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ASMT-Mx6x MoonstoneTM ½W Power LED Light Source

Data Sheet





Description

¹/₂W Power LED Light Source is a high performance energy efficient device which can handle high thermal and high driving current. The exposed pad design has excellent heat transfer from the package to the motherboard.

The Cool White Power LED is available in various color temperature ranging from 4000K to 10000K and Warm White Power LED ranging from 2600K to 4000K.

The low profile package design is suitable for a wide variety of applications especially where height is a constraint.

The package is compatible with reflow soldering. This will give more freedom and flexibility to the light source designer.

Applications

- Sign backlight
- Safety, exit and emergency sign lightings
- Specialty lighting such as task lighting and reading lights
- Retail display
- Commercial lighting
- Accent or marker lightings, strip or step lightings

Features

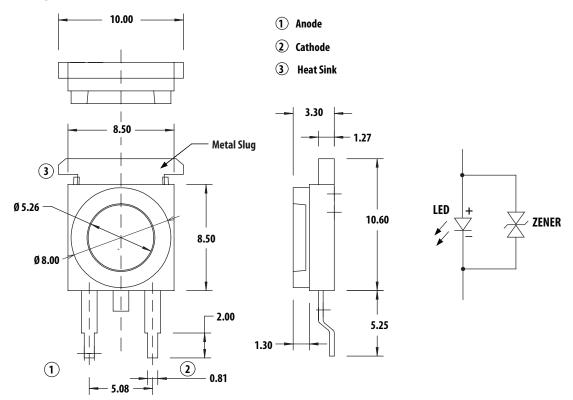
- Available in Cool White and Warm White color
- Energy efficient
- Exposed pad for excellent heat transfer
- Suitable for reflow soldering process
- High current operation
- Long operation life
- Wide viewing angle
- Silicone encapsulation
- ESD HBM Class 3B, > 8000
- MSL 4 products
- High junction temperature of 145°C

Specifications

- InGaN Technology
- 3.3V, 150mA (typical)
- 110 viewing angle



Package Dimensions



Notes:

1. All dimensions are in millimeters.

2. Unless otherwise stated, the tolerance for dimension is ± 0.1 mm.

Device Selection Guide (Tj = 25° C)

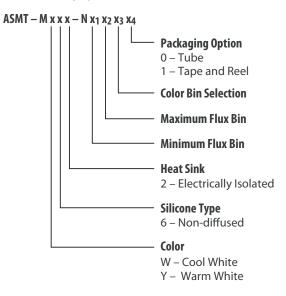
		Luminous Flux, Φ_V ^[1,2] (lm)			Test Current	Dice	Electrically Isolated	
Part Number	Color	Min.	Тур.	Max.	(mA)	Technology	Metal Slug	
ASMT-MW62-NGJ00	Cool White	25.5	41.0	56.0	150	InGaN	Yes	
ASMT-MW62-NHK00		33.0	49.0	73.0	150	InGaN	Yes	
ASMT-MY62-NGJ00	Warm White	25.5	38.0	56.0	150	InGaN	Yes	

Notes:

1. ΦV is the total luminous flux output as measured with an integrating sphere at 25ms mono pulse condition.

2. Flux tolerance is ± 10 %

Part Numbering System



Absolute Maximum Ratings at T_A = 25°C

Parameter	ASMT-Mx6x / ASMT-MxHx	Units	
DC Forward Current ^[1]	150	mA	
Peak Pulsing Current ^[2]	300	mA	
Power Dissipation	555	mW	
LED Junction Temperature	145	°C	
Operating Ambient Temperature Range	-40 to +120	°C	
Storage Temperature Range	-40 to +120	°C	

Notes:

1. DC forward current – derate linearly based on Figure 7.

2. Pulse condition duty factor = 10%, Frequency = 1kHz

Optical Characteristics ($T_A = 25^{\circ}C$)

		Correlated Co CCT (Kelvin)	lor Temperature,	Viewing Angle 20½ ^[1] (Degrees)	Luminous Efficiency (lm/W)
Part Number	Color	Min	Max	Тур	Тур
ASMT-MW62-NGJ00	Cool White	4000	10000	110	83
ASMT-MW62-NHK00		4000	10000	110	99
ASMT-MY62-NGJ00	Warm White	2600	4000	110	77

Notes:

1. $\theta_{1/2}$ is the off-axis angle where the luminous intensity is $\frac{1}{2}$ the peak intensity.

Electrical Characteristic ($T_A = 25^{\circ}C$)

	Forward Voltage V _F (Volts) @ I _F = 150mA		Reverse Voltage V _R (Volts)	Thermal Resistance R _{θj-ms} (°C/W)[1]
Dice Type	Тур.	Max.	Max.	Тур.
InGaN	3.3	3.7	5	27

Note:

1. $R_{\theta j\text{-ms}}$ is Thermal Resistance from LED junction to metal slug.

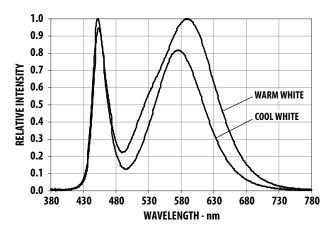


Figure 1. Relative Intensity vs. Wavelength

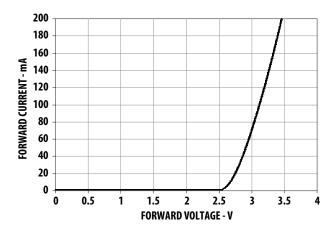
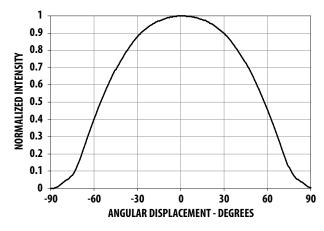


Figure 2. Forward Current vs Forward Voltage



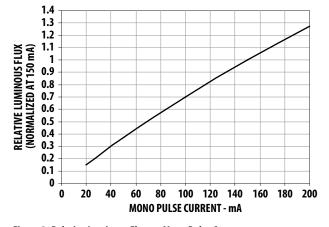


Figure 3. Relative Luminous Flux vs. Mono Pulse Current

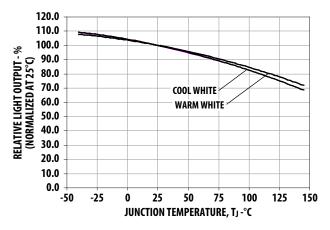


Figure 5. Relative Light Output vs. Junction Temperature

Figure 4. Radiation Pattern

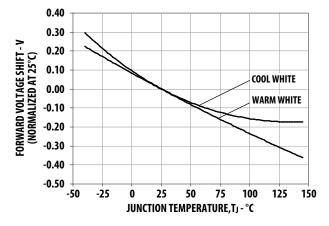


Figure 6. Forward Voltage Shift vs. Junction Temperature

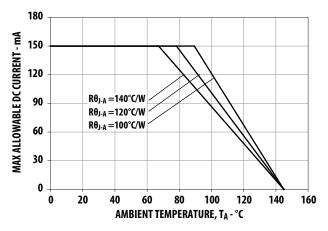


Figure 7. Maximum forward current vs. ambient temperature. Derated based on $T_{JMAX}=145\,^\circ$ C, R $\theta_{JA}=100\,^\circ$ C/W, 120 $^\circ$ C/W and 140 $^\circ$ C/W

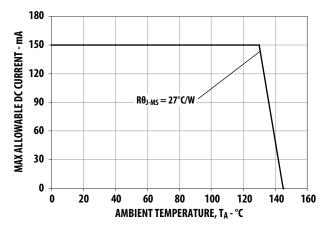


Figure 8. Maximum Forward Current vs. Metal Slug Temperature. Derated based on $T_{JMAX}=145\,^\circ\text{C},\,R\theta_{J-MS}=27\,^\circ\text{C/W}.$

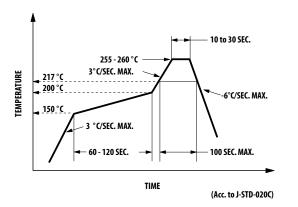
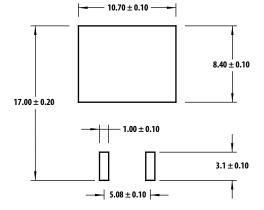


Figure 9. Recommended Reflow Soldering





Flux Bin Limit^[1] (For reference only) [X₁ X₂]

	Flux (Im) at 150	mA	
Bin	Min	Мах	
G	25.5	33	
Н	33	43	
J	43	56	
К	56	73	
L	73	95	

Tolerance for each bin limits is $\pm 10\%$

Color bin selection [x₃]

Individual reel or tube will contain LEDs from one color bin only.

Bin
Full Distribution
A only
B only
C only
D only
E only
F only
G only
H only
A and G only
B and H only
A and C only
B and D only
E and C only
F and D only
G and H only
E and F only
C and D only
A and B only
A, B, C and D only
G, H, A and B only
C, D, E and F only

Selection	Bin
0	Full Distribution
A	A only
В	B only
С	C only
D	D only
E	Eonly
F	F only
Ν	A and C only
Р	B and D only
Q	E and C only
R	F and D only
U	E and F only
W	C and D only
Z	A and B only
1	A, B, C and D only
4	C, D, E and F only
·	<i>c, b, E</i> and <i>i</i> only

Primary Color Binning

Cool White	Col	or Limits (C	hromaticity	Coordinates)
Bin A	Х	0.367	0.362	0.329	0.329
	Υ	0.400	0.372	0.345	0.369
Bin B	Х	0.362	0.356	0.329	0.329
	Υ	0.372	0.330	0.302	0.302
Bin C	Х	0.329	0.329	0.305	0.301
	Υ	0.369	0.345	0.322	0.342
Bin D	Х	0.329	0.329	0.311	0.305
	Υ	0.345	0.302	0.285	0.322
Bin E	Х	0.303	0.307	0.283	0.274
	Υ	0.333	0.311	0.284	0.301
Bin F	Х	0.307	0.311	0.290	0.283
	Υ	0.311	0.285	0.265	0.284
Bin G	Х	0.388	0.379	0.362	0.367
	Y	0.417	0.383	0.372	0.400
Bin H	Х	0.379	0.369	0.356	0.362
	Υ	0.383	0.343	0.330	0.372

Warm White	Col	or Limits (C	hromaticity	Coordinates)
Bin A	Х	0.452	0.488	0.470	0.438
	Υ	0.434	0.447	0.414	0.403
Bin B	Х	0.438	0.470	0.452	0.424
	Υ	0.403	0.414	0.384	0.376
Bin C	Х	0.407	0.418	0.452	0.438
	Υ	0.393	0.422	0.434	0.403
3in D	Х	0.395	0.407	0.438	0.424
	Υ	0.362	0.393	0.403	0.376
Bin E	Х	0.381	0.387	0.418	0.407
	Υ	0.377	0.404	0.422	0.393
Bin F	Х	0.373	0.381	0.407	0.395
	Υ	0.349	0.377	0.393	0.362

Tolerances ± 0.01

Tolerances ± 0.01

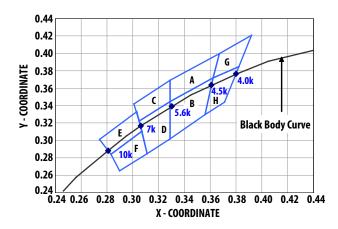


Figure 11. Color bins (Cool White)

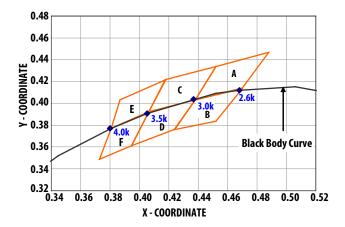


Figure 12. Color bins (Warm White)

Sub-Color Binning

(Only Applicable for Color Bin A to Bin D and Bin G to Bin H)

Color Limits

Cool White	Col	or Limits (C	hromaticity	Coordinates)
Bin A1	Х	0.364	0.367	0.348	0.347
	Υ	0.383	0.400	0.385	0.372
Bin A2	Х	0.364	0.362	0.346	0.347
	Υ	0.383	0.372	0.359	0.372
Bin A3	Х	0.329	0.329	0.348	0.347
	Υ	0.357	0.369	0.385	0.372
Bin A4	Х	0.329	0.329	0.347	0.346
	Y	0.345	0.357	0.372	0.359
Bin B1	Х	0.362	0.360	0.344	0.346
	Υ	0.372	0.357	0.344	0.359
Bin B2	Х	0.360	0.358	0.343	0.344
	Y	0.357	0.343	0.331	0.344
Bin B3	Х	0.358	0.356	0.341	0.343
	Υ	0.343	0.330	0.314	0.331
Bin B4	Х	0.329	0.329	0.346	0.344
	Y	0.331	0.345	0.359	0.344
Bin B5	Х	0.329	0.344	0.343	0.329
	Υ	0.331	0.344	0.331	0.320
Bin B6	Х	0.343	0.341	0.329	0.329
	Y	0.331	0.314	0.302	0.320
Bin C1	Х	0.329	0.329	0.315	0.314
	Y	0.369	0.357	0.344	0.355
Bin C2	Х	0.329	0.329	0.316	0.315
	Y	0.357	0.345	0.333	0.344
Bin C3	Х	0.314	0.315	0.303	0.301
	Y	0.355	0.344	0.333	0.342
Bin C4	Х	0.315	0.316	0.305	0.303
	Y	0.344	0.333	0.322	0.333

Cool White	Col	or Limits (C	hromaticity	Coordinates)
Bin D1	Х	0.329	0.329	0.317	0.316
	Υ	0.345	0.331	0.320	0.333
Bin D2	Х	0.329	0.329	0.318	0.317
	Υ	0.331	0.320	0.310	0.320
Bin D3	Х	0.329	0.329	0.320	0.318
	Y	0.320	0.302	0.293	0.310
Bin D4	Х	0.316	0.317	0.307	0.305
	Υ	0.333	0.320	0.311	0.322
Bin D5	Х	0.317	0.318	0.309	0.307
	Υ	0.320	0.310	0.300	0.311
Bin D6	Х	0.318	0.320	0.311	0.309
	Y	0.310	0.293	0.285	0.300
Bin G1	Х	0.392	0.386	0.364	0.367
	Υ	0.421	0.400	0.383	0.400
Bin G2	Х	0.386	0.382	0.362	0.364
	Υ	0.400	0.385	0.372	0.383
Bin H1	Х	0.382	0.378	0.360	0.362
	Υ	0.385	0.370	0.357	0.372
Bin H2	Х	0.378	0.375	0.358	0.360
	Υ	0.370	0.358	0.343	0.357
Bin H3	Х	0.375	0.371	0.356	0.358
	Υ	0.358	0.344	0.330	0.343

Tolerances ± 0.01

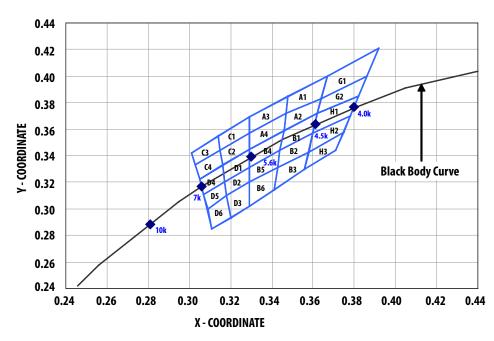


Figure 12. Sub-color bins (Cool White)

Package Tube – Option 0

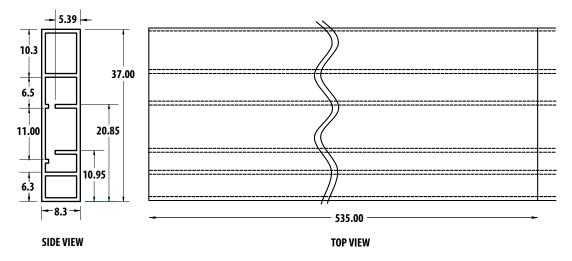
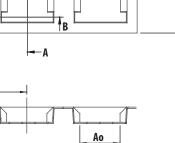
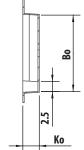


Figure 13. Tube dimensions

Tape & Reel – Option 1 ←A ш ≥ 0 \$ -- **(** B В -A Ρ

SECTION B

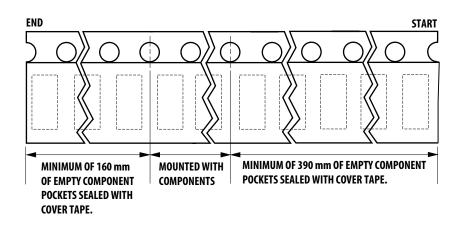




Dim	Value
Ao	8.80 ± 0.10
Во	16.45 ± 0.10
Ко	3.60 ± 0.10
W	24.0 ± 0.10
Р	16.0 ± 0.10
Qty/Reel	500 EA
Unit: mm	

SECTION A

Figure 14. Carrier tape dimensions



*Note: Tape & Reel Packaging only applicable as per this datasheet only.

Figure 15. Carrier tape leader and trailer dimensions



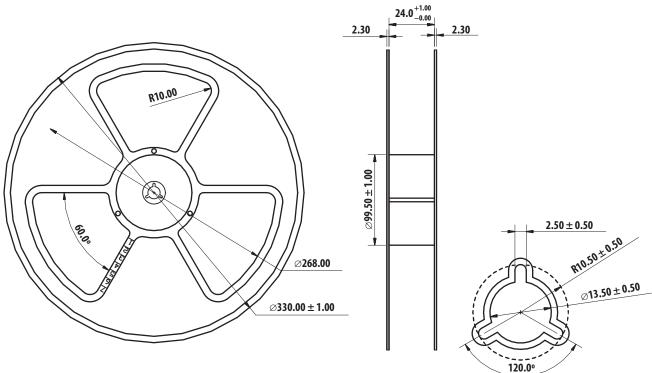


Figure 16. Reel dimensions

Handling Precaution

The encapsulation material of the product is made of silicone for better reliability of the product. As silicone is a soft material, please do not press on the silicone or poke a sharp object onto the silicone. These might damage the product and cause premature failure. During assembly or handling, the unit should be held on the body only. Please refer to Avago Application Note AN 5288 for detail information.

Moisture Sensitivity

This product is qualified as Moisture Sensitive Level 4 per Jedec J-STD-020. Precautions when handling this moisture sensitive product is important to ensure the reliability of the product. Do refer to Avago Application Note AN5305 Handling of Moisture Sensitive Surface Mount Devices for details.

A. Storage before use

- Unopen moisture barrier bag (MBB) can be stored at <40°C/90%RH for 12 months. If the actual shelf life has exceeded 12 months and the humidity indicator card (HIC) indicates that baking is not required, then it is safe to reflow the LEDs per the original MSL rating.
- It is not recommended to open the MBB prior to assembly (e.g. for IQC).

- B. Control after opening the MBB
 - The humidity indicator card (HIC) shall be read immediately upon opening of MBB.
 - The LEDs must be kept at <30°C/60%RH at all time and all high temperature related process including soldering, curing or rework need to be completed within 72 hours.
- C. Control for unfinished reel
 - For any unused LEDs, they need to be stored in sealed MBB with desiccant or desiccator at <5%RH.
- D. Control of assembly boards
 - If the PCB soldered with the LEDs is to be subjected to other high temperature processes, the PCB need to be stored in sealed MBB with desiccant or desiccator at <5%RH to ensure no LEDs have exceeded their floor life of 72 hours.
- E. Baking is required if
 - HIC "10%" indicator is not blue and "5%" indicator is pink.
 - The LEDs are exposed to condition of >30°C/60% RH at any time.
 - The LEDs floor life exceeded 72hrs.

Recommended baking condition: $60\pm5^{\circ}C$ for 20hrs.

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