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Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts,Customers Priority,Honest Operation, and Considerate Service",our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!


## Contact us

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## ASE

 Washable
## Hyper-miniature Slide Switches

- Specifications

| Rating | 0.4VA AC/DC | Voltagr range | $20 \mathrm{mV} \sim 48 \mathrm{~V}$ |
| :---: | :---: | :---: | :---: |
|  |  | Current range | $1 \mu \mathrm{~A} \sim 50 \mathrm{~mA}$ |
|  | Max. | 50mA 60V AC/DC |  |
|  | Min. | $1 \mu \mathrm{~A} 20 \mathrm{~mA} \mathrm{AC/DC}$ |  |
| Initial contact resistance |  | $50 \mathrm{~m} \Omega$ max. | (1.5mA $200 \mu$ VAC) |
| Dielectric strength |  | 250VAC 1 minute |  |
| Initial insulation resistance |  | $500 \mathrm{M} \Omega \mathrm{min}$. | (500VDC) |
| Electrical life |  | 10,000 cycles at max. rating. |  |
|  |  | 10,000 cycles | min. rating or 0.4VA |
| Operating force |  | $0.69 \sim 4.9 \mathrm{~N}$ |  |
| Operating temperature range |  | $-20^{\circ} \mathrm{C} \sim+85^{\circ} \mathrm{C}$ |  |
| Storage temperature range |  | $-40^{\circ} \mathrm{C} \sim+85^{\circ} \mathrm{C}$ |  | <br> <br> \section*{<br> \section*{UL <br> <br> \section*{<br> \section*{UL <br> <br> \section*{<br> \section*{UL <br> <br> <br> Features <br> <br> <br> Features <br> <br> <br> Features <br> <br> <br> 1. High Contact Reliability <br> <br> <br> 1. High Contact Reliability <br> <br> <br> 1. High Contact Reliability <br> <br> <br> Twin-contact clip mechanism for high contact reliability <br> <br> <br> Twin-contact clip mechanism for high contact reliability <br> <br> <br> Twin-contact clip mechanism for high contact reliability <br> <br> <br> 2. Immersion washable type <br> <br> <br> 2. Immersion washable type <br> <br> <br> 2. Immersion washable type <br> <br> <br> 3. Gold-plated contacts suitable for low current applications <br> <br> <br> 3. Gold-plated contacts suitable for low current applications <br> <br> <br> 3. Gold-plated contacts suitable for low current applications <br> <br> <br> 4. For PC board mounting <br> <br> <br> 4. For PC board mounting <br> <br> <br> 4. For PC board mounting <br> <br> <br> 5. Improved operability <br> <br> <br> 5. Improved operability <br> <br> <br> 5. Improved operability <br> <br> <br> The independent detent structure provides a light <br> <br> <br> The independent detent structure provides a light <br> <br> <br> The independent detent structure provides a light operating touch. operating touch. operating touch. <br> <br> <br> UL} <br> <br> <br> UL} <br> <br> <br> UL}

UL-recognized

RoHS Compliant
 ( ,


[^0]-The actuator is sealed with a white-colored packing. Remove the packing with tweezers after the washing process.

ASE


Mounting Height

| Switching function | D•E | $\mathbf{N} \cdot \mathbf{P}$ |
| :---: | :---: | :---: |
| Mounting |  |  |

Optional Accessories


## PC Hole Layouts

| Series | P/C terminal |  | Right Angle terminal |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Whithout bracket | Whit bracket | 0.2 inch pitch | 0.3 inch pitch |
| ASE1D ASE1E | $\phi_{254}^{\frac{3.41}{\phi} \phi} \phi$ | $\phi_{254}^{5 \cdot \phi 1} \phi_{2.54}^{5 \cdot 254+2.54}$ |  |  |
| ASE2D | ${ }^{\circ}{ }^{+1}$ |  |  |  |
| ASE2E | 54 [254 ${ }_{6}$ |  |  |  |
| $\begin{aligned} & \text { ASE2N } \\ & \text { ASE2P } \end{aligned}$ |  |  |  |  |

Bracket Installation Procedure


## Handling Precautions (AS and ASE Series)

## 1.Soldering Specifications

(1)Manual Soldering

Device : Soldering iron
$380^{\circ} \mathrm{C}$, Max.; 3 seconds, Max.
(2)Auto Soldering

Device : Jet wave type or dip type
$275^{\circ} \mathrm{C}$, Max.; 6 seconds, Max.

- Pre-heating should be done at temperatures ranging from $80^{\circ} \mathrm{C}$ to $120^{\circ} \mathrm{C}$ and within 120 sec .



## 2. Flux Cleaning

(1)Solvent: Fluorine or Alcohol type.
(2)Cleaning after soldering should be done after the terminal temperature falls to $90^{\circ} \mathrm{C}$ or below, or after leaving the switch for five minutes or longer at room temperature.
AS series are not process sealed and are not washable. If the PC board is to be cleaned, clean the soldering surface of substrate with a brush so that the switch is not exposed to the cleaning solution.
(3)Do not use ultrasonic cleaning system.

## 3. Mounting of Switch

(1)Use the PC boards of $\phi 1$ holes.
(2)Do not bend the terminals before mounting the switch on the PC board.
(3)After mounting the switch, do not place the device in such a way that the device weight will be applied on the knob, etc. of the switch.
(4)Do not apply load exceeding 12.7 N (1.3 kgf) to the knob. Use a bracket (optional accessory) if the load is expected to exceed 12.7 N (1.3 kgf). The strength of the knob will be reinforced to $29.4 \mathrm{~N}(3 \mathrm{kgf})$ max..

## Packaging Specifications




[^0]:    $\star$ : Made to order products.

