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With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



## Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

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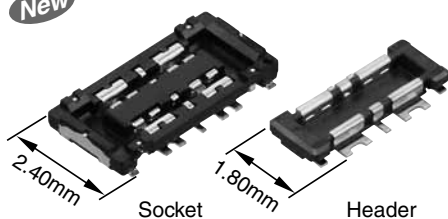
Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China



For board-to-FPC	<h1>B01</h1>
<b>High Current Connectors</b>	



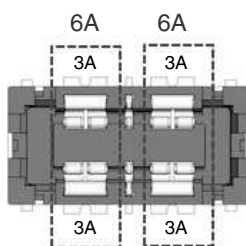
New



RoHS compliant

### FEATURES

1. High current rating: 6 A  
(3 A/pin × 2 pins)

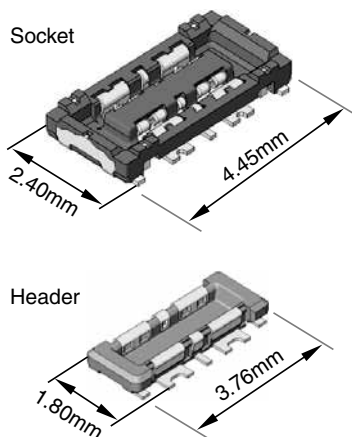


3. High removal force.  
4. Helps make mobile devices thinner thanks to its low profile height of 0.6 mm/0.8 mm.

### APPLICATIONS

Battery section of miniature mobile devices such as smartphones, wearable terminals and tablet PCs

2. Miniature design provides space-saving benefits.



### ORDERING INFORMATION

AXF   6  5 0 0

3: Socket

4: Header

Number of contacts (1 digit)

6: 6 contacts (Power contact and signal contact)

Stacking height

<Socket>/<Header>

1: 0.6 mm

3: 0.8 mm

Current capacity

5: 3.0 A/Power pin

Function

0: No polarity

## PRODUCT TYPES

Stacking height	Number of contacts	Part number		Packing	
		Socket	Header	Inner carton (1-reel)	Outer carton
0.6mm	6	AXF361500	AXF461500	15,000 pieces	30,000 pieces
0.8mm	6	AXF363500	AXF463500	15,000 pieces	30,000 pieces

Notes: 1. Order unit:

For volume production: 1-inner carton (1-reel) units

For samples, please contact our sales office.

2. Please contact us for connectors having a number of pins other than those listed above.

## SPECIFICATIONS

### 1. Characteristics

Item	Specifications	Conditions																				
Electrical characteristics	Rated current	3.0 A/pin contact (Power terminal) 0.3 A/pin contact (Signal terminal)																				
	Rated voltage	30V AC/DC																				
	Insulation resistance	Min. 1,000M $\Omega$ (Initial stage)	Using 250V DC megger (applied for 1 minute)																			
	Dielectric strength	150V AC for 1 minute	No short-circuiting or damage at a detection current of 1 mA when the specified voltage is applied for one minute.																			
	Contact resistance	Power terminal: Max. 20m $\Omega$ Signal terminal: Max. 90m $\Omega$	According to the contact resistance measurement method of JIS C 5402																			
Mechanical characteristics	Composite insertion force	Max. 40 N																				
	Composite removal force	Min. 10 N (H: 0.6, Initial stage)																				
Environmental characteristics	Ambient temperature	-55°C to +85°C	No icing or condensation.																			
	Storage temperature	-55°C to +85°C (Products only) -40°C to +50°C (Packaging structure)	No icing or condensation.																			
	Thermal shock resistance (Header and socket mated)	After 5 cycles Insulation resistance: Min. 100M $\Omega$ , Contact resistance Power terminal: Max. 20m $\Omega$ Signal terminal: Max. 90m $\Omega$		Conformed to MIL-STD-202F, method 107G <table border="1"> <thead> <tr> <th>Order</th> <th>Temperature (°C)</th> <th>Time (minutes)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-55<math>\frac{3}{4}</math></td> <td>30</td> </tr> <tr> <td>2</td> <td>∩</td> <td>Max. 5</td> </tr> <tr> <td>3</td> <td>85<math>\frac{3}{4}</math></td> <td>30</td> </tr> <tr> <td>4</td> <td>∩</td> <td>Max. 5</td> </tr> <tr> <td></td> <td>-55<math>\frac{3}{4}</math></td> <td></td> </tr> </tbody> </table>	Order	Temperature (°C)	Time (minutes)	1	-55 $\frac{3}{4}$	30	2	∩	Max. 5	3	85 $\frac{3}{4}$	30	4	∩	Max. 5		-55 $\frac{3}{4}$	
		Order	Temperature (°C)	Time (minutes)																		
		1	-55 $\frac{3}{4}$	30																		
		2	∩	Max. 5																		
	3	85 $\frac{3}{4}$	30																			
4	∩	Max. 5																				
	-55 $\frac{3}{4}$																					
Humidity resistance (Header and socket mated)	After 120 hours Insulation resistance: Min. 100M $\Omega$ , Contact resistance Power terminal: Max. 20m $\Omega$ Signal terminal: Max. 90m $\Omega$		Conformed to IEC60068-2-78 Bath temperature 40°C $\pm$ 2°C, Humidity 90% to 95% R.H.																			
	After 24 hours Insulation resistance: Min. 100M $\Omega$ , Contact resistance Power terminal: Max. 20m $\Omega$ Signal terminal: Max. 90m $\Omega$		Conformed to IEC60068-2-11 Bath temperature 35°C $\pm$ 2°C, Salt water concentration 5% $\pm$ 1%																			
H <sub>2</sub> S resistance (Header and socket mated)	After 48 hours Contact resistance Power terminal: Max. 20m $\Omega$ Signal terminal: Max. 90m $\Omega$		Conformed to JEIDA-38-1984 Bath temperature 40°C $\pm$ 2°C, Gas concentration 3 ppm $\pm$ 1 ppm, Humidity 75% to 80% R.H.																			
Lifetime characteristics	Insertion and removal life	Mechanical life: 30 times Contact resistance: Power terminal: Max. 20m $\Omega$ Signal terminal: Max. 90m $\Omega$ Composite removal force: Min. 7 N	Repeated insertion and removal cycles of max. 200 times/hour																			
		The initial specification must be satisfied electrically and mechanically																				
Soldering heat resistance	Infrared reflow soldering: Max. peak temperature of 260°C (PC board surface temperature near connector terminals) Soldering iron: 300°C within 5 sec. 350°C within 3 sec.																					
Unit weight	6 pin contact Socket h = 0.6 mm: 0.010 g h = 0.8 mm: 0.013 g Header h = 0.6 mm: 0.004 g h = 0.8 mm: 0.005 g																					

### 2. Material and surface treatment

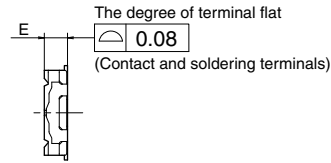
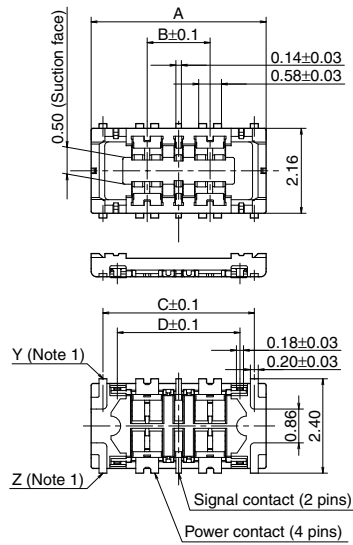
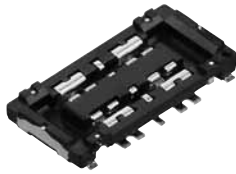
Part name	Material	Surface treatment
Molded portion	Heat resistant plastic (LCP resin) (UL94V-0)	—
Contact and Post	Copper alloy	Contact portion (Main): Au plating (Min. 0.1 $\mu$ m) over nickel Contact portion (Sub): Au plating (Min. 0.05 $\mu$ m) over nickel Terminal portion: Au plating over nickel (except for top of the terminal) Soldering terminals (Socket): Pd + Au flash plating over nickel (except for top of the terminal) Soldering terminals (Header): Au plating over nickel (except for top of the terminal)

## DIMENSIONS (Unit: mm)

The CAD data of the products with a **CAD Data** mark can be downloaded from: <http://industrial.panasonic.com/ac/e/>

### Socket (Mated height: 0.6 mm and 0.8 mm)

#### CAD Data



Mated height/ dimension	E
0.6mm	0.59
0.8mm	0.79

Dimension table (mm)

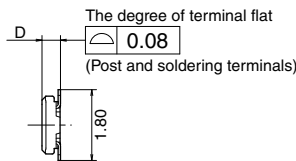
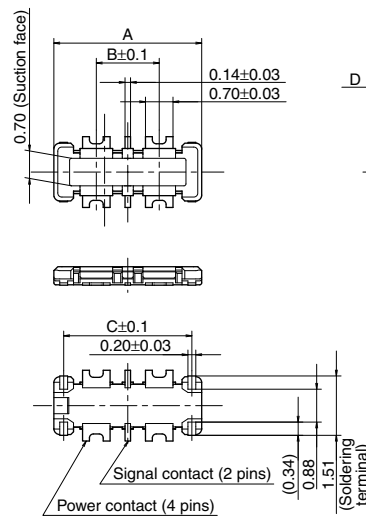
Number of pins/ dimension	A	B	C	D
6	4.45	1.60	3.85	3.12

General tolerance:  $\pm 0.2$

Note: 1. Because the soldering terminal Y and Z are the unified structure, they are connected electrically.

### Header (Mated height: 0.6 mm and 0.8 mm)

#### CAD Data



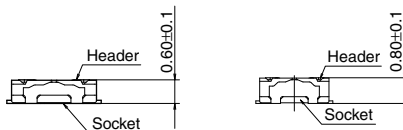
Mated height/ dimension	D
0.6mm	0.47
0.8mm	0.65

Dimension table (mm)

Number of pins/ dimension	A	B	C
6	3.76	1.60	3.26

General tolerance:  $\pm 0.2$

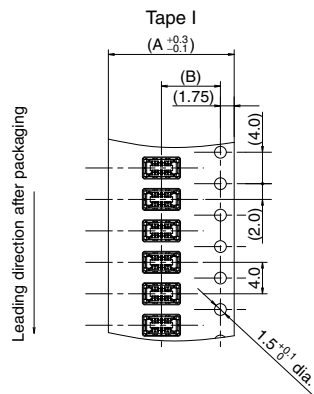
### Socket and Header are mated



## EMBOSSED TAPE DIMENSIONS (Unit: mm)

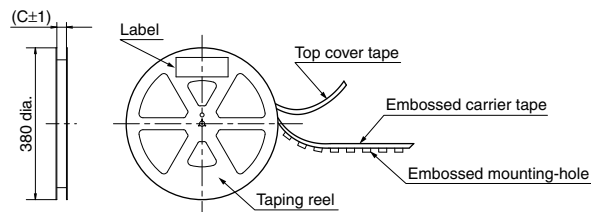
### • Specifications for taping

(In accordance with JIS C 0806-3:1999. However, not applied to the mounting-hole pitch of some connectors.)



### • Specifications for the plastic reel

(In accordance with EIAJ ET-7200B.)



### • Dimension table (Unit: mm)

Type/Mated height	Number of pins	Type of taping	A	B	C	Quantity per reel
Common for socket and headers 0.6mm and 0.8mm	6	Tape I	16.0	7.5	17.4	15,000

### • Connector orientation with respect to embossed tape feeding direction

Direction of tape progress	Type	Common for B01	
		Socket	Header

Note: There is no indication on this product regarding top-bottom or left-right orientation.

## NOTES

### 1. Design of PC board patterns

Conduct the recommended foot pattern design, in order to preserve the mechanical strength of terminal solder areas.

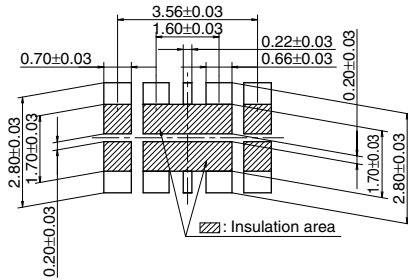
### 2. Recommended PC board and metal mask patterns

In order to reduce solder and flux rise, solder bridges and other issues make sure the proper levels of solder is used.

The figures to the right are recommended metal mask patterns. Please use them as a reference.

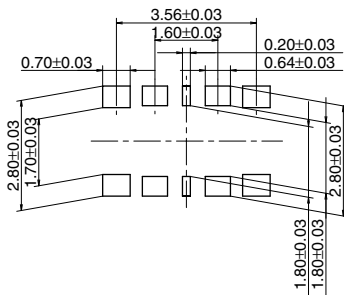
#### • Socket (Mated height: 0.6 mm and 0.8 mm)

Recommended PC board pattern (TOP VIEW)



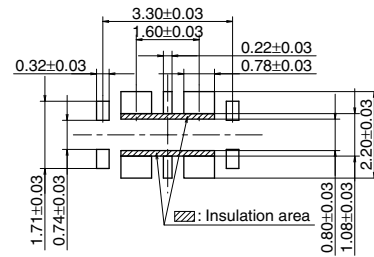
#### Recommended metal mask pattern

Metal mask thickness: When 100 $\mu$ m  
 (Power contact opening ratio: 88%)  
 (Signal contact opening ratio: 83%)  
 (Metal-part opening ratio: 100%)



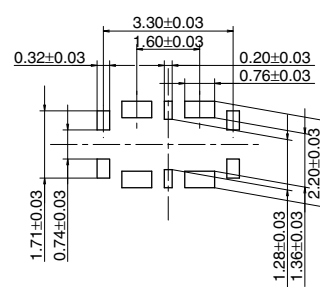
#### • Header (Mated height: 0.6 mm and 0.8 mm)

Recommended PC board pattern (TOP VIEW)



#### Recommended metal mask pattern

Metal mask thickness: When 100 $\mu$ m  
 (Power contact opening ratio: 73%)  
 (Signal contact opening ratio: 75%)  
 (Metal-part opening ratio: 100%)



Please refer to the latest product specifications when designing your product.

# Notes on Using Narrow pitch Connectors/ High Current Connectors

## About safety Remarks

- 1) Do not use these connectors beyond the specification sheets. The usage outside of specified rated current, dielectric strength, and environmental conditions and so on may cause circuitry damage via abnormal heating, smoke, and fire.
- 2) In order to avoid accidents, your thorough specification review is appreciated. Please contact us if your usage is out of the specifications. Otherwise, Panasonic

Corporation cannot guarantee the quality and reliability.  
3) Panasonic Corporation is consistently striving to improve quality and reliability. However, the fact remains that electrical components and devices generally cause failures at a given statistical probability. Furthermore, their durability varies with use environments or use conditions. In this respect, please check for actual electrical components and devices under actual conditions before use.

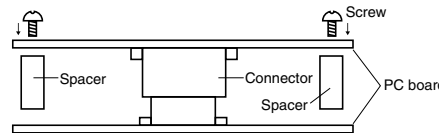
Continued usage in a state of degraded condition may cause the deteriorated insulation, thus result in abnormal heat, smoke or firing. Please carry out safety design and periodic maintenance including redundancy design, design for fire spread prevention, and design for malfunction prevention so that no accidents resulting in injury or death, fire accidents, or social damage will be caused as a result of failure of the products or ending life of the products.

## Regarding the design of devices and PC board patterns

- 1) When using the board to board connectors, do not connect a pair of board with multiple connectors. Otherwise, misaligned connector positions may cause mating failure or product breakage.
- 2) With mounting equipment, there may be up to a  $\pm 0.2$  to 0.3-mm error in positioning. Be sure to design PC boards and patterns while taking into consideration the performance and abilities of the required equipment.
- 3) Some connectors have tabs embossed on the body to aid in positioning. When using these connectors, make sure that the PC board is designed with positioning holes to match these tabs.
- 4) To ensure the required mechanical strength when soldering the connector terminals, make sure the PC board meets recommended PC board pattern design dimensions given.
- 5) PC board  
Control the thicknesses of the coverlay and adhesive to prevent poor soldering. This connector has no stand-off.

Therefore, minimize the thickness of the coverlay, etc. so as to prevent the occurrence of poor soldering.  
6) For all connectors of the narrow pitch series, to prevent the PC board from coming off during vibrations or impacts, and to prevent loads from falling directly on the soldered portions, be sure to design some means to fix the PC board in place.

### Example) Secure in place with screws



When connecting PC boards, take appropriate measures to prevent the connector from coming off.

- 7) When mounting connectors on a FPC board:
  - When the connector soldered to FPC is mated or unmated, solder detachment may occur by the force to the terminals. Connector handling is recommended in

the condition when the reinforcing plate is attached to the backside of FPC where the connector is mounted. The external dimension of the reinforcing plate is recommended to be larger than the dimension of "PC board recommended process pattern" (extended dimension of one side is approximately 0.5 to 1.0 mm). The materials and thickness of the reinforcing plate are glass epoxy or polyimide (thickness 0.2 - 0.3 mm) or SUS (thickness 0.1 - 0.2 mm).

- As this connector has temporary locking structure, the connector mating may be separated by the dropping impact depend on the size, weight or bending force of the FPC. Please consider the measures at usage to prevent the mating separation.

- 8) The narrow pitch connector series is designed to be compact and thin. Although ease of handling has been taken into account, take care when mating the connectors, as displacement or angled mating could damage or deform the connector.

## Regarding the selection of the connector placement machine and the mounting procedures

- 1) Select the placement machine taking into consideration the connector height, required positioning accuracy, and packaging conditions.
- 2) Be aware that if the chucking force of the placement machine is too great, it may deform the shape of the connector body or connector terminals.
- 3) Be aware that during mounting, external forces may be applied to the connector contact surfaces and terminals and cause deformations.

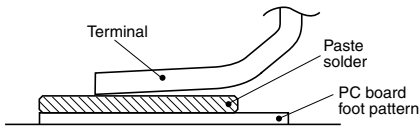
- 4) Depending on the size of the connector being used, self alignment may not be possible. In such cases, be sure to carefully position the terminal with the PC board pattern.
- 5) The positioning bosses give an approximate alignment for positioning on the PC board. For accurate positioning of the connector when mounting it to the PC board, we recommend using an automatic positioning machine.

- 6) In case of dry condition, please note the occurrence of static electricity. The product may be adhered to the embossed carrier tape or the cover tape in dry condition. Recommended humidity is from 40%RH to 60%RH and please remove static electricity by ionizer in manufacturing process.

## Regarding soldering

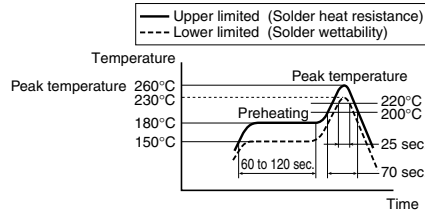
### ■ Reflow soldering

- 1) Measure the recommended profile temperature for reflow soldering by placing a sensor on the PC board near the connector surface or terminals. (Please refer to the specification for detail because the temperature setting differs by products.)
- 2) As for cream solder printing, screen printing is recommended.
- 3) When setting the screen opening area and PC board foot pattern area, refer the recommended PC board pattern and window size of metal mask on the specification sheet, and make sure that the size of board pattern and metal mask at the base of the terminals are not increased.
- 4) Please pay attentions not to provide too much solder. It makes miss mating because of interference at soldering portion when mating.



- 5) When mounting on both sides of the PC board and the connector is mounting on the underside, use adhesives or other means to ensure the connector is properly fixed to the PC board. (Double reflow soldering on the same side is possible.)
- 6) The condition of solder or flux rise and wettability varies depending on the type of solder and flux. Solder and flux characteristics should be taken into consideration and also set the reflow temperature and oxygen level.
- 7) Do not use resin-containing solder. Otherwise, the contacts might be firmly fixed.

- 8) Soldering conditions  
Please use the reflow temperature profile conditions recommended below for reflow soldering. Please contact us before using a temperature profile other than that described below (e.g. lead-free solder).



- For products other than the ones above, please refer to the latest product specifications.
- 9) The temperature profiles given in this catalog are values measured when using the connector on a resin-based PC board. When performed reflow soldering on a metal board (iron, aluminum, etc.) or a metal table to mount on a FPC, make sure there is no deformation or discoloration of the connector before mounting.
  - 10) Consult us when using a screen-printing thickness other than that recommended.

### ■ Hand soldering

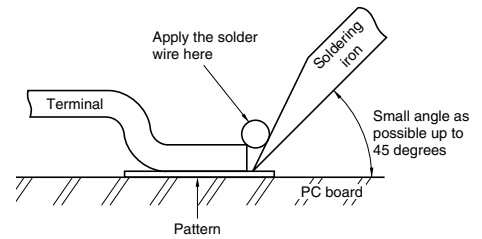
- 1) Set the soldering iron so that the tip temperature is less than that given in the table below.

Table A

Product name	Soldering iron temperature
SMD type connectors	300°C within 5 sec. 350°C within 3 sec.

- 2) Do not allow flux to spread onto the connector leads or PC board. This may lead to flux rising up to the connector inside.

- 3) Touch the soldering iron to the foot pattern. After the foot pattern and connector terminal are heated, apply the solder wire so it melts at the end of the connector terminals.



- 4) Be aware that soldering while applying a load on the connector terminals may cause improper operation of the connector.
- 5) Thoroughly clean the soldering iron.
- 6) Flux from the solder wire may get on the contact surfaces during soldering operations. After soldering, carefully check the contact surfaces and clean off any solder before use.
- 7) These connector is low profile type. If too much solder is supplied for hand soldering, It makes miss mating because of interference at soldering portion. Please pay attentions.

### ■ Solder reworking

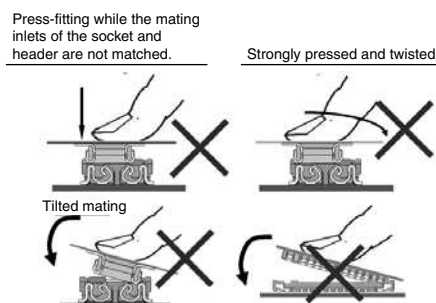
- 1) Finish reworking in one operation.
- 2) In case of soldering rework of bridges. Don't use supplementary solder flux. Doing so may cause contact problems by flux.
- 3) Keep the soldering iron tip temperature below the temperature given in Table A.

## Handling Single Components

- 1) Make sure not to drop or allow parts to fall from work bench.
- 2) Excessive force applied to the terminals could cause warping, come out, or weaken the adhesive strength of the solder. Handle with care.
- 3) Do not insert or remove the connector when it is not soldered. Forcibly applied external pressure on the terminals can weaken the adherence of the terminals to the molded part or cause the terminals to lose their evenness.

## Precautions for mating

This product is designed with ease of handling. However, in order to prevent the deformation or damage of contacts and molding, take care and do not mate the connectors as shown right.





## Cleaning flux from PC board

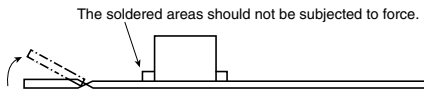
There is no need to clean this product. If cleaning it, pay attention to the following points to prevent the negative effect to the product.

1) Keep the cleaning solvent clean and prevent the connector contacts from contamination.

2) Some cleaning solvents are strong and they may dissolve the molded part and characters, so pure water passed liquid solvent is recommended.

## Handling the PC board after mounting the connector

When cutting or bending the PC board after mounting the connector, be careful that the soldered sections are subjected to excessive force.



## Storage of connectors

1) To prevent problems from voids or air pockets due to heat of reflow soldering, avoid storing the connectors in areas of high humidity.

2) Depending on the connector type, the color of the connector may vary from connector to connector depending on when it is produced.

Some connectors may change color slightly if subjected to ultraviolet rays during storage. This is normal and will not affect the operation of the connector.

3) When storing the connectors with the PC boards assembled and components already set, be careful not to stack them up so the connectors are subjected to

excessive forces.

4) Avoid storing the connectors in locations with excessive dust. The dust may accumulate and cause improper connections at the contact surfaces.

## Other Notes

1) Do not remove or insert the electrified connector (in the state of carrying current or applying voltage).

2) Dropping of the products or rough mishandling may bend or damage the terminals and possibly hinder proper reflow soldering.

3) Before soldering, try not to insert or remove the connector more than absolutely necessary.

4) When coating the PC board after soldering the connector to prevent the deterioration of insulation, perform the coating in such a way so that the coating does not get on the connector.

5) There may be variations in the colors of products from different production lots. This is normal.

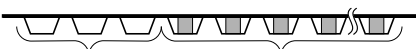
6) The connectors are not meant to be used for switching.

7) Product failures due to condensation are not covered by warranty.

## Regarding sample orders to confirm proper mounting

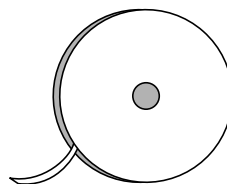
When ordering samples to confirm proper mounting with the placement machine, connectors are delivered in 50-piece units in the condition given right. Consult a sale representative for ordering sample units.

Condition when delivered from manufacturing



Embossed tape amount required for the mounting

Required number of products for sample production (Unit 50 pcs.)



Reel  
(Delivery can also be made on a reel by customer request.)

Please refer to the latest product specifications when designing your product.

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Please contact .....

**Panasonic Corporation**

Electromechanical Control Business Division

■ 1006, Oaza Kadoma, Kadoma-shi, Osaka 571-8506, Japan  
[industrial.panasonic.com/ac/e/](http://industrial.panasonic.com/ac/e/)

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