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## Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

Email & Skype: info@chipsmall.com Web: www.chipsmall.com

Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China



## Film Capacitors

### Metallized Polypropylene Film Capacitors (MFP)

**Series/Type:** B32682 ... B32686

**Date:** July 2015

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**Very high pulse (wound)**
**Typical applications**

- Smoothing
- Snubbing
- Electronic ballast
- Switch mode power supplies
- High-frequency AC loads
- High voltages and very high currents

**Climatic**

- Max. operating temperature: 110 °C
- Climatic category (IEC 60068-1): 55/100/56

**Construction**

- Dielectric: polypropylene (PP)
- Film metallized on one side and metal foils internally connected in series
- Plastic case (UL 94 V-0)
- Epoxy resin sealing (UL 94 V-0)

**Features**

- Very high pulse strength
- Highest possible contact reliability
- Self-healing properties
- RoHS-compatible

**Terminals**

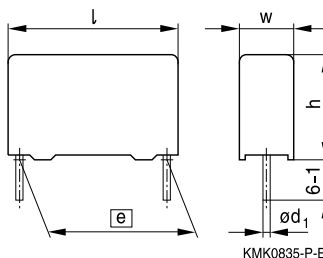
- Parallel wire leads, lead-free tinned
- Special lead lengths available on request

**Marking**

Manufacturer's logo, lot number, type number, rated capacitance (coded), capacitance tolerance (code letter), rated DC voltage, date of manufacture (coded)

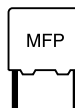
**Delivery mode**

Bulk (untaped), Taped (Ammo pack or reels)

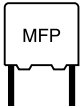
**Dimensional drawing**


Dimensions in mm

Lead spacing	Lead diameter	Type
$e \pm 0.4$	$d_1 \pm 0.05$	
15.0	0.8	B32682
22.5	0.8	B32683
27.5	0.8	B32684
37.5	1.0	B32686


**Overview of available types**

Lead spacing	15.0 mm						22.5 mm						
Type	B32682						B32683						
Page	5						7						
$V_R$ (V DC)	400	630	1000	1250	1600	2000	400	630	1000	1250	1600	2000	2500
$C_R$ (nF)													
0.47													
0.68													
1.0													
1.5													
2.2													
3.3													
4.7													
6.8													
10													
15													
22													
33													
47													
68													
100													
150													

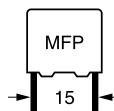


**B32682 ... B32686**

**Very high pulse (wound)**

**Overview of available types**

Lead spacing	27.5 mm						37.5 mm				
Type	B32684						B32686				
Page	9						10				
V <sub>R</sub> (V DC)	400	630	1000	1250	1600	2000	630	1000	1250	1600	2000
C <sub>R</sub> (nF)											
15											
22											
33											
47											
68											
100											
150											
220											
330											
470											
680											
1000											
1500											


**Ordering codes and packing units (lead spacing 15 mm)**

$V_R$	$V_{RMS}$ $f \leq 1 \text{ kHz}$	$C_R$	Max. dimensions $w \times h \times l$ mm	Ordering code (composition see below)	Straight terminals, Ammo pack pcs./MOQ	Straight terminals, Reel pcs./MOQ	Straight terminals, Untaped pcs./MOQ
V DC	V AC	nF					
400	250	15.0	5.0 × 10.5 × 18.0	B32682A4153+***	4680	5200	4000
		22.0	6.0 × 11.0 × 18.0	B32682A4223+***	3840	4400	4000
		33.0	7.0 × 12.5 × 18.0	B32682A4333+***	3320	3600	4000
		47.0	8.5 × 14.5 × 18.0	B32682A4473+***	2720	2800	2000
630	300	4.7	5.0 × 10.5 × 18.0	B32682A6472+***	4680	5200	4000
		6.8	5.0 × 10.5 × 18.0	B32682A6682+***	4680	5200	4000
		10.0	5.0 × 10.5 × 18.0	B32682A6103+***	4680	5200	4000
		15.0	6.0 × 11.0 × 18.0	B32682A6153+***	3840	4400	4000
		22.0	7.0 × 12.5 × 18.0	B32682A6223+***	3320	3600	4000
		33.0	8.5 × 14.5 × 18.0	B32682A6333+***	2720	2800	2000
1000	400	47.0	9.0 × 17.5 × 18.0	B32682A6473+***	2560	2800	2000
		3.3	5.0 × 10.5 × 18.0	B32682A0332+***	4680	5200	4000
		4.7	5.0 × 10.5 × 18.0	B32682A0472+***	4680	5200	4000
		6.8	6.0 × 12.0 × 18.0	B32682A0682+***	3840	4400	4000
1250	450	10.0	7.0 × 12.5 × 18.0	B32682A0103+***	3320	3600	4000
		15.0	8.5 × 14.5 × 18.0	B32682A0153+***	2720	2800	2000
		2.2	5.0 × 10.5 × 18.0	B32682A7222+***	4680	5200	4000
		3.3	5.0 × 10.5 × 18.0	B32682A7332+***	4680	5200	4000
1250	450	4.7	6.0 × 12.0 × 18.0	B32682A7472+***	3840	4400	4000
		6.8	7.0 × 12.5 × 18.0	B32682A7682+***	3320	3600	4000
		10.0	8.5 × 14.5 × 18.0	B32682A7103+***	2720	2800	2000

MOQ = Minimum Order Quantity, consisting of 4 packing units.

Intermediate capacitances values on request.

**Composition of ordering code**

+ = Capacitance tolerance code:

M = ±20%

K = ±10%

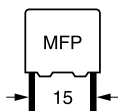
J = ±5%

\*\*\* = Packaging code:

289 = Straight terminals, Ammo pack

189 = Straight terminals, Reel

000 = Straight terminals, untaped (lead length  
6 - 1 mm)


**B32682**
**Very high pulse (wound)**
**Ordering codes and packing units (lead spacing 15 mm)**

$V_R$	$V_{RMS}$ $f \leq 1 \text{ kHz}$	$C_R$	Max. dimensions $w \times h \times l$ mm	Ordering code (composition see below)	Straight terminals, Ammo pack pcs./MOQ	Straight terminals, Reel pcs./MOQ	Straight terminals, Untaped pcs./MOQ
V DC	V AC	nF					
1600	500	1.5	5.0 × 10.5 × 18.0	B32682A1152+***	4680	5200	4000
		2.2	6.0 × 11.0 × 18.0	B32682A1222+***	3840	4400	4000
		3.3	7.0 × 12.5 × 18.0	B32682A1332+***	3320	3600	4000
		4.7	8.5 × 14.5 × 18.0	B32682A1472+***	2720	2800	2000
		6.8	9.0 × 17.5 × 18.0	B32682A1682+***	2560	2800	2000
2000	550	0.47	5.0 × 10.5 × 18.0	B32682A2471M***	4680	5200	4000
		0.68	5.0 × 10.5 × 18.0	B32682A2681M***	4680	5200	4000
		1.0	5.0 × 10.5 × 18.0	B32682A2102+***	4680	5200	4000
		1.5	6.0 × 12.0 × 18.0	B32682A2152+***	3840	4400	4000
		2.2	7.0 × 12.5 × 18.0	B32682A2222+***	3320	3600	4000
		3.3	8.5 × 14.5 × 18.0	B32682A2332+***	2720	2800	2000

MOQ = Minimum Order Quantity, consisting of 4 packing units.

Intermediate capacitances values on request.

**Composition of ordering code**

+ = Capacitance tolerance code:

M = ±20%

K = ±10%

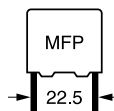
J = ±5%

\*\*\* = Packaging code:

289 = Straight terminals, Ammo pack

189 = Straight terminals, Reel

000 = Straight terminals, untaped (lead length  
6 - 1 mm)


**Ordering codes and packing units (lead spacing 22.5 mm)**

$V_R$	$V_{RMS}$ $f \leq 1$ kHz	$C_R$	Max. dimensions $w \times h \times l$ mm	Ordering code (composition see below)	Straight terminals, Ammo pack pcs./MOQ	Straight terminals, Reel pcs./MOQ	Straight terminals, Untaped pcs./MOQ
V DC	V AC	nF					
400	250	33.0	6.0 × 15.0 × 26.5	B32683A4333+***	2720	2800	2880
		47.0	6.0 × 15.0 × 26.5	B32683A4473+***	2720	2800	2880
		68.0	7.0 × 16.0 × 26.5	B32683A4683+***	2320	2400	2520
		100.0	8.5 × 16.5 × 26.5	B32683A4104+***	1920	2000	2040
		150.0	10.5 × 18.5 × 26.5	B32683A4154+***	1560	1600	2160
630	300	33.0	6.0 × 15.0 × 26.5	B32683A6333+***	2720	2800	2880
		47.0	7.0 × 16.0 × 26.5	B32683A6473+***	2320	2400	2520
		68.0	8.5 × 16.5 × 26.5	B32683A6683+***	1920	2000	2040
		100.0	10.5 × 18.5 × 26.5	B32683A6104+***	1560	1600	2160
		150.0	12.0 × 22.0 × 26.5	B32683A6154+***	–	–	1800
1000	400	10.0	6.0 × 15.0 × 26.5	B32683A0103+***	2720	2800	2880
		15.0	6.0 × 15.0 × 26.5	B32683A0153+***	2720	2800	2880
		22.0	7.0 × 16.0 × 26.5	B32683A0223+***	2320	2400	2520
		33.0	8.5 × 16.5 × 26.5	B32683A0333+***	1920	2000	2040
		47.0	10.5 × 18.5 × 26.5	B32683A0473+***	1560	1600	2160
		68.0	12.0 × 22.0 × 26.5	B32683A0683+***	–	–	1800
1250	450	10.0	6.0 × 15.0 × 26.5	B32683A7103+***	2720	2800	2880
		15.0	7.0 × 16.0 × 26.5	B32683A7153+***	2320	2400	2520
		22.0	8.5 × 16.5 × 26.5	B32683A7223+***	1920	2000	2040
		33.0	10.5 × 18.5 × 26.5	B32683A7333+***	1560	1600	2160
1600	500	6.8	6.0 × 15.0 × 26.5	B32683A1682+***	2720	2800	2880
		10.0	7.0 × 16.0 × 26.5	B32683A1103+***	2320	2400	2520
		15.0	8.5 × 16.5 × 26.5	B32683A1153+***	1920	2000	2040
		22.0	10.5 × 18.5 × 26.5	B32683A1223+***	1560	1600	2160

MOQ = Minimum Order Quantity, consisting of 4 packing units.  
Intermediate capacitances values on request.

**Composition of ordering code**

+ = Capacitance tolerance code:

M = ±20%

K = ±10%

J = ±5%

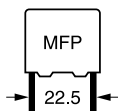
\*\*\* = Packaging code:

289 = Straight terminals, Ammo pack

189 = Straight terminals, Reel

000 = Straight terminals, untaped (lead length  
6 - 1 mm)




**B32683**
**Very high pulse (wound)**
**Ordering codes and packing units (lead spacing 22.5 mm)**

$V_R$	$V_{RMS}$ $f \leq 1$ kHz	$C_R$	Max. dimensions $w \times h \times l$ mm	Ordering code (composition see below)	Straight terminals, Ammo pack pcs./MOQ	Straight terminals, Reel pcs./MOQ	Straight terminals, Untaped pcs./MOQ
V DC	V AC	nF					
2000	550	3.3	$6.0 \times 15.0 \times 26.5$	B32683A2332+***	2720	2800	2880
		4.7	$6.0 \times 15.0 \times 26.5$	B32683A2472+***	2720	2800	2880
		6.8	$7.0 \times 16.0 \times 26.5$	B32683A2682+***	2320	2400	2520
		10.0	$8.5 \times 16.5 \times 26.5$	B32683A2103+***	1920	2000	2040
		15.0	$10.5 \times 18.5 \times 26.5$	B32683A2153+***	1560	1600	2160
2500	750	1.5	$6.0 \times 15.0 \times 26.5$	B32683A3152+***	2720	2800	2880
		2.2	$7.0 \times 16.0 \times 26.5$	B32683A3222+***	2320	2400	2520
		3.3	$8.5 \times 16.5 \times 26.5$	B32683A3332+***	1920	2000	2040
		4.7	$10.5 \times 18.5 \times 26.5$	B32683A3472+***	1560	1600	2160
		6.8	$12.0 \times 22.0 \times 26.5$	B32683A3682+***	–	–	1800

MOQ = Minimum Order Quantity, consisting of 4 packing units.

Intermediate capacitances values on request.

**Composition of ordering code**

+ = Capacitance tolerance code:

 M =  $\pm 20\%$ 

 K =  $\pm 10\%$ 

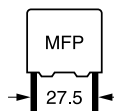
 J =  $\pm 5\%$ 

\*\*\* = Packaging code:

289 = Straight terminals, Ammo pack

189 = Straight terminals, Reel

 000 = Straight terminals, untaped (lead length  
6 - 1 mm)


**Ordering codes and packing units (lead spacing 27.5 mm)**

$V_R$	$V_{RMS}$ $f \leq 1 \text{ kHz}$	$C_R$	Max. dimensions $w \times h \times l$ mm	Ordering code (composition see below)	Straight terminals, Untaped pcs./MOQ
V DC	V AC	nF			
400	250	150.0	11.0 × 19.0 × 31.5	B32684A4154+000	1280
		220.0	11.0 × 21.0 × 31.5	B32684A4224+000	1280
		330.0	13.5 × 23.0 × 31.5	B32684A4334+000	1040
		470.0	18.0 × 27.5 × 31.5	B32684A4474+000	800
		680.0	19.0 × 30.0 × 31.5	B32684A4684+000	720
630	300	100.0	11.0 × 19.0 × 31.5	B32684A6104+000	1280
		150.0	11.0 × 21.0 × 31.5	B32684A6154+000	1280
		220.0	13.5 × 23.0 × 31.5	B32684A6224+000	1040
		330.0	15.0 × 24.5 × 31.5	B32684A6334+000	960
		470.0	19.0 × 30.0 × 31.5	B32684A6474+000	720
1000	400	47.0	11.0 × 19.0 × 31.5	B32684A0473+000	1280
		68.0	11.0 × 21.0 × 31.5	B32684A0683+000	1280
		100.0	13.5 × 23.0 × 31.5	B32684A0104+000	1040
		150.0	18.0 × 27.5 × 31.5	B32684A0154+000	800
		220.0	21.0 × 31.0 × 31.5	B32684A0224+000	784
1250	450	33.0	11.0 × 19.0 × 31.5	B32684A7333+000	1280
		47.0	11.0 × 21.0 × 31.5	B32684A7473+000	1280
		68.0	13.5 × 23.0 × 31.5	B32684A7683+000	1040
		100.0	15.0 × 24.5 × 31.5	B32684A7104+000	960
		150.0	19.0 × 30.0 × 31.5	B32684A7154+000	720
1600	500	22.0	11.0 × 19.0 × 31.5	B32684A1223+000	1280
		33.0	11.0 × 21.0 × 31.5	B32684A1333+000	1280
		47.0	13.5 × 23.0 × 31.5	B32684A1473+000	1040
		68.0	15.0 × 24.5 × 31.5	B32684A1683+000	960
		100.0	19.0 × 30.0 × 31.5	B32684A1104+000	720
2000	550	15.0	11.0 × 19.0 × 31.5	B32684A2153+000	1280
		22.0	11.0 × 21.0 × 31.5	B32684A2223+000	1280
		33.0	13.5 × 23.0 × 31.5	B32684A2333+000	1040
		47.0	18.0 × 27.5 × 31.5	B32684A2473+000	800
		68.0	19.0 × 30.0 × 31.5	B32684A2683+000	720

MOQ = Minimum Order Quantity, consisting of 4 packing units.

Intermediate capacitances values on request.

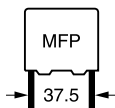
**Composition of ordering code**

+ = Capacitance tolerance code:

M = ±20%

K = ±10%

J = ±5%


**B32686**
**Very high pulse (wound)**
**Ordering codes and packing units (lead spacing 37.5 mm)**

$V_R$	$V_{RMS}$ $f \leq 1$ kHz	$C_R$	Max. dimensions $w \times h \times l$ mm	Ordering code (composition see below)	Straight terminals, Untaped pcs./MOQ
V DC	V AC	nF			
630	300	680.0	18.0 × 32.5 × 42.0	B32686A6684+000	192
		1000.0	20.0 × 39.5 × 42.0	B32686A6105+000	128
		1500.0	28.0 × 42.5 × 42.0	B32686A6155+000	216
1000	400	68.0	12.0 × 22.0 × 42.0	B32686A0683+000	288
		100.0	12.0 × 22.0 × 42.0	B32686A0104+000	288
		150.0	14.0 × 25.0 × 42.0	B32686A0154+000	224
		220.0	16.0 × 28.5 × 42.0	B32686A0224+000	192
		330.0	20.0 × 39.5 × 42.0	B32686A0334+000	128
		470.0	28.0 × 37.0 × 42.0	B32686A0474+000	128
1250	450	68.0	12.0 × 22.0 × 42.0	B32686A7683+000	288
		100.0	14.0 × 25.0 × 42.0	B32686A7104+000	224
		150.0	16.0 × 28.5 × 42.0	B32686A7154+000	192
		220.0	18.0 × 32.5 × 42.0	B32686A7224+000	192
		330.0	20.0 × 39.5 × 42.0	B32686A7334+000	128
1600	500	47.0	12.0 × 22.0 × 42.0	B32686A1473+000	288
		68.0	14.0 × 25.0 × 42.0	B32686A1683+000	224
		100.0	18.0 × 32.5 × 42.0	B32686A1104+000	192
		150.0	20.0 × 39.5 × 42.0	B32686A1154+000	192
		220.0	28.0 × 37.0 × 42.0	B32686A1224+000	216
2000	550	22.0	12.0 × 22.0 × 42.0	B32686A2223+000	288
		33.0	12.0 × 22.0 × 42.0	B32686A2333+000	288
		47.0	14.0 × 25.0 × 42.0	B32686A2473+000	224
		68.0	16.0 × 28.5 × 42.0	B32686A2683+000	192
		100.0	18.0 × 32.5 × 42.0	B32686A2104+000	192

MOQ = Minimum Order Quantity, consisting of 4 packing units.

Intermediate capacitances values on request.

**Composition of ordering code**

+ = Capacitance tolerance code:

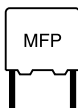
M = ±20%

K = ±10%

J = ±5%

**Technical data**

Operating temperature range	Max. operating temperature $T_{op,max}$		+110 °C	
	Upper category temperature $T_{max}$		+100 °C	
	Lower category temperature $T_{min}$		-55 °C	
	Rated DC temperature $T_{RDC}$		+85 °C	
	Rated AC temperature $T_{RAC}$		+75 °C	
Voltage Derating	The rated voltage is decreased with 1.25%/°C between rated temperature and +100 °C			
Dissipation factor $\tan \delta$ at 20 °C (upper limit values)	at	$C_R \leq 0.1 \mu F$	$0.1 \mu F < C_R \leq 1 \mu F$	$C_R > 1 \mu F$
	1 kHz	0.0004	0.0004	0.0004
	10 kHz	0.0004	0.0006	—
	100 kHz	0.001	—	—
Insulation resistance $R_{ins}$ or time constant $t = C_R \times R_{ins}$ at 20 °C, rel. humidity $\leq 65\%$ (minimum as-delivered values)	$C_R \leq 0.33 \mu F$		$C_R > 0.33 \mu F$	
	100 G $\Omega$		30000 s	
DC test voltage	$2.0 \cdot V_R, 2 s$			
Category voltage $V_C$	$T_A$ (°C)	DC voltage derating	AC voltage derating	
$V_{DC}$ continuous operation	$T_A \leq 85$	$V_C = V_R$		
	$85 < T_A \leq 100$	$V_C = V_R \cdot (165 - T_A) / 80$		
$V_{AC}$ continuous operation at $f \leq 1$ kHz	$T_A \leq 85$		$V_C = V_{RMS}$	
	$75 < T_A \leq 100$		$V_C, RMS = V_{RMS} \cdot (155 - T_A) / 80$	
Damp heat test	56 days/40 °C/93% relative humidity			
Limit values after damp	Capacitance change $ \Delta C/C $		$\leq 2\%$	
heat test	Dissipation factor change $\Delta \tan \delta$		$\leq 1.0 \cdot 10^{-3}$ (at 10 kHz)	
	Insulation resistance $R_{ins}$		$\geq 50\%$ of minimum as delivered values	
Reliability:				
Endurance test AC	$1.25 \cdot V_C / 85 \text{ °C} / 1000 h$			
Endurance test DC	$1.25 \cdot V_C / 85 \text{ °C} / 100 \text{ °C} / 1000 h$			
Failure rate $\lambda$	$1 \text{ fit} (\leq 2 \cdot 10^{-3} \text{ at } 0.5 \cdot V_R, 40 \text{ °C})$			
Service life $t_{SL}$	$200\,000 h \text{ at } 1.0 \cdot V_R, 85 \text{ °C}$			
Failure criteria:				
Total failure	Short circuit or open circuit			
Failure due to variation of parameters	Capacitance change $ \Delta C/C $		$> 10\%$	
	Dissipation factor $\tan \delta$		$> 4 \cdot \text{upper limit value}$	
	Insulation resistance $R_{ins}$ or time constant $t = C_R \cdot R_{ins}$		$< 1500 M\Omega$ ( $C_R \leq 0.33 \mu F$ ) $< 500 s$ ( $C_R > 0.33 \mu F$ )	



**B32682 ... B32686**

**Very high pulse (wound)**

### Pulse handling capability

"dV/dt" represents the maximum permissible voltage change per unit of time for non-sinusoidal voltages, expressed in V/ $\mu$ s.

"k<sub>0</sub>" represents the maximum permissible pulse characteristic of the waveform applied to the capacitor, expressed in V<sup>2</sup>/ $\mu$ s.

*Note:*

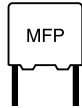
*The values of dV/dt and k<sub>0</sub> provided below must not be exceeded in order to avoid damaging the capacitor.*

#### dV/dt values

Lead spacing		15 mm	22.5 mm	27.5 mm	37.5 mm
V <sub>R</sub> V DC	V <sub>RMS</sub> V AC	dV/dt in V/ $\mu$ s			
400	250	7 000	5 000	4 000	–
630	300	12 000	7 000	5 000	3 000
1000	400	15 000	11 000	9 000	5 000
1250	450	27 000	11 000	9 000	6 000
1600	500	27 000	17 000	11 000	9 000
2000	550	39 000	21 000	11 000	9 000
2500	750	–	21 000	–	–

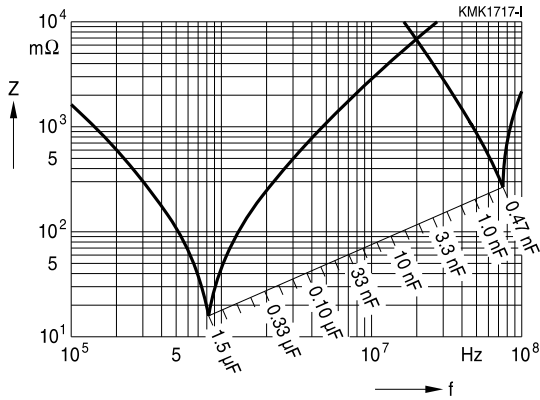
#### k<sub>0</sub> values

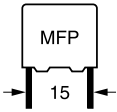
Lead spacing		15 mm	22.5 mm	27.5 mm	37.5 mm
V <sub>R</sub> V DC	V <sub>RMS</sub> V AC	k <sub>0</sub> in V <sup>2</sup> / $\mu$ s			
400	250	5 600 000	4 000 000	3 200 000	–
630	300	15 120 000	8 820 000	6 300 000	3 780 000
1000	400	30 000 000	22 000 000	18 000 000	10 000 000
1250	450	67 500 000	27 500 000	22 500 000	15 000 000
1600	500	86 400 000	54 400 000	35 200 000	28 800 000
2000	550	156 000 000	84 000 000	44 000 000	36 000 000
2500	750	–	105 000 000	–	–



**Impedance Z versus frequency f**

(typical values)





**B32682**

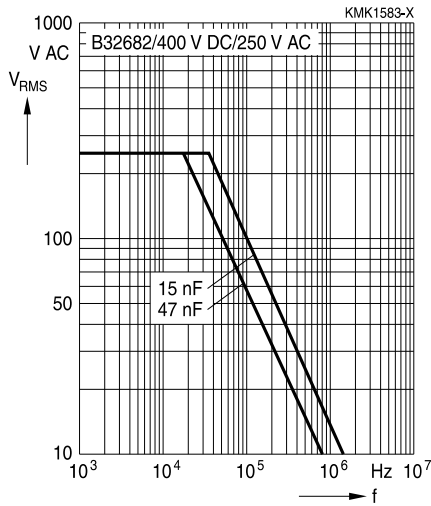
**Very high pulse (wound)**

**Permissible AC voltage  $V_{RMS}$  versus frequency  $f$  (for sinusoidal waveforms,  $T_A \leq 90^\circ C$ )**

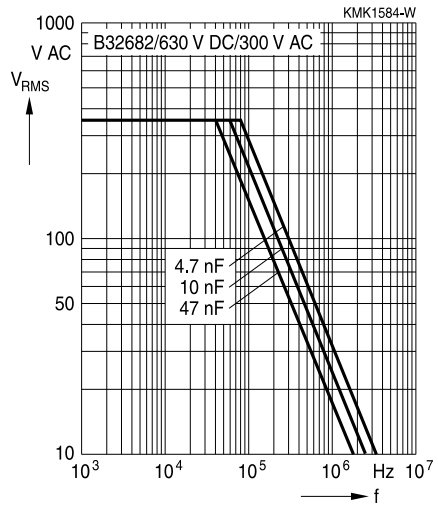
For  $T_A > 90^\circ C$ , please refer to "General technical information", section 3.2.3.

**Lead spacing 15 mm**

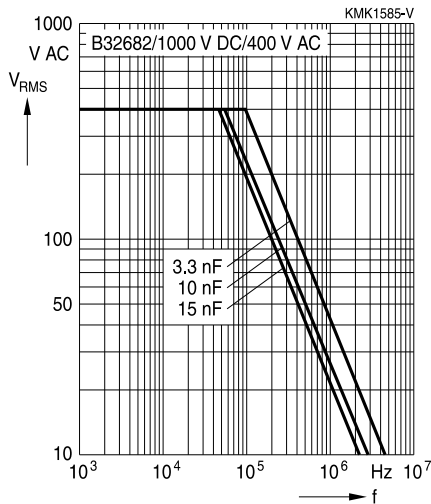
400 V DC/250 V AC



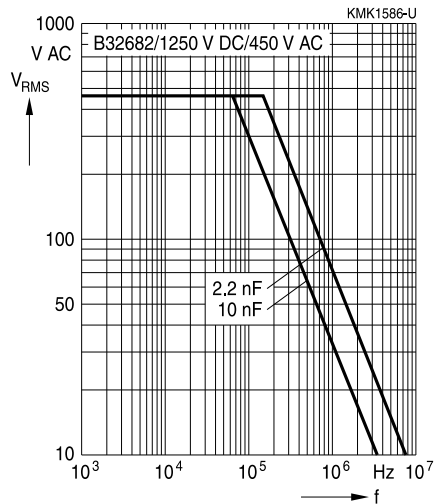
630 V DC/300 V AC

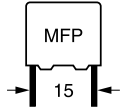


1000 V DC/400 V AC



1250 V DC/450 V AC

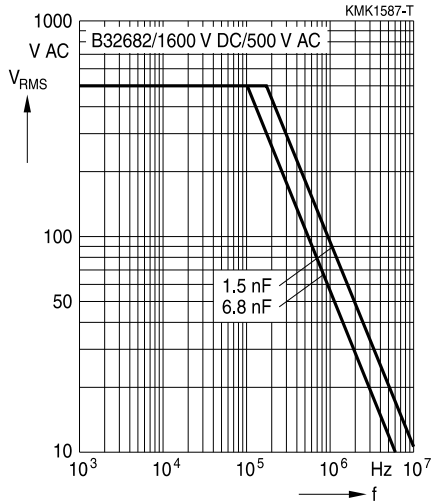




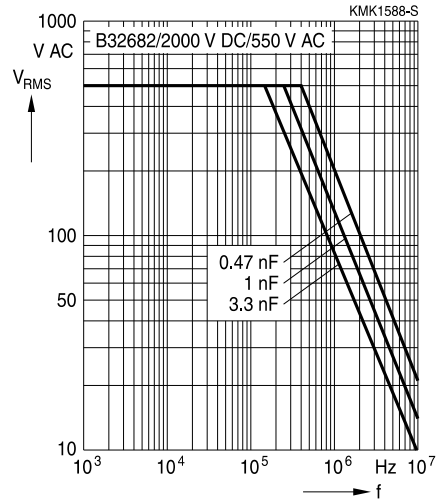
**Permissible AC voltage  $V_{RMS}$  versus frequency  $f$  (for sinusoidal waveforms,  $T_A \leq 90^\circ C$ )**  
 For  $T_A > 90^\circ C$ , please refer to "General technical information", section 3.2.3.

**Lead spacing 15 mm**

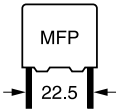
1600 V DC/500 V AC



2000 V DC/550 V AC







**B32683**

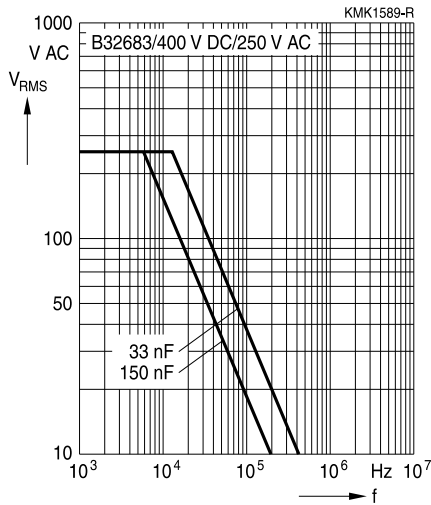
**Very high pulse (wound)**

**Permissible AC voltage  $V_{RMS}$  versus frequency  $f$  (for sinusoidal waveforms,  $T_A \leq 90\text{ }^\circ\text{C}$ )**

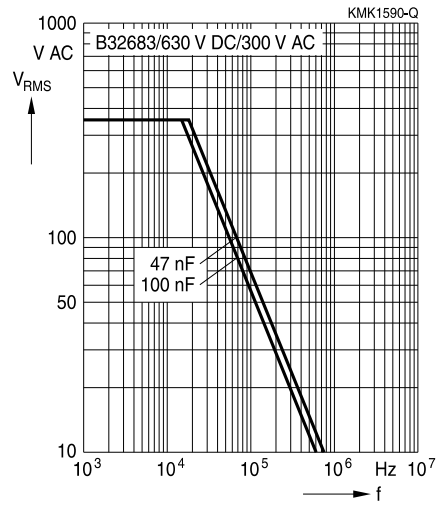
For  $T_A > 90\text{ }^\circ\text{C}$ , please refer to "General technical information", section 3.2.3.

**Lead spacing 22.5 mm**

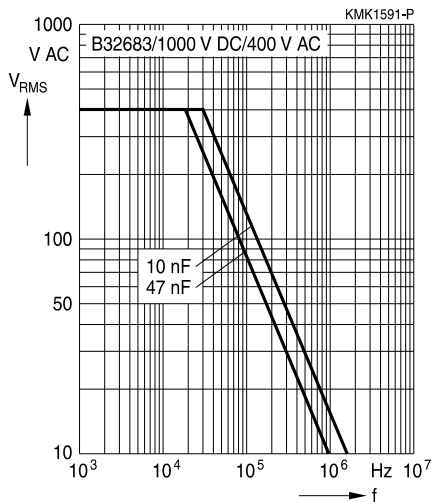
**400 V DC/250 V AC**



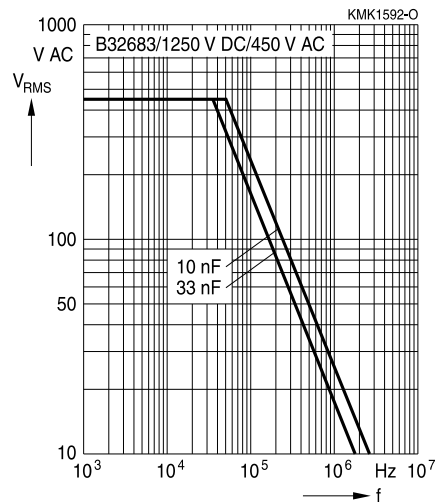
**630 V DC/300 V AC**



**1000 V DC/400 V AC**

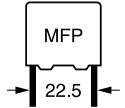


**1250 V DC/450 V AC**



B32683

Very high pulse (wound)

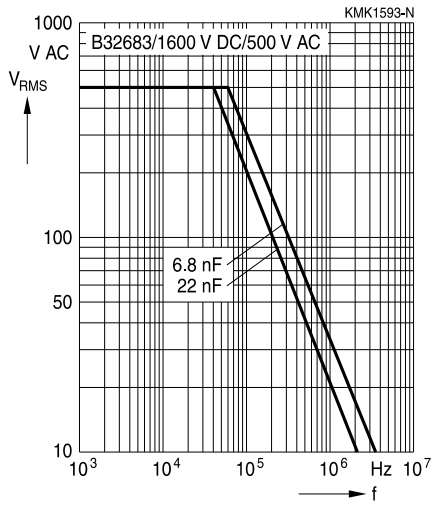


**Permissible AC voltage  $V_{RMS}$  versus frequency  $f$  (for sinusoidal waveforms,  $T_A \leq 90^\circ C$ )**

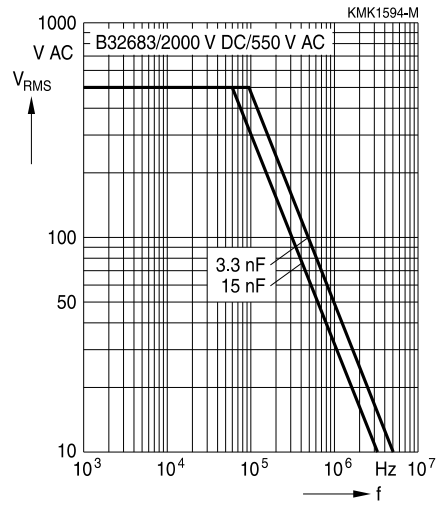
For  $T_A > 90^\circ C$ , please refer to "General technical information", section 3.2.3.

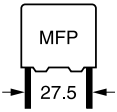
**Lead spacing 22.5 mm**

1600 V DC/500 V AC



2000 V DC/550 V AC





**B32684**

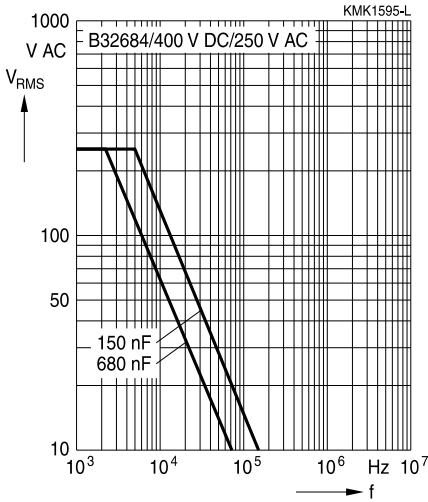
**Very high pulse (wound)**

**Permissible AC voltage  $V_{RMS}$  versus frequency  $f$  (for sinusoidal waveforms,  $T_A \leq 90\text{ }^\circ\text{C}$ )**

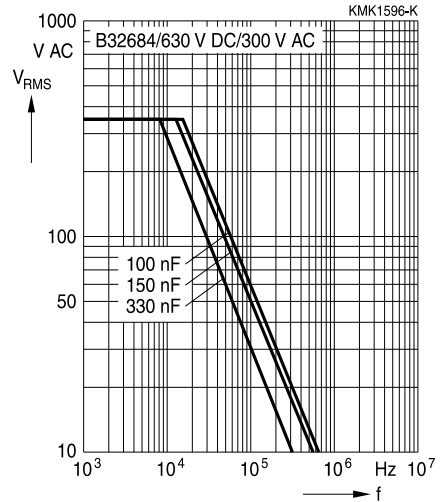
For  $T_A > 90\text{ }^\circ\text{C}$ , please refer to "General technical information", section 3.2.3.

**Lead spacing 27.5 mm**

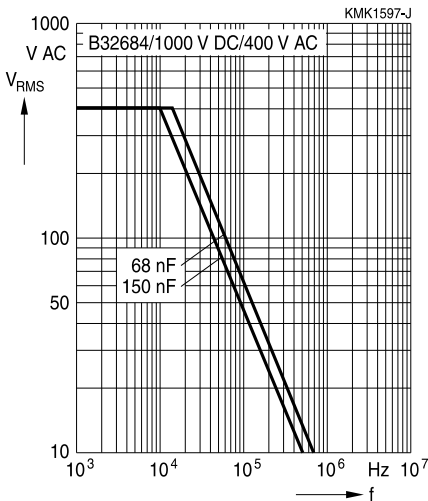
**400 V DC/250 V AC**



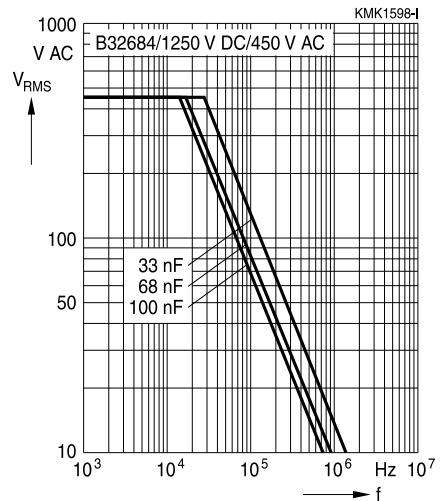
**630 V DC/300 V AC**

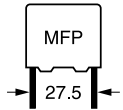


**1000 V DC/400 V AC**



**1250 V DC/450 V AC**



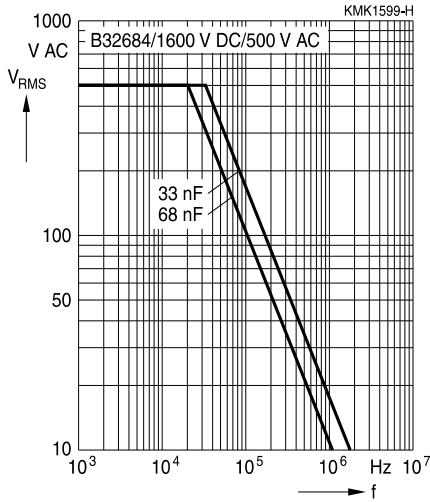


**Permissible AC voltage  $V_{RMS}$  versus frequency  $f$  (for sinusoidal waveforms,  $T_A \leq 90^\circ C$ )**

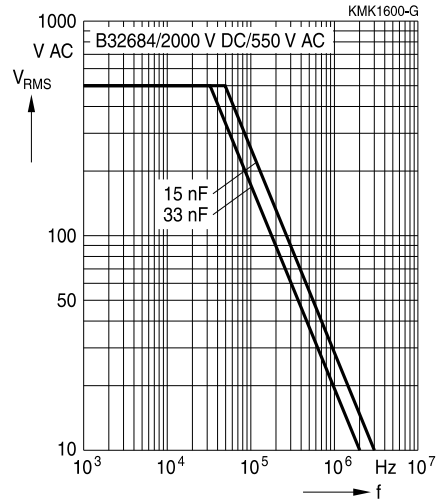
For  $T_A > 90^\circ C$ , please refer to "General technical information", section 3.2.3.

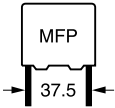
**Lead spacing 27.5 mm**

1600 V DC/500 V AC



2000 V DC/550 V AC





**B32686**

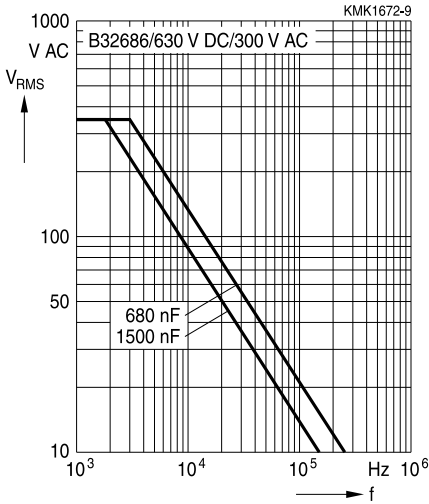
**Very high pulse (wound)**

**Permissible AC voltage  $V_{RMS}$  versus frequency  $f$  (for sinusoidal waveforms,  $T_A \leq 90^\circ C$ )**

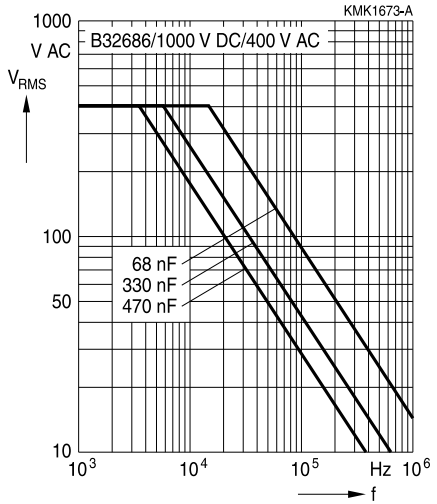
For  $T_A > 90^\circ C$ , please refer to "General technical information", section 3.2.3.

**Lead spacing 37.5 mm**

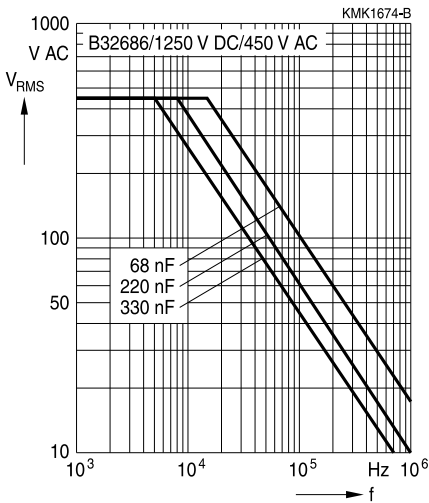
**630 V DC/300 V AC**



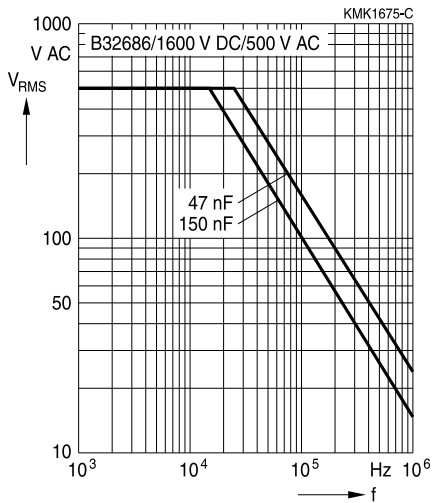
**1000 V DC/400 V AC**

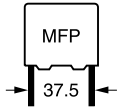


**1250 V DC/450 V AC**



**1600 V DC/500 V AC**



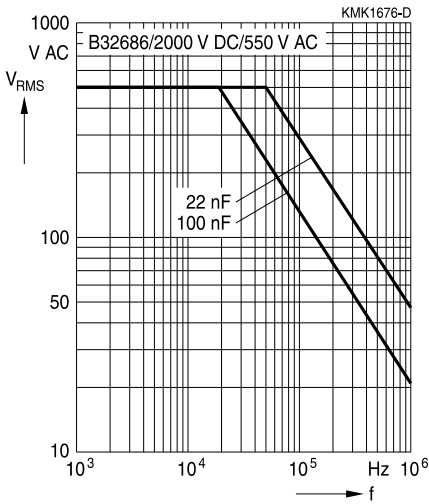


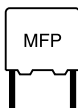
**Permissible AC voltage  $V_{RMS}$  versus frequency  $f$  (for sinusoidal waveforms,  $T_A \leq 90\text{ }^\circ\text{C}$ )**

For  $T_A > 90\text{ }^\circ\text{C}$ , please refer to "General technical information", section 3.2.3.

**Lead spacing 37.5 mm**

2000 V DC/550 V AC





**B32682 ... B32686**

**Very high pulse (wound)**

## Mounting guidelines

### 1 Soldering

#### 1.1 Solderability of leads

The solderability of terminal leads is tested to IEC 60068-2-20, test Ta, method 1.

Before a solderability test is carried out, terminals are subjected to accelerated ageing (to IEC 60068-2-2, test Ba: 4 h exposure to dry heat at 155 °C). Since the ageing temperature is far higher than the upper category temperature of the capacitors, the terminal wires should be cut off from the capacitor before the ageing procedure to prevent the solderability being impaired by the products of any capacitor decomposition that might occur.

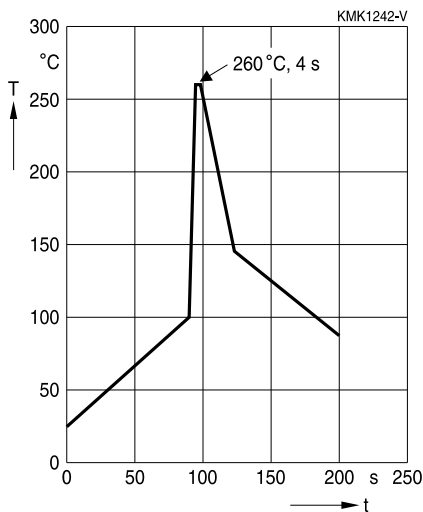
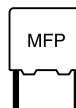
Solder bath temperature	235 ±5 °C
Soldering time	2.0 ±0.5 s
Immersion depth	2.0 +0/-0.5 mm from capacitor body or seating plane
Evaluation criteria:	
Visual inspection	Wetting of wire surface by new solder ≥90%, free-flowing solder

#### 1.2 Resistance to soldering heat

Resistance to soldering heat is tested to IEC 60068-2-20, test Tb, method 1A.

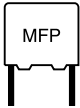
Conditions:

Series	Solder bath temperature	Soldering time
MKT boxed (except 2.5 × 6.5 × 7.2 mm) coated uncoated (lead spacing > 10 mm)	260 ±5 °C	10 ±1 s
MFP MKP (lead spacing > 7.5 mm)		
MKT boxed (case 2.5 × 6.5 × 7.2 mm)		5 ±1 s
MKP (lead spacing ≤ 7.5 mm)		< 4 s
MKT uncoated (lead spacing ≤ 10 mm) insulated (B32559)		recommended soldering profile for MKT uncoated (lead spacing ≤ 10 mm) and insulated (B32559)



Immersion depth	2.0 +0/−0.5 mm from capacitor body or seating plane
Shield	Heat-absorbing board, (1.5 ±0.5) mm thick, between capacitor body and liquid solder
Evaluation criteria:	
Visual inspection	No visible damage
$\Delta C/C_0$	2% for MKT/MKP/MFP 5% for EMI suppression capacitors
$\tan \delta$	As specified in sectional specification





B32682 ... B32686

Very high pulse (wound)

### 1.3 General notes on soldering

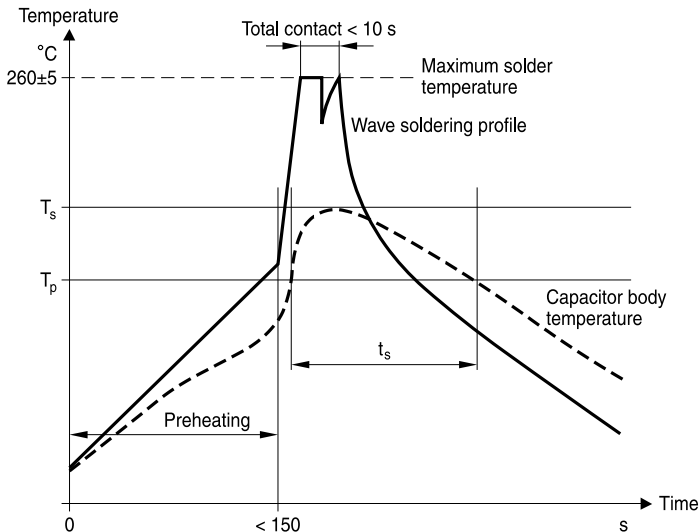
Permissible heat exposure loads on film capacitors are primarily characterized by the upper category temperature  $T_{max}$ . Long exposure to temperatures above this type-related temperature limit can lead to changes in the plastic dielectric and thus change irreversibly a capacitor's electrical characteristics. For short exposures (as in practical soldering processes) the heat load (and thus the possible effects on a capacitor) will also depend on other factors like:

- Pre-heating temperature and time
- Forced cooling immediately after soldering
- Terminal characteristics:  
diameter, length, thermal resistance, special configurations (e.g. crimping)
- Height of capacitor above solder bath
- Shadowing by neighboring components
- Additional heating due to heat dissipation by neighboring components
- Use of solder-resist coatings

The overheating associated with some of these factors can usually be reduced by suitable countermeasures. For example, if a pre-heating step cannot be avoided, an additional or reinforced cooling process may possibly have to be included.

#### EPCOS recommendations

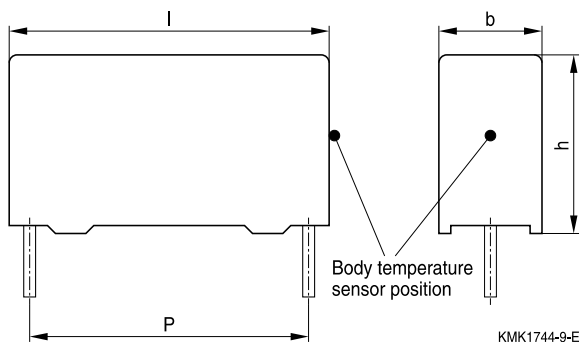
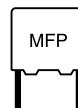
As a reference, the recommended wave soldering profile for our film capacitors is as follows:



$T_s$ : Capacitor body maximum temperature at wave soldering

$T_p$ : Capacitor body maximum temperature at pre-heating

KMK1745-A



Body temperature should follow the description below:

- MKP capacitor
  - During pre-heating:  $T_p \leq 110\text{ °C}$
  - During soldering:  $T_s \leq 120\text{ °C}$ ,  $t_s \leq 45\text{ s}$
- MKT capacitor
  - During pre-heating:  $T_p \leq 125\text{ °C}$
  - During soldering:  $T_s \leq 160\text{ °C}$ ,  $t_s \leq 45\text{ s}$

When SMD components are used together with leaded ones, the film capacitors should not pass into the SMD adhesive curing oven. The leaded components should be assembled after the SMD curing step.

Leaded film capacitors are not suitable for reflow soldering.

For uncoated MKT capacitors with lead spacings  $\leq 10\text{ mm}$  (B32560/B32561) the following measures are recommended:

- pre-heating to not more than  $110\text{ °C}$  in the preheater phase
- rapid cooling after soldering

Please refer to EPCOS Film Capacitor Data Book in case more details are needed.