## : ©hipsmall

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts,Customers Priority,Honest Operation, and Considerate Service",our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!


## Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832
Email \& Skype: info@chipsmall.com Web: www.chipsmall.com Address: A1208, Overseas Decoration Building, \#122 Zhenhua RD., Futian, Shenzhen, China

## General Specifications

## Electrical Capacity (Resistive Load)

Power Level (silver): 0.1A maximum @ 30V AC/DC

Other Ratings
Contact Resistance: 50 milliohms maximum
Insulation Resistance: 100 megohms minimum @ 500V DC
Dielectric Strength: $\quad 500 \mathrm{~V}$ AC minimum for 1 minute minimum
Mechanical Life: 100,000 operations minimum
Electrical Life: 50,000 operations minimum
Nominal Operating Force: 3.43 N
Contact Timing: Nonshorting (break before make)
Travel: $\quad$ Pretravel $.087^{\prime \prime}(2.2 \mathrm{~mm})$; Overtravel $.031^{\prime \prime}(0.8 \mathrm{~mm})$; Total Travel $.118^{\prime \prime}(3.0 \mathrm{~mm})$

## Materials \& Finishes

| Housing: | Glass fiber reinforced polyamide |
| ---: | :--- |
| Base: | Glass fiber reinforced polyamide |
| Movable Contact: | Phosphor bronze with silver plating |
| Stationary Contacts: | Phosphor bronze with silver plating |
| Common Terminal: | Phosphor bronze with silver plating |
| End Terminals: | Phosphor bronze with silver plating |
| Lamp Terminals: | Phosphor bronze with silver plating |

## Environmental Data

Operating Temperature Range:
$-25^{\circ} \mathrm{C}$ through $+50^{\circ} \mathrm{C}\left(-13^{\circ} \mathrm{F}\right.$ through $\left.+122^{\circ} \mathrm{F}\right)$ for Illuminated $-25^{\circ} \mathrm{C}$ through $+70^{\circ} \mathrm{C}\left(-13^{\circ} \mathrm{F}\right.$ through $\left.+158^{\circ} \mathrm{F}\right)$ for Nonilluminated
Humidity: $\quad 90 \sim 95 \%$ humidity for 96 hours @ $40^{\circ} \mathrm{C}\left(104^{\circ} \mathrm{F}\right)$
Vibration: $\quad 10 \sim 55 \mathrm{~Hz}$ with peak-to-peak amplitude of 1.5 mm traversing the frequency range \& returning in 1 minute; 3 right angled directions for 2 hours
Shock: $\quad 50 \mathrm{G}\left(490 \mathrm{~m} / \mathrm{s}^{2}\right)$ acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

## Installation

| Mounting Torque: | $0.49 \mathrm{Nm}(4.34 \mathrm{lb} \cdot \mathrm{in})$ maximum for round mounting nut |
| ---: | :--- |
| Cap Installation Force: | $9.8 \mathrm{~N}(2.2 \mathrm{lbf})$ maximum downward force on cap |
| Soldering Time \& Temperature: | Manual Soldering: See Profile A in Supplement section. |

Standards \& Certifications
UL: File No. E44145-Recognized only when ordered with marking on switch.
Add "/U" or "/CUL" before first dash in part number to order UL recognized switch. All models recognized at $0.1 \mathrm{~A} @ 30 \mathrm{~V}$ AC/DC.

## Distinctive Characteristics

Full face and spot illumination available. Front panel relamping.
Choice of super bright LEDs in white, green, and blue in addition to bright red, amber, and green LEDs.

Compact front panel design with 9 mm square or round bezel options.

Rear panel threaded mounting. Behind panel depth of less than one inch. 8 mm body diameter fits common size panel cutout.

Latchdown feature gives indication of circuit status. Audible and tactile feedback with smooth and responsive operation.

Dual, sliding contacts with self-cleaning action provide contact stability, high reliability, and increased operating life.

Solder lug terminals have spacing of $100^{\prime \prime}(2.54 \mathrm{~mm})$ for choice of mounting.

Longer normally closed terminal facilitates wiring and soldering.


Molded-in terminals lock out flux, dust, and other contaminants.

Matching indicators available.

Actual Size


## TYPICAL SWITCH ORDERING EXAMPLE



DESCRIPTION FOR TYPICAL ORDERING EXAMPLE
HB15SKW01-6G-JB


| POLES \& CIRCUITS |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Plunger Position ( ) = Momentary |  | Connected Terminals |  | Throw \& Switch/Lamp Schematics |  |
| Pole | Model | Normal | Down | Normal | Down | Notes: | Switch is marked with NO, NC, C, L. LED circuit is isolated and requires external power source. |
| SP | $\begin{array}{r} \text { HB } 15 \\ \text { *HB } 16 \end{array}$ | $\begin{aligned} & \text { ON } \\ & \text { ON } \end{aligned}$ | (ON) $\mathrm{ON}$ | 1-3 | 1-2 | SPDT |  |

*When in latchdown position for the alternate circuit, cap position is .051 " $(1.3 \mathrm{~mm})$ above the built-in bezel.

## SHAPES \& PANEL CUTOUT

## S

$.354^{\prime \prime}(9.0 \mathrm{~mm})$ Square $\square$ .354" $(9.0 \mathrm{~mm})$ Round


Recommended Panel Thickness: . 020 ~ . 197" ( 0.5 ~ 5.0 mm )

Panel Cutout \& Mounting
The bezel is an integral part of the switch body.



Overtightening the mounting nut AT073 may damage the switch housing.

## HOUSING

Housing available in black only.

## CONTACT MATERIALS, RATINGS, \& TERMINALS

Solder Lug


## PCB Mounting

Solder lug terminals are spaced $.100^{\prime \prime} \times .200^{\prime \prime}(2.54 \mathrm{~mm} \times 5.08 \mathrm{~mm})$.
This enables PCB mounting which can be accomplished by elongating PC board holes to $.080^{\prime \prime}$ ( 2.03 mm ).

## LED COLORS \& SPECIFICATIONS

The electrical specifications shown are determined at a basic temperature of $25^{\circ} \mathrm{C}$. LED circuit is isolated and requires external power source. Single element LED is colored in OFF state. If the source voltage exceeds the rated voltage, a ballast resistor is required.
The resistor value can be calculated by using the formula in the Supplement section.


Nonilluminated Caps


## TYPICAL SWITCH DIMENSIONS



Square


HB15SKW01-5C-CB

## Single Pole



Round


HB16CKW01-5C-CB

## ASSEMBLY INSTRUCTIONS

## Cap Removal

1. Have cap in extended position (not latchdown) for alternate action models.
2. Use the grip slots on the sides of the cap and pull it out of the switch.


## LED Polarity \& Orientation in Lamp Socket

For AT624, AT629, AT630: Insert the LED with the D flat opposite the black dot molded inside the switch lamp socket. For AT633: Insert the LED with the Black Dot on the terminal to the right.


ATTENTION
ELECTROSTATIC
SENSITIVE DEVICES
Super Bright LEDs AT624, AT629, \& AT630 are electrostatic sensitive.

## Cap Replacement

1. Match the prongs on the cap base with the projections in the switch, at the same time aligning the spring clips on the cap with the indentations in the switch.
2. Press firmly in place.


## ATIIl Lamping Tool

Lamping Tool AT1 11 may be used to remove and replace LED.

ATI 10 Socket Wrench
Socket Wrench AT1 10 may be used to tighten the mounting nut.

