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Panasonic ideas for life

Lamp Spot Type **UV CURING SYSTEM**

Aicure UP50

Energy-Efficient and Stable UV Irradiation Performance



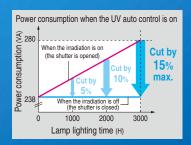
Featuring an energy-efficient mode, which cuts the power consumption by a maximum of 15% while the irradiation is off, and a high-accuracy auto-tuning function



High-efficiency UV irradiation

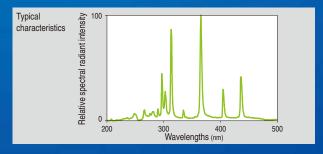
Eco mode reduces power consumption.

The Eco mode cuts the standby power consumption by a maximum of 15% while the irradiation is off (the shutter is closed), contributing to the running costs (electricity charge). Compatible with a wide range of power supply voltages from 100 to 240 V AC for worldwide use.



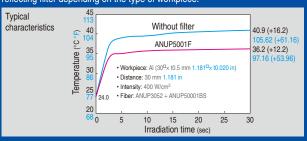
Surface tackiness can be quickly eliminated.

The development and adoption of our unique special mirror that allows for the effective irradiation with short wavelengths enables the quick elimination of surface stickiness caused during curing. The irradiation time can also be reduced, decreasing the temperature rise of workpieces.



ANUP5001F heat ray cut filter prevents temperature rises in the irradiation unit.

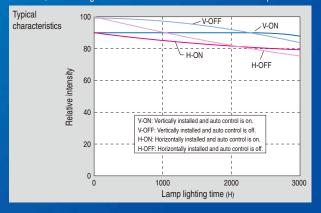
The use of the filter is recommended especially for heat-sensitive workpieces. You can reduce temperature rises in the irradiation unit by attaching a heat reflecting filter depending on the type of workpiece.



Stable UV irradiation performance

UV auto control function automatically compensates for the UV intensity

This function increases the electrical power applied to the lamp according to the total irradiation time of the lamp to compensate for the UV intensity decrease, maintaining stable UV irradiation until the end of the lamp life.



Significantly higher reliability for bonding and fixing

Slim UV sensor (optional)

The UV sensor for measuring irradiation intensity enables auto-turning in high-accuracy.



The UV intensity can be relative measured* at the actual position by using the slim UV sensor. It can also automatically adjust the UV intensity to the preset level. Since the sensor only has 5 mm (0.2 in) thickness, which is similar to the workpiece, the intensity measurement is possible without removing the system from the production line, facilitating

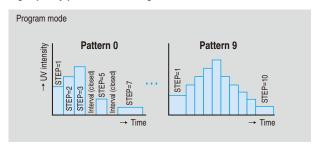
high-accuracy setting and in-line condition optimization. The UV intensity can be checked and adjusted at real time, enhancing the bonding and fixing reliability.

^{*} UV intensity can be measured as a relative value.

Stable UV irradiation performance

Programmable irradiation function

This function prevents curing distortion and enables high-quality precision bonding.



The irradiation can be programmed to controls the irradiation power and time depending on the resin and curing appication, supporting high-quality and high-precision bonding with minimum cure shrinkage. In addition to the simple irradiation mode which irradiation is continuously performed at a constant intensity, up to 10 steps 10 patterns can be set. This includes the step-up mode which the intensity is changed over time and the interval mode which irradiation is performed at specified intervals.

Digital setting allows for consistency of set values from operator to operator.

The irradiation power can be finely set in the range of 0 to 100% in increments of 0.5%. The actual UV irradiation intensity is approximately proportional to the displayed value, making the setting work easier and more accurate.

Interchangeability with ANUP5204

The wavelength distribution (typical characteristics) of UP50 is identical to ANUP5204, our existing model. The replacement lamp, the ANUPS204, is also the same as that for the ANUP5204.

Easy to install

Can be placed either vertically or horizontally .

The unit can be placed in either a vertical position that makes the footprint smaller or a horizontal position that allows stacking other units.



Long life, quickly-attachable lamp

The average lamp life is 3,000 hours (guaranteed life: 2,000 hours*). The lamp can be easily replaced with a single operation and does not require an optical axis adjustment.

* Ratio to the initial UV intensity -- 80% or higher in vertical placement, 70% or higher in horizontal placement



Two lens unit models for short and long range converging

The two lens unit models, one for short range and the other for long range converging, cover a variety of applications and work pieces.



Please refer to page 5 for the UV intensity distribution data.

Specifications

Aicure Product No.		ANUP50				
Power supply		90 to 264 V AC 50/60 Hz 280 V A				
	Lamp Product No.	ANUPS204				
Lamp		200 W mercury xenon lamp, preset quickly-attachable type				
		* Average life of 3,000 hours: Ratio to the initial UV intensity 80% or higher in a vertical position, 70% or higher in a horizontal position (when the auto control function is off)				
		* Guaranteed life: 2,000 hours				

UV irradiation		UV intensity adjustment by digital setting (0 to 100%, in increments of 0.5%)				
		UV auto control				
		Programmable irradiation (10 steps in each of 10 patterns)				
		External signal control: Turning the lamp on/off, manual opening/closing of the shutter, starting programmed pattern irradiation, starting timer-controlled irradiation, and executing calibration				
Shutter		Electronically-controlled shutter using manual or timer-controlled operation				
Setting		Digital setting using membrane switches				
	Input	Opening/closing the shutter (timer/manual), lighting the lamp				
External signal	Output	Lighting the lamp, stabilizing the lamp light, opening the shutter, outputting error signals, and indicating the lamp life				
Dimensions		$165 \times 201 \times 325 \text{ mm } 6.496 \times 7.913 \times 12.795 \text{ in (Excluding protruding sections)}$				
Weight		8 kg approx.				

Please refer to page 4 for the light guide fiber units and other optional parts.

Options

Light guide fiber units

Number of branches	1	2	3	4	
Shape					
Bundle diameter: 3.5 mm 0.138 in (light outlet end)	ANUP5031	ANUP5032	ANUP5033	ANUP5034	
Bundle diameter: 5 mm 0.197 in (light outlet end)	ANUP5051	ANUP5052	ANUP5053	ANUP5054	
Bundle diameter: 8 mm 0.315 in (light outlet end)	ANUP5081				

Others

Product name	Specifications	Product No.			
Louis	Short range converging lens	ANUP5001AS			
Lens*	Long range converging lens	ANUP5001BS			
Heat ray cut filter	Reflection type	ANUP5001F			
Goggles	UV protective goggles	ANUP5001SG			
Lamp	For ANUP50	ANUPS204			
Lamp lead wire	For ANUP50	ANUPS50H2			
UV sensor	Slim type (Thickness: 5 mm 0.197 in)	ANUJ3800			
UV sensor extension cable	Length: 10 m 32.808 ft	ANUJ38110			
OV Sensor extension cable	Length: 2 m 6.562 ft	ANUJ38102			

^{*} Please consult us separately for the lens for the Ø8 mm $\emptyset 0.315$ in fiber unit.

Available for worldwide use

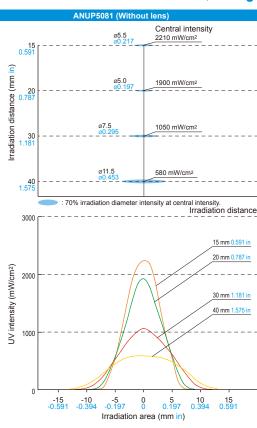
We have local sales companies to support the expansion of customers' global operations. Please visit our website to see our worldwide sales network.

http://panasonic-denko.co.jp/ac/e/salesnetwork/index.jsp



Intensity Profiles (Typical examples)

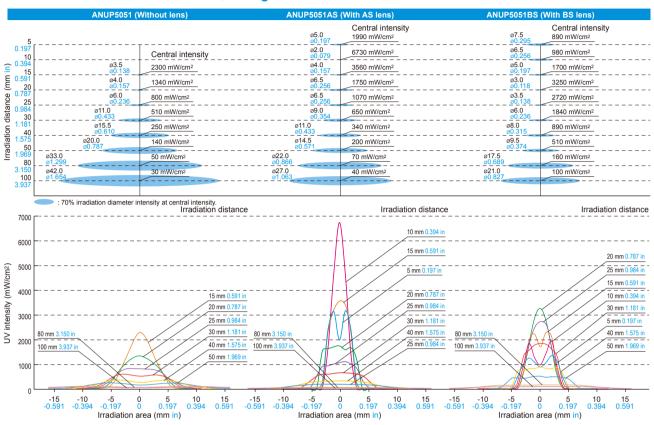
Bundle diameter: 8 mm 0.315 in, Straight



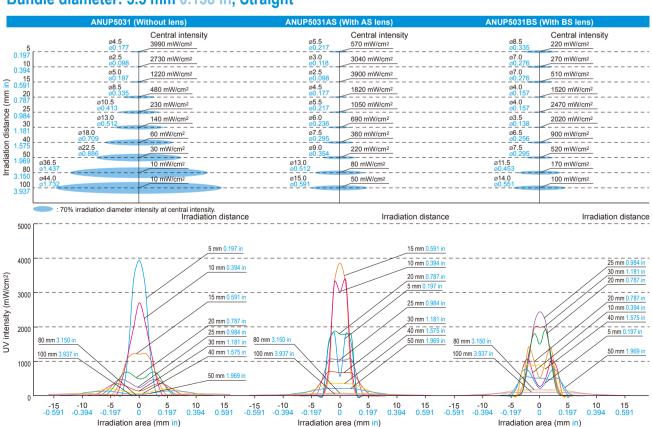
[Rough guide of the relationship between the number of fiber unit branches and the UV intensity ratio] (Irradiation distance: 15 mm 0.591 in, ø1 mm ø0.039 in sensor)

Fiber unit	UV intensity ratio						
Fiber unit	Without lens	With lens					
ø5 × 1 branch	100%	100%					
ø5 × 2 branches	75%	65%					
ø5 × 3 branches	55%	53%					
ø5 × 4 branches	50%	45%					
ø3.5 × 1 branch	100%	100%					
ø3.5 × 2 branches	80%	75%					
ø3.5 × 3 branches	62%	60%					
ø3.5 × 4 branches	57%	50%					

Bundle diameter: 5 mm 0.197 in, Straight



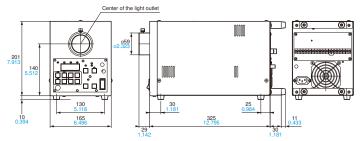
Bundle diameter: 3.5 mm 0.138 in, Straight



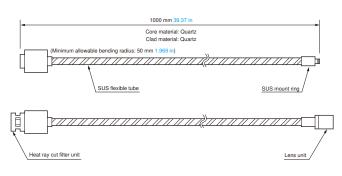
Dimensions (Unit: mm in) Excluding the protruding sections

ANUP50

ANUP50 controller



Light guide fiber units



Light outlet end shape

	Fiber bundle diameter: 5 mm 0.197 in	Fiber bundle diameter: 3.5 mm 0.138 in	Fiber bundle diameter: 8 mm 0.315 in			
Without lens	30 1.18 10 0.394 910 914 90.551 90.394 90.551 97 90.276	25 0.884 10 0.394 27777 10 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	22 0.866 18 0.709 22 0.866 18 0.709 26 0.818 0.815 10 26 0.830 0.709 0.334 0.335 10 27 0.866 18 0.709			
For AS and BS lens with lens	30 1.181 41 1.614 010 014 014 00.394 00.551	25 0 984 41 1.614 25 0 984 41 1.614 28 0 9 9 9 14 20 315 00.354 00.551				

Product No. List

Lamp Spot Type

imp opo	Стурс												
Controller	Product name				UV irradiation		Allowable number of fiber branches						
	ANUP50 controller		200 W Mercury UV auto control, Electronically-controlled shutt			1 to 4 branches			90 to 264 V AC 50/60 Hz 280 V A	,			
	Bundle diameter	Number of branch	ies Produ	ict No.		Accessories						Specifications	
	Ø3.5 mm Ø0.138 in	1 branch	ANUI	P5031				Lens *	Sho	rt range converging le	ns A		
Light guide fiber units		2 branches	ANUI	P5032				Lens		g range converging le	ns A		
		3 branches	ANUI	P5033				Heat ray cut filter		Reflection type	1		
		4 branches	ANUI	P5034				Goggles	l	JV protective goggles	A		
	Ø5 mm Ø0.197 in	1 branch	ANUI	P5051				Lamp		For ANUP50			
		2 branches	ANUI	P5052				Lamp lead wire		For ANUP50	A		
		3 branches	ANUI	P5053	5053 * Please co		se consult us separately for the lens for the Ø8 mm Ø0.315 in fiber unit.						
		4 branches	ANUI	P5054									
	Ø8 mm Ø0.315 in	1 branch	ANUI	P5081									

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panasonic-electric-works.net/sunx



ANUP50

ANUP5001AS

ANUP5001BS ANUP5001F

ANUP5001SG ANUPS204

ANUPS50H2

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