## : ©hipsmall

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts,Customers Priority,Honest Operation, and Considerate Service",our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!


## Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832
Email \& Skype: info@chipsmall.com Web: www.chipsmall.com Address: A1208, Overseas Decoration Building, \#122 Zhenhua RD., Futian, Shenzhen, China

## Panasonio ideas for life

## Programmable Controller

 EMC Directive
## New Multi-functional \& Economical PLC

Body equipped with combined relay and transistor out out


## Super-high processing speed

$80 \mathrm{~ns} / \mathrm{step}$ ( 0 to 3000 steps for ST command)
Number of I/O points expandable up to 216 max.
When using FPOR extension unit*2
Combined output (Ry+Tr)
Tr: 4 points, 0.5 A (Only 2 points for L14)

1) L14 is 1 -axis/20 kHz max. and L-30 is 2 -axis/20 kHz max *2) Only for L40R, L40MR, L60R and L60MR models
*2) Only for L40R, L40MR, L60R and L6
*3) Only for L40MR and L60MR models

Built-in 2-axis pulse output 50 kHz max.*1

Built-in 2-channel multifunctional analog input Voltage, thermistor and potentiometer input *2

Built-in calendar/clock*2
Built-in RS485
communication port ${ }^{3}$

## Super-high Processing Speed

Super-high speed of $80 \mathrm{~ns} / \mathrm{step}$ for 0 to 3000 steps (ST command). $580 \mathrm{~ns} /$ step processing speed for 3001 steps or more (Only for L40 and L60).

Program Memory
L14 and L30: 2.5 k steps
L40 and L60: 8 k steps

## The Maximum Number of IO Points

One control unit can be connected with up to 3 expansion units. Therefore, the maximum number can reach 150 points.
In addition, if the expansion FPO adaptor is used, the maximum number can reach 216 points when the FPOR expansion unit is used. (Only for L40R, L40MR, L60R and L60MR)

## Meximum 2-channel Communication Port

One RS232C programming port is equipped on the body. And RS485 communication port is also built in L40MR and L60MR.

## Modbus-RTU

Non-program communication with the devices (such as the temperature controller and the inverter etc.) using global universal industry standard Modbus-RTU (binary) can be realized simply.

## PLC Link

If L40MR and L60MR are used, the sharing of bit data and word data among 16 PLCs (max.) can be realized.

## Computer Link

Non-program communication with the devices (such as the display, image processor, temperature controller and wattmeter etc.) using Panasonic open protocol "MEWTOCOL" can be realized simply.

## Universal Serial Communication

It can generate or send the corresponding commands according to the communication protocol used by the pairing device. In addition, it can also receive the flow data, such as the data from the measuring instrument, bar code reader and RF-ID etc.


## Rich Functions, High Cost-effective.


omansion


## Basic Performance (Expansion) <br> 

Plenty of I/O Points -150 points max.
(If further expansion is made to FPOR expansion unit, the number can be expanded to 216 points max.)
If the customer can not predict the number of I/O points needed by his machineries and devices in the future, he will feel hesitant and uncomfortable. But, the I/O number of FP-X0 can reach 150 points max. by using the FP-X expansion unit. Therefore, the customer's discomfort and hesitation can be eliminated. And the number of I/O points can be expanded to 216 by using the FPOR expansion unit.
(L14R and L30R don't have the expansion function, so they can not be expanded.)
-The maximum number of expansion unit is up to 3 units


150 points max.


The cable between the units can be bent to realize the side-by-side installation, thus saving the installation space.
[Expansion]
-E16X, E16T and E16P upgraded to Ver. 3 or later can be connected in series up to 3 units.
But, E14 and E16 expansion units can not be connected at the right sides of E16X/E16T/E16P (Ver. 2 earlier) or E16R/E14YR.


## $\square$ Further expansion and more functions achieved by using the existing FPOR expansion unit easily

The maximum number of FPOR expansion unit is up to 3 after all the control units are equipped with adaptors.
A wider range of application can be achieved by using[transistor output],[analog I/O],[thermocouple input]and[I/O LINK (network)].
Only one FPO expansion adaptor can be installed on the control unit.
In addition, two FP-X expansion units can be installed after the adaptor is installed.



FPO expansion adaptor (AFPX-EFPO)

Besides the supplied expansion cable of $8 \mathrm{~cm}, 30 \mathrm{~cm}$ and 80 cm types are also sold separately. They can be bent or straightened. (The total extension length is within 160 cm .)

| Model | Specifications | Model | Specifications |
| :---: | :---: | :---: | :---: |
| AFP0RE8X | 8-point DC input MIL connector | FP0-A21 | Analog 2-point input, 1-point output |
| AFP0RE16X | 16-point DC input MIL connector | FPO-A80 | Analog 8-point input |
| AFP0RE8YT | 8 -point transistor output MIL connector | FP0-A04V | Analog (voltage) 4-point output |
| AFP0RE8YRS | 8-point relay output screw terminal block | FP0-A04I | Analog (current) 4-point output |
| AFP0RE16YT | 16-point transistor output MIL connector | FP0-TC4 | Thermocouple 4-point input |
| AFP0RE16T | 8 -point DC input, 8-point transistor output, MLL connector | FP0-TC8 | Thermocouple 8-point input |
| AFP0RE32T | 16-point DC input, 16-point transistor output, MLL connector |  |  |
| AFP0RE8RS | 4-point DC input, 4-point relay output, screw terminal block | FPO-IOL | I/O LINK unit |
| AFP0RE16RS | 8 -point DC input, 8-point relay output, screw terminal block | FP0-CCLS | CC-Link slave unit |



Both of them are 90 mm and can be installed in the cabinet.

## Special Functions

## ■Pulse output function / High-speed counter function

The pulse output function of FP-X0 (1-axis for L14 and 2-axis for L30/L40/L60) is built in the body of the control unit. Compared with the previous PLC that must use the advanced or specific positioning units or more than two multi-axis control devices, FP-X0 only uses one unit basically, thus saving the space and reducing the cost.


## L40 and L60 adopting 2-axis linear interpolation

2-axis linear interpolation is a kind of function that controls 2 motor axes and makes the robot arm and tool head carry out diagonal line moving simultaneously, which is applied in the stacker's picking \& mounting components, the control of XY workbench and the baseplate culting etc.


Body equipped with combined relay and transistor output The load capacity of the transistor is up to 0.5 A .

Built-in PID command (F356 EZPID) One line of temperature-control program is enough.

A wider range of temperature-control applications is achieved through the use of PLC, such as the multi-section temperature control, temperature control linked with the timer, variable temperature control based on the data calculation results and multi-point temperature control etc. Using new PID commands (F356 EZPID) makes the PID control program simplified substantially than before. It was considered relatively hard to carry out temperature control through PLC before, but now it becomes quite easy. The example shown at the right side is a simple constant temperature control. If you use the F356 command together with the combination operation of touch screen, only one line of program is needed, thus making PID control amazingly simple.


## Built-in 4-point high-speed counter

4-point for 1-phase or 2-point for 2-phase (X0 to X3)


| Model | HSC input mode | Pulse output (1-axis) | When HSC using 1 channel | When HSC usingal the channels |
| :---: | :---: | :---: | :---: | :---: |
| L14 | 1-phase | Stopping | 20 kHz | 20 kHz |
|  |  | Outputting | 20 kHz | 20 kHz |
|  | 2-phase | Stopping | 20 kHz | 20 kHz |
|  |  | Outputting | 17 kHz | 16 kHz |
| Model | HSC input mode | Pulse output (2-axis) | When HSC using 1 channel | When HSC usingal the chamels |
| L30 | 1-phase | Stopping | 20 kHz | 20 kHz |
|  |  | Outputting | 20 kHz | 14 kHz |
|  | 2-phase | Stopping | 20 kHz | 20 kHz |
|  |  | Outputting | 13 kHz | 12 kHz |
| L40/L60 | 1-phase | Stopping | 50 kHz | 33 kHz |
|  |  | Outputting | 36 kHz | 24 kHz |
|  | 2-phase | Stopping | 20 kHz | 16 kHz |
|  |  | Outputting | 16 kHz | 13 kHz |



## 1) Control unit

| Product name | Power supply | Specifications |  |  |  | Part No. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Program capacity | Analog input | $\begin{gathered} \text { RS485 } \\ \text { communcation } \end{gathered}$ |  |
| $\begin{aligned} & \text { FP-X0 } \\ & \text { L14R } \end{aligned}$ | 100 to 240 V AC | 24 V DC input, 8 points <br> $0.5 \mathrm{~A} / 5$ to 24 V DC transistor output, 2 points <br> 2 A relay output, 4 points | 2.5 k steps | - | - | AFPXOL14R |
| $\begin{aligned} & \text { FP-X0 } \\ & \text { L30R } \end{aligned}$ | 100 to 240 V AC | 24 V DC input, 16 points <br> $0.5 \mathrm{~A} / 5$ to 24 V DC transistor output, 4 points <br> 2 A relay output, 10 points | 2.5 k steps | - | - | AFPXOL30R |
| $\begin{aligned} & \text { FP-X0 } \\ & \text { L40R } \end{aligned}$ | 100 to 240 V AC | 24 V DC input, 24 points $0.5 \mathrm{~A} / 5$ to 24 V DC transistor output, 4 points 2 A relay output, 12 points | 8 k steps | 10 bits, 2 channel | - | AFPXOL40R |
| $\begin{aligned} & \text { FP-X0 } \\ & \text { L40MR } \end{aligned}$ | 100 to 240 V AC | 24 V DC input, 24 points <br> $0.5 \mathrm{~A} / 5$ to 24 V DC transistor output, 4 points <br> 2 A relay output, 12 points | 8 k steps | 10 bits, 2 channel | Available | AFPX0L40MR |
| $\begin{aligned} & \text { FP-X0 } \\ & \text { L60R } \end{aligned}$ | 100 to 240 V AC | 24 V DC input, 32 points <br> $0.5 \mathrm{~A} / 5$ to 24 V DC transistor output, 4 points <br> 2 A relay output, 24 points | 8 k steps | 10 bits, 2 channel | - | AFPXOL60R |
| $\begin{aligned} & \text { FP-X0 } \\ & \text { L6OMR } \end{aligned}$ | 100 to 240 V AC | 24 V DC input, 32 points <br> $0.5 \mathrm{~A} / 5$ to 24 V DC transistor output, 4 points <br> 2 A relay output, 24 points | 8 k steps | 10 bits, 2 channel | Available | AFPX0L60MR |

Note) 24 V DC input: $\pm$ common

## 2) Expansion unit

FP-X expansion I/O unit and FPOR unit can be used. But FPO adaptors for FP-X expansion are required when FPOR expansion units are used.
3) Software tools (Refer to Operation Manual for the details. )

| Product name | Software classifiction | Part No. |
| :---: | :---: | :---: |
|  | FPWIN GR | Japanese version with supplied cable kit |
|  |  | AFPS10122 |
|  |  | AFPS10520 |
|  | Chinese version Full type | AFPS11520 |
| FPWIN Pro | Korean version | AFPS10920 |

Note) For FP-X0: FPWIN GR Ver.2.91 or later
4) Other cables and maintenance parts

| Product name | $\begin{array}{c}\text { Specifications }\end{array}$ |  |
| :---: | :---: | :---: |
| Backup battery | For data storage backup and calender/clock |  |
| backup |  |  |$] ⿻$ AFP8801

Note) The cables for expansion can be extended to 160 cm max.

## Specifications

## 1) Performance specifications

| Items |  |  | Specifications |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | L14R | L30R | L40R | L40MR | L60R | L60MR |
|  | Control unit |  | DC input <br> 8 points, Relay <br> 4 points, <br> Transistor <br> output 2 points <br> 2 points | DC input <br> 16 points, Relay 10 points, Transistor output 4 points | DC input 24 points, <br> Relay output 12 points, <br> Transistor output 4 points |  | DC input 32 points, Relay output 24 points, Transistor output 4 points |  |
|  | When using FP-X E16 expansion I/O units |  |  |  |  | max. on units .) | 108 points max. |  |
|  | When using FP-X E30 expansion I/O units |  |  |  | $\begin{array}{r} 130 \text { poin } \\ \begin{array}{r} 3 \text { expans } \\ \text { ma } \end{array} \end{array}$ | s max. on units .) | 150 points max. (3 expansion units max.) |  |
|  | When using FPOR expansion units |  |  |  | $\begin{array}{r} 196 \text { poin } \\ \text { (3 expans } \\ \text { ma: } \end{array}$ | s max. on units .) | 216 points max (3 expansion units max.) |  |
| Programming method/Control method |  |  | Relay symbol/Cyclic operation |  |  |  |  |  |
| Program memory |  |  | Built-in Flash-ROM (Free of backup battery) |  |  |  |  |  |
| Program capacity |  |  | 2.5 k steps |  | 8 k steps |  |  |  |
| No of instruction |  | Basic commands | Approx. 114 kinds |  |  |  |  |  |
|  |  | High-level commands | Approx. 230 kinds |  |  |  |  |  |
| Processing speed |  |  | $0.08 \mu \mathrm{~s} /$ step for basic commands $0.32 \mu \mathrm{~s}$ for high-level commands (MV commands) |  | 3 k steps: $0.08 \mu \mathrm{~s} /$ step for basic commands, $0.32 \mu \mathrm{~s}$ for high-level commands(MV commands) After 3 k steps: $0.58 \mu \mathrm{~s} / \mathrm{step}$ for basic commands, $1.62 \mu \mathrm{~s}$ for high-level commands(MV commands) |  |  |  |
| Basic timeI/O refreshing + basic time |  |  | 0.15 ms or less | 0.18 ms orless | 0.31 to 0.35 | ms or less | 0.34 to 0.3 | ms or less |
|  |  |  | When using E16: $0.4 \mathrm{~ms} \times \mathrm{No}$. of units When using E30: $0.5 \mathrm{~ms} \times \mathrm{No}$. of units When using FPO expansion adaptors: $1.4 \mathrm{~ms}+$ the refreshing time of the FPO expansion unit |  |  |  |  |  |
|  |  | External input ( X$)^{\text {noon) }}$ | 960 points |  | 1760 points |  |  |  |
|  |  | External output ( $Y$ ( mas) | 960 points |  | 1760 points |  |  |  |
|  |  | Internal relay (R) | 1008 points |  | 4096 points |  |  |  |
|  |  | Special internal relay (R) | 224 points |  |  |  |  |  |
|  |  | Timer.Counter (T/C) | 256 poin | its ${ }^{\text {Nole 2) }}$ | 1024 points ${ }^{\text {SVIe } 2)}$ |  |  |  |
|  |  |  | Timer: ( $1 \mathrm{~ms}, 10 \mathrm{~ms}, 100 \mathrm{~ms}, 1 \mathrm{~s}) \times 32767$, Counter: 1 to 32767 |  |  |  |  |  |
|  |  | Link relay (L) | No |  | 2048 points |  |  |  |
|  |  | Data register (DT) | 2500 words |  | 8192 words |  |  |  |
|  |  | Special data register (DT) | 420 words |  |  |  |  |  |
|  | ¢ | Link data register (LD) | No | No | 256 words |  |  |  |
|  |  | File registration (FL) | No |  |  |  |  |  |
|  |  | Index register (I) | 14 words (IO to ID) |  |  |  |  |  |
| Differential points |  |  | Equivalent to program capacity |  |  |  |  |  |
| Master control relay (MCR) |  |  | 32 points |  | 256 points |  |  |  |
| Label number (JP+LOOP) |  |  | 100 points |  | 256 points |  |  |  |
| No. of step programs |  |  | 128 (Engineering) |  | 1000 (Engineering) |  |  |  |
| No. of subroutines |  |  | 100 |  | 500 |  |  |  |
| No. of interrupt programs |  |  | Input: 8 programs, timing: 1 program |  |  |  |  |  |
| Sampling trace |  |  | No |  | Yes |  |  |  |
| Comments storage |  |  | All of the I/O comments,explanations and block comments can be saved.(Free of backup battery, 328 k bytes) |  |  |  |  |  |
| PLC link function |  |  | No |  | Yes |  |  |  |
| Constant scan |  |  | In unit of 0.5 ms : 0.5 ms to 600 ms |  |  |  |  |  |
| Password |  |  | Available (4 or 8 digits) |  |  |  |  |  |
| Upload protection |  |  | Available |  |  |  |  |  |
| Self-diagnosis function |  |  | Checks of the watchdog timer and the program syntax |  |  |  |  |  |


| Items |  | Specifications |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | L14R | L30R | L40R | L40MR | L60R | L60MR |
| Program editting during Run |  | Available (Capacity modified simultaneously: 128 steps) But comments cannot be modified during the process. |  | Available (Capacity modified simultaneously: 512 steps) But comments can be modified during the process. |  |  |  |
| Downloading during Run |  | Available |  |  |  |  |  |
| High-speed counter Note 3) Note 4) | Body input | $\begin{array}{r} \text { 1-phase, } 4 \\ \text { (20 kHz } \\ \text { and 2-phase } \\ (20 \mathrm{kHz} \end{array}$ | 4-channel max.) e, 2-channel max.) |  |  | $(20$ | $\begin{aligned} & \text { max. }) \\ & \text { max. } \end{aligned}$ |
| Pulse output/ PWM output Note 3) Note 4) | Body output | Pulse: <br> 1-channel (20 kHz max.) PWM: <br> 1-channel ( 1.6 kHz max.) | Pulse: <br> 2-channel (20 kHz max.) PWM: <br> 2-channel (1.6 kHz max.) |  | se: 2-ch 2-chann | $\begin{aligned} & \text { el ( } 50 \\ & 3.0 \mathrm{kH} \end{aligned}$ |  |
| Pulse catch input/ Interrupt program |  | 8 points(High-speed counting and interrupt input included) |  |  |  |  |  |
| Periodical interrupt |  | 0.5 ms unit: 0.5 ms to $1.5 \mathrm{~s}, 10 \mathrm{~ms}$ unit: 10 ms to 30 s |  |  |  |  |  |
| Analog input |  | No |  | 2-channel (For inputting any of the following items in each channel) |  |  |  |
|  |  | Potentiometer input <br> Min. resistance value of potentiometer: $5 \mathrm{k} \Omega$ <br> 10-bit resolution (K0 to K1000) Accuracy $\pm 1.0 \%$ F.S.+ accuracy of external reistors |
|  |  | Thermistor input <br> For inputting the resistance value of the thermistor <br> (Min. resistance value of external thermistors + external resistance value $>2 \mathrm{k} \Omega)$ <br> 10-bit resolution (K0 to K1023) Accuracy $\pm 1.0 \%$ F.S.+ accuracy of external thermistors |
|  |  | Voltage input <br> Absolute max. input voltage: 10 V 10-bit resolution (K0 to K1023) Accuracy $\pm 2.5 \%$ F.S.(F.S. $=10 \mathrm{~V}$ ) |
| Calendar/clock |  |  |  | No |  | Yes |  |  |  |
| Flash ROM backup Note 5) | Backup made according to commands of F12 and P13 |  |  | Data memory (2500 words) |  | Data memory (8192 words) |  |  |  |
|  | Automatic backup when power OFF |  |  | Counter: 6 points (C250 to C255) <br> Process value of the counter: 6 points (EV250 to EV255) Internal relays: 5 points (WR58 to WR62) <br> Data memory: 300 words (DT2200 to DT2499) |  | Counter: 16 points (C1008 to C1023) Process value of the counter: 16 points <br> (EV1008 to EV1023) Internal relays: 8 points (WR248 to WR255) <br> Data memory: 302 words (DT7890 to DT8191) |  |  |  |
| Backup battery |  | No |  | Yes (Backup lasting for the whole process) |  |  |  |
| RS485 communication port |  | No |  |  | Yes | No | Yes |

Note 1) The actual usable points depend on the combination of the hardware.
Note 2) The points of the timer can be added as required.
Note 3) The rated voltage is 24 V DC at $25^{\circ} \mathrm{C}$. The frequency may fall according to the changes of the voltage, temperature and operating conditions.
Note 4) The maximum frequency may vary with the difference of the operating method.
Note 5) The allowable writing operation is within 10000 times. Areas to be held and not held can be specified using the system registers.

## 2) General specifications

| Items | Specifications |  |
| :---: | :---: | :---: |
| Operating temperature | 0 to $+55^{\circ} \mathrm{C}$ |  |
| Storage temperature | -40 to $+70^{\circ} \mathrm{C}$ |  |
| Operating humidity | 10 to $95 \%$ RH <br> (at $25^{\circ} \mathrm{C}$, no condensation) |  |
| Storage humidity | 10 to $95 \%$ RH(at $25{ }^{\circ} \mathrm{C}$, no condensation) |  |
| Withstand voltage Note 1) Note 2) | Input terminals $\Leftrightarrow$ Relay output terminals | 2300 V AC, 1 minute |
|  | All of the transistor output terminals $\Leftrightarrow$ All of the relay output terminals |  |
|  | All of the input terminals $\Leftrightarrow$ All of the power supply terminals and functional ground terminals |  |
|  | All of the relay output terminals $\Leftrightarrow$ All of the power supply terminals and functional ground terminals |  |
|  | All of the transistor output terminals $\Leftrightarrow$ All of the power supply terminals and functional ground terminals |  |
|  | Power supply terminals $\Leftrightarrow$ Ground terminals | 1500 V AC, 1 minute |
|  | Input terminals $\Leftrightarrow$ Transistor output terminals | 500 V AC, 1 minute |
| Insulation resistance Note 1) | Input terminals $\Leftrightarrow$ Output terminals | $100 \mathrm{M} \Omega \mathrm{min}$. ( 500 V DC insulation resistance meter) |
|  | All of the transistor output terminals $\Leftrightarrow$ All of the relay output terminals |  |
|  | All of the input terminals $\Leftrightarrow$ All of the power supply terminals and functional ground terminals |  |
|  | All of the output terminals $\Leftrightarrow$ All of the power supply terminals and functional ground terminals |  |
|  | Power supply terminals $\Leftrightarrow$ Ground terminals |  |
| Vibration resistance | 5 to $8.4 \mathrm{~Hz}, 3.5 \mathrm{~mm}$ amplititude in one direction, $1 \mathrm{scan} / 1$ minute 8.4 to 150 Hz ,fixed acceleration of $9.8 \mathrm{~m} / \mathrm{s}^{2}, 1 \mathrm{scan} / 1$ minute 10 minutes in $X, Y, Z$ direction each |  |
| Shock resistance | $147 \mathrm{~m} / \mathrm{s}^{2}, 4$ times in $\mathrm{X}, \mathrm{Y}, \mathrm{Z}$ directions each |  |
| Noise immunity | $1500 \mathrm{~V}[\mathrm{p}$-p] pulse width $50 \mathrm{~ns}, 1 \mu \mathrm{~s}$(Measured from nosie simulation method AC power supply termianls) |  |
| Operating environment | No corrosive gases or too much dust |  |
| Conformed EC Directives | EMC Directive: EN61131-2, Low Voltage Directive: EN61131-2 |  |
| Overvoltage class | II |  |
| Pollution level | 2 |  |
| Weight | L14R: approx. 280g L30R: approx. 450g L40R/L40MR: approx. 530g L60R/L60MR: approx. 730g |  |

Note 1) The programmable port, RS485 communication port and the internal digital circuit part are non-insulation type
Note 2) The cut-off current is 5 mA (The default value when shipped from the factory).
5) Output specifications

## - Relay output specifictions

| Items |  | Specifications |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | L14R | L30R | L40R | L40MR | L60R | L60MR |
| Insulation method |  | Relay insulation |  |  |  |  |  |
| Output form |  | 1a output (Relay replacement disabled) |  |  |  |  |  |
| Rated control capacity (Resistance load) ${ }^{\text {Note) }}$ |  | 2A 250 V AC, 2 A 30 V DC (per point) |  |  |  |  |  |
| Output points per common |  | 1 point/ COM×2 2 points/ COM×1 | 2 points/ COM×1 4 points/ COM×2 | 1 point/COM×2 <br> 2 points/COM×1 <br> 4 points/COM×2 |  | 4 points/COM×6 |  |
| Response time | OFF $\rightarrow$ ON | Approx. 10 ms |  |  |  |  |  |
|  | ON $\rightarrow$ OFF | Approx. 8 ms |  |  |  |  |  |
| Life | Mechanical | 20000000 times min.(Switching frequency 180 times/minute) |  |  |  |  |  |
|  | Electrical | 100000 times min. (Depending on the rated control capacity, switching frequency of 20 times/minute) |  |  |  |  |  |
| Surge absorber |  | No |  |  |  |  |  |
| Action indicator |  | LED indication |  |  |  |  |  |

Note) There are restrictions on the rated current for each output block. Each usable rated current is as below.
L14:Y2 to Y5(4 points) Max. 6A in total
L30:Y4 to YD(10 points) Max. 8A in total
L40:Y4 to YFD(12 points) Max. 8A in total
L60:Y4 to YB(8 points) Max. 8A in total, YC to $\mathrm{Y} 1 \mathrm{~B}(16$ points) Max. 8A in total
Circuit diagram

## 3) Power supply specifications

## - AC power supply

| Items | Specifications |
| :---: | :---: |
|  | L14R ${ }^{\text {L30R,L40R,L40MR,L60R,L60MR }}$ |
| Rated voltage | 100 to 240 V AC |
| Applied voltage range | 85 to 264 V AC |
| Inrush current | $35 \mathrm{~A} \mathrm{max}$. .(at 240 V AC and $25^{\circ} \mathrm{C}$ ) $40 \mathrm{~A} \mathrm{max.(at} 240 \mathrm{~V} \mathrm{AC}$ and $25^{\circ} \mathrm{C}$ ) |
| Momentary power off time | 10 ms (when 100 V AC used) |
| Frequency | $50 / 60 \mathrm{~Hz}(47$ to 63 Hz$)$ |
| Leakage current | 0.75 mA max.between the input and protectice ground terminals |
| Service life of built-in power supply | 20000 h (at $55^{\circ} \mathrm{C}$ ) |
| Fuse | Built-in (replacement disabled) |
| Insulation system | Transformer isolation |
| Screw of terminal block | M3 |

Univeral power supply for intput (output) (L30/L40/L60 only)

| Items | Specifications |
| :--- | :---: |
| Rated output voltage | 24 V DC |
| Applied voltage range | 21.6 to 26.4 V DC |
| Rated output current | 0.3 A |
| Overcurrent protection |  |
| Soce) | Yes |
| Screw of terminal block | M3 |

Note) Output short protection is a temporary overcurrent protection. When the short is detected, all the power supplies of PLC will be turned OFF
If the current load out of this specification is connected and in consecutive over-loaded status, failures may occur.
4) Input specifications

| Items |  | Specifications |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | L14R | L30R | L40R | L40MR | L60R | L60M |
| Insulation method |  | Optical coupler |  |  |  |  |  |
| Rated input voltage |  | 24 V DC |  |  |  |  |  |
| Applied voltage range |  | 21.6 V DC to 26.4 V DC |  |  |  |  |  |
| Rated input current |  | Approx. 3.5 mA (Control unt: X to X3): Approx. 4.3 mA (Control unit: X4 and the following ones) |  |  |  |  |  |
| Input points per common |  | 8 points/COM (L14R), 16 points/COM (L30R), 24 points/COM (L40R), 16 points/COM $\times 2$ (L60R) (Input power supply $+/$ - are both available.) |  |  |  |  |  |
| Min. ON voltage/Min. ON current |  | $19.2 \mathrm{~V} \mathrm{DC/3} \mathrm{~mA}$ |  |  |  |  |  |
| Max. OFF voltage/Max. OFF current |  | 2.4 V DC/1.0 mA |  |  |  |  |  |
| Input impedance |  | Approx. $6.8 \mathrm{k} \mathrm{\Omega}$ ( Control units: X0 to X3), Approx. $5.6 \mathrm{k} \mathrm{\Omega}$ (control unit X4 and the following ones) |  |  |  |  |  |
| Response time | OFF $\rightarrow$ ON |  |  |  |  |  |  |
|  | ON $\rightarrow$ OFF | Same as the above. |  |  |  |  |  |
| Action indicator |  | LED indication |  |  |  |  |  |
| EN61131-2 application type |  | TYPE 3 standard (Depending on the above-mentioned specifications) |  |  |  |  |  |
| Note) The specifications mentioned above are at rated 24 V DC and operationg temperature of $25^{\circ} \mathrm{C}$. <br> - Circuit diagram |  |  |  |  |  |  |  |

## Transistor (NPN) output specifications

| Items |  | Specifications |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | L14R | L30R | L40R | L40MR | L60R | L60MR |
| Insulation method |  | Optical coupler |  |  |  |  |  |
| Output method |  | Open-collector |  |  |  |  |  |
| Rated load voltage |  | 5 to 24 V DC |  |  |  |  |  |
| Allowable range of load voltage |  | 4.75 to 26.4 V DC |  |  |  |  |  |
| Max.load current |  | 0.5 A |  |  |  |  |  |
| Max.impact current |  | 1.5 A |  |  |  |  |  |
| Output points per common |  | 2 points/COM | 4 points/COM |  |  |  |  |
| Leakage current at OFF status |  | $1 \mu \mathrm{~A}$ max. |  |  |  |  |  |
| Max. voltage drop at ON status |  | 0.3 V DC max. |  |  |  |  |  |
| Response time (at $25^{\circ} \mathrm{C}$ ) | $\mathrm{OFF} \rightarrow \mathrm{ON}$ | $10 \mu \mathrm{~s}$ max. (Load current over 15 mA ) | $5 \mu \mathrm{~s}$ max. <br> (Load current over 15 mA ) |  |  |  |  |
|  | ON $\rightarrow$ OFF | $40 \mu$ s max.(Load current over 15 mA ) |  | $15 \mu$ s max. (Load current over 15 mA ) |  |  |  |
| Exienal pover supply (Postive and negative teminias) | Voltage | 21.6 to 26.4 V DC |  |  |  |  |  |
|  | Current | 15 mA max. |  |  |  |  |  |
| Surge absorber |  | Zener diode |  |  |  |  |  |
| Action indicator |  | LED indication |  |  |  |  |  |

Circuit diagram
[NPN output]
[ YO to Y3]


## Dimensions of FP-X0 programmable controller (Unit: mm in)

## - AFPX0L14R



- AFPXOL30R




## - AFPXOL40R AFPXOL40MR



## - AFPX0L60R AFPX0L60MR



- Installation dimensions


| Item | Model | L2 | H |
| :--- | :--- | ---: | :---: |
| FP-X0 control unit | L14R | 78.003 .07 | 82.00 |
|  | L30R | 122.004 .80 |  |
|  | L40R, L40MR | 142.005 .59 |  |
|  | L60R, L60MR | 212.008 .35 |  |
| FP-X expansion unit | E14, E16 | 52.002 .05 |  |
|  | E30 | 92.003 .62 |  |

(Tolerance: $\pm 0.5$ )

