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# **Panasonic** ideas for life

### Programmable Controller

FP-X0



## **New Multi-functional & Economical PLC**

Body equipped with combined relay and transistor output



**L30R** 

### Super-high processing speed

80 ns/step (0 to 3000 steps for ST command)

Number of I/O points expandable up to 216 max.

When using FP0R extension unit\*2

Combined output (Ry+Tr) Tr: 4 points, 0.5 A (Only 2 points for L14)

\*\*\*\*\*\*\*\*\*\*

- \*1) L14 is 1-axis/20 kHz max. and L30 is 2-axis/20 kHz max.
  \*2) Only for L40R, L40MR, L60R and L60MR models
  \*3) Only for L40MR and L60MR models

**Built-in 2-axis pulse output** 50 kHz max.\*1

Built-in 2-channel multifunctional analog input Voltage, thermistor and potentiometer input \*2

Built-in calendar/clock\*2

**Built-in RS485** communication port\*3



\*\*\*\*\*\*\*\*\* L14R L40R/L40MR



L60R/L60MR

### Super-high Processing Speed

Super-high speed of 80 ns/step for 0 to 3000 steps (ST command). 580 ns/step processing speed for 3001 steps or more (Only for L40 and L60).

### Program Memory

L14 and L30: 2.5 k steps L40 and L60: 8 k steps

### The Maximum Number of I/O Points

One control unit can be connected with up to 3 expansion units. Therefore, the maximum number can reach 150 points.

In addition, if the expansion FP0 adaptor is used, the maximum number can reach 216 points when the FP0R expansion unit is used. (Only for L40R, L40MR, L60R and L60MR)

# Vetwork

### Maximum 2-channel Communication Port

One RS232C programming port is equipped on the body. And RS485 communication port is also built in L40MR and L60MR.

### Modbus-RTU

Non-program communication with the devices (such as the temperature controller and the inverter etc.) using global universal industry standard Modbus-RTU (binary) can be realized simply.

### **PLC Link**

If L40MR and L60MR are used, the sharing of bit data and word data among 16 PLCs (max.) can be realized.

### Computer Link

Non-program communication with the devices (such as the display, image processor, temperature controller and wattmeter etc.) using Panasonic open protocol "MEWTOCOL" can be realized simply.

### **Universal Serial Communication**

It can generate or send the corresponding commands according to the communication protocol used by the pairing device. In addition, it can also receive the flow data, such as the data from the measuring instrument, bar code reader and RF-ID etc.



Rich Functions, High Cost-effective.

Strong Lineup, Wide Application.





### 6 Kinds of Control Units

L14R, L30R, L40R and L60R: Ry+Tr, AC L40MR, L60MR: Ry+Tr, RS485, AC

### 11 Kinds of Expansion Units (FP-X)

(16 points) × (Ry, NPN, PNP)
(30 points) × (Ry, NPN, PNP) (AC, DC)
Specific unit for input (E16X)
Specific unit for output (E14YR)
3 units max. can be added.
E16X, E16T, E16P upgraded to Ver.3 or later can be connected (The number of connected units is limited.)

### 56 Kinds of Combinations (of I/O number)

14 to 150 points (FP0R expansion units excluded)

# Positioning/Function

### Built-in 2-axis Pulse Output Function

L14 is 1-axis pulse output, while L30/L40/L60 are 2-axis, and the pulse output function is built in the body of the controller. Built-in 2-axis type can realize linear interpolation (Only for L40 and L60).

### **Analog Input Function**

Multi-functional analog input (10 bit, 2-channel)

Voltage input (0 to 10 V), thermistor input and adjustable potentiometer input.



# **Basic Performance (Expansion)**

Programmable FP-X0

### ■Plenty of I/O Points -150 points max.

(If further expansion is made to FP0R expansion unit, the number can be expanded to 216 points max.)

If the customer can not predict the number of I/O points needed by his machineries and devices in the future, he will feel hesitant and uncomfortable. But, the I/O number of FP-X0 can reach 150 points max. by using the FP-X expansion unit. Therefore, the customer's discomfort and hesitation can be eliminated. And the number of I/O points can be expanded to 216 by using the FPOR expansion unit.

(L14R and L30R don't have the expansion function, so they can not be expanded.)

•The maximum number of expansion unit is up to 3 units



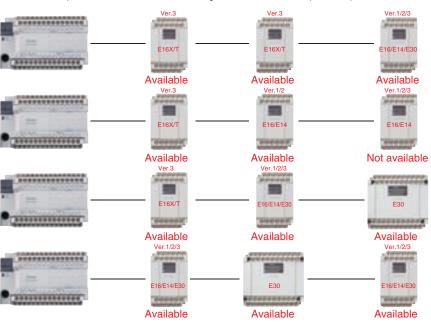
150 points max.



[Expansion]

•E16X, E16T and E16P upgraded to Ver.3 or later can be connected in series up to 3 units.

But, E14 and E16 expansion units can not be connected at the right sides of E16X/E16T/E16P (Ver.2 earlier) or E16R/E14YR.



The cable between the units can be bent to realize the side-by-side installation, thus saving the installation space.

Product name	Power supply	Specifications	Model
FP-X E16X	- DC input, 16 points		AFPX-E16X
FP-X E14YR	-	2A relay output, 14 points	AFPX-E14YR
FP-X E16R	-	DC input, 8 points 2 A relay output, 8 points	AFPX-E16R
FP-X E30R	AC	16-point DC input 14-point 2A relay output	AFPX-E30R
FP-X E30RD	DC	16-point DC input 14-point 2A relay output	AFPX-E30RD
FP-X E16T	-	8-point DC input 8-point transistor (NPN) output	AFPX-E16T
FP-X E16P	-	DC input, 8 points 8-point transistor (PNP) output	AFPX-E16P
FP-X E30T	AC	DC input, 16 points 14-point transistor (NPN) output	AFPX-E30T
FP-X E30TD	DC	16-point DC input 14-point transistor (NPN) output	AFPX-E30TD
FP-X E30P	AC	16-point DC input 14-point transistor (PNP) output	AFPX-E30P
FP-X E30PD	BOPD DC 16-point DC input Transistor (PNP) output, 14 points AFF		AFPX-E30PD
	FP-X E16X FP-X E14YR FP-X E16R FP-X E30R FP-X E30RD FP-X E16T FP-X E16P FP-X E30T FP-X E30TD FP-X E30P	FP-X E16X -  FP-X E14YR -  FP-X E16R -  FP-X E30R AC  FP-X E30RD DC  FP-X E16T -  FP-X E16P -  FP-X E30T AC  FP-X E30TD DC  FP-X E30TD DC  FP-X E30TD DC	FP-X E16X - DC input, 16 points  FP-X E16Y - 2A relay output, 14 points  FP-X E16R - DC input, 8 points 2 A relay output, 8 points 2 A relay output, 8 points 2 A relay output, 8 points 4 Point DC input 14-point 2A relay output 14-point DC input 14-point Tansistor (NPN) output 14-point transistor (PNP) output 14-point transistor (NPN) output 14-point transistor (NPN) output 14-point DC input 14-point transistor (NPN) output 16-point DC input 14-point transistor (NPN) output 16-point DC input 14-point transistor (NPN) output 16-point DC input

### ■Further expansion and more functions achieved by using the existing FP0R expansion unit easily

The maximum number of FP0R expansion unit is up to 3 after all the control units are equipped with adaptors.

A wider range of application can be achieved by using[transistor output],[analog I/O],[thermocouple input]and[I/O LINK (network)].

Only one FP0 expansion adaptor can be installed on the control unit.

In addition, two FP-X expansion units can be installed after the adaptor is installed.

2 units max. (60 points)









96 points ma

Besides the supplied expansion cable of 8 cm, 30 cm and 80 cm types are also sold separately. They can be bent or straightened. (The total extension length is within 160 cm.)

Model	Specifications
AFP0RE8X	8-point DC input MIL connector
AFP0RE16X	16-point DC input MIL connector
AFP0RE8YT	8-point transistor output MIL connector
AFP0RE8YRS	8-point relay output screw terminal block
AFP0RE16YT	16-point transistor output MIL connector
AFP0RE16T	8-point DC input, 8-point transistor output, MIL connector
AFP0RE32T	16-point DC input, 16-point transistor output, MIL connector
AFP0RE8RS	4-point DC input, 4-point relay output, screw terminal block
AFP0RE16RS	8-point DC input, 8-point relay output, screw terminal block

Model	Specifications
FP0-A21	Analog 2-point input , 1-point output
FP0-A80	Analog 8-point input
FP0-A04V	Analog (voltage) 4-point output
FP0-A04I	Analog (current) 4-point output
FP0-TC4	Thermocouple 4-point input
FP0-TC8	Thermocouple 8-point input
FP0-IOL	I/O LINK unit
FP0-CCLS	CC-Link slave unit

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FP0 expansion adaptor (AFPX-EFP0)



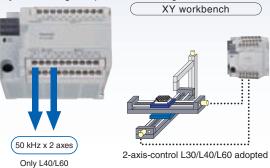
Both of them are 90 mm and can be installed in the cabinet.

# **Special Functions**



### ■Pulse output function / High-speed counter function

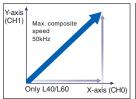
The pulse output function of FP-X0 (1-axis for L14 and 2-axis for L30/L40/L60) is built in the body of the control unit. Compared with the previous PLC that must use the advanced or specific positioning units or more than two multi-axis control devices, FP-X0 only uses one unit basically, thus saving the space and reducing the cost.

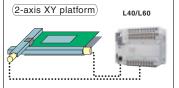


Items	Specifications				
Max. frequency of pulse output	L14: 20kHz(CH0) L30: 20kHz(CH0,1) L40 L60: 50kHz(CH0,1)				
Output mode	CW / CCW, Pulse/Sign output				
Function	Trapezoidal control, multi-speed operation, JOG operation, original position return, 2-axis linear interpolation (Only L40 and L60)				

### L40 and L60 adopting 2-axis linear interpolation

2-axis linear interpolation is a kind of function that controls 2 motor axes and makes the robot arm and tool head carry out diagonal line moving simultaneously, which is applied in the stacker's picking & mounting components, the control of XY workbench and the baseplate cutting etc.

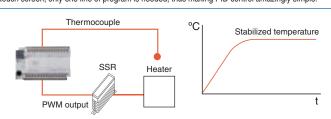




■Body equipped with combined relay and transistor output The load capacity of the transistor is up to 0.5 A.

# ■Built-in PID command (F356 EZPID) One line of temperature-control program is enough.

A wider range of temperature-control applications is achieved through the use of PLC, such as the multi-section temperature control, temperature control linked with the timer, variable temperature control based on the data calculation results and multi-point temperature control etc. Using new PID commands (F356 EZPID) makes the PID control program simplified substantially than before. It was considered relatively hard to carry out temperature control through PLC before, but now it becomes quite easy. The example shown at the right side is a simple constant temperature control. If you use the F356 command together with the combination operation of touch screen, only one line of program is needed, thus making PID control amazingly simple.

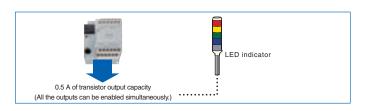


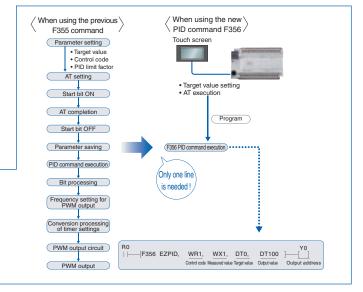
### Built-in 4-point high-speed counter

4-point for 1-phase or 2-point for 2-phase (X0 to X3)



Model	HSC input mode	Pulse output (1-axis)	When HSC using 1 channel	When HSC using all the channels
	1-phase	Stopping	20 kHz	20 kHz
L14	1-pnase	Outputting	20 kHz	20 kHz
LIT	2-phase	Stopping	20 kHz	20 kHz
	z-priase	Outputting	17 kHz	16 kHz
Model	HSC input mode	Pulse output (2-axis)	When HSC using 1 channel	When HSC using all the channels
	1-phase	Stopping	20 kHz	20 kHz
1.00	1-рпазе	Outputting	20 kHz	14 kHz
L30	2-phase	Stopping	20 kHz	20 kHz
	2 phase	Outputting	13 kHz	12 kHz
	1 2000	Stopping	50 kHz	33 kHz
L40/L60	1-phase	Outputting	36 kHz	24 kHz
	2-phase	Stopping	20 kHz	16 kHz
	2-p11456	Outputting	16 kHz	13 kHz







### 1) Control unit

Product		Specific				
Product Power supply name			Program capacity	Analog input	RS485 communication	Part No.
FP-X0 L14R	100 to 240 V AC	24 V DC input, 8 points 0.5 A/5 to 24 V DC transistor output, 2 points 2 A relay output, 4 points	2.5 k steps	•	-	AFPX0L14R
FP-X0 L30R	100 to 240 V AC	24 V DC input, 16 points 0.5 A/5 to 24 V DC transistor output, 4 points 2 A relay output, 10 points	2.5 k steps	-	-	AFPX0L30R
FP-X0 L40R	100 to 240 V AC	24 V DC input, 24 points 0.5 A/5 to 24 V DC transistor output, 4 points 2 A relay output, 12 points	8 k steps	10 bits, 2 channel	-	AFPX0L40R
FP-X0 L40MR	100 to 240 V AC	24 V DC input, 24 points 0.5 A/5 to 24 V DC transistor output, 4 points 2 A relay output, 12 points	8 k steps	10 bits, 2 channel	Available	AFPX0L40MR
FP-X0 L60R	100 to 240 V AC	24 V DC input, 32 points 0.5 A/5 to 24 V DC transistor output, 4 points 2 A relay output, 24 points	8 k steps	10 bits, 2 channel	-	AFPX0L60R
FP-X0 L60MR	100 to 240 V AC	24 V DC input, 32 points 0.5 A/5 to 24 V DC transistor output, 4 points 2 A relay output, 24 points	8 k steps	10 bits, 2 channel	Available	AFPX0L60MR

Note) 24 V DC input: ± common

### 2) Expansion unit

FP-X expansion I/O unit and FP0R unit can be used. But FP0 adaptors for FP-X expansion are required when FP0R expansion units are used.

### 3) Software tools (Refer to Operation Manual for the details.)

Product name	Software classifiction	Part No.
	Japanese version with supplied cable kit	AFPS10122
	English version Full type	AFPS10520
FPWIN GR	English version Lite type	AFPS11520
	Chinese version Full type	AFPS10820
	Korean version	AFPS10920
FPWIN Pro	Japanese version	AFPS50160
FF WIIN PIO	English version	AFPS50560

Note) For FP-X0: FPWIN GR Ver.2.91 or later FPWIN Pro Ver.6.31 or later

### 4) Other cables and maintenance parts

Product name		Part No.		
Backup battery	For data storage backup and calender/clock backup  AF		AFP8801	
		8cm		
FP-X expansion cable Note)	30cm		AFPX-EC30	
		AFPX-EC80		
Cable for FP and computer	3 m	Round D-SUB, 9-pin, L-shaped type	AFC8503	
connection (M5 type)	3111	Round D-SUB, 9-pin, Straight type	AFC8503S	
Power cable for FP0	For the adapto	AFP0581		
Installation bracket for FP0 (Long-strip type)	For FP0 exp	AFP0803		

Note) The cables for expansion can be extended to 160 cm max.

### **Specifications**

### 1) Performance specifications

			Specifications						
		Items	L14R	L30R	L40R	L40MR	L60R	L60MR	
Controllable I/O points	Control unit		DC input 8 points, Relay output 4 points, Transistor output 2 points	DC input 16 points, Relay output 10 points, Transistor output 4 points	DC input 24 points, Relay output 12 points, Transistor output 4 points		DC input 32 points, Relay output 24 points, Transistor output 4 points		
ollable		en using FP-X E16 ansion I/O units	-	-		ts max. sion units ix.)	108 poi	nts max.	
Contra	When using FP-X E30 expansion I/O units		-	-		nts max. sion units ix.)	(3 expan	nts max. sion units ax.)	
		en using FP0R ansion units	-	-		nts max. sion units ix.)	(3 expan	nts max. sion units ax.)	
Progra	mmin	g method/Control method		Rela	y symbol/C	Cyclic oper	ation		
Progr	am r	memory	E	Built-in Flas	sh-ROM (F	ree of bacl	kup battery	/)	
Progr	am c	capacity	2.5 k	steps		8 k s	teps		
No of		Basic commands			Approx. 1	14 kinds			
	ction	High-level commands			Approx. 2	230 kinds			
Proce	Processing speed			3 µs/step for basic commands 2 µs for high-level commands 2 µs for high-level commands (M 2 µs for high-level commands) 4fter 3 k steps: 0.88 µs/step for basic commands (BM 2 not high-level commands) 5 commands)		mmands(MV ep for basic co high-level co s)	commands) ommands, mmands(MV		
		Basic time	0.15 ms or less	0.15 ms or less   0.18 ms or less   0.31 to 0.35 ms or less   0.34 to 0.39 ms or le					
I/O re	frest	ning + basic time	When using E16: 0.4 ms × No. of units When using E30: 0.5 ms × No. of units When using FP0 expansion adaptors: 1.4 ms + the refre time of the FP0 expansion unit			refreshing			
		External input (X) Note 1)	960 points 1760 points						
		External output (Y) Note 1)	960 points		1760 points				
D	S	Internal relay (R)	1008	points	4096 points				
Sin	Relays	Special internal relay (R)			224 p				
ces	Œ	Timor Countar (T/C)	256 points Note 2)			1024 pc	ints <sup>Note 2)</sup>		
pro		Timer-Counter (T/C)			s, 100 ms, 1 s)× 32767, Counter: 1 to 327			to 32767	
Memory for processing		Link relay (L)	N	lo		2048	points		
or.	g	Data register (DT)	2500	words		8192	words		
Jen.	Memory area	Special data register (DT)			420 v	vords			
2	lor	Link data register (LD)	N	lo		256 v	vords		
	1em	File registration (FL)			N				
	2	Index register (I)			14 words	(IO to ID)			
Differe	entia	ll points			ivalent to program capacity				
		ntrol relay (MCR)		oints		256 p			
		nber (JP+LOOP)		ooints		256 p			
		programs		jineering)		1000 (En			
No. of subroutines		10	00	500					
		rrupt programs			programs,				
Sampling trace				lo		Ye			
		s storage	b	e saved.(F	ents,explana ree of back	up battery,	328 k bytes		
		unction	N	lo		Ye			
Const		scan			of 0.5 ms:				
Passv					Available (4		)		
		otection			Avai				
Self-d	llagn	osis function	Checks of the watchdog timer and the program syntax						

		Specifications					
IT	ems	L14R	L30R	L40R	L40MR	L60R	L60MR
Program ed Run	itting during	Available (Capacity modified simultaneously: 128 steps) But comments cannot be modified during the process.		Available (Capacity modified simultaneously: 512 steps) But comments can be modified during the process.			
Downloadin	g during Run			Available	е		
High-speed counter Note 3) Note 4)	Body input	1-phase, 4 (20 kHz and 2-phase (20 kHz	max.) , 2-channel	·	e, 4-chanr ar e, 2-chanr	nd	,
Pulse output/ PWM output Note 3) Note 4)	Body output	Pulse: 1-channel (20 kHz max.) PWM: 1-channel (1.6 kHz max.)	Pulse: Pulse: 1-channel 2-channel (20 kHz max.) Pulse: 2-channel (5 PWM: 2-channel (5 PWM: 2-channel (5 PWM: 2-channel)				
Pulse catch	input/			8 points			
Interrupt pro	-	, ,	-speed coun				
Periodical in	nterrupt	0.5 ms	unit: 0.5 ms				
					nel (For in ing items i	n each ch	
				Potentiometer input Min. resistance value of potentiometer:			
Analog inpu	t	No		Thermistor input For inputting the resistance value of the thermistor (Min. resistance value of external thermistors + external resistance value $> 2 \text{ k}\Omega$ )			
				10-bit resolution (K0 to K1023) Accuracy ± 1.0% F.S.+ accuracy of external thermistors			
				Voltage input Absolute max. input voltage: 10 V 10-bit resolution (K0 to K1023) Accuracy ± 2.5% F.S.(F.S. = 10 V)			
Calendar/cle	ock	N	0		Ye	es	
	Backup made according to commands of F12 and P13	Data memory		Data memory (8192 words)			
Flash ROM backup Note 5) Automatic backup when power OFF		Counter: 6 points (C250 to C255) Process value of the counter: 6 points (EV250 to EV255) Internal relays: 5 points (WR58 to WR62) Data memory: 300 words (DT2200 to DT2499)		Counter: 16 points (C1008 to C1023) Process value of the counter: 16 points (EV1008 to EV1023) Internal relays: 8 points (WR248 to WR255) Data memory: 302 words (DT7890 to DT8191)			
Backup batt	ery	N	0	Yes (Back	up lasting fo	or the whole	e process)
RS485 comr	nunication port		No		Yes	No	Yes
Note 1) The actual usable points depend on the combination of the hardware							

Note 1) The actual usable points depend on the combination of the hardware.

Note 1) The points of the timer can be added as required.

Note 3) The points of the timer can be added as required.

Note 3) The rated voltage is 24 V DC at 25 °C. The frequency may fall according to the changes of the voltage, temperature and operating conditions.

Note 4) The maximum frequency may vary with the difference of the operating method.

Note 5) The allowable writing operation is within 10000 times. Areas to be held and not held can be specified using the system registers.

### 2) General specifications

Items	Specifications						
Operating temperature	0 to +55°C						
Storage temperature	-40 to +70°C						
Operating humidity	10 to 95% RH (at 25 °C, no condensation)						
Otana na la maialita	10 to 95% RH						
Storage humidity	(at 25 °C, no conden	sation)					
	Input terminals ⇔ Relay output terminals						
	All of the transistor output terminals ⇔ All of the relay output terminals						
	All of the input terminals⇔ All of the power supply terminals and functional ground terminals	2300 V AC, 1 minute					
Withstand voltage Note 1) Note 2)	All of the relay output terminals ⇔ All of the power supply terminals and functional ground terminals						
	All of the transistor output terminals ⇔ All of the power supply terminals and functional ground terminals						
	Power supply terminals ⇔ Ground terminals	1500 V AC,1 minute					
	Input terminals ⇔ Transistor output terminals	500 V AC,1 minute					
	Input terminals ⇔ Output terminals						
	All of the transistor output terminals ⇔ All of the relay output terminals						
Insulation resistance	All of the input terminals ⇔ All of the power supply terminals and functional ground terminals	100 MΩ min. (500 V DC insulation resistance meter)					
	All of the output terminals ⇔ All of the power supply terminals and functional ground terminals	resistance metery					
	Power supply terminals ⇔ Ground terminals						
Vibration resistance	5 to 8.4 Hz, 3.5 mm amplititude in one of 8.4 to 150 Hz, fixed acceleration of 9.0 minutes in X,Y,Z directions.	8 m/s <sup>2</sup> , 1 scan/1 minute					
Shock resistance	147 m/s², 4 times in X, Y, Z d	lirections each					
Noise immunity	1500 V [p-p] pulse width (Measured from nosie simulation method						
Operating environment	No corrosive gases or too	much dust					
Conformed EC Directives	EMC Directive: EN61 Low Voltage Directive: E						
Overvoltage class	II						
Pollution level	2						
Weight	L14R: approx. 280g L30R: L40R/L40MR: approx. 530g L60R/	approx. 450g L60MR: approx. 730g					

Note 1) The programmable port, RS485 communication port and the internal digital circuit part

are non-insulation type.

Note 2) The cut-off current is 5 mA (The default value when shipped from the factory).

### 5) Output specifications

### · Relay output specifictions

	Items	Specifications						
	items	L14R	L30R	L40R	L40MR	L60R	L60MR	
Insulation	on method	Relay insulation						
Output t	form		1a outp	ut (Relay rep	olacement d	isabled)		
Rated co capacity load) Not	(Resistance	2A 250 V AC, 2A 30 V DC (per point)						
Output p	points per n	1 point/ 2 points/			/COM×1	4 points	/COM×6	
Response	OFF→ON		•	Approx	. 10 ms			
time	ON→OFF			Approx	k. 8 ms			
	Mechanical	20000	000 times m	in.(Switchin	g frequency	180 times/n	ninute)	
Life	Electrical	100000 times min. (Depending on the rated control capacity, swi frequency of 20 times/minute)					y, switching	
Surge a	bsorber			N	lo			
Action in	ndicator			LED inc	dication			

Note) There are restrictions on the rated current for each output block. Each usable rated current is as below.

L14:Y2 to Y5(4 points) Max. 6A in total

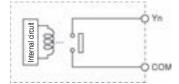
L30:Y4 to YD(10 points) Max. 8A in total

L40:Y4 to YFD(12 points) Max. 8A in total

L60:Y4 to YB(8 points) Max. 8A in total

L60:Y4 to YB(8 points) Max. 8A in total

### · Circuit diagram



### 3) Power supply specifications

### · AC power supply

Items	Specifications				
itomo	L14R	L30R,L40R,L40MR,L60R,L60MR			
Rated voltage	100 to 240 V AC				
Applied voltage range	85 to 264 V AC				
Inrush current	35A max.(at 240 V AC and 25°C) 40A max.(at 240 V AC and 25°C)				
Momentary power off time	10 ms (when 100 V AC used)				
Frequency	50/60 Hz(47 to 63 Hz)				
Leakage current	0.75 mA max.between the input and protectice ground terminals				
Service life of built-in power supply	20000 h (at 55°C)				
Fuse	Built-in (replacement disabled)				
Insulation system	Transformer isolation				
Screw of terminal block	M3				

### · Univeral power supply for intput (output) (L30/L40/L60 only)

Items	Specifications					
Rated output voltage	24 V DC					
Applied voltage range	21.6 to 26.4 V DC					
Rated output current	0.3A					
Overcurrent protection Note)	Yes					
Screw of terminal block	M3					

Note) Output short protection is a temporary overcurrent protection. When the short is detected, all the power

supplies of PLC will be turned OFF.

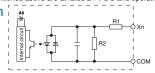
If the current load out of this specification is connected and in consecutive over-loaded status, failures may occur.

### 4) Input specifications

Items		Specifications					
		L14R	L30R	L40R	L40MR	L60R	L60MR
Insulation metho	d	Optical coupler					
Rated input volta	age	24 V DC					
Applied voltage i	range	21.6 V DC to 26.4 V DC					
Rated input curre	ent	Approx. 3.5 mA (Control uint: X0 to X3); Approx. 4.3 mA (Control unit: X4 and the following ones)					
Input points per	common	8 points/COM (L14R),16 points/COM (L30R), 24 points/COM (L40R),16 points/COMx2 (L60R) (Input power supply +/- are both available.)					
Min. ON voltage/Min	n. ON current	19.2 V DC/3 mA					
Max. OFF voltage/Max. OFF current		2.4 V DC/1.0 mA					
Input impedance		Approx. 6.8 kΩ (Control units: X0 to X3), Approx.5.6 kΩ (control unit X4 and the following ones)					
Response time	Response time OFF→ON			ot input interrupt input			eed ng input and
	ON→OFF	Same as the above.					
Action indicator	Action indicator		LED indication				
EN61131-2 application type		TYPE 3 standard (Depending on the above-mentioned specifications)					

Note) The specifications mentioned above are at rated 24 V DC and operationg temperature of  $25^{\circ}\text{C}$ .

### · Circuit diagram

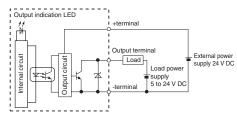


X0 to X3 :  $R1 = 6.8 \text{ k}\Omega$ ,  $R2 = 820 \Omega$ X4 and the following :  $\label{eq:R1} \text{R1} = 5.6 \text{ k}\Omega, \, \text{R2} = 1 \text{ k}\Omega$ 

### · Transistor (NPN) output specifications

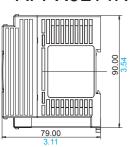
•	, ,	•						
Items		Specifications						
		L14R	L30R	L40R	L40MR	L60R	L60MR	
Insulation metho	od	Optical coupler						
Output method		Open-collector						
Rated load volta	.ge	5 to 24 V DC						
Allowable range of	load voltage	4.75 to 26.4 V DC						
Max.load curren	t	0.5 A						
Max.impact curr	ent	1.5 A						
Output points pe	er common	2 points/COM	4	4 points/COM				
Leakage current at	OFF status	1 μA max.						
Max. voltage drop a	at ON status	0.3 V DC max.						
Response time (at 25°C)	OFF→ON	10 µs max. (Load current over 15 mA)	5 µs max. (Load current over 15 mA)					
	ON→OFF	40 μs max. (Load current over 15 mA)		15 μs max. (Load current over 15 mA)			5 mA)	
External power supply	Voltage	21.6 to 26.4 V DC						
(Positive and negative teiminals)	Current	15 mA max.						
Surge absorber	irge absorber Zener diode							
Action indicator LED indication								

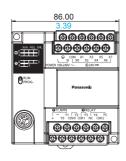
· Circuit diagram [NPN output] [Y0 to Y3]



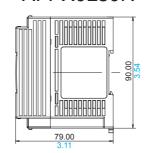
### ■ Dimensions of FP-X0 programmable controller (Unit: mm in)

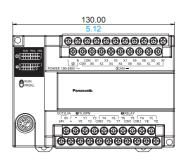
### AFPX0L14R



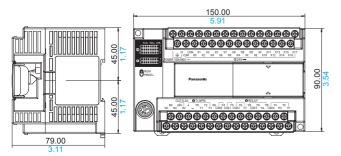


### AFPX0L30R

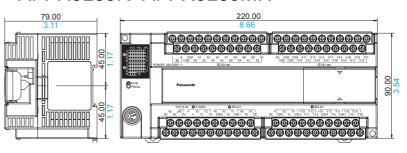




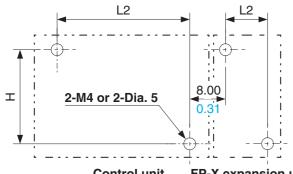
### AFPX0L40R AFPX0L40MR



### AFPX0L60R AFPX0L60MR



### Installation dimensions



**Control unit** FP-X expansion unit

(Unit: mm in)

Item	Model	L2	Н
FP-X0 control unit	L14R	78.00 <b>3.07</b>	
	L30R	122.00 4.80	
	L40R , L40MR	142.00 5.59	82.00
	L60R , L60MR	212.00 8.35	3.22
FP-X expansion unit	E14, E16	52.00 <b>2.05</b>	
	E30	92.00 3.62	

(Tolerance: ± 0.5)

Please contact.....

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