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Film Capacitors

Metallized Polyester Film Capacitors (MKT)

 Series/Type:
 B32560 ... B32564

 Date:
 May 2009

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B32560 ... B32564

Metallized polyester film capacitors (MKT)

General purpose (stacked) SilverCap™

Typical applications

- SMPS, converter
- Electronic ballasts
- Compact fluorescent lamps (CFL)
- Ignition

Climatic

- Max. operating temperature: 125 °C
- Climatic category (IEC 60068-1): 55/125/56

Features

- Special dimensions available on request
- High pulse strength
- Small dimensions

Construction

- Dielectric: polyethylene terephthalate (polyester, PET)
- Stacked-film technology
- Uncoated

Terminals

- Parallel wire leads, lead-free tinned
- Special lead lengths available on request

Marking

Rated capacitance (coded), rated DC voltage

Delivery mode

Bulk (untaped) Taped (Ammo pack or reel) for lead spacing ≤15.0 mm. For notes on taping, refer to chapter "Taping and packing".

Notes on mounting

When mounting these capacitors, take into account creepage distances and clearances to adjacent live parts. The insulating strength of the cut surfaces to other live parts of the circuit is 1.5 times the capacitors rated DC voltage, but is always at least 300 V DC.

Capacitors with 7.5 mm lead spacing are only suitable for use with single-clad printed circuit boards.



Dimensions in mm

Dimensional drawing

Lead spacing	Lead diameter	Туре
<i>e</i> ±0.4	d ₁	
7.5	0.5	B32560
10.0	0.5	B32561
15.0	0.6	B32562J
	0.8	B32562H
22.5	0.8	B32563
27.5	0.8	B32564



мкт

<u>B32560 ... B</u>32564

General purpose (stacked) SilverCap™

Overview of available types

Lead spacing 7.5 mm					10.0 mm			15.0 mm							
Туре	B325	560					B325	B32561				B32562			
Page	5						7					9			
V _R (V DC)	63	100	250	400	630	1000	63	100	250	400	630	100	250	400	630
V _{RMS} (V AC)	40	63	160	200	400	500	40	63	160	200	350	63	160	200	350
C _R (μF)															
0.0010															
0.0015															
0.0022															
0.0033															
0.0047															
0.0068															
0.010															
0.015															
0.022															
0.033															
0.047															
0.068															
0.10															
0.15															
0.22															
0.33															
0.47															
0.68															
1.0															
1.5															
2.2															
3.3															
4.7															
6.8															
10															





B32560 ... B32564

General purpose (stacked) SilverCap™

Overview of available types

Lead spacing 22.5 mm				27.5 mm			
Туре	B32563			B32564			
Page	10	0					
V _R (V DC)	100	250	400	100	250	400	420
V _{RMS} (V AC)	63	160	200	63	160	200	200
C _R (μF)							
1.0							
1.5							
2.2							
3.3							
4.7							
6.8							
10							
15							
22							
33							



B32560

General purpose (stacked) SilverCap™



Ordering codes and packing units (lead spacing 7.5 mm)

V _R	V _{RMS}	C _R	Max. dimensions	Ordering code	Ammo	Reel	Untaped
	f ≤60 Hz		$w \times h \times l$	(composition see	pack	pcs./	pcs./
V DC	V AC	μF	mm	below)	pcs./MOQ	MOQ	MOQ
63	40	1.0	$4.0\times~6.8\times9.0$	B32560J0105+***	8800	7200	4000
		1.5	$5.1\times~7.6\times9.0$	B32560J0155+***	6800	5600	2000
		2.2	$6.5 \times 8.2 \times 9.0$	B32560J0225+***	6000	4800	2000
		3.3	$8.5 \times 9.1 \times 9.0$	B32560J0335+000	-	-	1400
		4.7	$9.8 \times 11.0 \times 9.0$	B32560J0475+000	-	-	1000
100	63	0.22	$2.5\times~5.1\times9.0$	B32560J1224+***	12400	10000	7600
		0.33	$2.7\times 5.7\times9.0$	B32560J1334+***	12000	9600	6000
		0.47	$3.4\times~6.1\times9.0$	B32560J1474+***	9600	8000	4800
		0.68	$4.2 \times 6.5 \times 9.0$	B32560J1684+***	8000	6400	3600
		1.0	$5.5\times~7.0\times9.0$	B32560J1105+***	6000	4800	2000
		1.5	$6.7\times8.2\times9.0$	B32560J1155+***	5000	4000	1600
		2.2	$8.5\times 9.2\times9.0$	B32560J1225+000	-	-	1200
		3.3	9.5 imes11.0 imes9.0	B32560J1335+000	-	-	800
250	160	0.047	$2.5\times5.2\times9.0$	B32560J3473+***	13000	10400	7600
		0.068	$2.6\times 5.7\times9.0$	B32560J3683+***	12400	10000	6800
		0.10	$3.2 \times 6.1 \times 9.0$	B32560J3104+***	12400	8000	4800
		0.15	$3.9\times~7.0\times9.0$	B32560J3154+***	8200	6800	3600
		0.22	$4.9 \times 7.5 \times 9.0$	B32560J3224+***	6800	5200	2600
		0.33	$6.4 \times 8.2 \times 9.0$	B32560J3334+***	5200	4400	1800
		0.47	$7.4\times 9.8\times9.0$	B32560J3474+000	-	-	1200
		0.68	9.5 imes 11.0 imes 9.0	B32560J3684+000	—	-	800

MOQ = Minimum Order Quantity, consisting of 4 packing units.

Further E series and intermediate capacitance values on request.

Special dimensions available on request.

For corresponding design rules, refer to chapter "General technical information", page .

Composition of ordering code

+ = Capacitance tolerance code:

- M = ±20%
- $K = \pm 10\%$
- $J = \pm 5\%$

- *** = Packaging code:
 - 289 = Ammo pack
 - 189 = Reel
 - 000 = Untaped (lead length 5 -1 mm)



B32560 General purpose (stacked) SilverCap™

Ordering codes and packing units (lead spacing 7.5 mm)

V _R	V _{RMS}	C _R	Max. dim	nensions	Ordering code	Ammo	Reel	Untaped
	f ≤60 Hz		$w \times h \times I$		(composition see	pack	pcs./	pcs./
V DC	V AC	μF	mm		below)	pcs./MOQ	MOQ	MOQ
400	200	0.0010	2.5× 5.	.5×9.0	B32560J6102+***	14000	11200	9200
		0.0015	2.5× 5.	.5×9.0	B32560J6152+***	13000	10400	7200
		0.0022	2.5× 5.	.5×9.0	B32560J6222+***	13400	10800	7200
		0.0033	2.5× 5.	.5 × 9.0	B32560J6332+***	12400	10000	6800
		0.0047	2.5× 5.	.5 × 9.0	B32560J6472+***	13600	10800	7600
		0.0068	2.5× 5.	.5 × 9.0	B32560J6682+***	14000	11200	7600
		0.010	2.5× 5.	.5 × 9.0	B32560J6103+***	12800	10400	7200
		0.015	2.5× 5.	.5 × 9.0	B32560J6153+***	13000	10400	7200
		0.022	2.5× 5.	.5 × 9.0	B32560J6223+***	12400	10000	6800
		0.033	2.6× 6.	.0×9.0	B32560J6333+***	12400	10000	6400
		0.047	3.2 × 6.	.5 × 9.0	B32560J6473+***	10400	8400	4800
		0.068	3.8× 7.	.3×9.0	B32560J6683+***	8600	7200	3600
		0.10	4.9× 7.	.7 × 9.0	B32560J6104+***	6800	5600	2000
		0.15	6.5× 8.	.2×9.0	B32560J6154+***	5400	4000	1800
		0.22	7.7 × 9.	.8×9.0	B32560J6224+000	-	-	1200
630	400	0.0010	2.5× 5.	.5 × 9.0	B32560J8102+***	14800	12000	9200
		0.0015	$2.5 \times 5.$.5×9.0	B32560J8152+***	13000	2600	7200
		0.0022	$2.5 \times 5.$.5×9.0	B32560J8222+***	13400	10800	7200
		0.0033	$2.5 \times 5.$.5×9.0	B32560J8332+***	14000	11200	7600
		0.0047	2.5× 5.	.5×9.0	B32560J8472+***	13600	10800	7200
		0.0068	3.2× 6.	.5×9.0	B32560J8682+***	15000	9200	5200
		0.010	3.8× 7.	.5×9.0	B32560J8103+***	9000	9200	4000
		0.015	4.6× 8.	.3×9.0	B32560J8153+000	-	-	2400
		0.022	5.7 × 8.	.6×9.0	B32560J8223+000	_	-	1600
1000	500	0.0022	2.5× 6.	.0×9.0	B32560J9222+***	13000	10400	6800
		0.0033	3.3× 6.	.5×9.0	B32560J9332+***	10000	8000	4800
		0.0047	$3.6 \times 7.$.4 × 9.0	B32560J9472+***	9000	7600	3600

MOQ = Minimum Order Quantity, consisting of 4 packing units. Further E series and intermediate capacitance values on request.

Special dimensions available on request.

For corresponding design rules, refer to chapter "General technical information", page .

Composition of ordering code

+ =	Capacitance tolerance code:	*** = Packaging code:
	M = ±20%	289 = Ammo pack
	K = ±10%	189 = Reel
	$J = \pm 5\%$	000 = Untaped (lead length 5 -1 mm)



B32561

General purpose (stacked) SilverCap™



Ordering codes and packing units (lead spacing 10 mm)

V _R	V _{RMS}	C _R	Max. dimensions	Ordering code	Ammo	Reel	Untaped
	f ≤60 Hz		$w \times h \times l$	(composition see	pack	pcs./	pcs./
V DC	V AC	μF	mm	below)	pcs./MOQ	MOQ	MOQ
63	40	1.0	$3.5 \times 6.2 \times 11.0$	B32561J0105+***	4960	7600	4000
		1.5	$4.3 \times 6.9 \times 11.0$	B32561J0155+***	4200	6000	2800
		2.2	$5.1\times7.9\times11.0$	B32561J0225+***	3400	5000	2000
		3.3	$6.4 \times 9.1 \times 11.0$	B32561J0335+000	-	-	1200
		4.7	$7.3\times11.0\times11.0$	B32561J0475+000	-	-	800
		6.8	$8.8 \times 12.7 \times 11.0$	B32561J0685+000	-	-	600
100	63	0.68	$3.6\times6.3\times11.5$	B32561J1684+***	5040	8000	4000
		1.0	$4.5 \times 6.9 \times 11.5$	B32561J1105+***	4200	6000	2000
		1.5	$5.6\times7.8\times11.5$	B32561J1155+***	3240	4800	2000
		2.2	$6.9 \times 9.0 \times 11.5$	B32561J1225+000	-	-	1400
		3.3	$7.8\times10.5\times11.5$	B32561J1335+000	_	-	800
250	160	0.10	$2.8\times5.3\times11.5$	B32561J3104+***	6160	9200	5200
		0.15	$3.3\times6.0\times11.5$	B32561J3154+***	5040	8000	4000
		0.22	$4.2 \times 6.6 \times 11.5$	B32561J3224+***	4160	6000	2800
		0.33	$5.2\times7.5\times11.5$	B32561J3334+***	3360	5200	2000
		0.47	$6.3 \times 8.5 \times 11.5$	B32561J3474+***	2720	4400	1400
		0.68	$7.5\times9.7\times11.5$	B32561J3684+000	-	-	800
		1.0	$9.5 \times 11.0 \times 11.5$	B32561J3105+000	_	-	600
400	200	0.033	$2.5\times5.1\times11.5$	B32561J6333+***	6480	9200	6000
		0.047	$2.6\times6.0\times11.5$	B32561J6473+***	6240	9200	5200
		0.068	$3.2\times6.6\times11.5$	B32561J6683+***	5560	8400	4000
		0.10	$4.0\times6.9\times11.5$	B32561J6104+***	4360	6800	2800
		0.15	$5.2\times7.7\times11.5$	B32561J6154+***	3400	5200	2000
		0.22	$6.6\times8.5\times11.5$	B32561J6224+***	2720	4000	1400
		0.33	$8.0\times 9.5\times 11.5$	B32561J6334+000	-	-	800
		0.47	$9.8 \times 11.0 \times 11.5$	B32561J6474+000	-	-	600

MOQ = Minimum Order Quantity, consisting of 4 packing units. Further E series and intermediate capacitance values on request.

Special dimensions available on request.

For corresponding design rules, refer to chapter "General technical information", page .

Composition of ordering code

+ =	Capacitance tolerance code:	*** = Packaging code:
	M = ±20%	289 = Ammo pack
	K = ±10%	189 = Reel
	$J = \pm 5\%$	000 = Untaped (lead length 5 -1 mm)



B32561

General purpose (stacked) SilverCap™

Ordering codes and packing units (lead spacing 10 mm)

V _R	V _{RMS}	C _R	Max. dimensions	Ordering code	Ammo	Reel	Untaped
	f ≤60 Hz		$w \times h \times I$	(composition see	pack	pcs./	pcs./
V DC	V AC	μF	mm	below)	pcs./MOQ	MOQ	MOQ
630	350	0.015	$2.8\times6.3\times11.0$	B32561J8153+***	6320	9200	4800
		0.022	$3.4\times~6.9\times11.0$	B32561J8223+***	5200	8000	3600
		0.033	$4.2\times7.6\times11.0$	B32561J8333+***	4080	6400	2400
		0.047	$5.3\times8.0\times11.0$	B32561J8473+***	3360	5000	1800
		0.068	$6.3 \times 9.0 \times 11.0$	B32561J8683+000	-	-	1400
		0.10	$7.3\times11.4\times11.0$	B32561J8104+000	-	-	800
		0.15	$8.8\times13.3\times11.0$	B32561J8154+000	-	-	600

MOQ = Minimum Order Quantity, consisting of 4 packing units. Further E series and intermediate capacitance values on request.

Special dimensions available on request.

For corresponding design rules, refer to chapter "General technical information", page .

Composition of ordering code

+ =	Capacitance tolerance code:	*** = Packaging code:
	M = ±20%	289 = Ammo pack
	K = ±10%	189 = Reel
	$J = \pm 5\%$	000 = Untaped (lead length 5 -1 mm)



B32562

General purpose (stacked) SilverCap™



Ordering codes and packing units (lead spacing 15 mm)

V_	V	C.	Max dimensions	Ordering code	Ammo	Rool	IIntaned
▼R	VRMS	OR					
	1 ≤60 HZ	_	w × n × i	(composition see	раск	pcs./	pcs./
V DC	V AC	μF	mm	below)	pcs./MOQ	MOQ	MOQ
100	63	2.2	$4.9\times~8.0\times16.5$	B32562J1225+***	4760	5200	3200
		3.3	$6.0\times 9.3\times 16.5$	B32562J1335+***	3840	4000	2000
		4.7	$7.3 \times 10.6 \times 16.5$	B32562H1475+***	3160	3600	1600
		6.8	$9.0\times11.8\times16.5$	B32562H1685+***	2560	2800	1160
		10	$11.8\times13.0\times16.5$	B32562H1106+000	-	-	800
250	160	0.47	$5.0\times~6.7\times16.5$	B32562J3474+***	4760	5200	3800
		0.68	$6.0\times~7.8\times16.5$	B32562J3684+***	3840	4000	2000
		1.0	$7.0\times9.3\times16.5$	B32562J3105+***	3320	3600	2000
		1.5	$8.7\times11.0\times16.5$	B32562H3155+***	2640	2800	1200
		2.2	$10.7\times12.8\times16.5$	B32562H3225+000	-	-	800
		3.3	$13.9\times14.5\times16.5$	B32562H3335+000	_	-	600
400	200	0.22	$4.7\times7.5\times16.5$	B32562J6224+***	4960	5200	3400
		0.33	$6.0\times8.3\times16.5$	B32562J6334+***	3840	4000	2000
		0.47	$7.3\times9.3\times16.5$	B32562J6474+***	3160	3600	1800
		0.68	$8.9 \times 10.8 \times 16.5$	B32562H6684+***	2560	2800	1200
		1.0	$10.9\times12.5\times16.5$	B32562H6105+000	-	-	800
		1.5	$13.7\times15.2\times16.5$	B32562H6155+000	-	-	400
630	350	0.22	$9.2\times12.2\times16.5$	B32562H8224+000	-	-	1400
		0.33	$11.2\times14.2\times16.5$	B32562H8334+000	-	-	1000
		0.47	13.5 imes 16.3 imes 16.5	B32562H8474+000	-	—	720

MOQ = Minimum Order Quantity, consisting of 4 packing units.

Further E series and intermediate capacitance values on request.

Special dimensions available on request.

For corresponding design rules, refer to chapter "General technical information", page .

Composition of ordering code

+ = Capacitance tolerance code:

- M = ±20%
- K = ±10%
- $J = \pm 5\%$

- *** = Packaging code:
 - 289 = Ammo pack
 - 189 = Reel
 - 000 = Untaped (lead length 5 -1 mm)





B32563

General purpose (stacked) SilverCap™

Ordering codes and packing units (lead spacing 22.5 mm)

V _R	V_{RMS}	C _R	Max. dimensions	Ordering code	Untaped
	f ≤60 Hz		$w \times h \times I$	(composition see	
V DC	V AC	μF	mm	below)	pcs./MOQ
100	63	6.8	$7.0\times10.5\times24.0$	B32563J1685+000	3680
		10	$8.6 \times 12.2 \times 24.0$	B32563J1106+000	3840
		15	$10.9 \times 14.0 \times 24.0$	B32563J1156+000	2480
		22	$12.8\times17.2\times24.0$	B32563J1226+000	1440
250	160	2.2	$8.3 \times 11.2 \times 24.0$	B32563J3225+000	2960
		3.3	$10.1\times13.5\times24.0$	B32563J3335+000	2800
		4.7	$12.2\times15.5\times24.0$	B32563J3475+000	1560
400	200	1.0	$8.3 \times 11.2 \times 24.0$	B32563J6105+000	3400
		1.5	$10.3\times13.2\times24.0$	B32563J6155+000	2640
		2.2	$12.6\times15.5\times24.0$	B32563J6225+000	1440

MOQ = Minimum Order Quantity, consisting of 4 packing units.

Further E series and intermediate capacitance values on request.

Special dimensions available on request.

For corresponding design rules, refer to chapter "General technical information", page .

Composition of ordering code

+ = Capacitance tolerance code:

 $M = \pm 20\%$ $K = \pm 10\%$ $J = \pm 5\%$

Packaging code: 000 = Untaped (lead length 5 - 1 mm)



B32564

General purpose (stacked) SilverCap™

MKT → 27.5 ◄

Ordering codes and packing units (lead spacing 27.5 mm)

V _R	V _{RMS}	C _R	Max. dimensions	Ordering code	Untaped
	f ≤60 Hz		$w \times h \times I$	(composition see	
V DC	V AC	μF	mm	below)	pcs./MOQ
100	63	10	7.6 imes 11.0 imes 29.0	B32564J1106+000	2720
		15	$9.1\times13.5\times29.0$	B32564J1156+000	1720
		22	11.0 imes 16.0 imes 29.0	B32564J1226+000	1280
		33	$13.0\times19.8\times29.0$	B32564J1336+000	1440
250	160	3.3	$7.9 \times 14.0 \times 29.0$	B32564J3335+000	3000
		4.7	$9.6 \times 15.8 \times 29.0$	B32564J3475+000	1600
		6.8	$11.9 \times 18.0 \times 29.0$	B32564J3685+000	1200
		10	$13.8\times22.5\times29.0$	B32564J3106+000	1120
400	200	1.5	$7.8 \times 14.2 \times 29.0$	B32564J6155+000	3000
		2.2	$9.6 \times 16.4 \times 29.0$	B32564J6225+000	1600
		3.3	$12.2\times18.8\times29.0$	B32564J6335+000	1320
		4.7	$14.2 \times 22.8 \times 29.0$	B32564J6475+000	1040
420	200	4.7	$16.0 \times 20.0 \times 29.0$	B32564T6475K000	1160
		6.8	$16.0 \times 20.0 \times 29.0$	B32564T6685K000	1160

MOQ = Minimum Order Quantity, consisting of 4 packing units.

Further E series and intermediate capacitance values on request.

Special dimensions available on request.

For corresponding design rules, refer to chapter "General technical information", page . The technical data given on the next pages do not apply to 420 V series. Please contact your nearest EPCOS representative if you need further information.

Composition of ordering code

+ = Capacitance tolerance code:

- M = ±20%
- $\begin{array}{l} \mathsf{K}=\pm10\%\\ \mathsf{J}=\pm5\% \end{array}$

Packaging code:

000 = Untaped (lead length 5 - 1 mm)



мкт

B32560 ... B32564

General purpose (stacked) SilverCap™

Technical data

Operating temperature range	Max. operating temperature T _{op,max} 125 °C					
	Upper category temperature T _{max} +125 °C					
	Lower category temperature T _{min} -55 °C					
	Rated temperature T _R +85 °C					
Dissipation factor tan δ (in 10 ⁻³)	at	C _R ≤ 0.1 μF	0.1 μF < 0	C _R ≤1μF	C _R > 1 μF	
at 20 °C	1 kHz	8	8		10	
(upper limit values)	10 kHz	15	15		-	
	100 kHz	30	_		-	
Insulation resistance R _{ins}	V _R	C _R ≤ 0.33 μF		C _R > 0.33	μF	
or time constant $\tau = C_R \cdot R_{ins}$	\leq 100 V DC	3750 MΩ		1250 s		
at 20 °C, rel. humidity \leq 65%	≥ 250 V DC	7500 MΩ		2500 s		
(minimum as-delivered values)				•		
DC test voltage	$1.4 \cdot V_{R}$, 2 s					
Category voltage V _c	T _A (°C)	DC voltage derating		AC voltage	AC voltage derating	
(continuous operation with $V_{\mbox{\tiny DC}}$	$T_A \le 85$	$V_{\rm C} = V_{\rm R}$		$V_{C,RMS} = V_{RMS}$		
or V_{AC} at f \leq 60 Hz)	85 <t<sub>A≤125</t<sub>	$V_{\rm C} = V_{\rm R} \cdot (165 - T_{\rm A})/80$ V		V _{C,RMS} =V _{RM}	$V_{C,RMS} = V_{RMS} \cdot (165 - T_A)/80$	
Operating voltage V _{op} for	T _A (°C)	DC voltage (max. hours) AC		AC voltage	AC voltage (max. hours)	
short operating periods	$T_{A} \leq 100$	$V_{op} = 1.25 \cdot V_{C} (2000 \text{ h})$		$V_{op} = 1.0 \cdot V_{C,RMS} (2000 \text{ h})$		
(V_{DC} or V_{AC} at f \leq 60 Hz)	100 <t<sub>A≤125</t<sub>	$V_{op} = 1.25 \cdot V_{op}$	_c (1000 h)	$V_{op} = 1.0$ ·	V _{C,RMS} (1000 h)	
Damp heat test	56 days ¹⁾ /40 °C/93% relative humidity					
Limit values after damp	Capacitance	change $ \Delta C/C $:	≤5%		
heat test	Dissipation fa	actor change Δ	tan δ	$\leq 3 \cdot 10^{-3}$	(at 1 kHz)	
				\leq 5 \cdot 10 ⁻³ (at 10 kHz)		
	Insulation resistance R _{ins}			\geq 50% of minimum		
	or time const	$\tan \tau = C_R \cdot R_i$	ns	as-deliver	ed values	
Reliability:						
Failure rate λ	1 fit (≤ 1 · 10) ^{.9} /h) at 0.5 · V	′ _R , 40 °C			
Service life t _{SL}	200 000 h at 1.0 · V _R , 85 °C					
	For conversion to other operating conditions and temperatures,					
	refer to chap	ter "Quality, 2	Reliability".			
Failure criteria:						
Total failure	Short circuit or open circuit					
Failure due to variation	Capacitance change $ \Delta C/C > 10\%$					
of parameters	Dissipation factor tan δ		> 2 · upper limit value			
	Insulation resistance R _{ins}		< 150 MΩ (C _R ≤ 0.33 μF)			
	or time const	$\tan \tau = C_R \cdot R_i$	ns	< 50 s	(C _R > 0.33 μF)	

1) Test criteria must be met after exposure to damp heat for 21 days



мкт

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Pulse handling capability

"dV/dt" represents the maximum permissible voltage change per unit of time for non-sinusoidal voltages, expressed in $V/\mu s$.

"k_0" represents the maximum permissible pulse characteristic of the waveform applied to the capacitor, expressed in V²/µs.

Note:

The values of dV/dt and k_0 provided below must not be exceeded in order to avoid damaging the capacitor.

Lead spacing		7.5 mm	10 mm	15 mm	22.5 mm	27.5 mm
V _R	V_{RMS}					
V DC	V AC	dV/dt in V/µs				
63	40	120	60	-	-	-
100	63	150	75	50	50	25
250	160	200	150	100	100	50
400	200	275	175	125	125	60
420	200	-	-	-	-	60
630	350	-	320	150	-	-
630	400	320	-	-	-	-
1000	500	360	-	-	-	-

dV/dt values

k₀ values

Lead spacing		7.5 mm	10 mm	15 mm	22.5 mm	27.5 mm
V _R	V_{RMS}					
V DC	V AC	k_0 in V²/µs				
63	40	15 000	7500	-	-	-
100	63	30 000	15 000	10 000	10 000	5 000
250	160	100 000	75 000	50 000	50 000	25 000
400	200	220 000	140 000	100 000	100 000	50 000
420	200	-	—	-	—	50 000
630	350	-	400 000	190 000	—	-
630	400	400 000	—	-	—	-
1000	500	720 000	_	_	_	_





Impedance Z versus frequency f

(typical values)





100 V DC/63 V AC

Permissible AC voltage V_{RMS} versus frequency f (for sinusoidal waveforms, $T_A \le 55$ °C) For $T_A > 55$ °C, please refer to "General technical information", section 3.2.3.

Lead spacing 7.5 mm









Lead spacing 7.5 mm

630 V DC/400 V AC



1000 V DC/500 V AC





Lead spacing 10 mm





100 V DC/63 V AC





Lead spacing 10 mm

630 V DC/350 V AC





Lead spacing 15 mm 100 V DC/63 V AC



250 V DC/160 V AC

KMK0909-7

5 10⁵

Hz 10⁶

10⁶

Hz

f

5 10⁵

f

KMK1003-T





Lead spacing 22.5 mm

100 V DC/63 V AC



250 V DC/160 V AC









Lead spacing 27.5 mm



250 V DC/160 V AC





Mounting guidelines

1 Soldering

1.1 Solderability of leads

The solderability of terminal leads is tested to IEC 60068-2-20, test Ta, method 1.

Before a solderability test is carried out, terminals are subjected to accelerated ageing (to IEC 60068-2-2, test Ba: 4 h exposure to dry heat at 155 °C). Since the ageing temperature is far higher than the upper category temperature of the capacitors, the terminal wires should be cut off from the capacitor before the ageing procedure to prevent the solderability being impaired by the products of any capacitor decomposition that might occur.

Solder bath temperature	235 ±5 °C
Soldering time	2.0 ±0.5 s
Immersion depth	2.0 +0/-0.5 mm from capacitor body or seating plane
Evaluation criteria:	
Visual inspection	Wetting of wire surface by new solder ≥90%, free-flowing solder

1.2 Resistance to soldering heat

Resistance to soldering heat is tested to IEC 60068-2-20, test Tb, method 1A. Conditions:

Series		Solder bath temperature	Soldering time
MKT	boxed (except $2.5 \times 6.5 \times 7.2$ mm) coated uncoated (lead spacing > 10 mm)	260 ±5 °C	10 ±1 s
MFP			
MKP	(lead spacing > 7.5 mm)		
MKT	boxed (case 2.5 \times 6.5 \times 7.2 mm)		5±1 s
MKP MKT	(lead spacing \leq 7.5 mm) uncoated (lead spacing \leq 10 mm) insulated (B32559)		 < 4 s recommended soldering profile for MKT uncoated (lead spacing ≤ 10 mm) and insulated (B32559)

⊗TDK







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1.3 General notes on soldering

Permissible heat exposure loads on film capacitors are primarily characterized by the upper category temperature T_{max} . Long exposure to temperatures above this type-related temperature limit can lead to changes in the plastic dielectric and thus change irreversibly a capacitor's electrical characteristics. For short exposures (as in practical soldering processes) the heat load (and thus the possible effects on a capacitor) will also depend on other factors like:

- Pre-heating temperature and time
- Forced cooling immediately after soldering
- Terminal characteristics:
- diameter, length, thermal resistance, special configurations (e.g. crimping)
- Height of capacitor above solder bath
- Shadowing by neighboring components
- Additional heating due to heat dissipation by neighboring components
- Use of solder-resist coatings

The overheating associated with some of these factors can usually be reduced by suitable countermeasures. For example, if a pre-heating step cannot be avoided, an additional or reinforced cooling process may possibly have to be included.

EPCOS recommends the following conditions:

- Pre-heating with a maximum temperature of 110 °C
- Temperature inside the capacitor should not exceed the following limits:
 - MKP/MFP 110 °C
 - MKT 160 °C
- When SMD components are used together with leaded ones, the leaded film capacitors should not pass into the SMD adhesive curing oven. The leaded components should be assembled after the SMD curing step.
- Leaded film capacitors are not suitable for reflow soldering.

Uncoated capacitors

For uncoated MKT capacitors with lead spacings \leq 10 mm (B32560/B32561) the following measures are recommended:

- pre-heating to not more than 110 °C in the preheater phase
- rapid cooling after soldering



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МКТ

2 Cleaning

To determine whether the following solvents, often used to remove flux residues and other substances, are suitable for the capacitors described, refer to the table below:

Туре	Ethanol, isopropanol, n-propanol	n-propanol-water mixtures, water with surface tension-reducing tensides (neutral)	Solvent from table A (see next page)	Solvent from table B (see next page)
MKT (uncoated)	Suitable	Unsuitable	In part suitable	Unsuitable
MKT, MKP, MFP (coated/boxed)		Suitable	Suitable	

Even when suitable solvents are used, a reversible change of the electrical characteristics may occur in uncoated capacitors immediately after they are washed. Thus it is always recommended to dry the components (e.g. 4 h at 70 $^{\circ}$ C) before they are subjected to subsequent electrical testing.

Table A

Manufacturers' designations for trifluoro-trichloro-ethane-based cleaning solvents (selection)

Trifluoro-trichloro-	Mixtures of trifluoro-trichloro-ethane with ethanol and	Manufacturer
ethalle	isopioparior	
Freon TF	Freon TE 35; Freon TP 35; Freon TES	Du Pont
Frigen 113 TR	Frigen 113 TR-E; Frigen 113 TR-P; Frigen TR-E 35	Hoechst
Arklone P	Arklone A; Arklone L; Arklone K	ICI
Kaltron 113 MDR	Kaltron 113 MDA; Kaltron 113 MDI; Kaltron 113 MDI 35	Kali-Chemie
Flugene 113	Flugene 113 E; Flugene 113 IPA	Rhone-Progil

Table B (worldwide banned substances)

Manufacturers' designations for unsuitable cleaning solvents (selection)

Mixtures of chlorinated hydrocarbons and ketones with fluorated hydrocarbons	Manufacturer
Freon TMC; Freon TA; Freon TC	Du Pont
Arklone E	ICI
Kaltron 113 MDD; Kaltron 113 MDK	Kali-Chemie
Flugene 113 CM	Rhone-Progil