# imall

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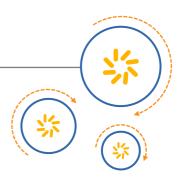
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RF360 Europe GmbH A Qualcomm – TDK Joint Venture



### **SAW** components

SAW RF filter Automotive telematics GLONASS L

Series/type:	B3421
Ordering code:	B39152B3421U410

Date:September 18, 2017Version:2.2

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#### SAW RF filter

Data sheet

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1542.0 MHz

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#### SAW RF filter

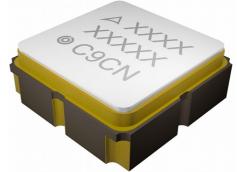
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#### 1 Application

- Low loss RF filter for GLONASS L band application
- Unbalance to Unbalance operation
- Usable pass band 34 MHz
- $\blacksquare$  No matching required for operation at 50  $\Omega$

#### 2 Features

- Package size 3.0±0.1 mm × 3.0±0.1 mm
- Package height 1.1±0.125 mm
- Package code DCC6C
- Approximate weight 0.04 g
- RoHS compatible
- Package for Surface Mount Technology (SMT)
- Ni/Au-plated terminals
- Lead free soldering compatible with J-STD20C
- Filter surface passivated
- Electrostatic Sensitive Device (ESD)
- Moisture Sensitivity Level 1 (MSL1)
- AEC-Q200 qualified component family (Grade 1: -40 °C to +125 °C)



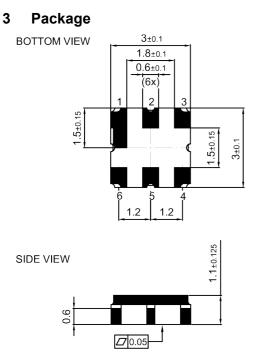
**Figure 1:** Picture of component with example of product marking.



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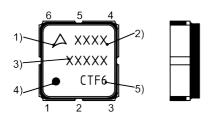


#### 4 Pin configuration

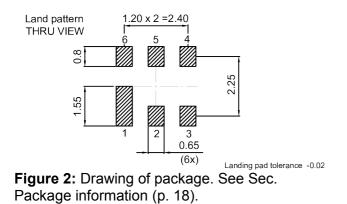
- 2 Input
- 5 Output
- 1, 3, 4, 6 Ground



SIDE VIEW



- 1) Company logo
- 2) Device designation
- 3) Last five digits of the lot number
- 4) Marking for pad number 1
- 5) Example of production location and date code





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#### 5 Matching circuit

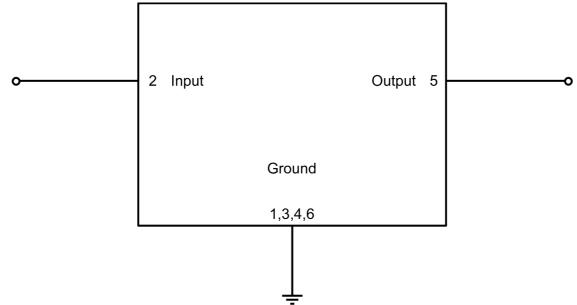


Figure 3: Schematic of matching circuit. No external matching components required.

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#### 6 Characteristics

Temperature range for specification	$T_{\rm SPEC}$	= −40 °C +105 °C
Input terminating impedance	Z	= 50 Ω
Output terminating impedance	Z <sub>OUT</sub>	= 50 Ω

Characteristics				min. for $T_{_{\rm SPEC}}$	<b>typ.</b> @ +25 °C	max. for $T_{_{\rm SPEC}}$	
Center frequency			f <sub>c</sub>	—	1542	_	MHz
Maximum insertion attenuation			$\alpha_{_{max}}$				
	1525 1559	MHz		_	1.4	3.0	dB
Amplitude ripple (p-p)			Δα				
	1525 1559	MHz		—	0.4	2.0	dB
Maximum VSWR			$VSWR_{max}$				
@ input port	1525 1559	MHz		_	1.4	1.9	
@ output port	1525 1559	MHz		—	1.4	1.9	
Minimum attenuation			$\alpha_{_{min}}$				
	50 1000	MHz		45	54	_	dB
	1000 1463	MHz		30	40	_	dB
	1610 2000	MHz		30	40	—	dB
	2000 3000	MHz		30	35	—	dB
Group delay ripple <sup>1)</sup>			$\Delta  au_{ m var}$				
	1525 1559	MHz		—	5.0	15	ns

<sup>1)</sup> Aperture 2.0 MHz.

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#### 7 Maximum ratings

Operable temperature	T <sub>OP</sub> = −45 °C +125 °C	
Storage temperature	$T_{\rm STG}^{1)} = -45 ^{\circ}{\rm C} \dots + 125 ^{\circ}{\rm C}$	
DC voltage	$ V_{\rm DC}  = 6.0  \rm V$	
Input power @ input port: 1525 1559 MHz	P <sub>IN</sub> = 19 dBm	Continuous wave for 5000 h @ 55 °C.

<sup>1)</sup> Not valid for packaging material. Storage temperature for packaging material is -25 °C to +40 °C.

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#### 8 Transmission coefficient

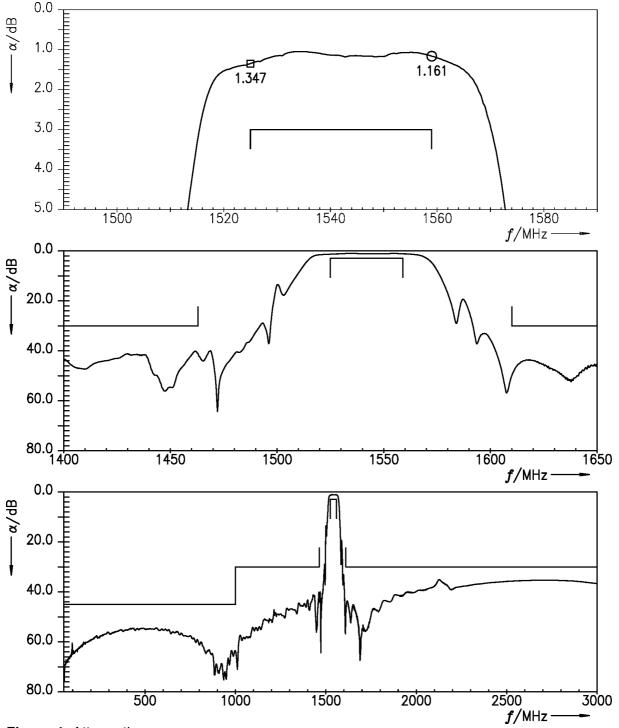


Figure 4: Attenuation.

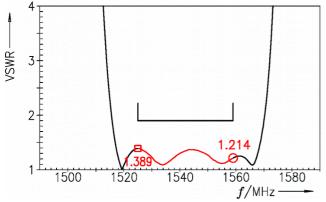


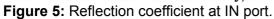
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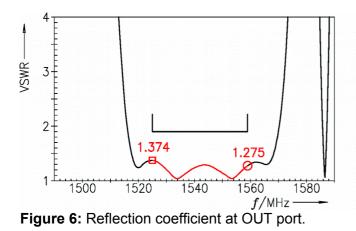
#### SAW RF filter

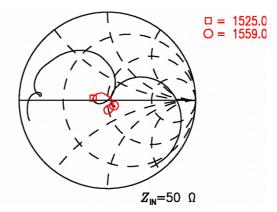
Data sheet

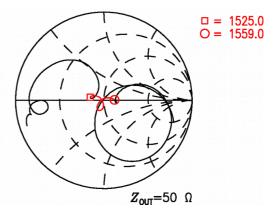
#### 9 Reflection coefficients











Please read Cautions and warnings and

Important notes at the end of this document.



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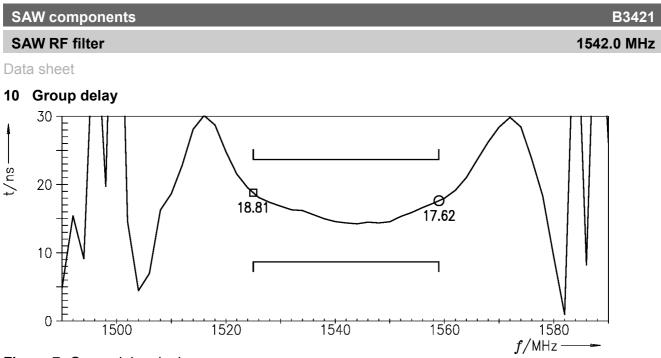


Figure 7: Group delay ripple.

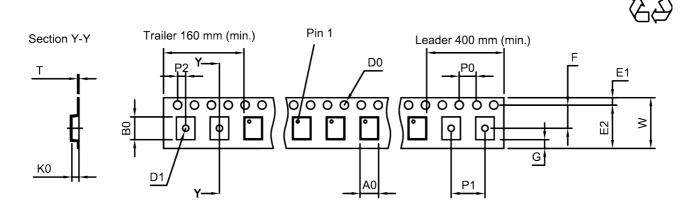
#### SAW components

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#### 11 Packing material

11.1 Tape



User direction of unreeling

Figure 8: Drawing of tape (first-angle projection) with tape dimensions according to Table 1.

A <sub>0</sub>	3.25±0.1 mm
B <sub>0</sub>	3.3±0.1 mm
D <sub>0</sub>	1.5+0.1/-0 mm
D <sub>1</sub>	1.5 mm (min.)
E1	1.75±0.1 mm

Table 1: Tape dimensions.

P <sub>1</sub>	4.0±0.1 mm
P <sub>2</sub>	2.0±0.1 mm
Т	0.2±0.05 mm
W	12.0+0.3/-0.1 mm

Important notes at the end of this document.

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#### 11.2 Reel with diameter of 330 mm

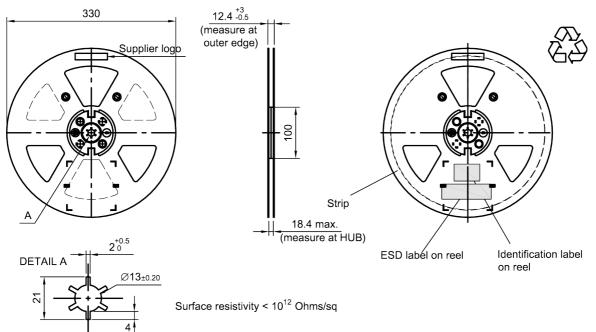


Figure 9: Drawing of reel (first-angle projection) with diameter of 330 mm.

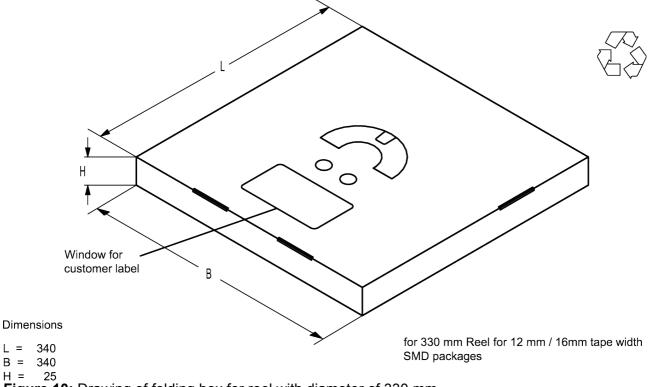


Figure 10: Drawing of folding box for reel with diameter of 330 mm.

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#### 12 Marking

Products are marked with device designation, lot number, as well as production location and date code.

Device designation: The 4-character device designation of the ordering code is used for the marking.

Example for 4-character device designation: B3xxxxB1234xxxx

■ Lot number: The last 5 digits of the lot number are used for the marking.

Example: 12345

Production location and date code: The production location is Wuxi (encoded in the first character 'C'). The production date code is encoded in the last three characters according to Table 2.

	1 <sup>st</sup> digit (day)						2 <sup>nd</sup> digi	t (year)			3 <sup>rd</sup> digit	t (month)	
Day	Code	Day	Code	Day	Code	Year	Code	Year	Code	Month	Code	Month	Code
1	1	11	А	21	М	2010	А	2022	Р	Jan	1	Jul	7
2	2	12	В	22	N	2011	В	2023	R	Feb	2	Aug	8
3	3	13	С	23	Р	2012	С	2024	S	Mar	3	Sep	9
4	4	14	D	24	R	2013	D	2025	Т	Apr	4	Oct	0
5	5	15	E	25	S	2014	Е	2026	U	Мау	5	Nov	Ν
6	6	16	F	26	Т	2015	F	2027	V	Jun	6	Dec	D
7	7	17	н	27	U	2016	Н	2028	W				
8	8	18	J	28	V	2017	J	2029	Х				
9	9	19	к	29	W	2018	К	2030	Z				
10	0	20	L	30	Х	2019	L	2031	А				
				31	Z	2020	М	2032	В				
						2021	Ν	and	so on				

 Table 2: Production date code.

Example of how to decode production location and date code:

Code:	CTF6						
Location:	$C \rightarrow Wuxi$						
Day:	$T \rightarrow 26^{th}$						
Year:	$F \rightarrow 2015$						
Month:	$6 \rightarrow June$						

#### SAW components

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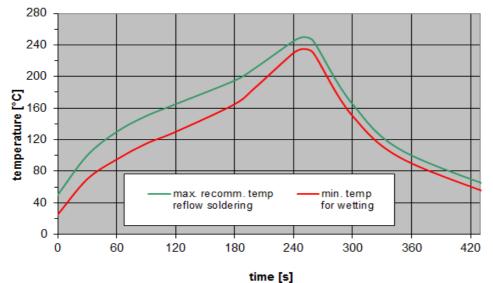
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### 13 Soldering profile

The recommended soldering process is in accordance with IEC 60068-2-58 – 3<sup>rd</sup> edit and IPC/JEDEC J-STD-020B.

ramp rate	≤ 3 K/s
preheat	125 °C to 220 °C, 150 s to 210 s, 0.4 K/s to 1.0 K/s
<i>T</i> > 220 °C	30 s to 70 s
<i>T</i> > 230 °C	min. 10 s
<i>T</i> > 245 °C	max. 20 s
<i>T</i> ≥ 255 °C	_
peak temperature T <sub>peak</sub>	250 °C +0/-5 °C
wetting temperature T <sub>min</sub>	230 °C +5/-0 °C for 10 s ± 1 s
cooling rate	≤ 3 K/s
soldering temperature T	measured at solder pads

 Table 3: Characteristics of recommended soldering profile for lead-free solder (Sn95.5Ag3.8Cu0.7).



**Figure 11:** Recommended reflow profile for convection and infrared soldering – lead-free solder.

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#### 14 ESD protection of SAW filters

SAW filters are Electro Static Discharge sensitive devices. To reduce the probability of damages caused by ESD, special matching topologies have to be applied.

In general, "ESD matching" has to be ensured at that filter port, where electrostatic discharge is expected.

Electrostatic discharges predominantly appear at the antenna input of RF receivers. Therefore, only the input matching of the SAW filter has to be designed to short circuit or to block the ESD pulse.

Below three figures show recommended "ESD matching" topologies.

For wide band filters the high-pass ESD matching structure needs to be at least of 3<sup>rd</sup> order to ensure a proper matching for any impedance value of antenna and SAW filter input. The required component values have to be determined from case to case.

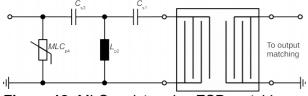


Figure 12: MLC varistor plus ESD matching.

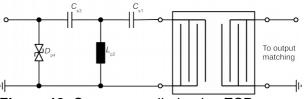
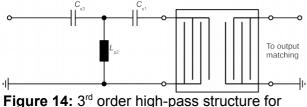


Figure 13: Suppressor diode plus ESD matching.

In cases where minor ESD occur, following simplified "ESD matching" topologies can be used alternatively.



basic ESD protection.

In all three figures the shunt inductor  $L_{p2}$  could be replaced by a shorted microstrip with proper length and width. If this configuration is possible depends on the operating frequency and available PCB space.

Effectiveness of the applied ESD protection has to be checked according to relevant industry standards or customer specific requirements.

For further information, please refer to RF360 Application report: **"ESD protection for SAW filters".** This report can be found under <u>www.rf360jv.com/rke</u>. Click on "Applications Notes".

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#### 15 Annotations

#### 15.1 Matching coils

See TDK inductor pdf-catalog <u>http://www.tdk.co.jp/tefe02/coil.htm#aname1</u> and Data Library for circuit simulation <u>http://www.tdk.co.jp/etvcl/index.htm</u>.

#### 15.2 RoHS compatibility

ROHS-compatible means that products are compatible with the requirements according to Art. 4 (substance restrictions) of Directive 2011/65/EU of the European Parliament and of the Council of June 8th, 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment ("Directive") with due regard to the application of exemptions as per Annex III of the Directive in certain cases.

#### 15.3 Scattering parameters (S-parameters)

The pin/port assignment is available in the headers of the S-parameter files. Please contact your local RF360 sales office.



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#### 16 Cautions and warnings

#### 16.1 Display of ordering codes for RF360 products

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#### **16.2 Material information**

Due to technical requirements components may contain dangerous substances. For information on the type in question please also contact one of our sales offices.

For information on recycling of tapes and reels please contact one of our sales offices.

#### 16.3 Moldability

Before using in overmolding environment, please contact your local RF360 sales office.

#### 16.4 Package information

#### Landing area

The printed circuit board (PCB) land pattern (landing area) shown is based on RF360 internal development and empirical data and illustrated for example purposes, only. As customers' SMD assembly processes may have a plenty of variants and influence factors which are not under control or knowledge of RF360, additional careful process development on customer side is necessary and strongly recommended in order to achieve best soldering results tailored to the particular customer needs.

#### Dimensions

Unless otherwise specified all dimensions are understood using unit millimeter (mm).

#### **Projection method**

Unless otherwise specified first-angle projection is applied.

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