/s)	100m (500kbit/s) 250m (250kbit/s) 500m (100kbit/s)	40m (1Mbit/s) 500m (100kbit/s)
Connection types	DP-V0: process data is accessed from the PROFIBUS network as cyclical I/O data	<ul> <li>Cyclic connections</li> <li>COS (Change of State)</li> <li>Bit strobe connections</li> <li>Polled connections</li> <li>Explicit connections</li> </ul>	PDO (Process Data Object) Exchange via: • Cyclic synchronous • Acyclic synchronous • COS • Timer-driven connections
Internal current consumption	450mA	150mA	450mA
Connector type	DB9F (9-pin D-Sub female)	5-pin terminal block	DB9M (9-pin D-Sub male)
Weight		95g	·

## FPΣ (Sigma) S-Link expansion unit

#### Flexible wire-saving link system S-Link

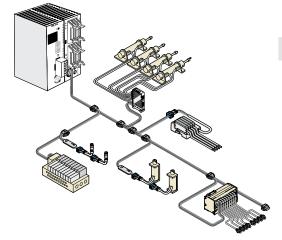
#### **Features**

FPΣ (Sigma) + S-Link unit

- Up to four S-Link units can be attached to one  $FP\Sigma$  (Sigma) CPU.
- Each unit supports up to 128 I/O signals over a pair of wires up to a distance of 200m (400m when a booster is used).
- The combination of input and output point quantities (a total of 128 points max.) can be set by the rotary switch in increments of 32 points.
- The transmission line connection is realized via a T-branch multi-drop wiring with hook-up connectors. Adding devices is rendered easy and maintenance is easy.

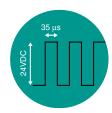






#### **Features**

- The four-wire cable (two signal wires and two power wires) enables efficient wiring, and the T-branch wirinig enables a flexible connection layout.
- About 60 types of S-Link input/output devices can be connected to this unit, enabling it to meet diverse I/O needs. In addition, the high transmission voltage (24VDC) and the wide clock width (35µs) provide high noise immunity. Flexible and reliable wiring is available, reducing the wiring work.



#### **Features**

- The control unit automatically recognizes I/O allocation in accordance with the attached S-Link unit position, making the S-Link unit as easy to use as a common expansion I/O device.
- If the main wire is broken and an input/output device cannot be recognized, then the S-Link unit displays the device number. This function significantly reduces the time required for troubleshooting during an equipment startup check or recovering from on-site problems.



#### **Specifications**

Transmission method	Bi-directional time-divided multiple signal transmission		
Synchronization	Bit synchronization, frame synchronization		
Transmission protocol	S-Link protocol		
Transmission line	Exclusive flat cable or cabtyre cable		
Transmission speed	28.5kbps		
Transmission distance *1	Main signal wires: Extensible up to 200m (400m when a booster is used)		
Connection method	T-branch multi-drop wiring or multi-drop wiring		
Number of I/O points	128 points max. (adjustable in encrements of 32 I/O points)		

\*1 For boosters, see the S-Link catalog and manual issued by SUNX Limited

## **FP** $\Sigma$ (Sigma)

#### Supports the enhancement of your equipment's performance

#### **Network enhancement**

#### Modbus-compatible

 $FP\Sigma$  (Sigma) is compatible with the world's de facto standard Modbus<sup>\*</sup> and can serve as both Modbus RTU master and slave, making it ideal for air conditioning or temperature control etc.

\* Protocol developed by Modicon Inc., an American company

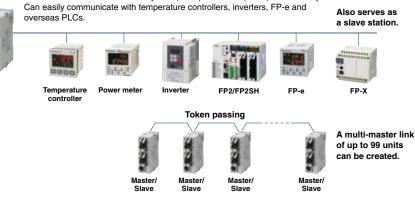
#### Other available applications

When 17 or more FP $\Sigma$  (Sigma) units need to be linked, you can use the Modbus function instead of MEWNET-W0 to link up to 99 units. Since each FP $\Sigma$  (Sigma) unit can be either a master or a slave, a multi-master link can be created by passing a token from a user program.

#### Can be used as a master station [F145 (Write) and F146 (Read) instructions].

 $FP\Sigma$  (Sigma) can serve as Modbus master or slave

0321



#### New "MEWTOCOL Master" function available

The MEWTOCOL master function automatically creates and transmits commands using the Panasonic open protocol MEWTOCOL. This function significantly facilitates serial communications with MEWTOCOL-compatible equipment, such as PD60/65, KT4H and KW4M.



#### Security enhancement

Programs are copy-protected by the upload restriction setting and an eight-character password.

- The setting to inhibit the uploading of PLC programs to PCs protects your programs from unauthorized copying. (If this setting is released, programs in the PLC are forcibly cleared.)
- An eight-character password has been adopted. (The conventional four-character password is also available.) Approx. 218 trillion passwords can be set by combining eight alphanumeric characters, making it nearly impossible to crack the password set.

#### Debugging performance enhancement

Up to 512 steps can be rewritten simultaneously in RUN mode. This improvement allows efficient program debugging without stopping the operation.



#### $FP\Sigma$ (Sigma) programming and operation with LAN/WAN

#### Wordwide communications

The FP Web-Server module connects all FP-series controllers to the Ethernet. No changes to the PLC program are necessary. Simply assign an IP address to the FP Web-Server and connect the PLC to the FP Web-Server via the serial RS232C interface. A standard browser, e.g. MS Internet Explorer, can be used for access at the PC. Configuration of the unit is easily done with the FP Web Configurator Tool, which has to be ordered once separately.

#### FP Web-Server main features:

- Web-Server:
  - PLC data presented as HTML pages
  - Access via standard internet browser
  - HTML entry field for PLC data change
  - Optional password protection
  - Java applet functions library
  - Ajax JavaScript examples available

#### Email:

- PLC can send emails, also with PLC data attachments
- · Email server access via LAN or Internet dial-up
- PLC defined or pre-stored mail text
- RS232C device server:
  - Ethernet ↔ RS232C conversion (MEWTOCOL)
  - Transparent RS232C data tunnelling via Ethernet
  - Programming and visualisation access via Ethernet
- Modem / Ethernet gateway:
  - FP Web-Server can be dialled up via modem for local or network access
  - One remote gateway for multiple FP Web-Servers in a local Ethernet network
  - Remote password handling

#### Modbus-TCP communication

- Modbus-TCP server or client for a PLC
- Modbus-TCP server for multiple PLCs
- Modbus-TCP server gateway for Modbus-RTU slave unit(s)
- Modbus-TCP client gateway for any Modbus-RTU master
- Modbus-TCP master or slave interface for a PLC

#### Other functions:

- XML file delivery for PLC data exchange
- Network time server functions

Part number		
FP Web-Server	FPWEB2	
Licence to upgrade an FP Web-Server to an IEC60870 communi- cator	IEC60870LIS	
FP Web Configurator Tool	FPWEBTOOL2	

- FP Web-Server advantages:
  - Uses existing intranet, saves wiring
  - Uses standard browser, saves Scada software
  - Remote control
  - Remote monitoring
  - Remote programming
  - Alarm information via email
  - Interface/protocol converter



#### FPWEB2

#### IEC60870 communicator

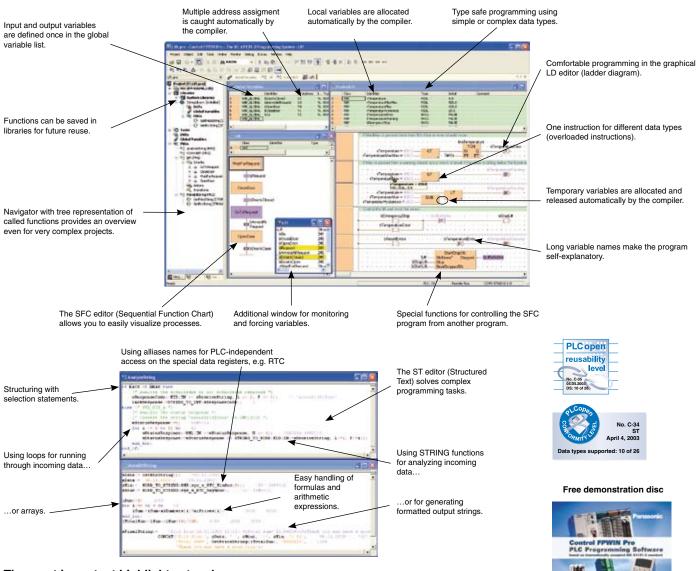
Based on the same hardware as the FP Web-Server safe and easy telecontrol with FP-series PLCs using the wide spread IEC60870-5 telecontrol standard is possible. Thus remote process stations can easily be linked to supervisory control systems or telecontrol main stations. The IEC60870 communicator supports both IEC60870-5-101 communication via RS232C or modem and IEC60870-5-104 communication via Ethernet in one module.

Specifications				
Protocols	TCP/IP, UDP/IP, SMTP, PPP, NTP, FTP, TELNET, HTTP, MEWTOCOL-COM			
Number of browsers	Up to 64 browsers can be connected to one FP Web-Server			
Number of emails	4 predefined in FP Web Flash memory 1 programmable in PLC DT memory as ASCII			
Number of email addresses	4 predefined in FP Web flash memory, 1000 addresses in PLC DT memory, assuming an average of 32 characters are used per email address and that an FP0-T32CP with 16k word memory is used			
Number of PLC per unit	Two PLCs can be connected 3-pin port (port number: 9094) DB8 port (port number: 9095)			
IP address	DHCP or manually set by software			
Security	Password and DIP switch			
Operating power	24VDC, 75mA (max.)			
Dimensions	25 x 90 x 60mm (W x H x D)			
LEDs	Power, COM Ethernet connection, COM data exchange			
Flash memory	512Kbytes			
Standards fulfilled	CE, UL, cUL			

## **Control FPWIN Pro**

#### PLC programming software conforming to IEC 61131-3

FPWIN Pro is the Panasonic programming software developed according to the international standard IEC 61131-3 (for Windows 98, NT V4.0, 2000, ME or XP). This new version is a result of experience gained over many years. We were one of the first PLC manufacturers to offer an IEC 61131-3 programming software, and we are a leading member of the international organisation PLCopen.



#### The most important highlights at a glance:

- One software for all FP-series PLCs.
- 5 programming languages (instruction list, ladder diagram, function block diagram, sequential function chart, structured text) available for all PLCs.
- Program organisation units, task and project management provide clear structure.
- Reuse of ready-made functions and function blocks saves time for programming and debugging.
- Online monitoring and diagnostics.
- Forcing turning off input and output contacts via the PC.
- Modem communication for remote programming, service and diagnostics.
- Extensive comments online documentation created hand in hand with the program.
- 6 languages are supported: English, German, French, Italian, Spanish and Japanese.

Part numbers: FPWINPROF: Full version supports all FP-series PLCs FPWINPROS: Small version, supports FP-e, FP0, FP-X and FPΣ (Sigma)



## Specification tables

Performance s	pecifications				
Item		Description			
Type of control unit		NPN transistor output type	PNP transistor output type	Relay output type	
Part number		FPG-C32T2H-A FPG-C32T2HTM	FPG-C28P2H-A FPG-C28P2HTM	FPG-C24R2H-A FPG-C24R2HTM	
Number of I/O p	points				
	No expansion	32 (Input: 16 / Output: 16)	28 (Input: 16 / Output:12)	24 (Input: 16 / Output: 8)	
	With expansion	Max. 384	Max. 380	Max. 376	
Program memo	bry	Built	-in Flash ROM (without backup bat	tery)	
Program capac	ity		32,000 steps		
Operation spee	d		0.32 µs/step, basic instructions		
Memory for exe	ecution				
	External input (X)		1184 points		
	External output (Y)		1184 points		
	Internal relay (R)		4096 points (R0 to R255F)		
	Timer/Counter (T/C)		mer 1008 points (T0-T1007), count elected by instructions from 1ms, 1 Counter: 1 to 32,767 counts		
	Link relay (L)	2048 points <sup>1</sup>			
	Data register (DT)	32,765 words (DT0-DT32,764) <sup>1</sup>			
	Link data register (LD)	256 words 1			
Index register (I)			14 words (I0-ID)		
Differential poin	<b>U U</b>		Unlimited number of points		
Master control r			256 points		
Labels (JP+LO			256 labels		
Number of step	/		1000 stages		
Number of subr			100 subroutines		
High-speed cou	unter	Single-phase: 1ch: 50kHz/20	ch: 30kHz/3 or 4ch: 20kHz / Two-ph	ase: 1ch: 20kHz/2ch: 15kHz	
Pulse output		1	channel: 100kHz / 2 channel: 60kH	łz	
PWM output		2 channels, 1.5 to 12.5kHz (at resolution of 1000) / 15.6 to 41.7kHz (at resolution of 100)			
Pulse catch inp	ut	8 points (X0-X7)			
Interrupt progra	ım	9 programs (external 8 points, 1 periodical interrupt point 0.5ms-30s)			
Self-diagnosis f	functions	Watchdog timer, program syntax checking, etc.			
Clock/calendar	function	Year, month, day, hour, minute, second, and day of week <sup>6</sup>			
Volume input		2 points resolving power 10bits (K0-K1000)			
Thermistor inpu	ıt	2 points, resolution: 10 bits (0 to 1000) (for C32T2HTM, C24R2HTM and C28P2HTM only)			
Link functions		Computer link (1:1, 1:N) <sup>3, 4</sup> General communication (1:1, 1:N) <sup>3, 4</sup> PLC link <sup>5</sup>			
Battery life (battery is optional)		220 days or more* (actual usage value: approx. 840 days (25°C) Suggested replacement interval: 1 year			
Comment storage		All kinds of comments, including I/O comments, remarks and block comments, can be stored (without backup battery)			
Linear/circular interpolution for positioning		Available	Available	Not available	
Other functions		Program edition during run, constant scan, forced I/O, password, floating point real number operation PID processing instruction, comment memory 328kByte			

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1) If a battery is not used, only fixed area is backed up (Counter: C1008-C1023, internal relay: R900-R97F, Data register: DT32710-DT32764). If a battery is used, backup is possible: Area-setting of hold or no-hold is possible by system register.
2) Points can be increased using auxiliary timer.
3) Optional communication cassette (R5232C type) is necessary for 1:1 communication.
4) Optional communication cassette (R5485 type) is necessary.
6) Optional battery is necessary in order to use Clock/Calendar function. Precision calendar timer: at 25°C = 77°F less than 51-second error per month / at 0°C = 32°F less than 148-second error per month.

\*Value applies when no power is supplied at all.

## **FP** $\Sigma$ (Sigma)

## Specification tables

Input specifications			
Insulation method		Optical coupler	
Rated input voltage		24VDC	
Input voltage range		21.6 to 26.4VDC	
Rated input current		3.5mA-8mA depends on input no.	
Input points per common		8 points/common (FPG-C24), 16 points/common (FPG-C32/C28), 32 points/common (FPG-XY64) Either the positive or negative of input power supply can be connected to terminal	
Min. ON voltage / Max. OFF current		19.2V / 3mA-6mA depending on input no.	
Max. ON voltage / Min. OFF current		2.4V / 1.3mA	
Input impedance		3k-6.8k depends on input no.	
Response time	CPU: Expansion:	1ms or less, 5 $\mu$ s (HSC, pulse catch, interrupt input) 0.2ms (OFF $\rightarrow$ ON) 0.3ms (ON $\rightarrow$ OFF)	
Operating indicator		LED	

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PG-C32TH

Output specifications – Transistor output type				
Item		FPG-C32 (NPN)	FPG-C28 (PNP)	
Insulation method		Optical coupler		
Output method		Open collector		
Rated voltage range	е	5 to 24VDC	24VDC	
Operating load voltage range		4.75 to 26.4VDC	21.6 to 26.4VDC	
Max. load current		For Y0, Y1, Y3, Y4: 0.3A – For Y2, Y5 to YF: 0.1A	For Y0, Y1, Y3, Y4: 0.5A – For Y2, Y5 to YB: 0.3A	
Max. surge current		For Y0, Y1, Y3, Y4: 0.9A – For Y2, Y5 to YF: 0.5A	For Y0, Y1, Y3, Y4: 1.5A – For Y2, Y5 to YB: 0.7A	
Output points per common		16 points/common	12 points/common	
Response time	$OFF\toON$	For Y0, Y1, Y3, Y4 at 15mA or less: <2 $\mu$ s – For Y2, Y5 and higher: < 0.2ms		
	$ON \rightarrow OFF$	For Y0, Y1, Y3, Y4 at 15mA or less: <8µs – For Y2, Y5 and higher: < 0.5ms		
Power supply for driving internal circuit		21.6 to 26.4VDC (70mA)		
Operating indicator		LED		
Phase fault protection		Thermal protection for Y2, Y5 and higher		

Output specifications – relay output type		
Output type		Normally open (1 Form A)
Rated control capacity		2A 250VAC, 2A 30VDC (max. 4.5A/common) (resistive load)
Output points per common		8 points/common
Response time	$\begin{array}{c} OFF \to ON \\ ON \to OFF \end{array}$	10ms or less 8ms or less
Mechanical life time		20 million operations or more
Electrical life time		100,000 operations or more
Surge absorber		None
Operating indicator		LED

Shock resistance	98m/s2 or more, 4 times on 3 axes
Noise humidity	1000V (p-p) with pulse widths 50ns and 1µs
Operating condition	Free from corrosive gasses and excessive dust

## FPΣ (Sigma) product overview

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## Part numbers

FP $\Sigma$ (Sigma) control units	
Product name	Part number
FPΣ C28 CPU, 16 inputs, 12 outputs (transistor PNP)	FPG-C28P2H-A
FPΣ C32 CPU, 16 inputs, 16 outputs (transistor NPN)	FPG-C32T2H-A
FPΣ C24 CPU, 16 inputs, 8 outputs (relay)	FPG-C24R2H-A
FPΣ C28 CPU, 16 inputs (+ 2 thermistor inputs) , 12 outputs (transistor PNP)	FPG-C28P2HTM
FPΣ C32 CPU, 16 inputs (+ 2 thermistor inputs) , 16 outputs (transistor NPN)	FPG-C32T2HTM
FPΣ C24 CPU, 16 inputs (+ 2 thermistor inputs), 8 outputs (relay)	FPG-C24R2HTM
FPΣ (Sigma) expansion units (left side expansion)	
FP2 (Sigma) expansion units (left side expansion) FP2 64-points I/O expansion unit, 32 inputs, 32 outputs (transistor PNP)	FPG-XY64D2P-A
FP2 64-points I/O expansion unit, 32 inputs, 32 outputs (transistor PNP) FP2 64-points I/O expansion unit, 32 inputs, 32 outputs (transistor PNP)	FPG-X164D2F-A FPG-XY64D2T-A
FP2 be-points i/O expansion unit, 32 inputs, 32 outputs (transistor NPN) FP2 memory expansion unit, 256k words	FPG-EM1
FPΣ positioning expansion unit, 1 axis type, transistor output	FPG-EM1 FPG-PP11
FPΣ positioning expansion unit, 1 axis type, line driver output	FPG-PP12 FPG-PP21
FPΣ positioning expansion unit, 2 axes type, transistor output FPΣ positioning expansion unit, 2 axes type, line driver output	
	FPG-PP22
FPΣ positioning expansion unit RTEX, 2 axes type FPΣ positioning expansion unit RTEX, 4 axes type	FPG-PN2AN FPG-PN4AN
FPΣ positioning expansion unit RTEX, 8 axes type	FPG-PN8AN FPG-DPV1-M
FP2 PROFIBUS master expansion unit	FPG-DFVT-M FPGFNS + AFPNAB6200
FPΣ FNS + PROFIBUS DP slave module	FPGFINS + AFPINAB0200 FPG-CAN-M
FP2 CANopen master expansion unit	FPG-CAN-M FPGFNS + AFPNAB6218
FPΣ FNS + CANopen slave module         FPΣ DeviceNet master expansion unit	FPGFINS + AFPINAD0216 FPG-DEV-M
FP2 DeviceNet master expansion unit FP2 FNS + DeviceNet slave module	FPG-DEV-M FPGFNS + AFPNAB6201
FP2 FNS + Devicence slave module FP2 S-Link master expansion unit	FPG-SL
FP2 S-Link master expansion unit	FPG-SL FPG-CCLS
FP0 expansion units (right side expansion)	500 50004
FP0-E8RS, 4 inputs, 4 outputs (relay)	FP0-E8RSA
FP0-E8X, 8 inputs	FP0-E8XA
FP0-E8YP, 8 outputs (transistor PNP)	FP0-E8YPA
FP0-E8YT, 8 outputs (transistor NPN)	FP0-E8YTA
FP0-E16RS, 8 inputs, 8 outputs (relay)	FP0-E16RSA
FP0-E16P, 8 inputs, 8 outputs (transistor, PNP)	FP0-E16PA
FP0-E16T, 8 inputs, 8 outputs (transistor, NPN)	FP0-E16TA
FP0-E16X, 16 inputs	FP0-E16XA
FP0-E16YP, 16 outputs (transistor PNP)	FP0-E16YPA
FP0-E16YT, 16 outputs (transistor NPN)	FP0-E16YTA
FP0-E32PA, 16 inputs, 16 outputs (PNP)	FP0-E32PA
FP0-E32RS, 16 inputs, 16 outputs (relay)	FP0-E32RS
FP0-E32T 16 inputs, 16 outputs (NPN)	FP0-E32T
FP0-A21A, 2 analog inputs, 1 analog output	FP0-A21A
FP0A04V, 4 analog outputs, -10 to 10V	FP0-A04V
FP0-A04I, 4 analog outputs, 4 to 20mA	FP0-A04I
FP0-A80A, 8 analog inputs	FP0-A80A
FP0 thermocouple unit, 4 inputs	FP0-TC4
FP0 thermocouple unit, 8 inputs	FP0-TC8
FP0 RTD input unit, 6 inputs	FP0-RTD6
FP Web-Server	FPWEB2

## **FP** $\Sigma$ (Sigma) product overview

## Part numbers

FPΣ (Sigma) accessories		
Product name	Part number	
FP $\Sigma$ 1 channel, RS232C type communication cassette	FPG-COM1	
FP $\Sigma$ 2 channels, RS232C type communication cassette	FPG-COM2	
FP $\Sigma$ 1 channel, RS485 type communication cassette	FPG-COM3	
FP $\Sigma$ 2 channels, RS232C & RS485 type communication cassette	FPG-COM4	
$FP\Sigma$ battery, for memory backup & clock functions	AFPG804	
$FP\Sigma$ power supply cable, 1m	AFPG805	
High capacity battery holder	AFPG807	
FP memory loader, for transfer of programs without a PC or memory unit (data clear type)	AFP8670	
FP memory loader, for transfer of programs without a PC or memory unit (data hold type)	AFP8671	

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AC power supply	
FP0 AC power supply, 24VDC, 0.7A	FP0-PSA2
FP Power supply, 24VDC, 2.1A	FPPS24050ED

Software		
FPWIN Pro PLC programming software, small version for FP-e, FP0, FP $\Sigma$ (Sigma) and FP-X		
	with English manual	FPWINPROSEN5
	with German manual	FPWINPROSDE5
	with French manual	FPWINPROSFR5
FPWIN Pro PLC programming software, full version for all FP-series PLCs		
	with English manual	FPWINPROFEN5
	with German manual	FPWINPROFDE5
	with French manual	FPWINPROFFR5
FP OPC server software with one license		AFPS03510D
FP OPC Server license		AFPS03517D
FP Data Analyzer software tool to read and display PLC data		AFPS04510D
Control configurator FM, configuration software for FP $\Sigma$ (Sigma) FMU		AFPS35510
Configurator PM software tool for FP $\Sigma$ (Sigma) positioning units RTEX		AFPS66510
PCWAY data monitoring, logging and setting software based on Microsoft Excel		AFW10031
CommX software with USB port dongle		AFW20031
USB port dongle for CommX and PCWAY		AFW1033



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